

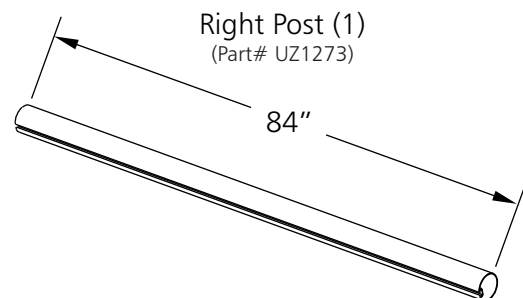
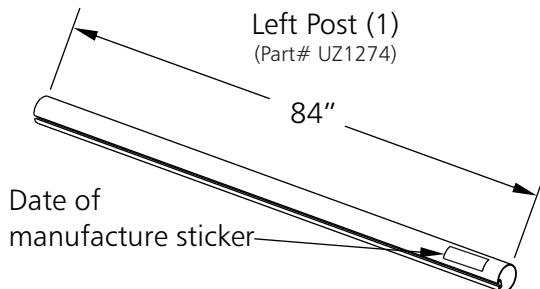
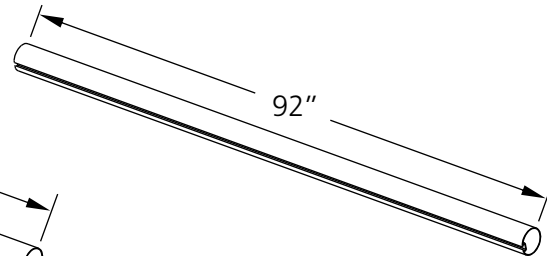
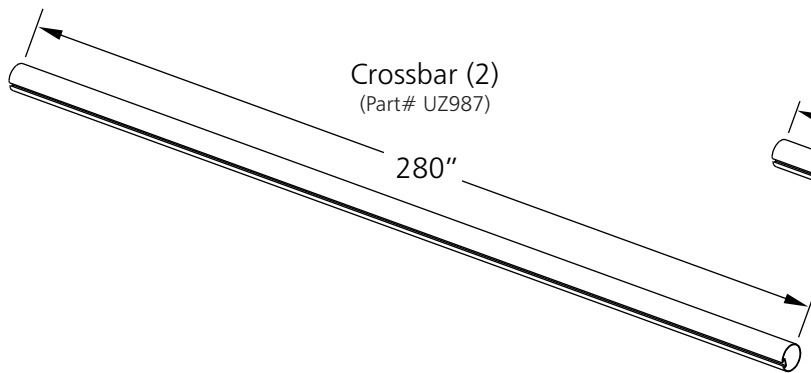


## ASSEMBLY INSTRUCTIONS FOR 2B3806, (W & SW) FUSION® GOAL

1. Unpack all parts and check for damage that may have occurred during shipping. If damage has occurred, notify trucking company immediately. Lay out all parts. Remove all cardboard and packaging immediately. Wet or damp packaging may damage contents.
2. Read through entire instruction before beginning assembly and installation.

Base (2)

Part#	Goal#	
UZ1275	2B3806	2B3806W
UZ1476	2B3806SW	



### \*\*\*CAUTION\*\*\*

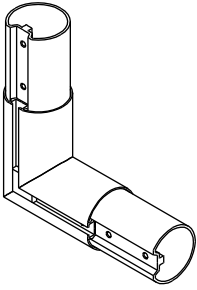
This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use. All warning and safety labels included with this product must be visible at all times. Any modifications to this or any Kwik Goal product will void any and all warranties.



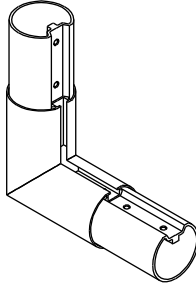
**IMPORTANT GOAL SAFETY INSTRUCTIONS**  
**READ CAREFULLY**

1. Check for structural integrity and proper connecting hardware before every use. Replace damaged or missing parts or fasteners immediately.
2. Safety/Warning labels must be clearly visible.
3. Securely anchor moveable soccer goals at ALL times.
4. Always instruct players, managers, coaches, trainers, teachers, maintenance workers and all other personnel who might come in contact with the goal, on the safe handling of and potential dangers associated with moveable soccer goals.
5. Always exercise extreme caution when moving goals and provide adequate manpower to move goals of varied sizes and weights. Moveable soccer goals should only be moved by authorized personnel.
6. NEVER allow anyone to climb on the net or goal framework.
7. Moveable soccer goals should only be used on LEVEL fields, NEVER on a slope or hill area.
8. Remove nets when goals are not in use.
9. Most of the tip-over injuries occurred when goals were unattended. Anchor or chain one goal to another or to nearby fence posts, dugouts, or any other similar sturdy fixture when not in use. If this is not practical, store moveable soccer goals in a place where children cannot have access to them.
10. Fully disassemble goals for seasonal storage.

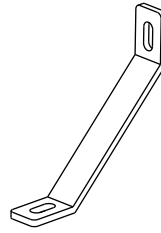
Crossbar Corner (4)  
(Part# UZ989)



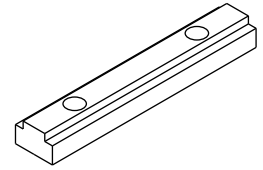
Post Corner (2)  
(Part# UZ998)



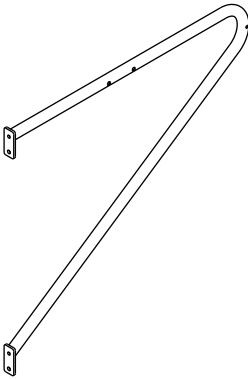
Post Brace (2)  
(Part# UZ737)



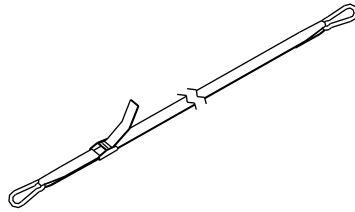
Channel Spacer (12)  
(Part# UZ812)



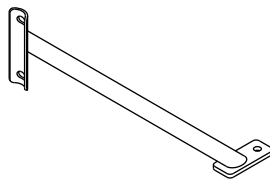
Backstay (2)  
(Part# VZ328P1)



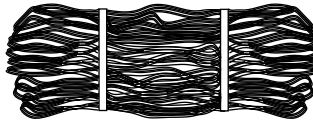
Net Strap (1)  
(Part# 10B4406)



Backstay Brace (2)  
(Part# VZ328P2)



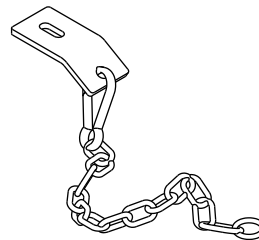
Net (1)  
(Part# 3B6826)



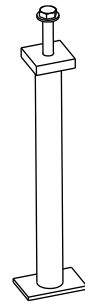
Net Clip (80)  
(Part# 10B3101 Pack of 100)



Chain (4)  
w/ Snap Link & Anchor Plate  
(Part# UZ846 )



Ground Anchor (4)  
(Part# 10B101 Pack of 4)



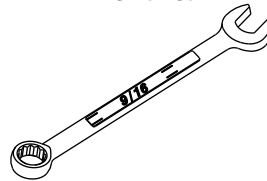
## Hardware

Note: Hardware may be packaged separately in one or more boxes. Open all packages before beginning assembly.

