

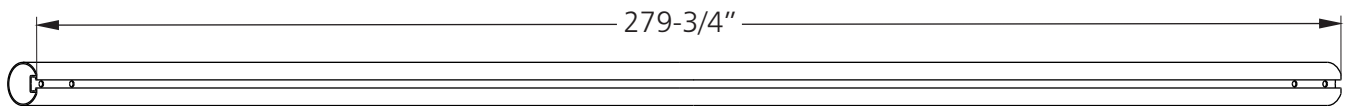


## ASSEMBLY INSTRUCTIONS FOR 2B3006, 2B3006W, & 2B3006SW DELUXE EUROPEAN CLUB GOAL

1. Unpack all parts and check for damage that may have occurred during shipping. If damage has occurred, notify trucking company immediately. Lay out all parts. Remove all cardboard or packaging immediately; Wet or damp packaging may damage contents.
2. Read through entire instruction before beginning assembly and installation.

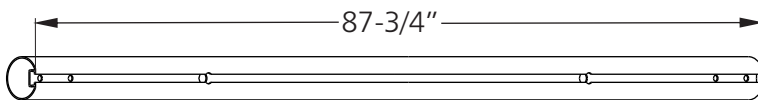
**NOTE:** Components may be packaged in one or more additional boxes.

Crossbar (2)  
(Part# UZ1088)

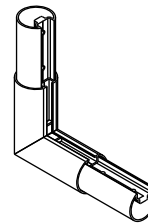


Base (2)

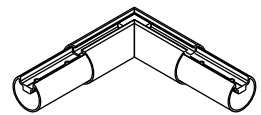
Part#	Goal Model Number	
UZ760	2B3006	2B3006W
UZ1475	2B3006SW	-



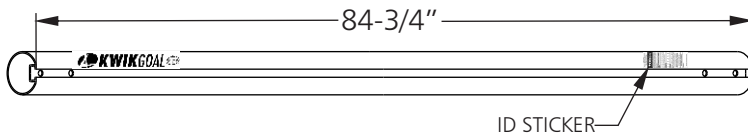
Post Corner (2)  
(Part# UZ811)



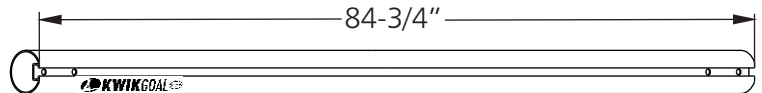
Crossbar Corner (4)  
(Part# UZ810)



Left Post (1)  
(Part# UZ1516)



Right Post (1)  
(Part# UZ1517)



### \*\*\*CAUTION\*\*\*

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All warning and safety labels included with this product must be visible at all times.

Any modifications to this or any Kwik Goal product will void any and all warranties.

140 Pacific Drive Quakertown, PA 18951

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Visit our website @ [kwikgoal.com](http://kwikgoal.com)

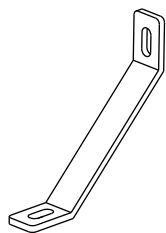
© 2005, Rev 2017 Kwik Goal Ltd.



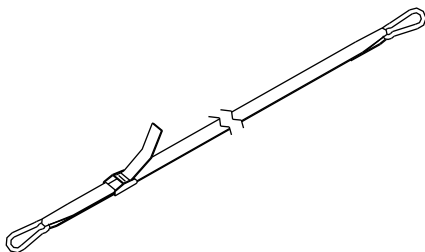
**IMPORTANT GOAL SAFETY INSTRUCTIONS**  
**READ CAREFULLY**

1. Check for structural integrity and proper connecting hardware before every use. Replace damaged or missing parts or fasteners immediately.
2. Safety/Warning labels must be clearly visible.
3. Securely anchor moveable soccer goals at ALL times.
4. Always instruct players, managers, coaches, trainers, teachers, maintenance workers and all other personnel who might come in contact with the goal, on the safe handling of and potential dangers associated with moveable soccer goals.
5. Always exercise extreme caution when moving goals and provide adequate manpower to move goals of varied sizes and weights. Moveable soccer goals should only be moved by authorized personnel.
6. NEVER allow anyone to climb on the net or goal framework.
7. Moveable soccer goals should only be used on LEVEL fields, NEVER on a slope or hill area.
8. Remove nets when goals are not in use.
9. Most tip-over injuries occur when goals are unattended. Anchor or chain one goal to another or to nearby fence posts, dugouts, or any other similar sturdy fixture when not in use. If this is not practical, store moveable soccer goals in a place where children cannot have access to them.
10. Fully disassemble goals for seasonal storage.

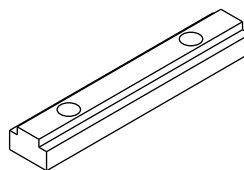
Post Braces (2)  
(Part# UZ737)



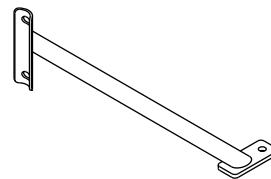
Net Strap (1)  
(Part# 10B4406 Pack of 2)



Channel Spacer (12)  
(Part# UZ812)



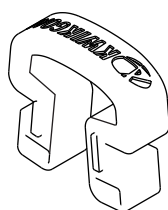
Backstay Brace (2)  
(Part# VZ328P2)



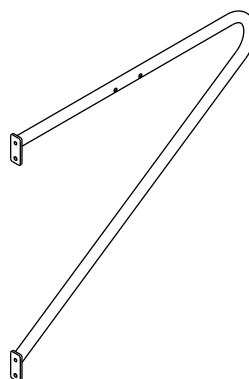
Net (1)  
(Part# 3B6826)



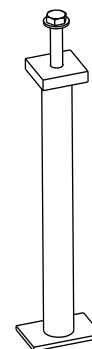
Net Clip (80)  
(Part# 10B3101 Pack of 100)



Backstay (2)  
(Part# VZ328P1)



Ground Anchor (4)  
(Part# 10B103 Pack of 4)



## Hardware

Note: Hardware may be packaged separately in one or more boxes. Open all packages before beginning assembly.

3/8" x 1 3/4" Hex Bolt (Part# TZ227)	(28)
3/8" x 7/8" Hex Bolt (Part# TZ249)	(6)
3/8" Lock Washer (Part# TZ65)	(30)
3/8" Flat Washer (Part# TZ60)	(34)
3/8" Lock Nut (Part# TZ197)	(4)
3/8" Square Nut (Part# TZ247)	(6)
5/16" Eyebolt (Part# TZ270)	(2)
5/16" Flat Washer (Part# TZ269)	(2)
5/16" Lock Nut (Part# TZ5)	(2)

