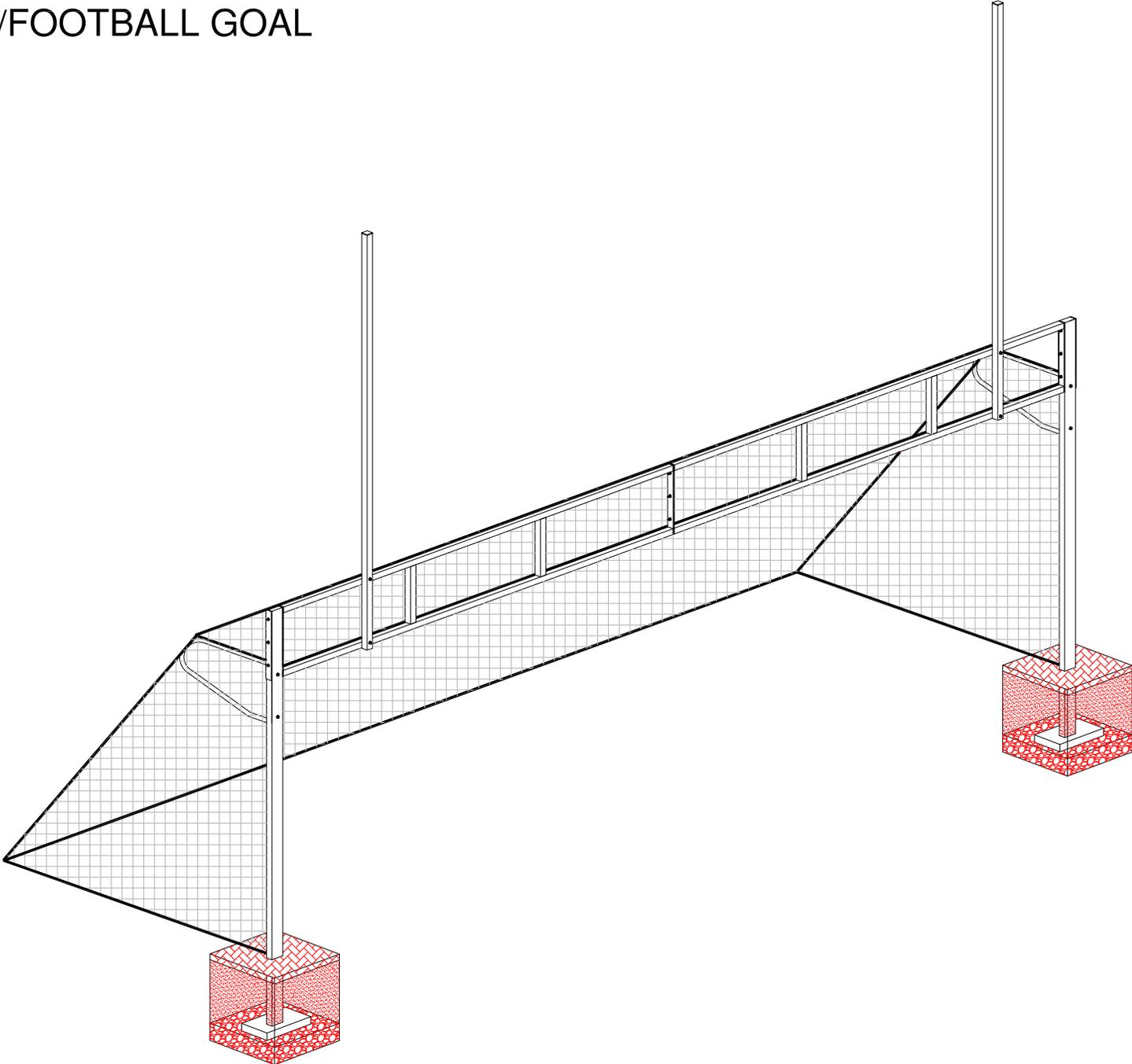


STEEL COMBINATION SOCCER/FOOTBALL GOAL

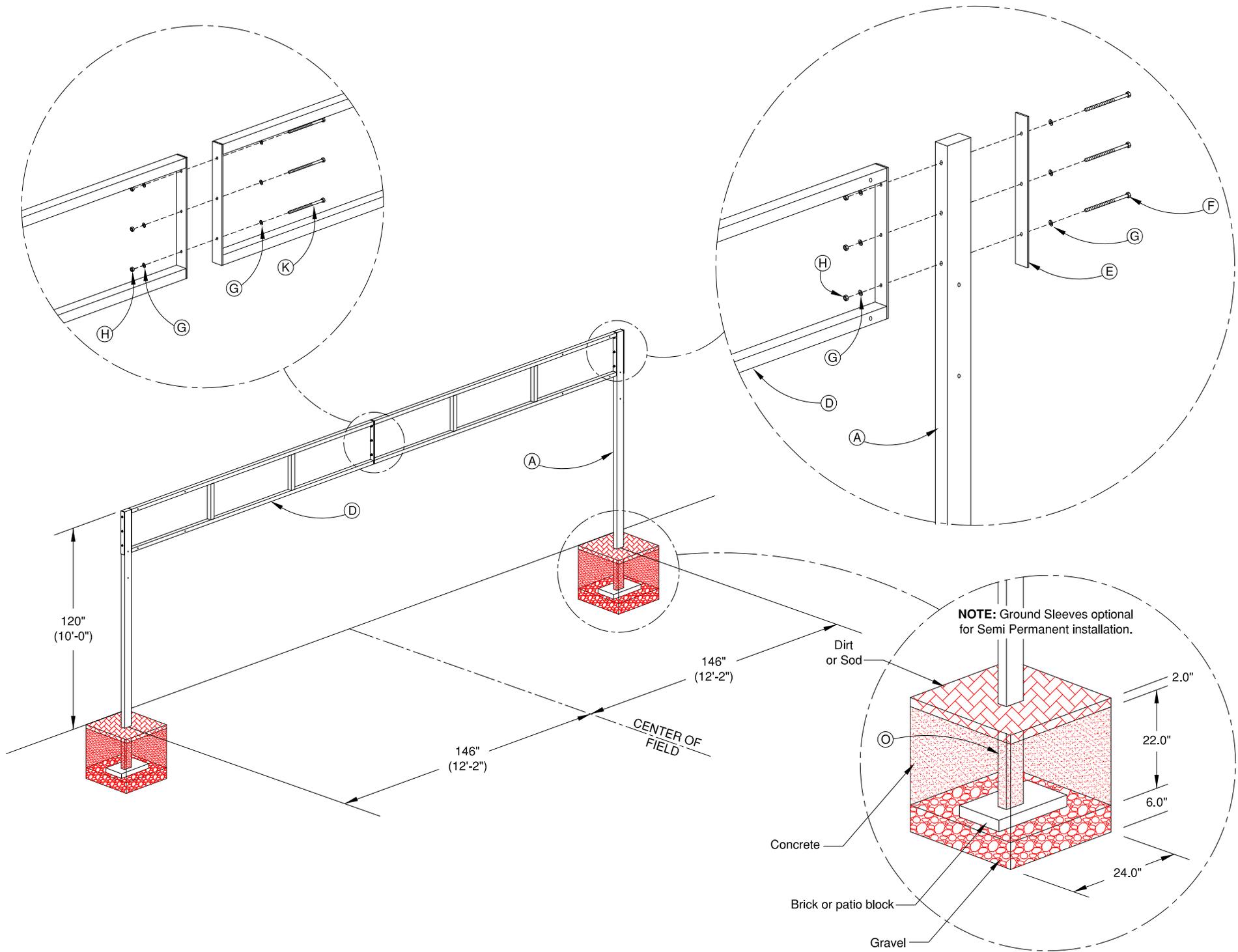


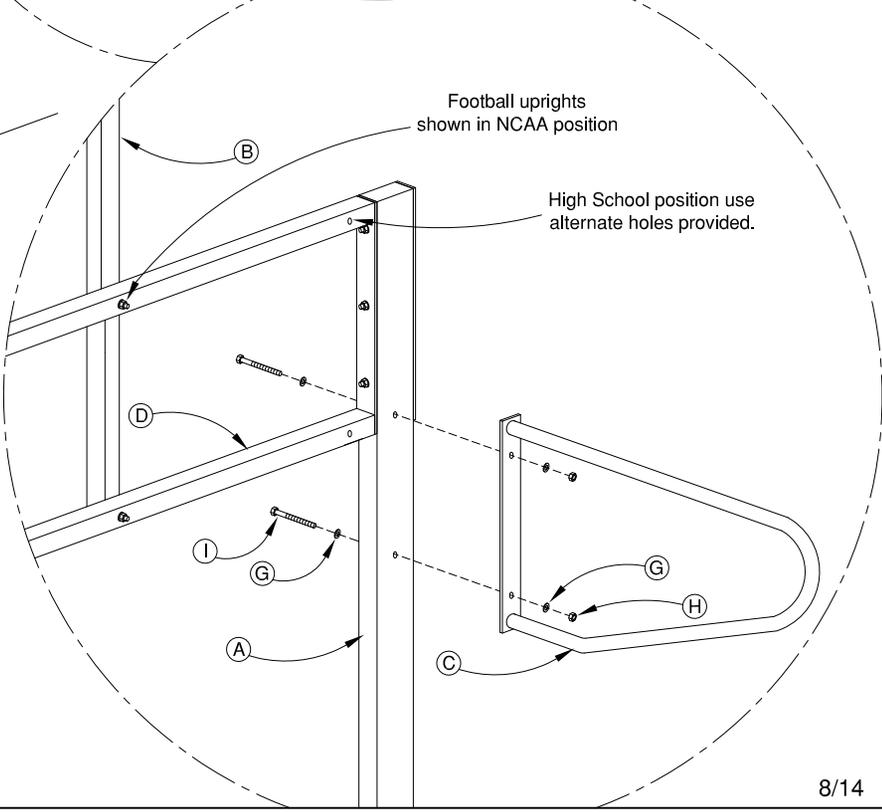
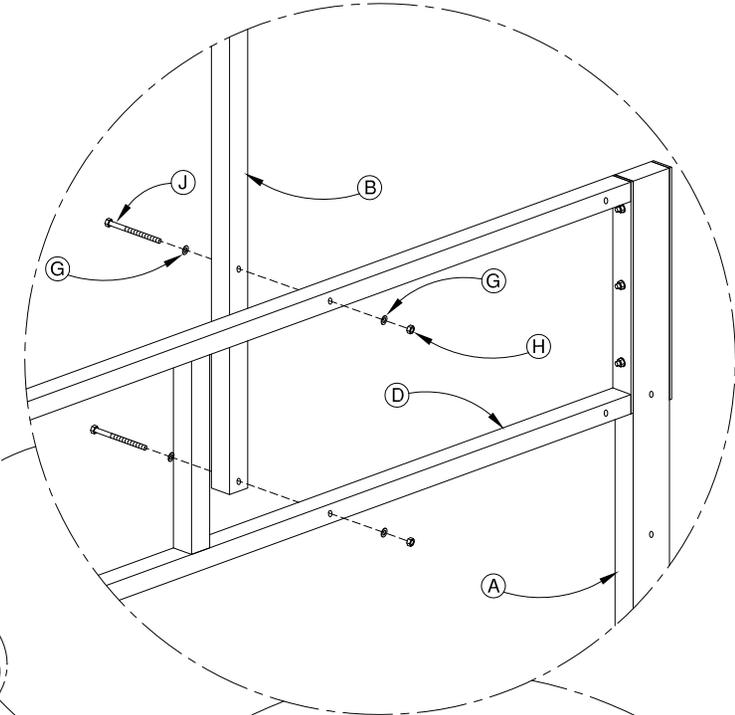