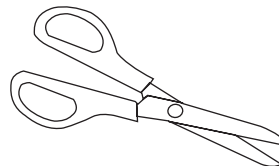
3/8" x 1 3/4" Hex Bolt (Part# TZ227)	(28)
3/8" x 7/8" Hex Bolt (Part# TZ249)	(10)
3/8" Lock Washer (Part# TZ65)	(34)
3/8" Flat Washer (Part# TZ60)	(38)
3/8" Lock Nut (Part# TZ197)	(4)
3/8" Square Nut (Part# TZ247)	(10)
5/16" Eyebolt (Part# TZ270)	(2)
5/16" Flat Washer (Part# TZ269)	(2)
5/16" Lock Nut (Part# TZ5)	(2)

## Assembly Tools

1/2", 9/16" & 3/4"  
Wrenches

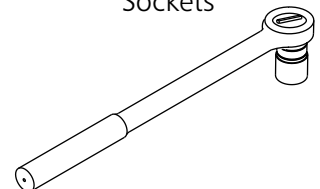


Scissors



AND

Ratchet with  
1/2", 9/16" & 3/4"  
Sockets



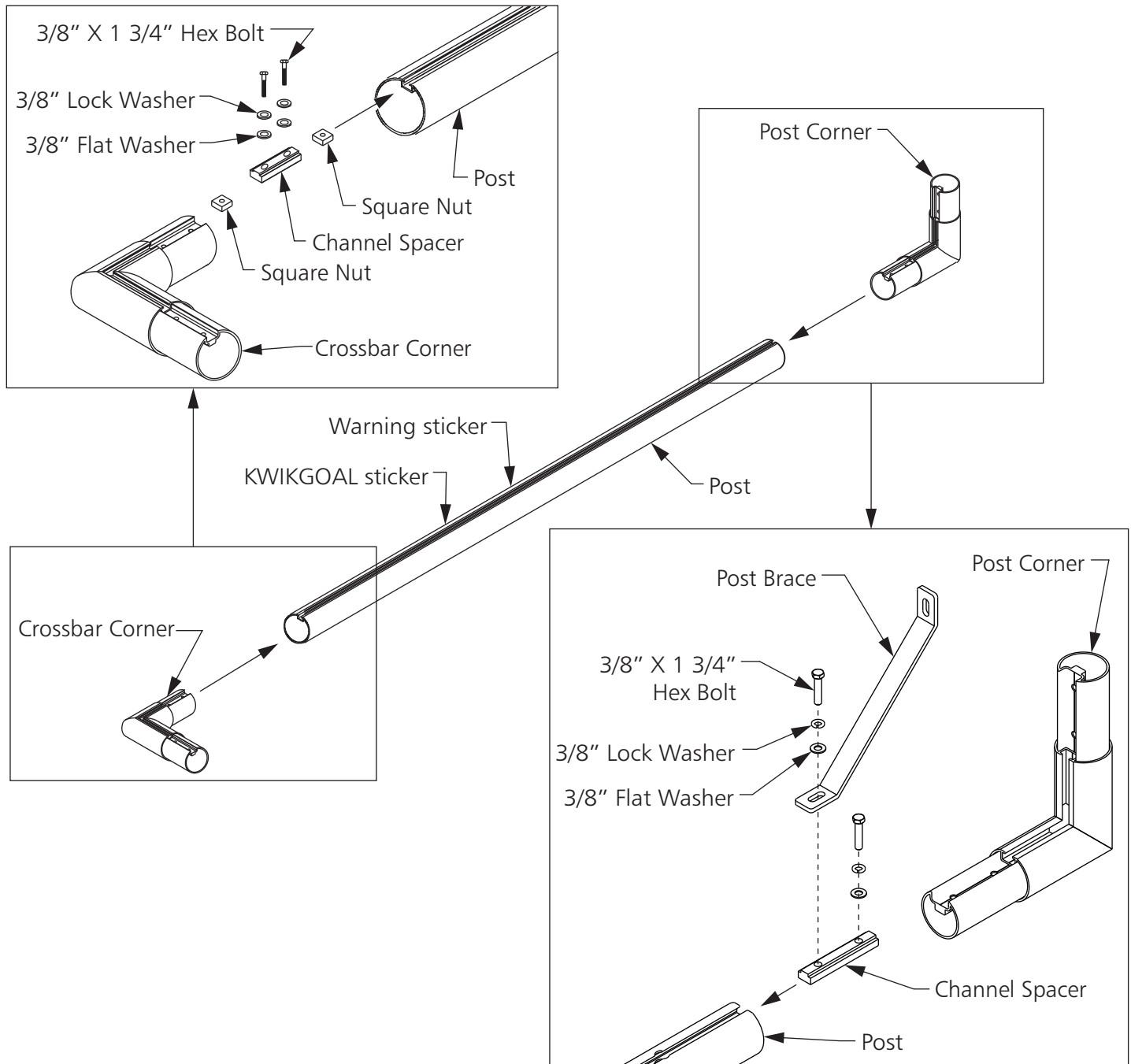
## \*\*\*CAUTION\*\*\*

This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use.

All warning and safety labels included with this product must be visible at all times.

Any modifications to this or any Kwik Goal product will void any and all warranties.

3. Attach posts to crossbar corner and post corner as shown. Be sure connections are pressed firmly together before tightening hex bolts. Note: Square nuts will float loose in net channel until step 9.