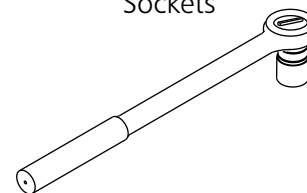
## Assembly Tools

1/2", 9/16" & 3/4"  
Wrenches

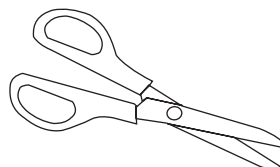


AND

Ratchet with  
1/2", 9/16" & 3/4"  
Sockets



Scissors



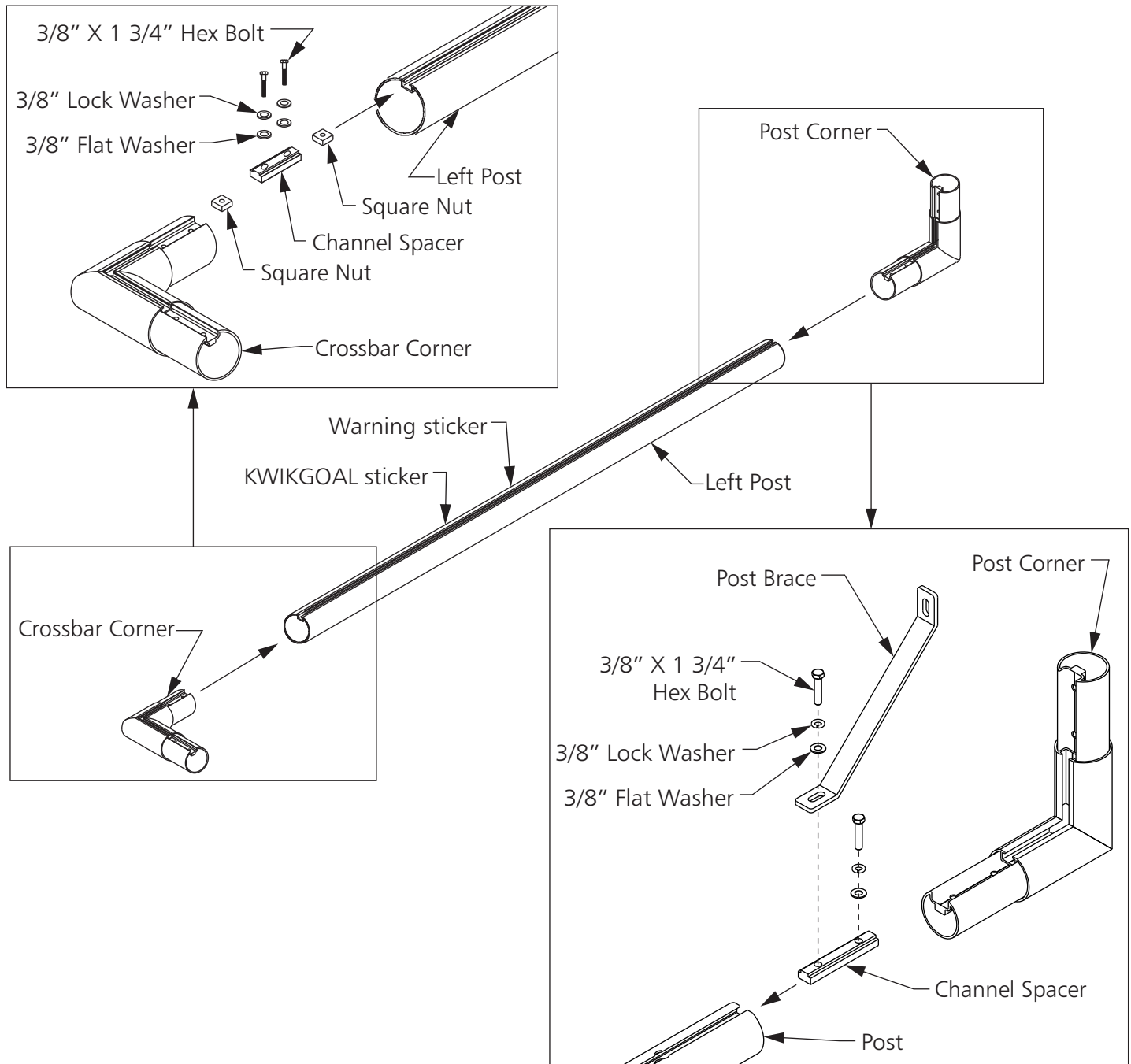
## \*\*\*CAUTION\*\*\*

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All warning and safety labels included with this product must be visible at all times.

Any modifications to this or any Kwik Goal product will void any and all warranties.

3. Attach posts to crossbar corner and post corner as shown. Be sure connections are pressed firmly together before tightening hex bolts. Note: Square nuts will float loose in net channel until step 6.



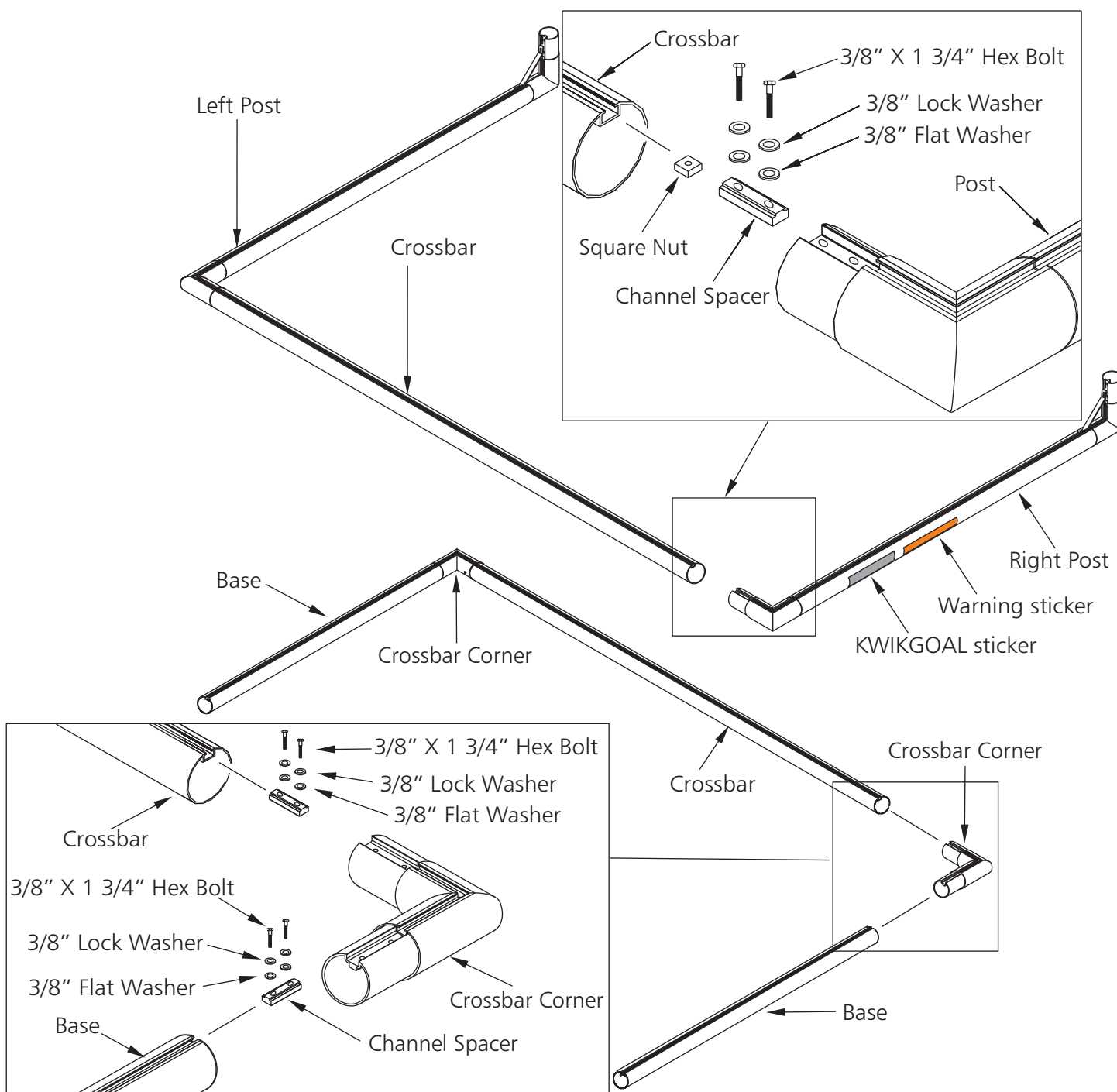
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4. Assemble post and bases to crossbars as shown. Be sure connections are pressed firmly together before tightening hex bolts. Note: Square nuts will float loose in net channel until step 6.