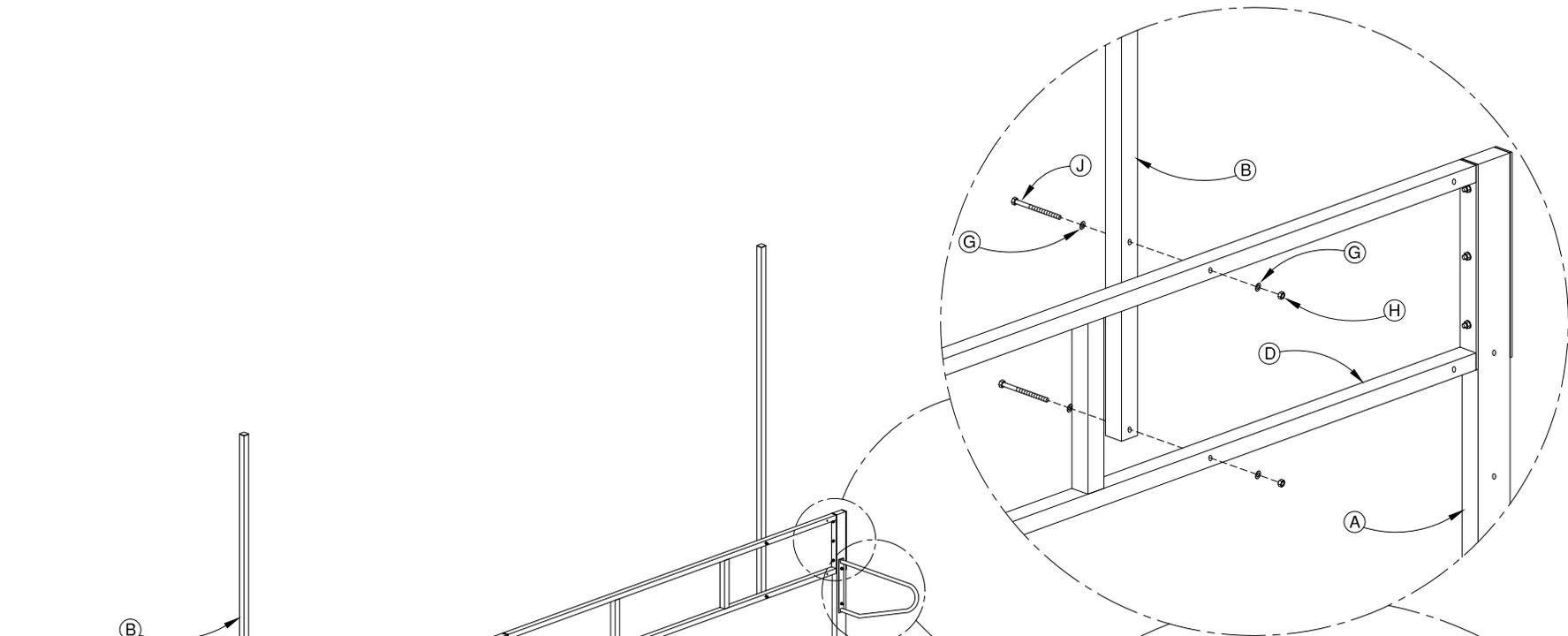
ITEM	DESCRIPTION	QTY/PER GOAL
A	POST	1 PR.
B	FOOTBALL UPRIGHTS	1 PR.
C	EURO BACKSTAY	1 PR.
D	CROSSBAR SECTIONS	2 EA.
E	BACKING PLATE	2 EA.
F	HEX BOLT M12 x 140	6 EA.
G	FLAT WASHER M12	31 EA.
H	LOCKNUT M12	17 EA.
I	HEX BOLT M12 x 80	4 EA.
J	HEX BOLT M12 x 120	4 EA.
K	HEX BOLT M12 x 40	3 EA.
L	VELCRO NET FASTENERS	36 EA.
M	NET AND SAG STRAP	1 EA.
N	NET STAKES	4 EA.
O	GROUND SLEEVES (OPTIONAL)	2 EA.