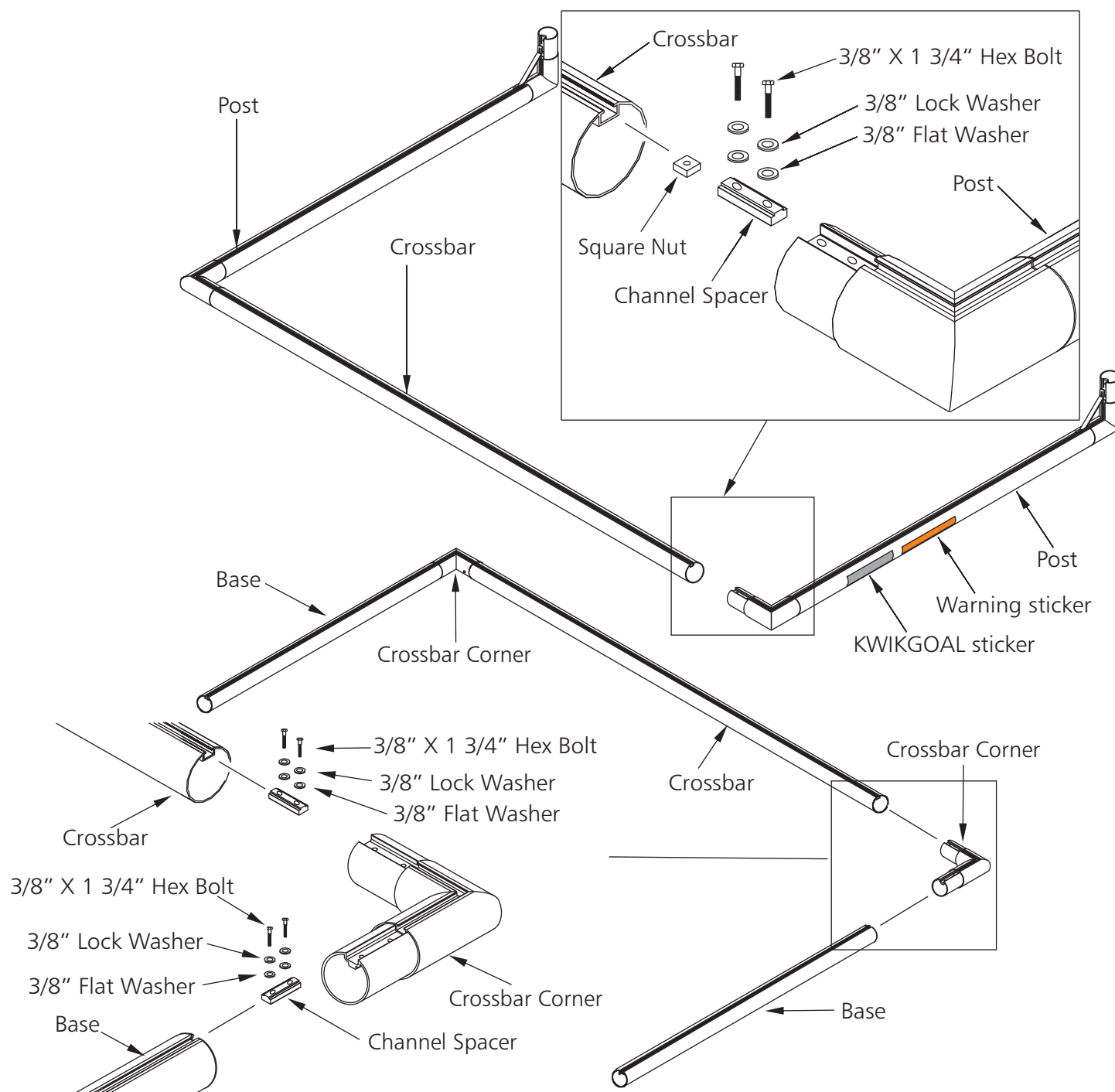
**\*\*\*CAUTION\*\*\***

This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use.

All warning and safety labels included with this product must be visible at all times.

Any modifications to this or any Kwik Goal product will void any and all warranties.

4. Assemble post and bases to crossbars as shown. Note direction of decals on crossbars before fastening. Be sure connections are pressed firmly together before tightening hex bolts. Note: Square nuts will float loose in net channel until step 9.



**\*\*\*CAUTION\*\*\***

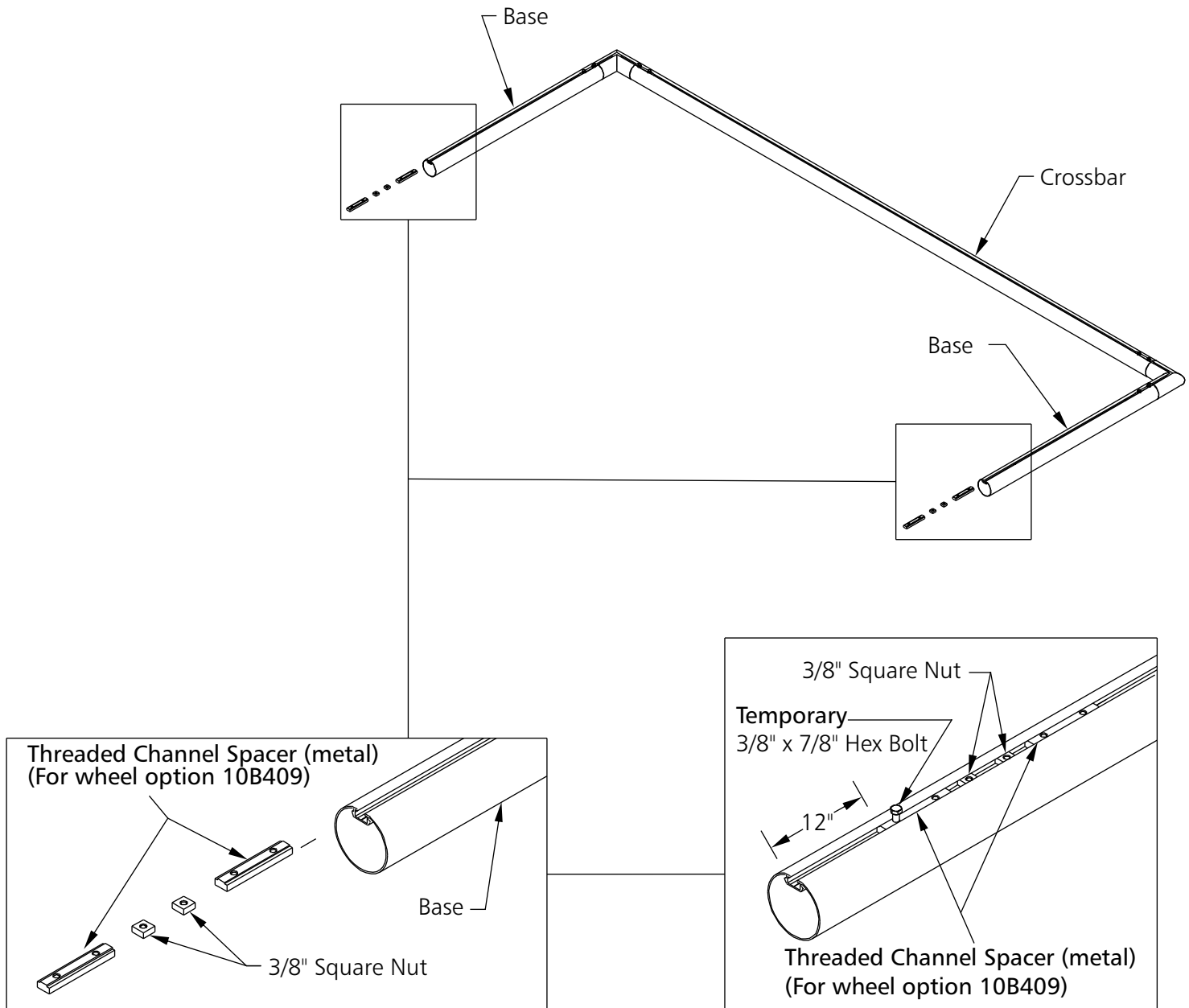
This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use.