**\*\*\*CAUTION\*\*\***

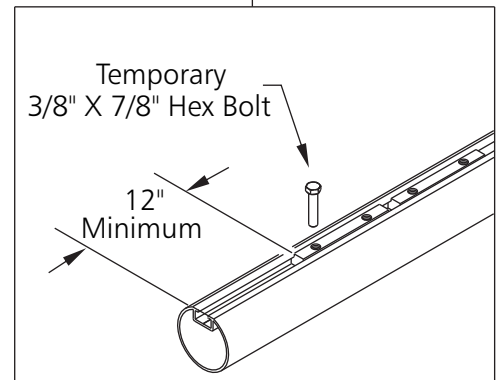
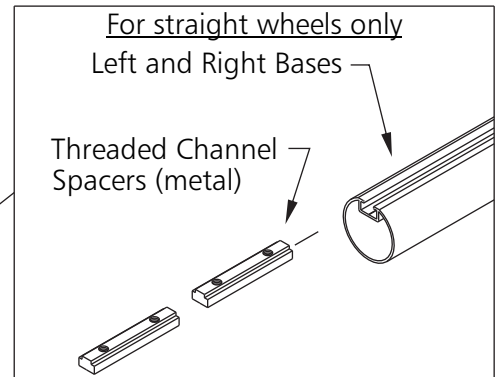
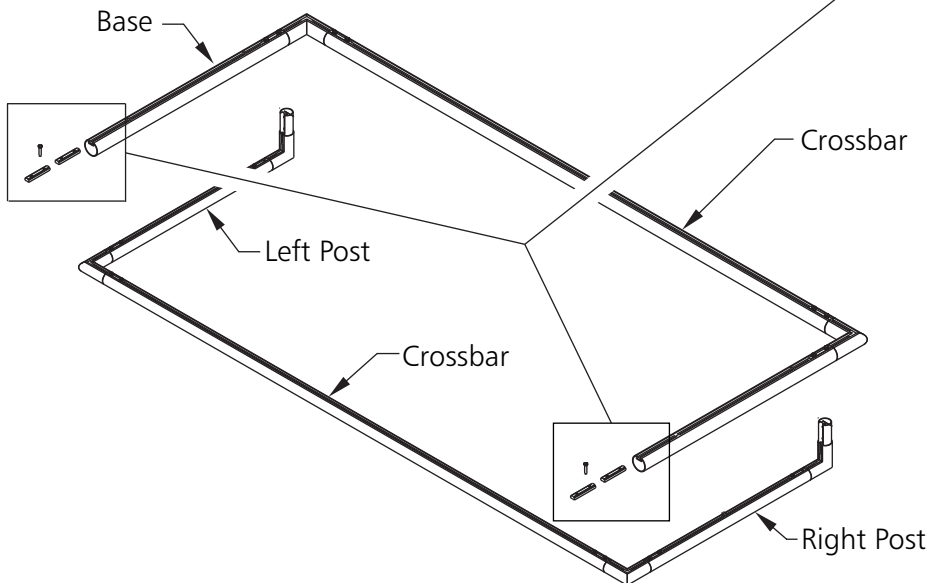
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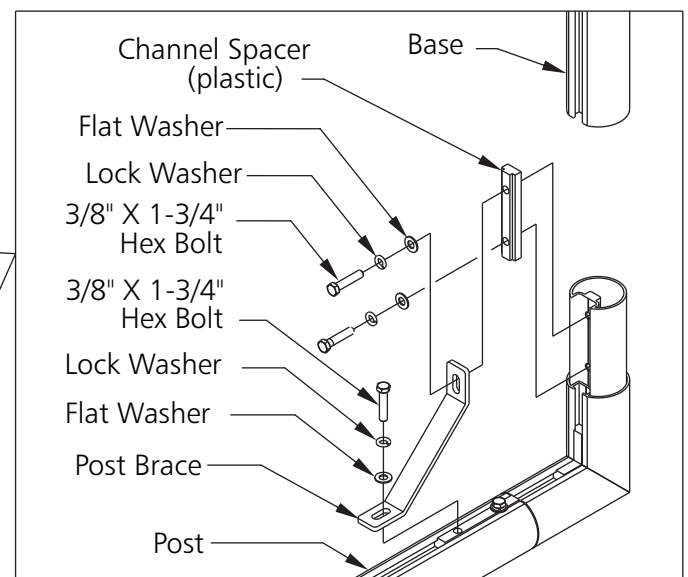
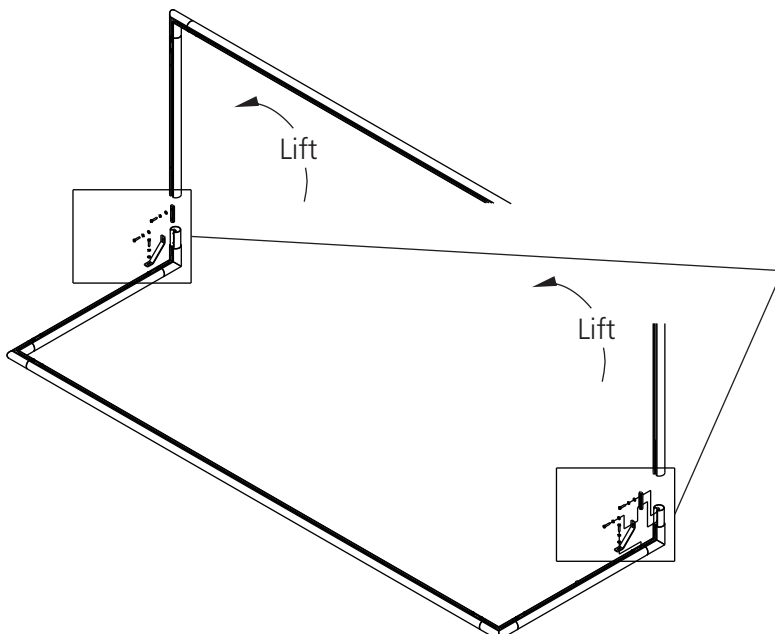
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5. 2B3006 (10B410 straight wheels) - continue with step 5.  
 2B3006 (no wheels) - skip to step 6.  
 2B3006SW (10B414 swivel wheels) - skip to step 6.

Insert two threaded channel spacers from wheel package. To prevent threaded channel spacers from falling out during assembly, temporarily insert a 3/8" hex bolt in last threaded hole of threaded channel spacer and finger tighten only.



6. Lift and insert assembled bases onto assembled posts. Fasten using channel spacers, post braces, and 3/8" hex bolts. Be sure connections are pressed firmly together before tightening hex bolts.



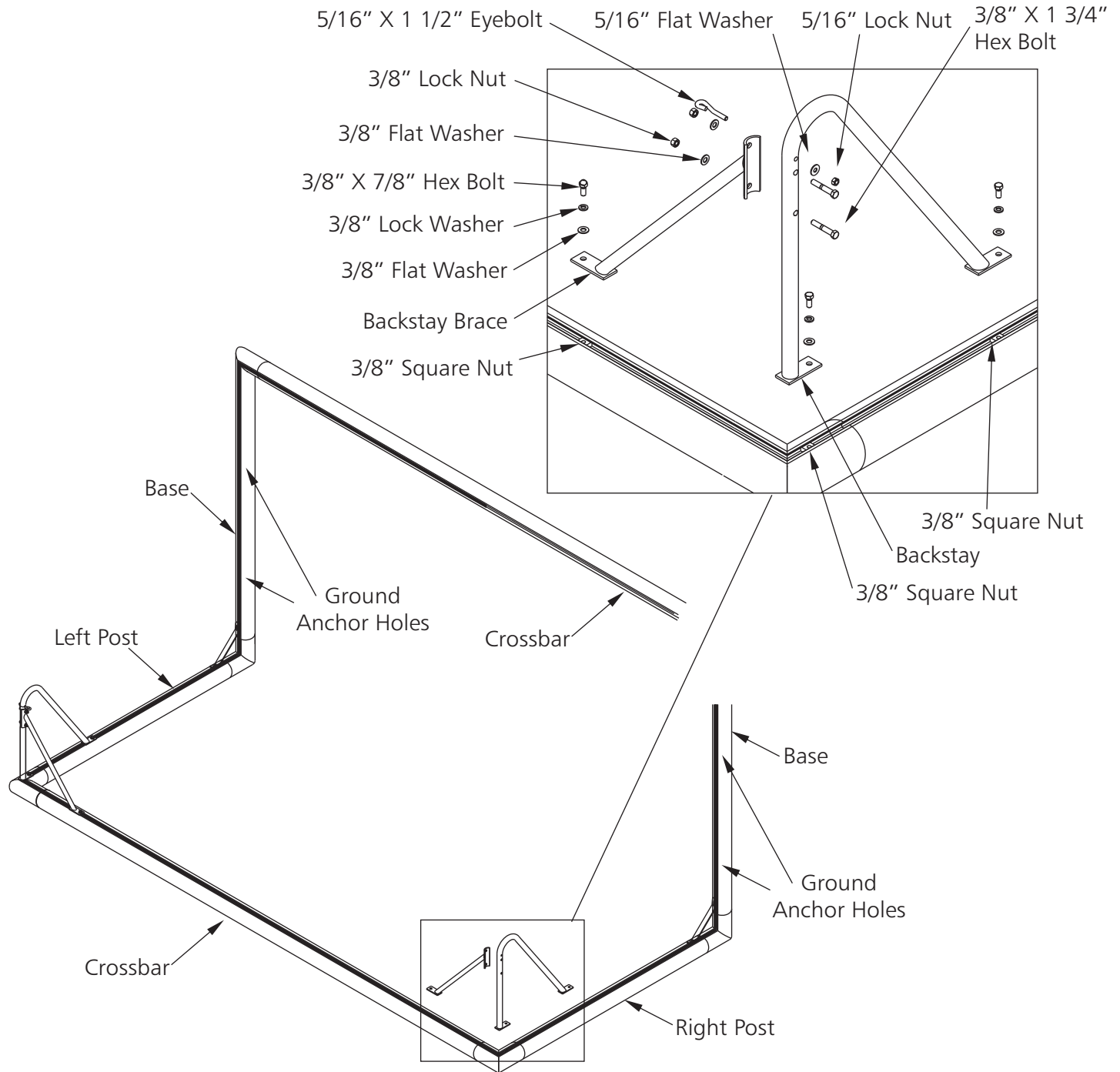
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7. Remove 3/8" hex bolts used to temporarily secure channel spacers in bases in step 5. Attach backstays and backstay braces to square nuts as shown.