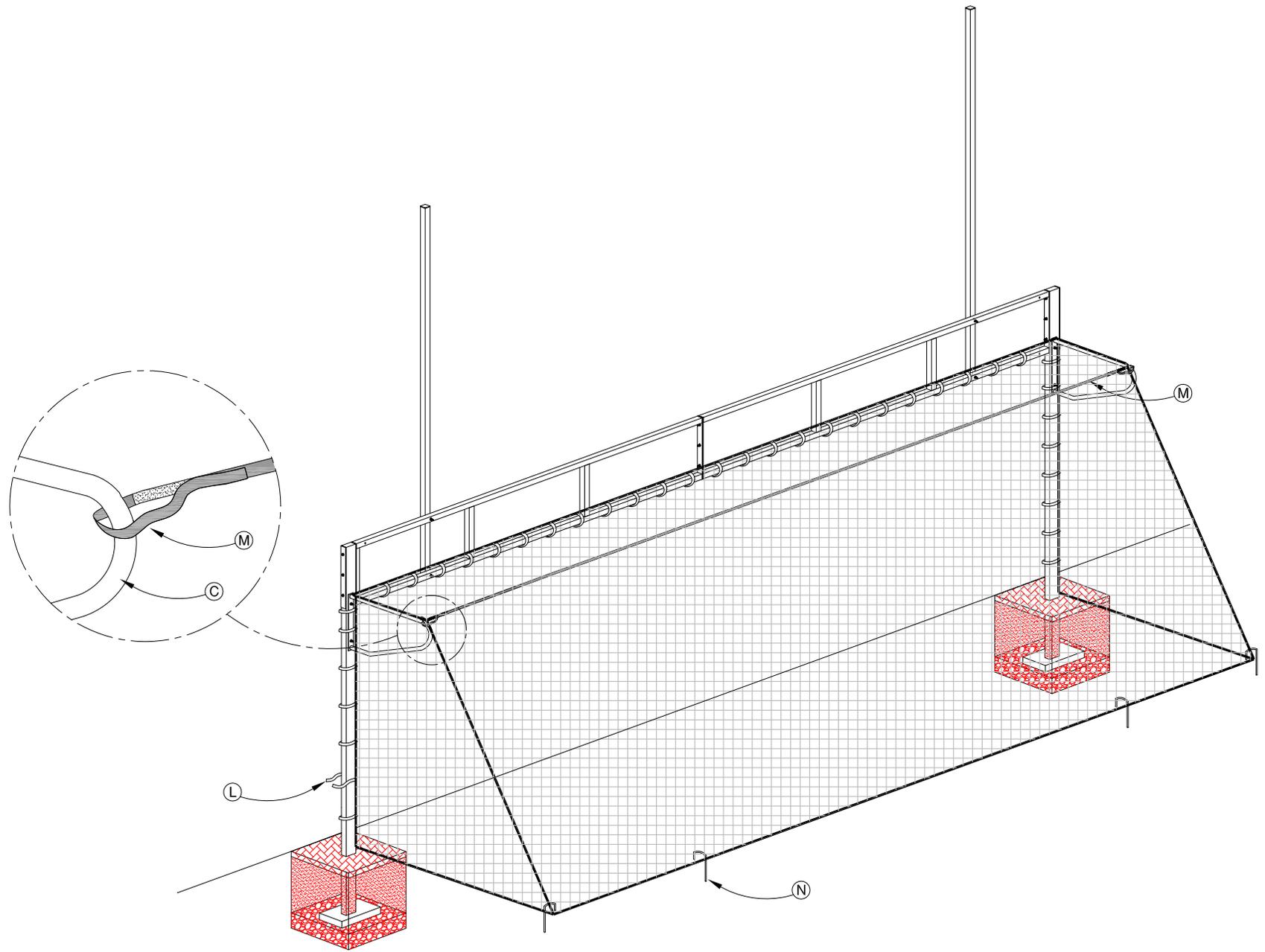
NOTE: The quantities given is for a single goal for assembly purposes, total quantities will be double the quantities shown.