All warning and safety labels included with this product must be visible at all times.

Any modifications to this or any Kwik Goal product will void any and all warranties.

5. **2B3806SW** - skip to step 7. All other goals continue to step 6.

6. Insert two 3/8" square nuts and optional wheel hardware into each base. **Note: If installing optional wheels (model# 10B409), insert two threaded channel spacers (metal) from wheel option package.** Omit if wheel option has not been purchased. Temporarily install a 3/8" x 7/8" hex bolt to keep hardware from sliding out of channel. If not using threaded channel spacers, install bolt in 3/8" square nut. Tighten bolt hand tight.



\*\*\*CAUTION\*\*\*

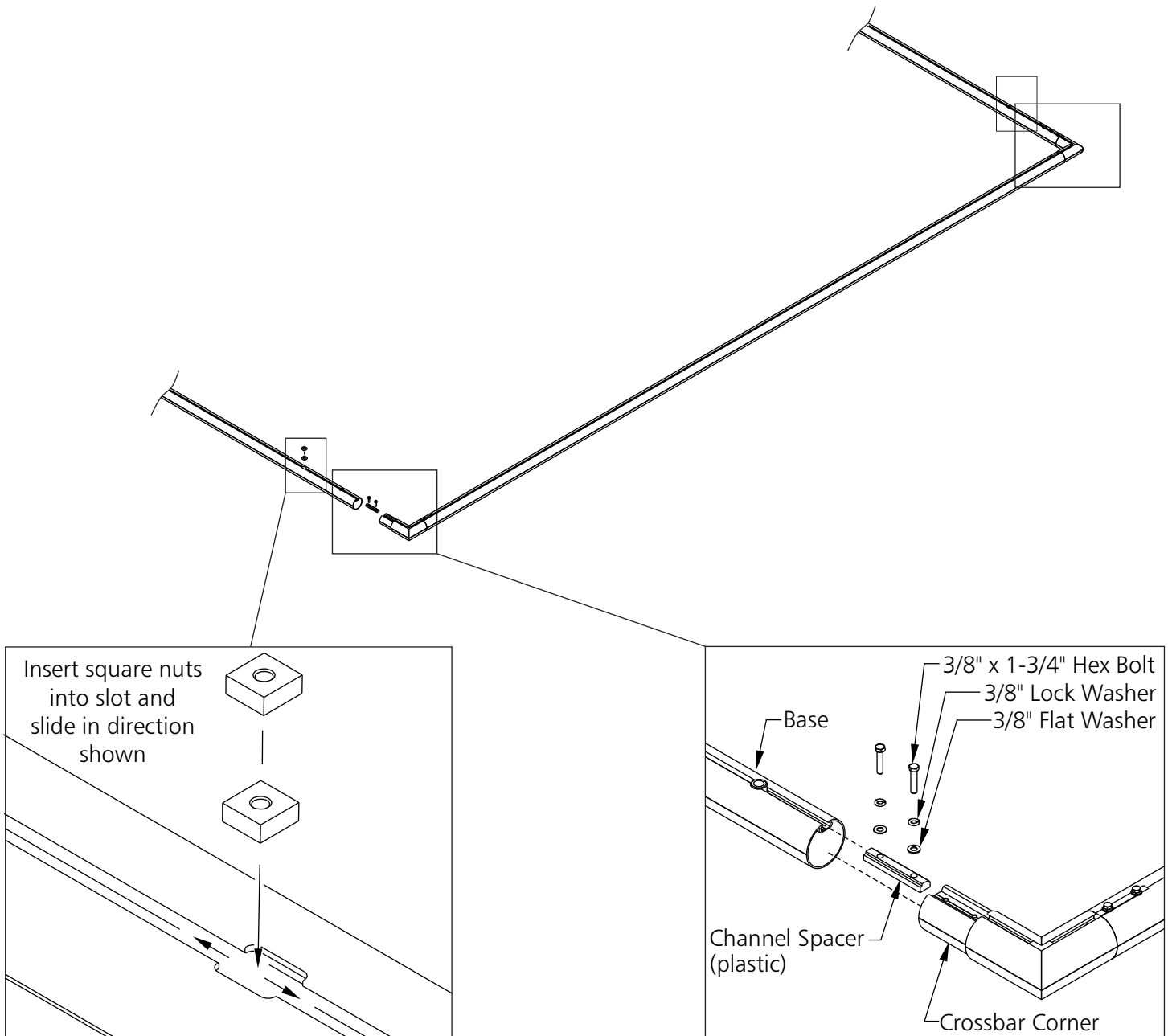
This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use.

All warning and safety labels included with this product must be visible at all times.

Any modifications to this or any Kwik Goal product will void any and all warranties.

7. 2B3806SW ONLY

Insert two 3/8" square nuts into left base and right base at locations shown.