**\*\*\*CAUTION\*\*\***

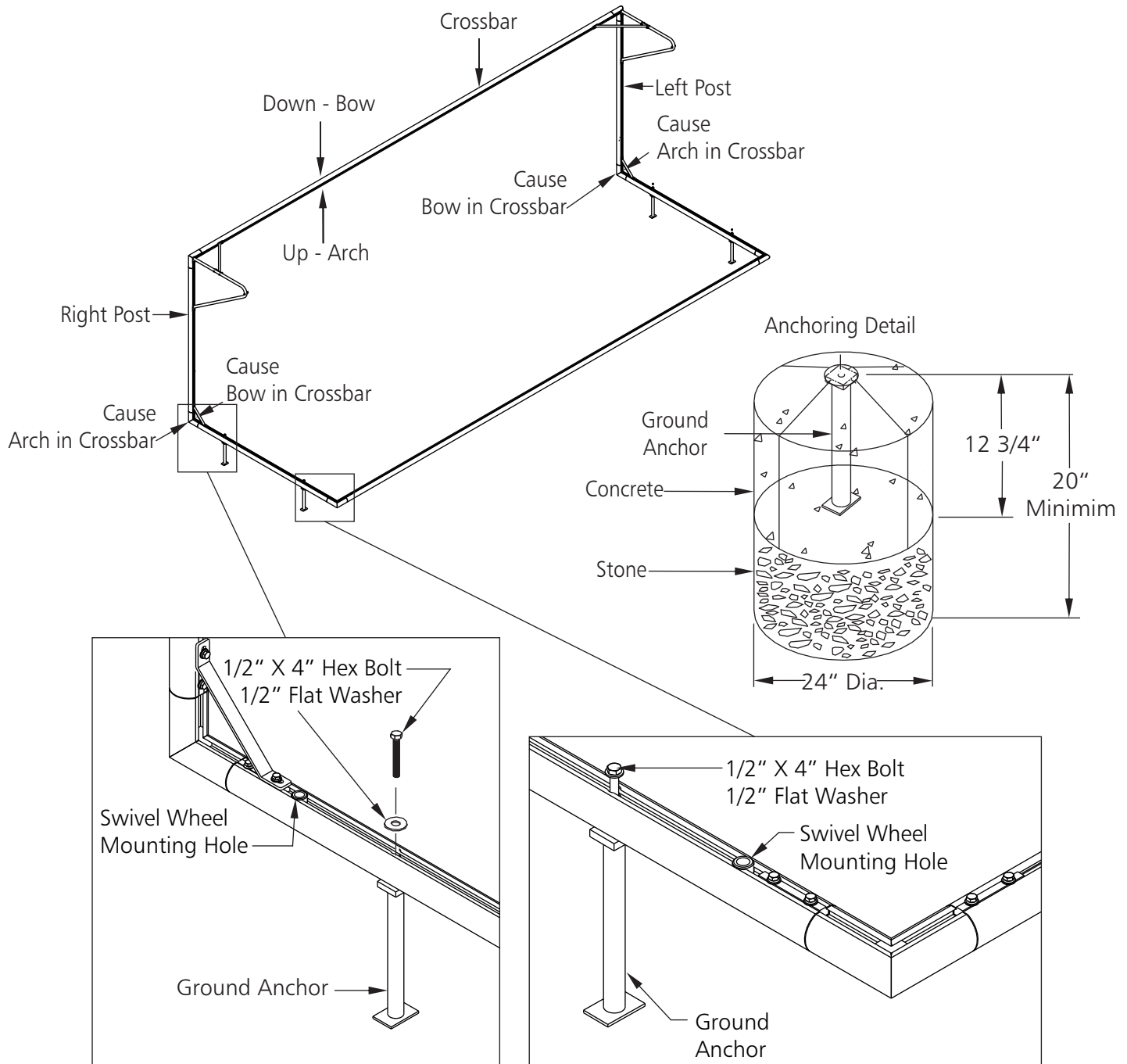
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8. Set goal onto bases in desired location and mark anchor hole locations. Move goal and dig holes a minimum of 24" in diameter and 20" deep. (NOTE: Areas subject to heavy ground frost may go as deep as 36".) Attach ground anchors to assembled goal. Set goal in desired installation location with anchors in holes, fill holes as shown, surrounding anchors with concrete. Make sure goal is plumb and level and let concrete cure.



**\*\*\*CAUTION\*\*\***

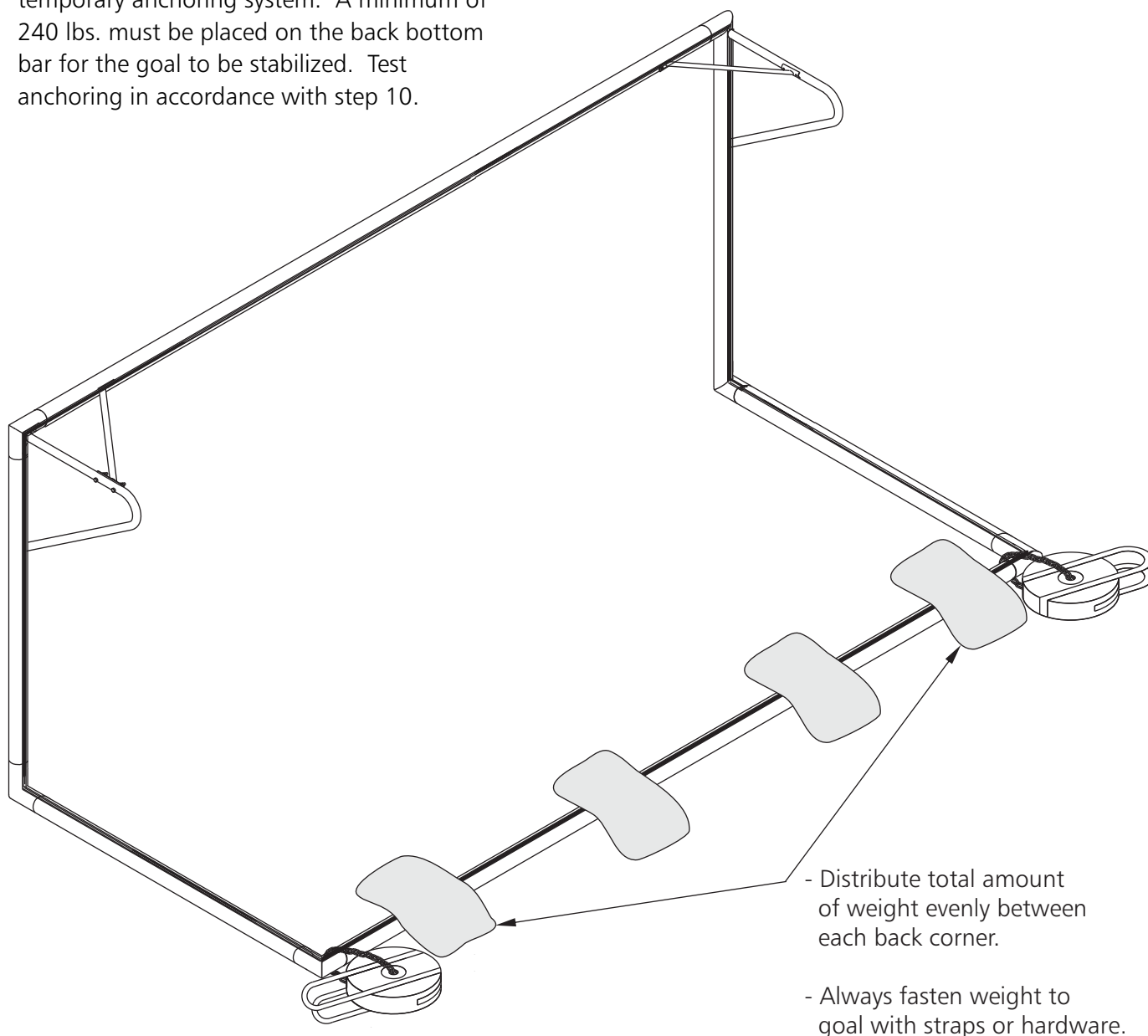
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9. The ground anchor and chain leash system supplied is the recommended and the safest method of anchoring your goal. However, counterbalance weight may be used as a temporary anchoring system. A minimum of 240 lbs. must be placed on the back bottom bar for the goal to be stabilized. Test anchoring in accordance with step 10.