INSTALLATION / ASSEMBLY

- STEP 1)** The Combination Soccer/Football Goal is to be set on the Endline of the End Zone and centered between the Sidelines. Locate the center of the Endline and measure outward 146 inches (12 ft 2 in) in both directions to locate the Post locations.
- STEP 2)** Dig holes for the Post a minimum of 24 inch diameter and 30 inches deep (See diagram). For loose, sandy soils more support may be necessary, contact a professional if there is any doubts.
- STEP 3)** Assemble the Crossbar Sections (**ITEM D**) to the Post (**ITEM A**), using the proper hardware and Backing Plates (**ITEM E**) as shown in diagram. Do NOT attach uprights (**ITEM B**) or Backstays (**ITEM C**) at this time. **NOTE: If setting up for Semi-permanent installation, install the Ground Sleeve on the Post at this time.**
- STEP 4)** Set a brick or patio block in the bottom of each hole to aid in supporting the Post and prevent them from sinking too far down during installation.
- STEP 5)** Set the Crossbar/Post assembly into the holes and support into position.
- STEP 6)** Measure and adjust the assembly so the top of the Crossbar is exactly 10 ft from the ground surface. Also check level and adjust.
- STEP 7)** Double check to insure that the assembly is plumb to vertical and is squared. Make certain the assembly is well supported before pouring the concrete.
- STEP 8)** Pour concrete in each hole 2" below ground level and allow it to cure properly before removing the supports.
- STEP 9)** Once the supports have been removed, cover the exposed concrete with dirt (grass) to prevent injuries.
- STEP 10)** Assemble Uprights (**ITEM B**) to the Crossbar Sections (**ITEM D**). **NOTE: The uprights can be positioned at 23'4" for high school or 18'6" apart for collegiate.**
- STEP 11)** Assemble Euro Backstays (**ITEM C**) using proper hardware as shown in diagram.
- STEP 12)** You are ready to attach net, using velcro net fasteners (**ITEM L**).





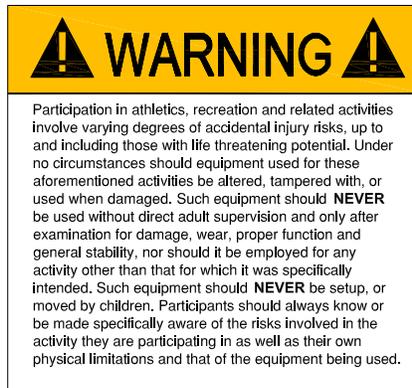




Z300INSWAR



Z300NEVERX



Z300CUSTMR - 2

This WARNING LABEL have been affixed to your goals prior to shipment.

Our labels are laminated with an ultraviolet protective layer to protect from fading. However, after years of exposure, they may fade.

Should they become illegible or be removed from your goal, you may obtain free replacements by calling BSN Sports at 1 - 800 527-7510

Please request labels by part number listed under each label above.