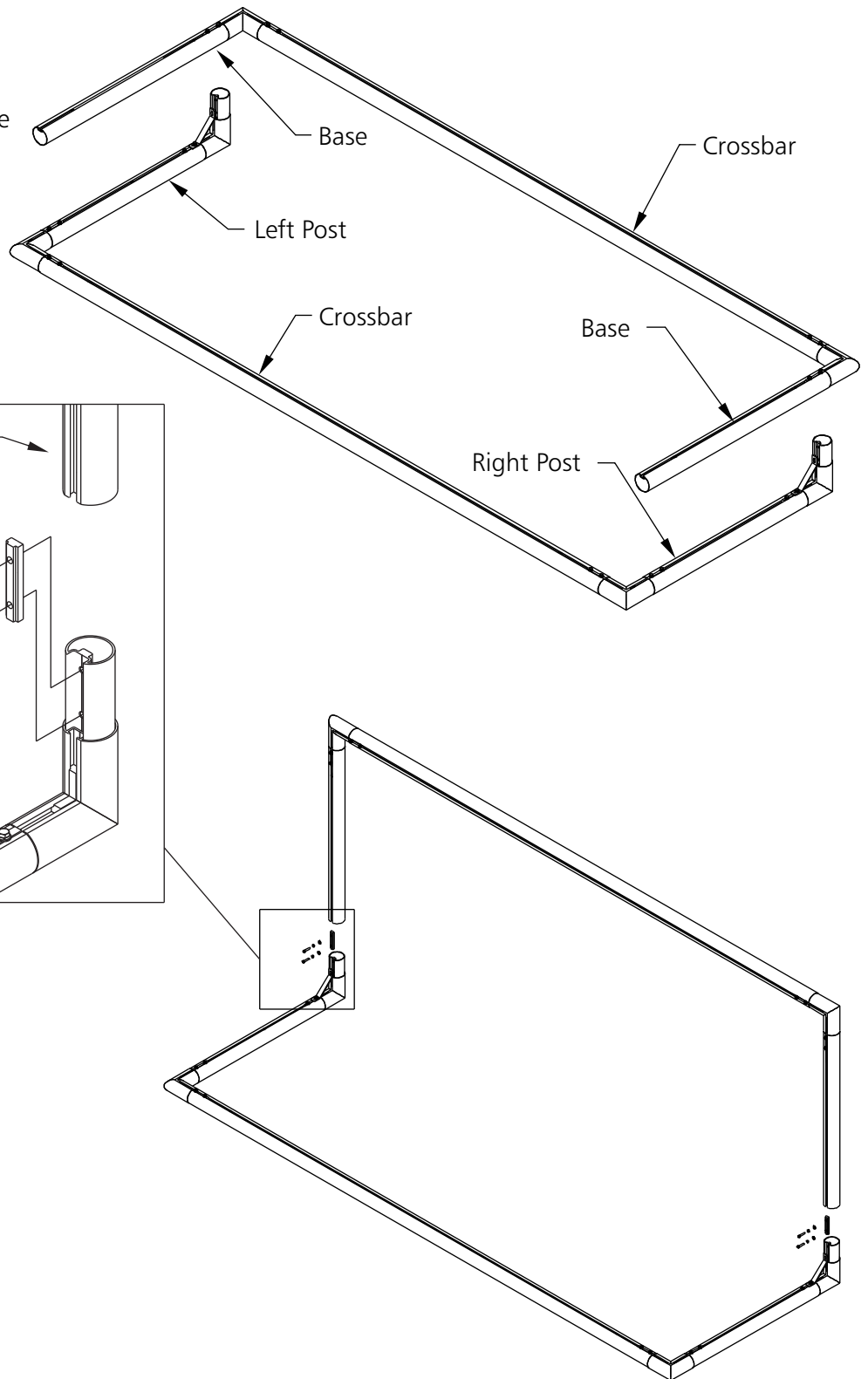
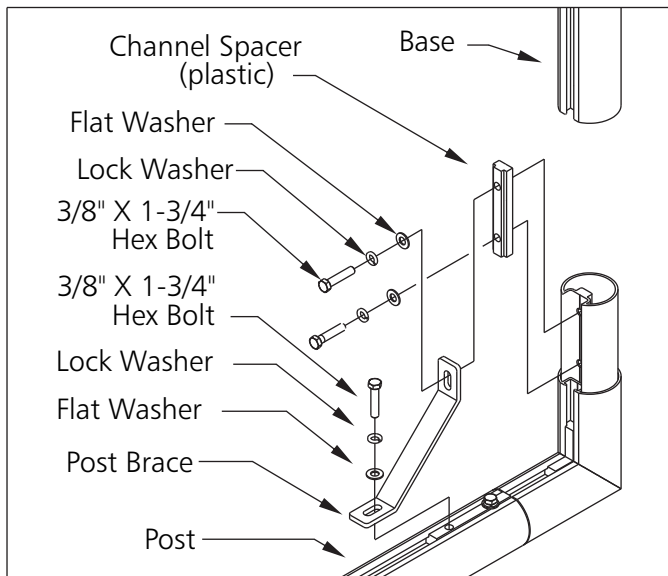
\*\*\*CAUTION\*\*\*

This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use.

All warning and safety labels included with this product must be visible at all times.

Any modifications to this or any Kwik Goal product will void any and all warranties.

8. Lift assembled bases and insert into assembled posts. Be sure connections are pressed firmly together before tightening bolts. Be sure to tighten both bolts on each post brace.



**\*\*\*CAUTION\*\*\***

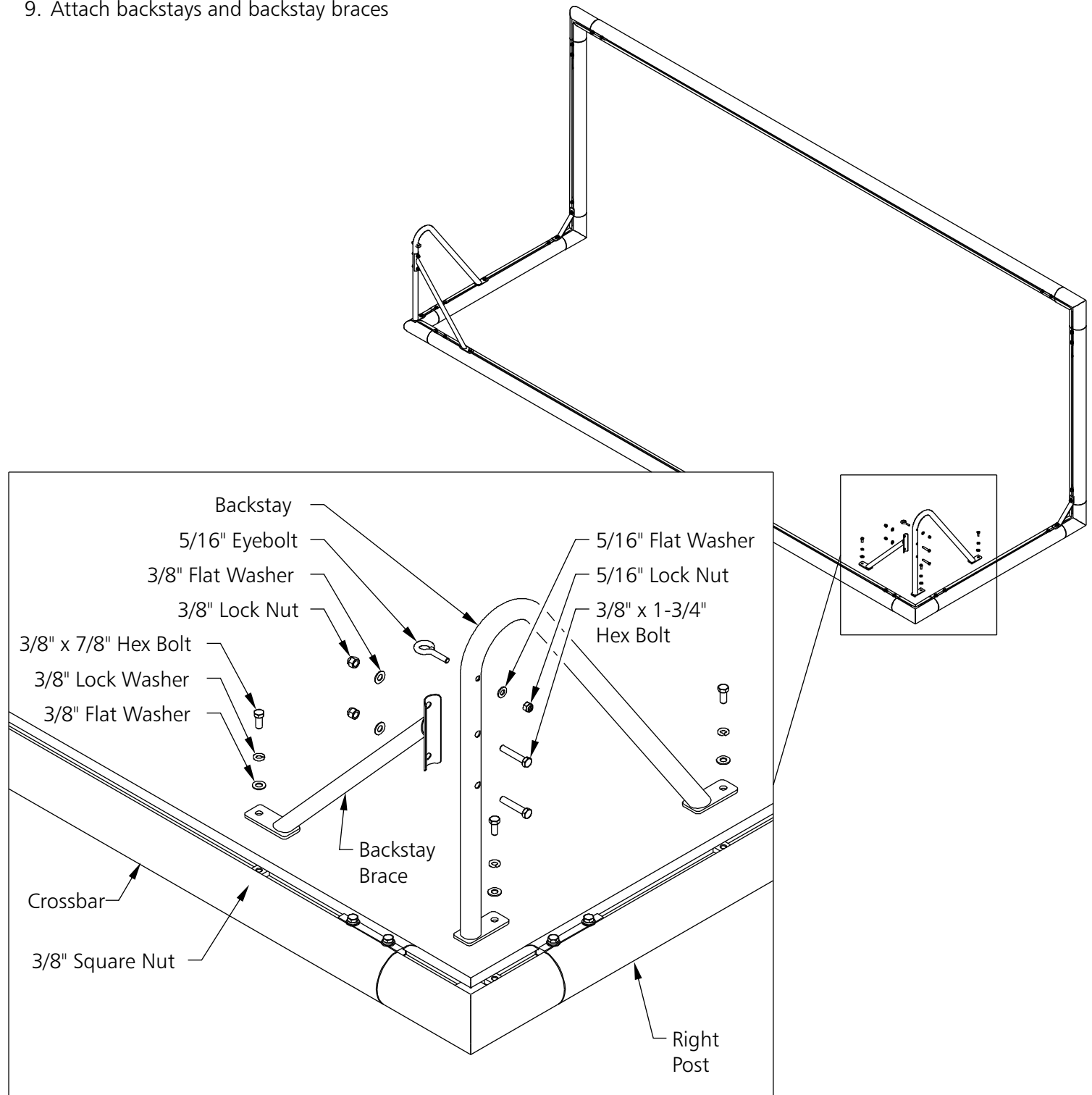
This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use.