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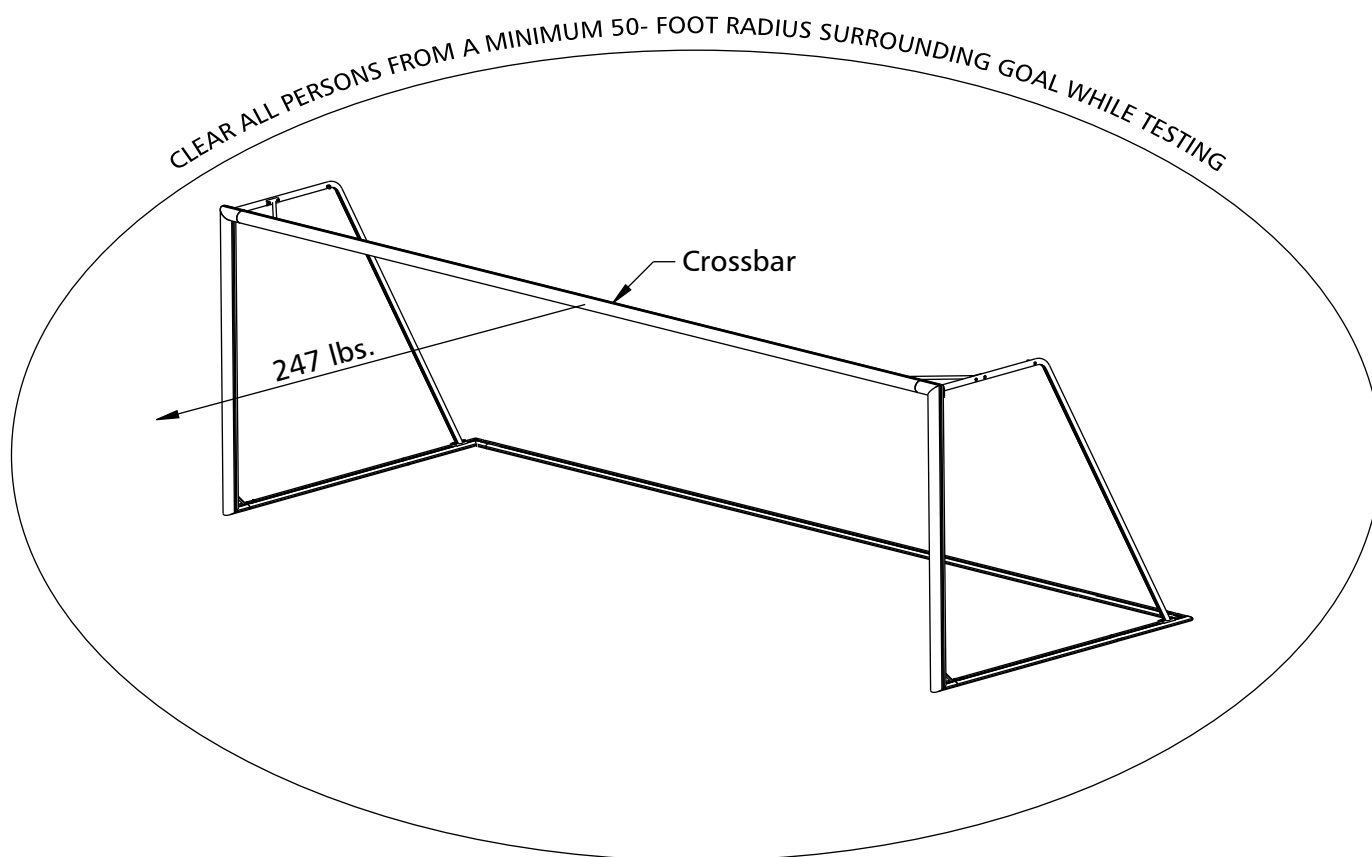
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10. After installing, test as described below to verify effectiveness of anchor system. If applicable, allow concrete to fully cure before testing.

### ANCHOR TEST

1. Clear all persons from a minimum 50 foot radius surrounding the goal.
2. Verify goal is attached to anchors according to instruction.
3. Apply a horizontal pull force of 247 lbs. to the center of the crossbar for 60 - 70 seconds.  
Full safety precautions must be taken while performing test.
4. If goal overturns during application of force or does not return to an upright position after removing force, an alternate anchoring system must be used



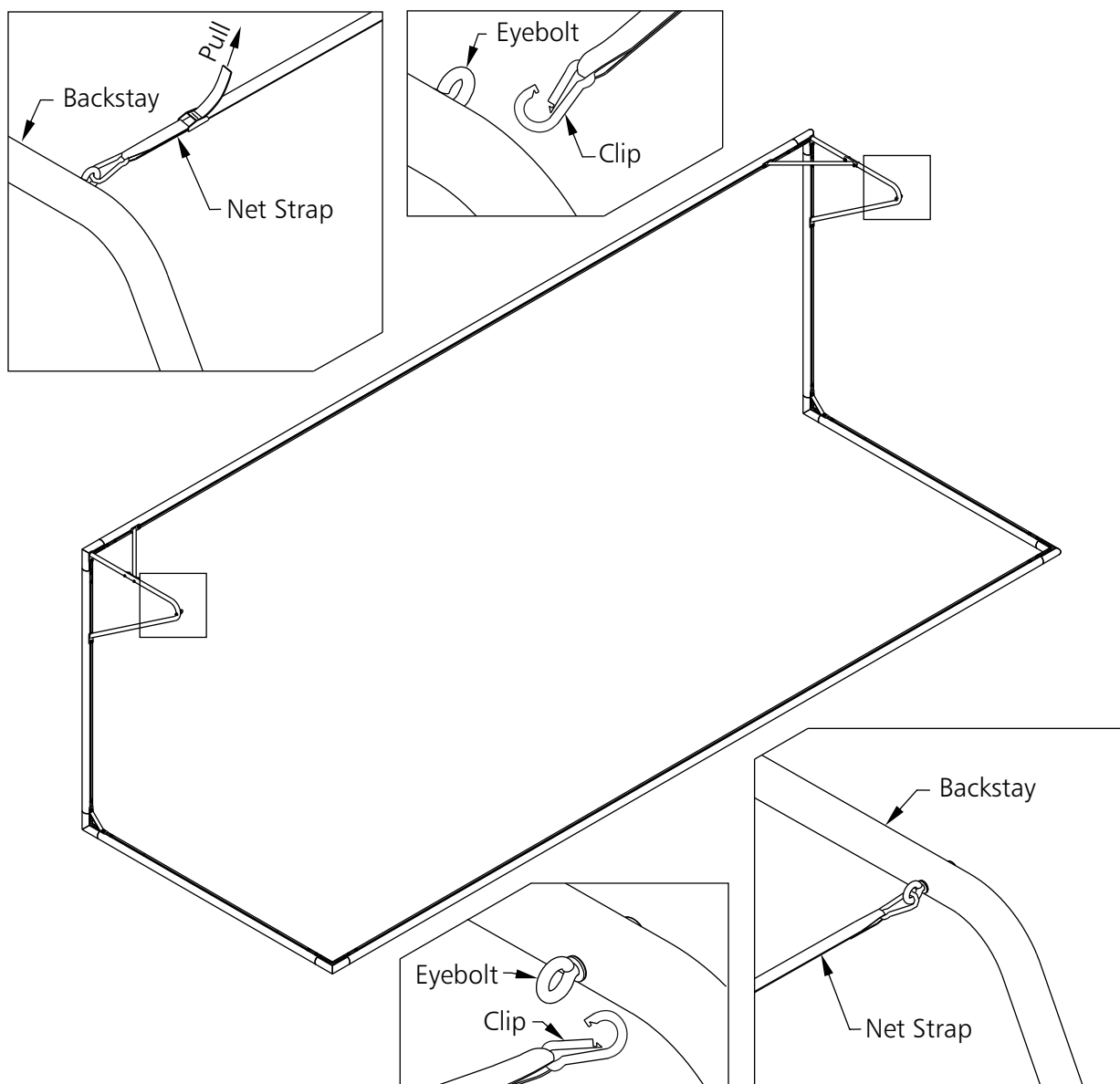
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11. Attach net strap to the eyebolts in the backstays as shown. Pull net strap tight as shown. **(NOTE: Do not over tighten net strap. Over tightening may damage goal.)** Excess strap can be trimmed to length. Leave 12" to 18" of excess strap for ease of removal and re-installation. **(Note: To keep end of adjustable strap from fraying, ends can be melted after being cut.)** Tie all excess strap to itself to prevent from hanging in goal area.



**\*\*\*CAUTION\*\*\***

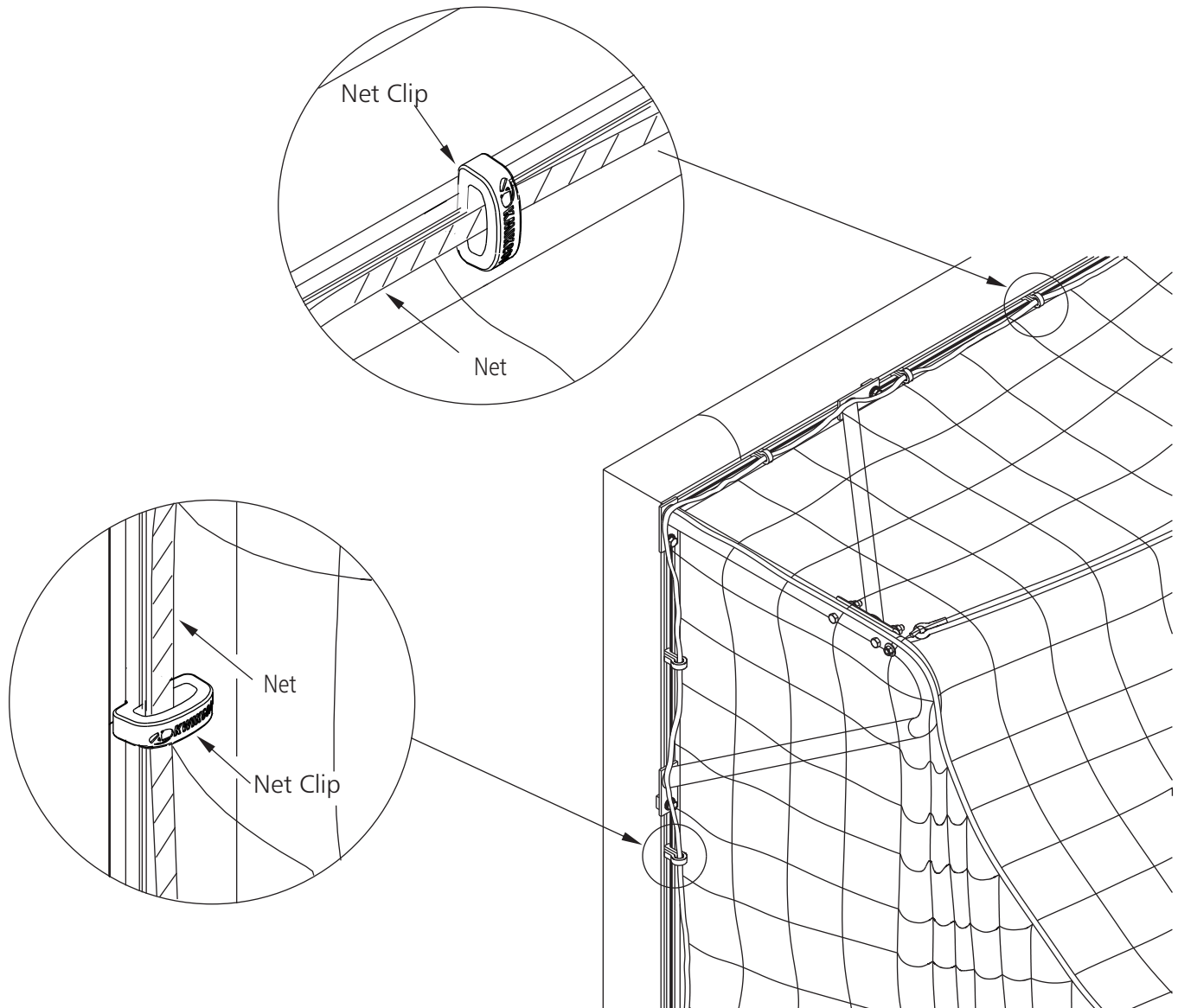
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12. To attach net to goal, place base of net clip into channel and turn 90 degrees to lock into place. NOTE: BE SURE GOAL IS PROPERLY ANCHORED BEFORE ATTEMPTING TO ATTACH OR REMOVE NET.

**CAUTION: DO NOT ATTEMPT TO CLIMB ON GOAL WHILE ATTACHING NET.**



Go to [kwikgoal.com](http://kwikgoal.com) for additional product information.

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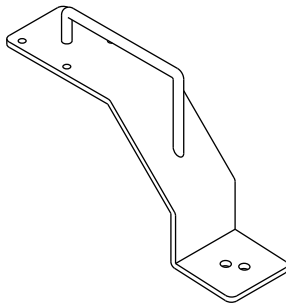


## ASSEMBLY INSTRUCTIONS FOR SWIVEL WHEELS

1. Unpack all parts and check for damage that may have occurred during shipping. If damage has occurred, notify trucking company immediately. Lay out all parts. Remove all cardboard and packaging immediately. Wet or damp packaging may damage contents.
2. Read through entire instruction before beginning assembly and installation.

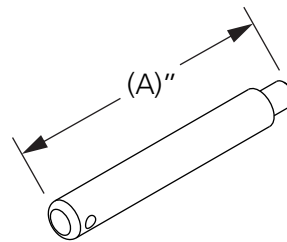
### Parts

Swivel Wheel Mounting Bracket (4)  
(Part# UZ1356)

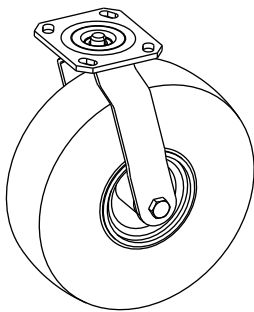


Mounting Bracket Pin (4)

Part#	Dim (A)	Goal Model Number			
TZ347	3-5/16"	2B3306SW	2B3406SW	2B3706SW	-
TZ348	5-5/8"	2B2001SW	2B3806SW	2B9006SW	2B9004SW
TZ378	4-3/16"	2B3006SW	-	-	-



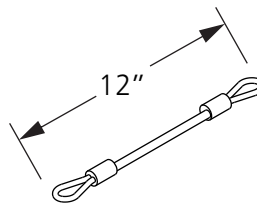
Swivel Wheel (4)  
(Part# VZ629)



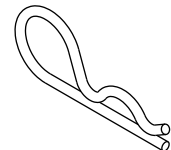
Rubber Pad (8)  
(Part# VZ654)



Cable Lanyard (4)  
(Part# VZ653)



Hairpin Cotter (4)  
(Part# TZ351)



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**IMPORTANT GOAL SAFETY INSTRUCTIONS**  
**READ CAREFULLY**

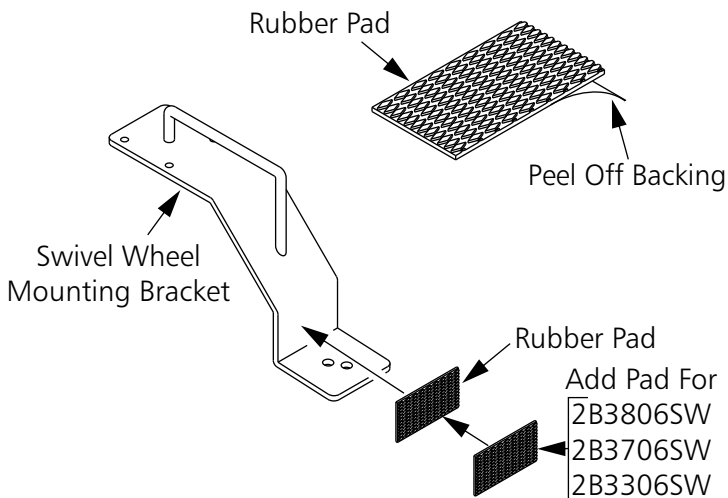
1. Check for structural integrity and proper connecting hardware before every use. Replace damaged or missing parts or fasteners immediately.
2. Safety/Warning labels must be clearly visible.
3. Securely anchor moveable soccer goals at ALL times.
4. Always instruct players, managers, coaches, trainers, teachers, maintenance workers and all other personnel who might come in contact with the goal, on the safe handling of and potential dangers associated with moveable soccer goals.
5. Always exercise extreme caution when moving goals and provide adequate manpower to move goals of varied sizes and weights. Moveable soccer goals should only be moved by authorized personnel.
6. NEVER allow anyone to climb on the net or goal framework.
7. Moveable soccer goals should only be used on LEVEL fields, NEVER on a slope or hill area.
8. Remove nets when goals are not in use.
9. Most of the tip-over injuries occurred when goals were unattended. Anchor or chain one goal to another or to nearby fence posts, dugouts, or any other similar sturdy fixture when not in use. If this is not practical, store moveable soccer goals in a place where children cannot have access to them.
10. Fully disassemble goals for seasonal storage.