All warning and safety labels included with this product must be visible at all times.

Any modifications to this or any Kwik Goal product will void any and all warranties.



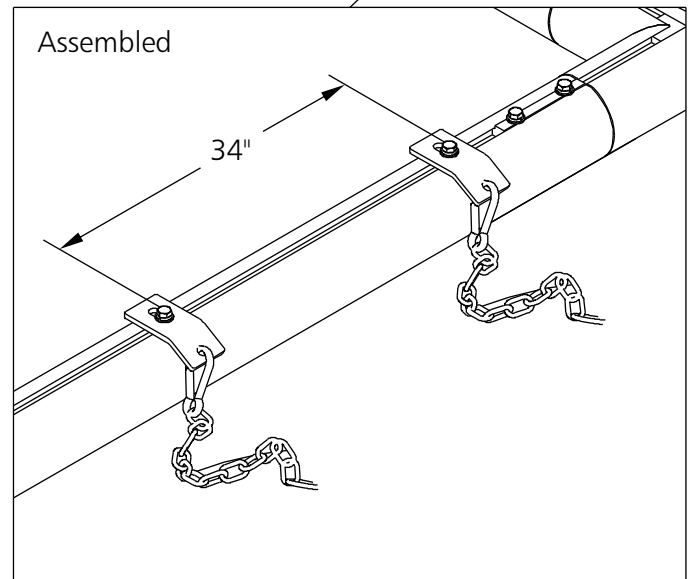
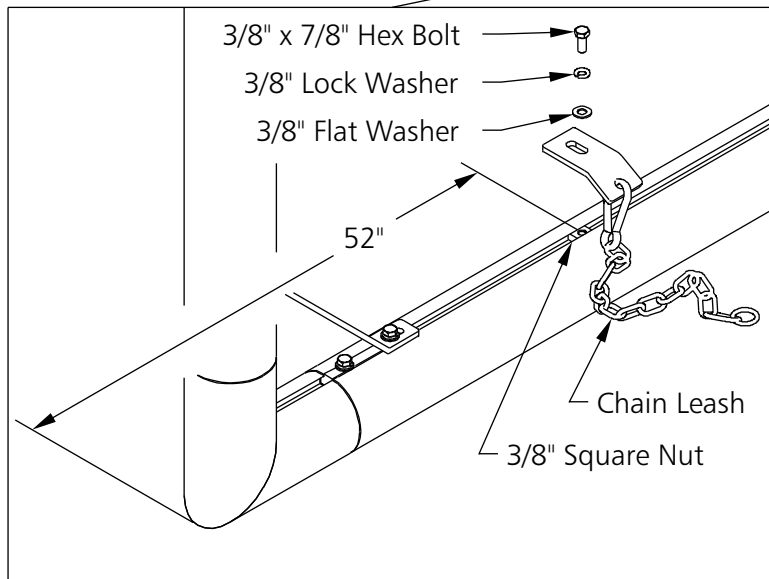
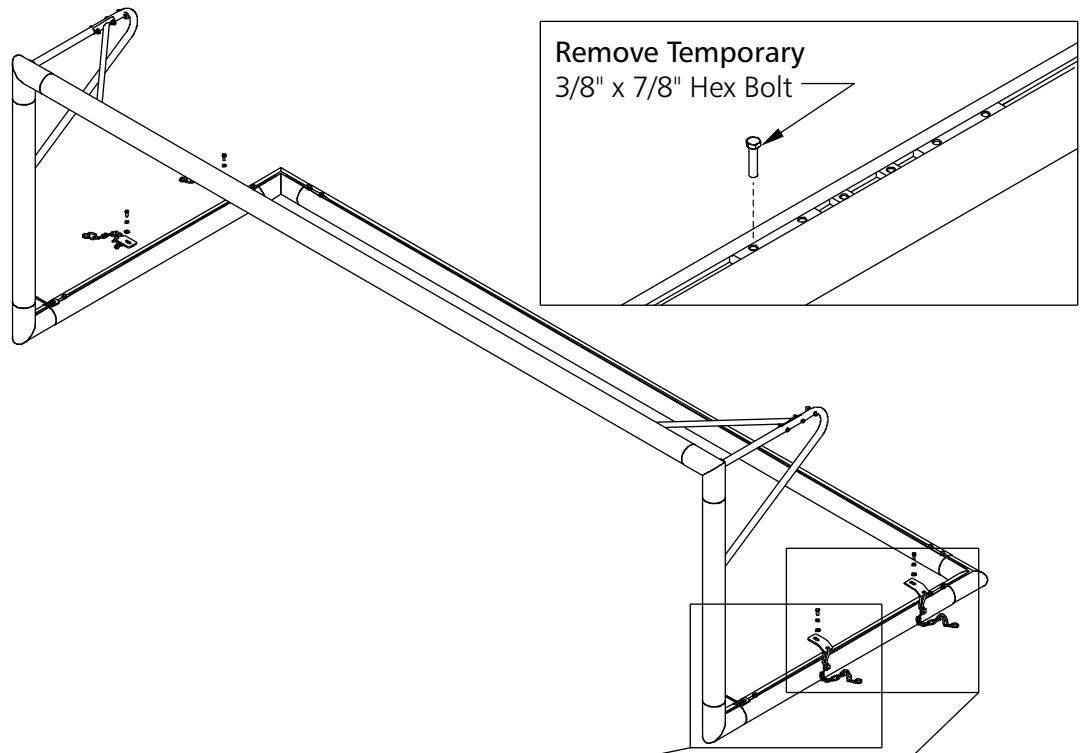
## 9. Attach backstays and backstay braces



### \*\*\*CAUTION\*\*\*

This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use. All warning and safety labels included with this product must be visible at all times. Any modifications to this or any Kwik Goal product will void any and all warranties.

10. Turn goal on to its bases and attach chain leashes. Remove 3/8" hex bolts used to temporarily secure fasteners to bases.



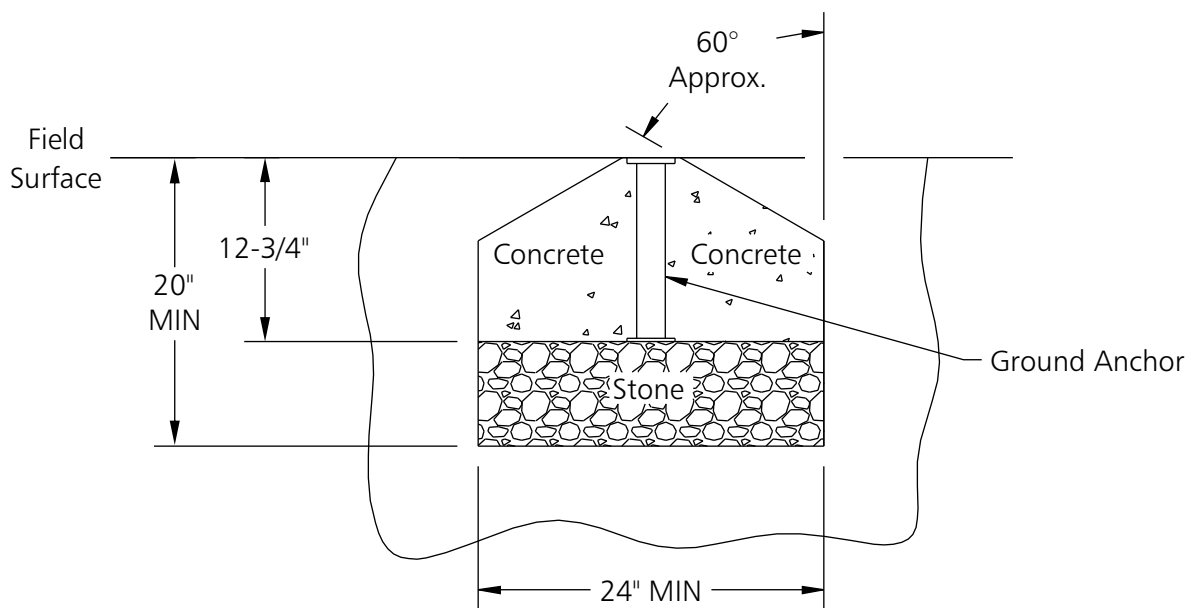
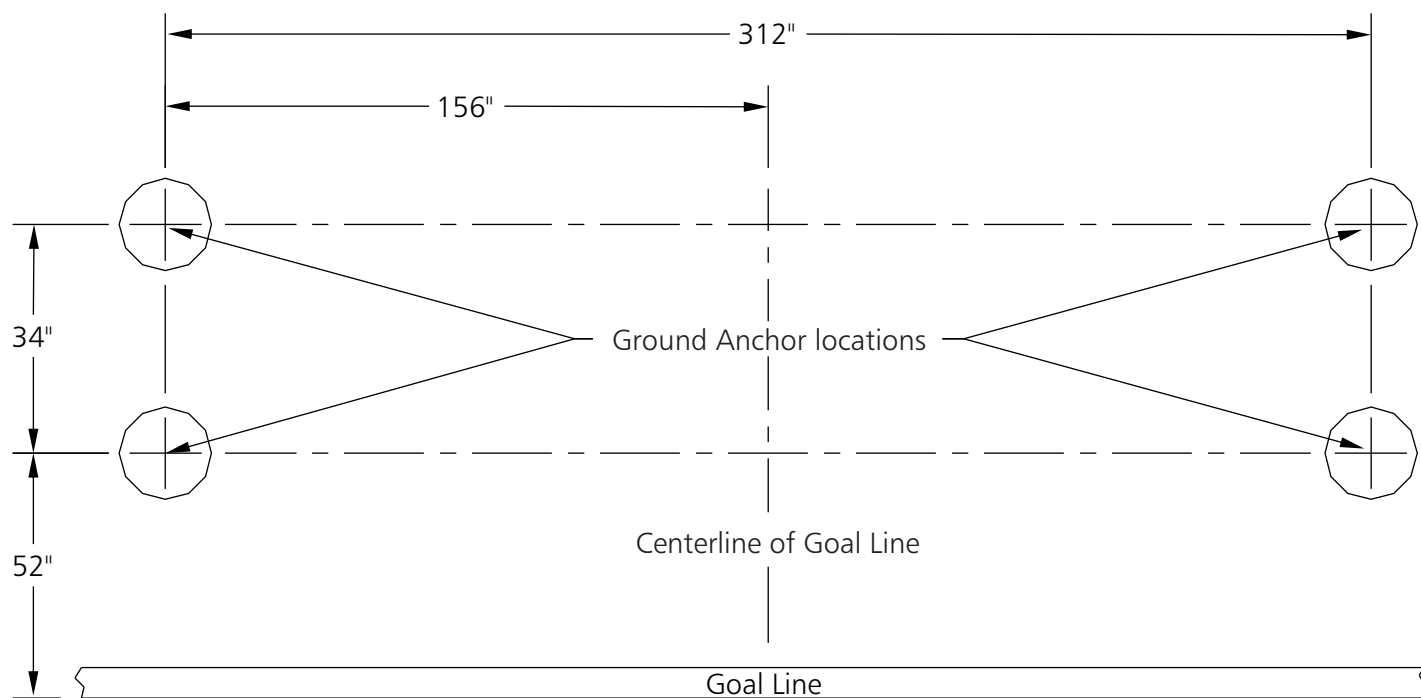
\*\*\*CAUTION\*\*\*

This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use.

All warning and safety labels included with this product must be visible at all times.

Any modifications to this or any Kwik Goal product will void any and all warranties.