## Hardware

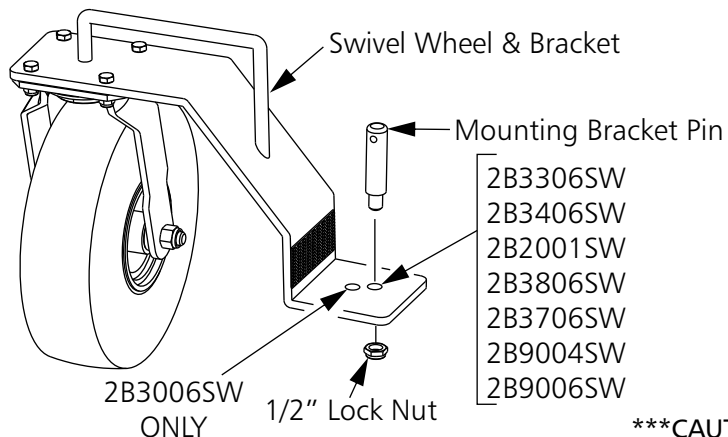
Note: Hardware may be packaged separately in one or more boxes. Open all packages before beginning assembly.

5/16" x 1" Hex Bolt (Part# TZ330)	(16)
5/16" Flat Washer (Part# TZ4)	(16)
5/16" Lock Nut (Part# TZ5)	(16)
1/2" Lock Nut (Part# TZ349)	(4)

3. Apply rubber pads to swivel wheel mounting brackets at the center of location shown.

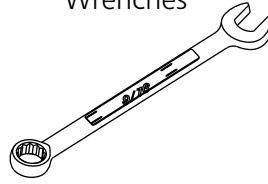


5. Attach mounting bracket pin to swivel wheel bracket. To tighten lock nut, insert a phillips screwdriver in hole on mounting bracket pin. Orient hole to bracket as shown.

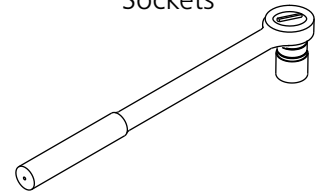


## Assembly Tools

1/2" & 3/4" Wrenches

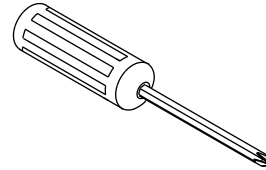


Ratchet with 1/2" & 3/4" Sockets

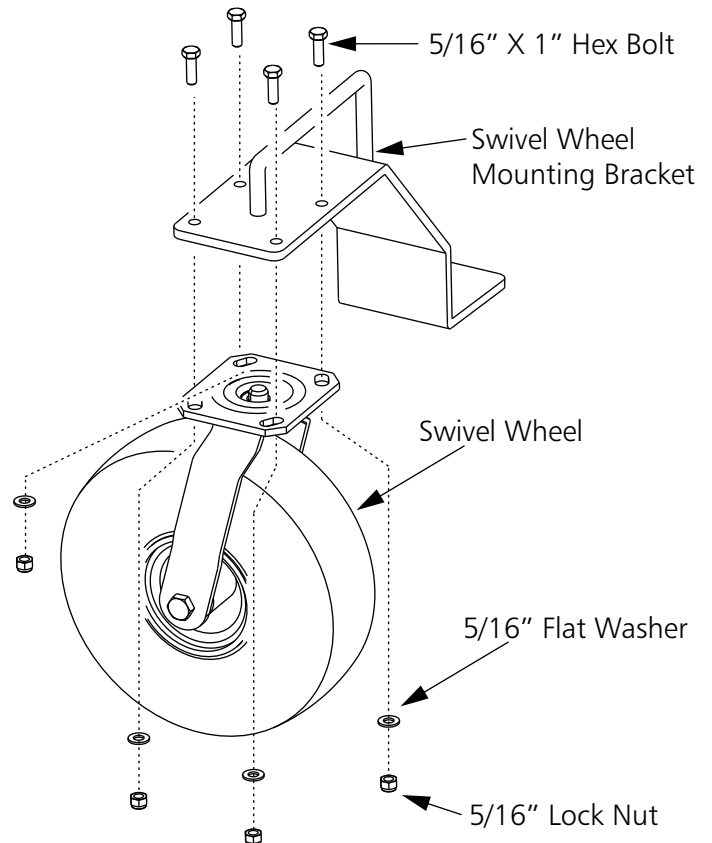


AND

Phillips Screwdriver



4. Attach swivel wheel brackets to swivel wheels.



\*\*\*CAUTION\*\*\*

This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use.

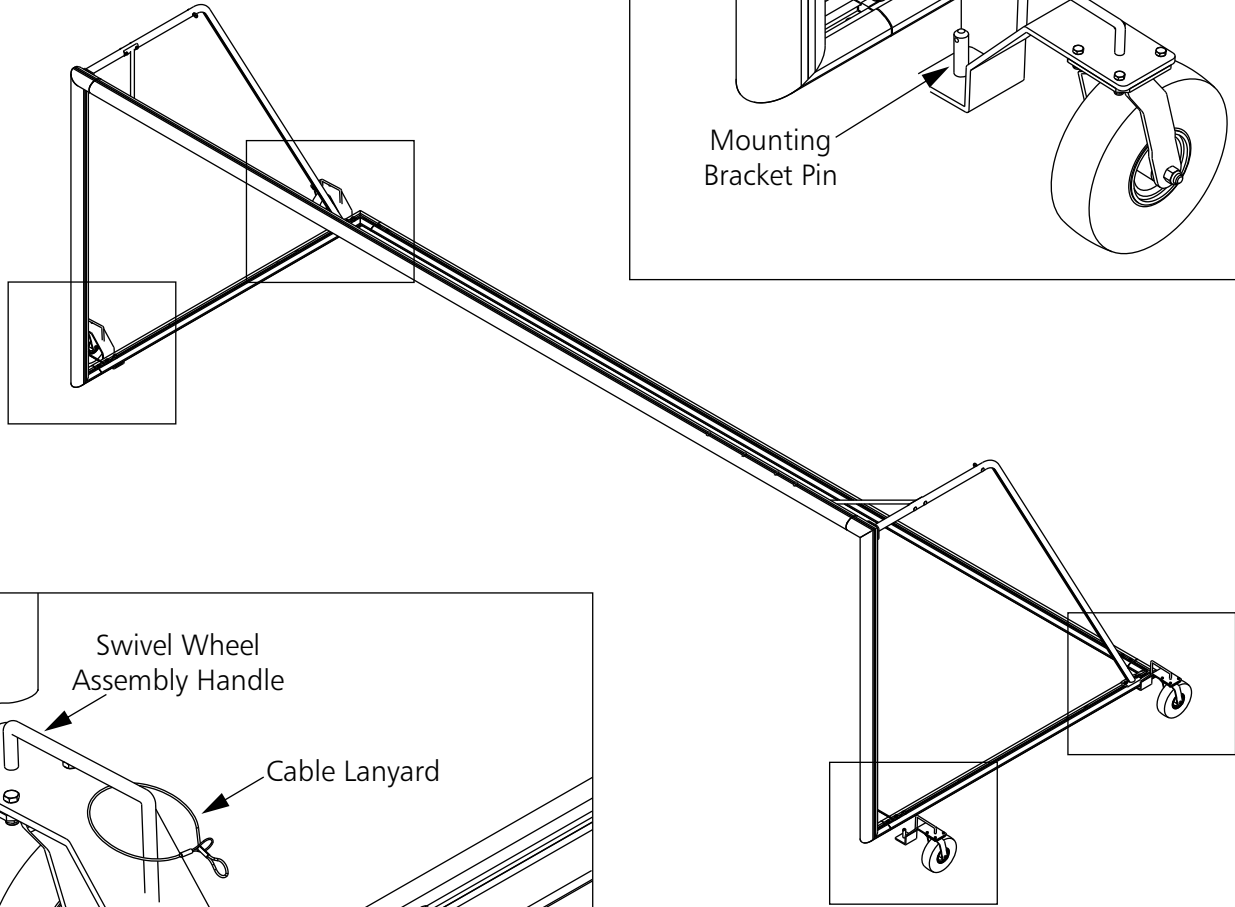
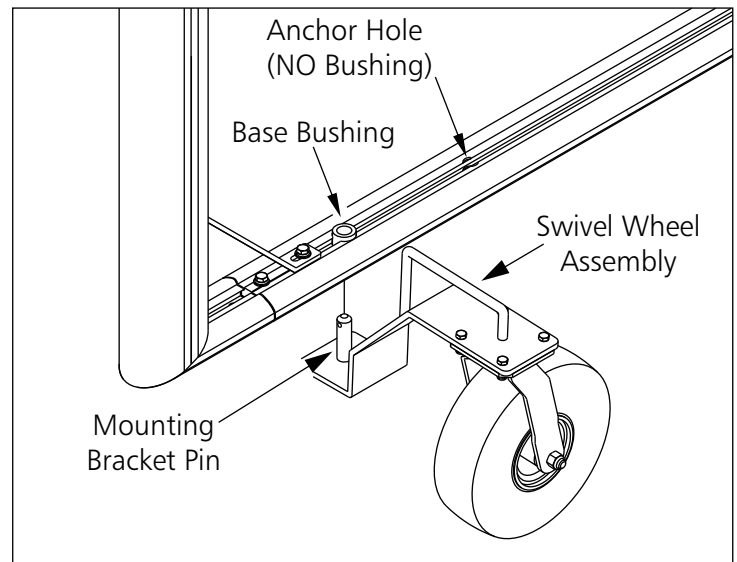
All warning and safety labels included with this product must be visible at all times.

Any modifications to this or any Kwik Goal product will void any and all warranties.



6. Attach swivel wheel assembly on the outside of goal frame by lifting goal frame at wheel locations and insert mounting bracket pin into base bushing. Never install pin into anchor hole.

**Note:** Attach one wheel at a time and secure in place (See step 7 & 8) before attaching remaining wheels.

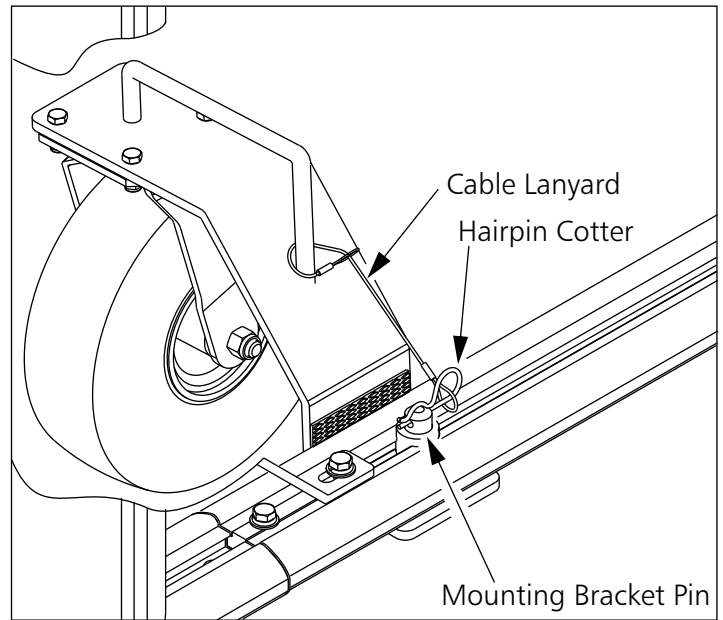
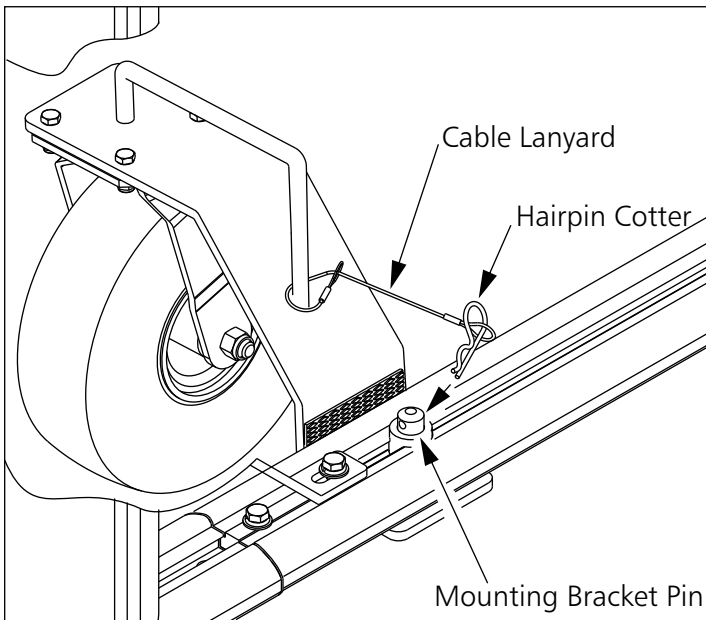


7. Loop cable lanyard around handle on swivel wheel assembly.

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8. Attach hairpin cotter to cable lanyard and secure swivel wheel to goal frame with hairpin cotter as shown.

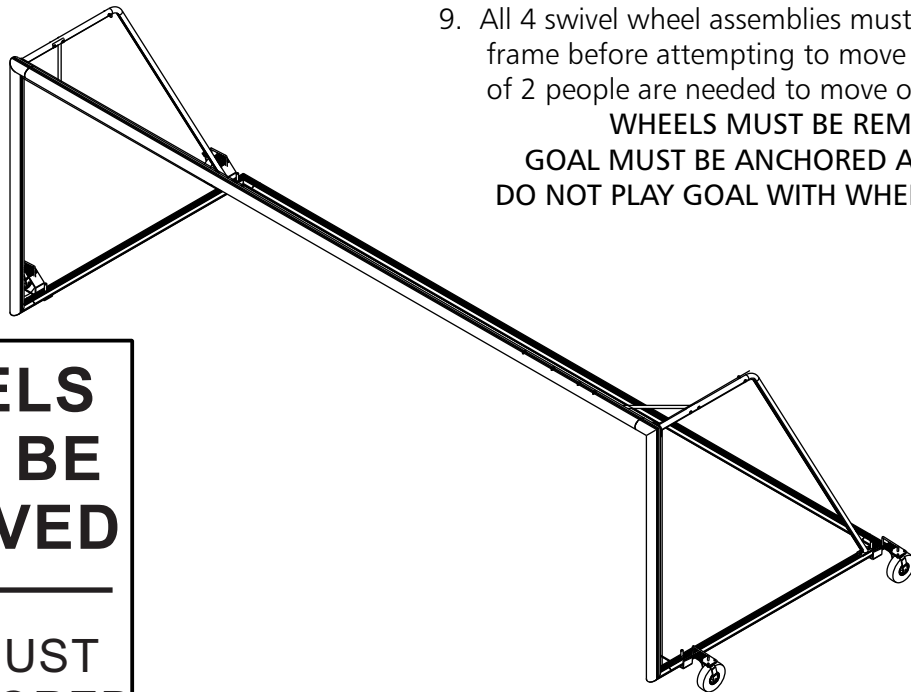


9. All 4 swivel wheel assemblies must be secured to goal frame before attempting to move goal. A minimum of 2 people are needed to move one goal.

**WHEELS MUST BE REMOVED**

**GOAL MUST BE ANCHORED AT ALL TIMES**

**DO NOT PLAY GOAL WITH WHEELS INSTALLED**



**WHEELS  
MUST BE  
REMOVED**

**GOAL MUST  
BE ANCHORED  
AT ALL TIMES**

10. Grease wheels and casters as needed to keep them spinning freely.

Go to [kwikgoal.com](http://kwikgoal.com) for additional product information.

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