11. Mark ground anchor hole locations. Prepare holes, install ground anchors and pour concrete.



**Anchor Hole Detail**  
(4 places per goal)

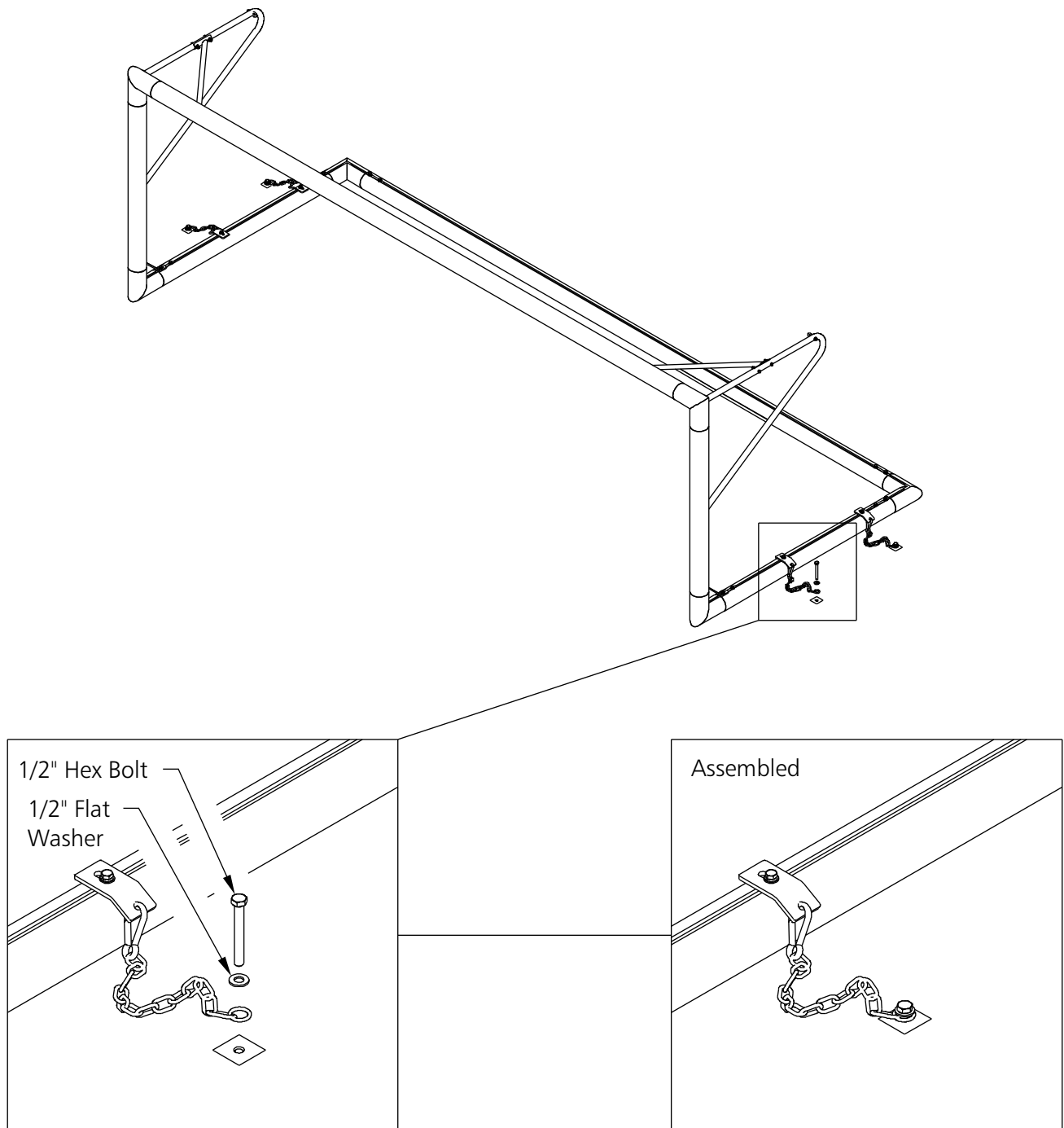
**\*\*\*CAUTION\*\*\***

This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use.

All warning and safety labels included with this product must be visible at all times.

Any modifications to this or any Kwik Goal product will void any and all warranties.

12. After concrete has fully cured, attach chain leashes to ground anchors. Be sure to apply a liberal amount of anti-seize on bolt threads before installing into anchors. With goal leashed to all four anchors, test in accordance with step 14.



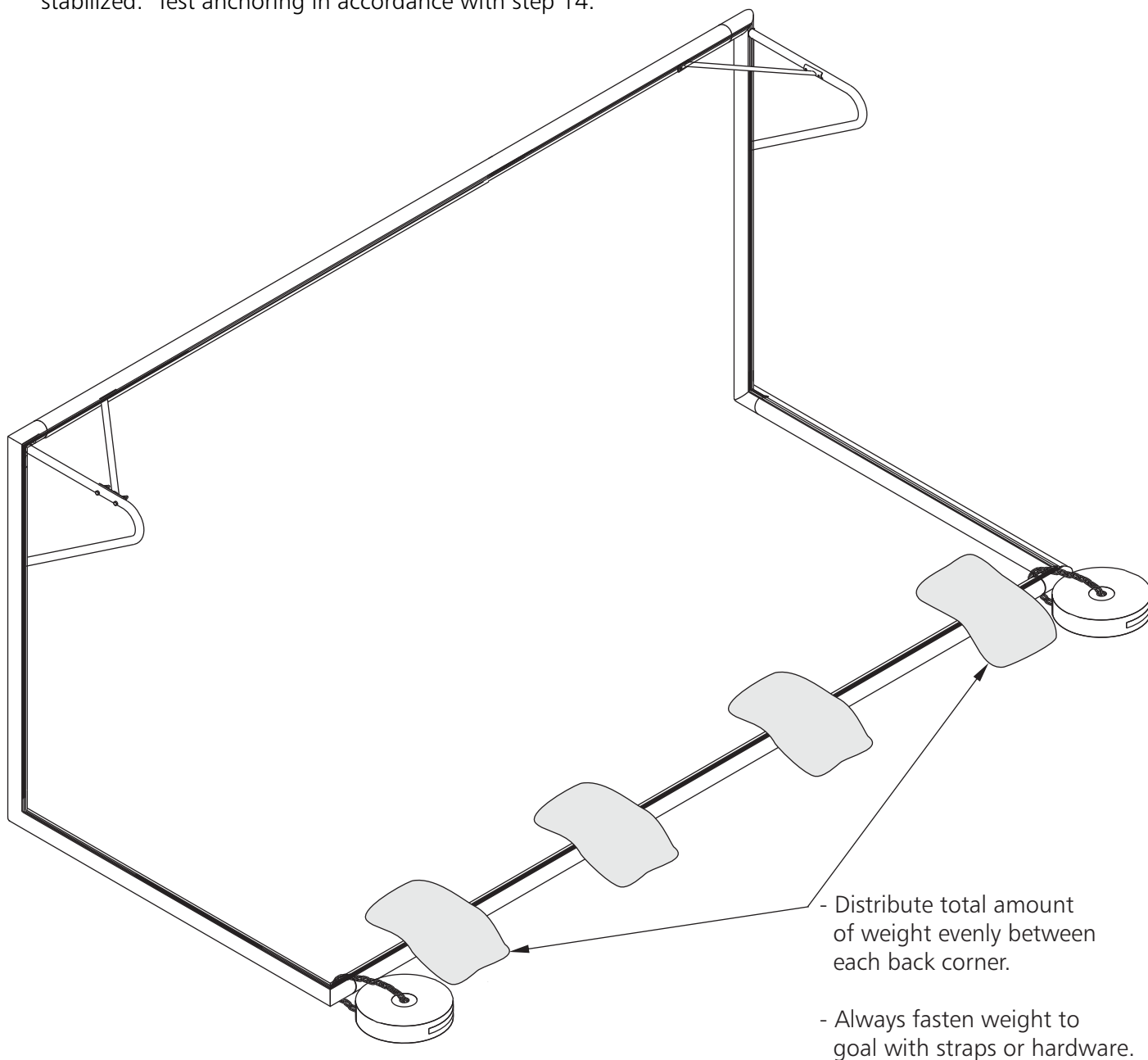
**\*\*\*CAUTION\*\*\***

This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use.

All warning and safety labels included with this product must be visible at all times.

Any modifications to this or any Kwik Goal product will void any and all warranties.

13. The ground anchor and chain leash system supplied is the recommended and the safest method of anchoring your goal. However, counterbalance weight may be used as a temporary anchoring system. A minimum of 240 lbs. must be placed on the back bottom bar for the goal to be stabilized. Test anchoring in accordance with step 14.



- Distribute total amount of weight evenly between each back corner.
- Always fasten weight to goal with straps or hardware.

**\*\*\*CAUTION\*\*\***

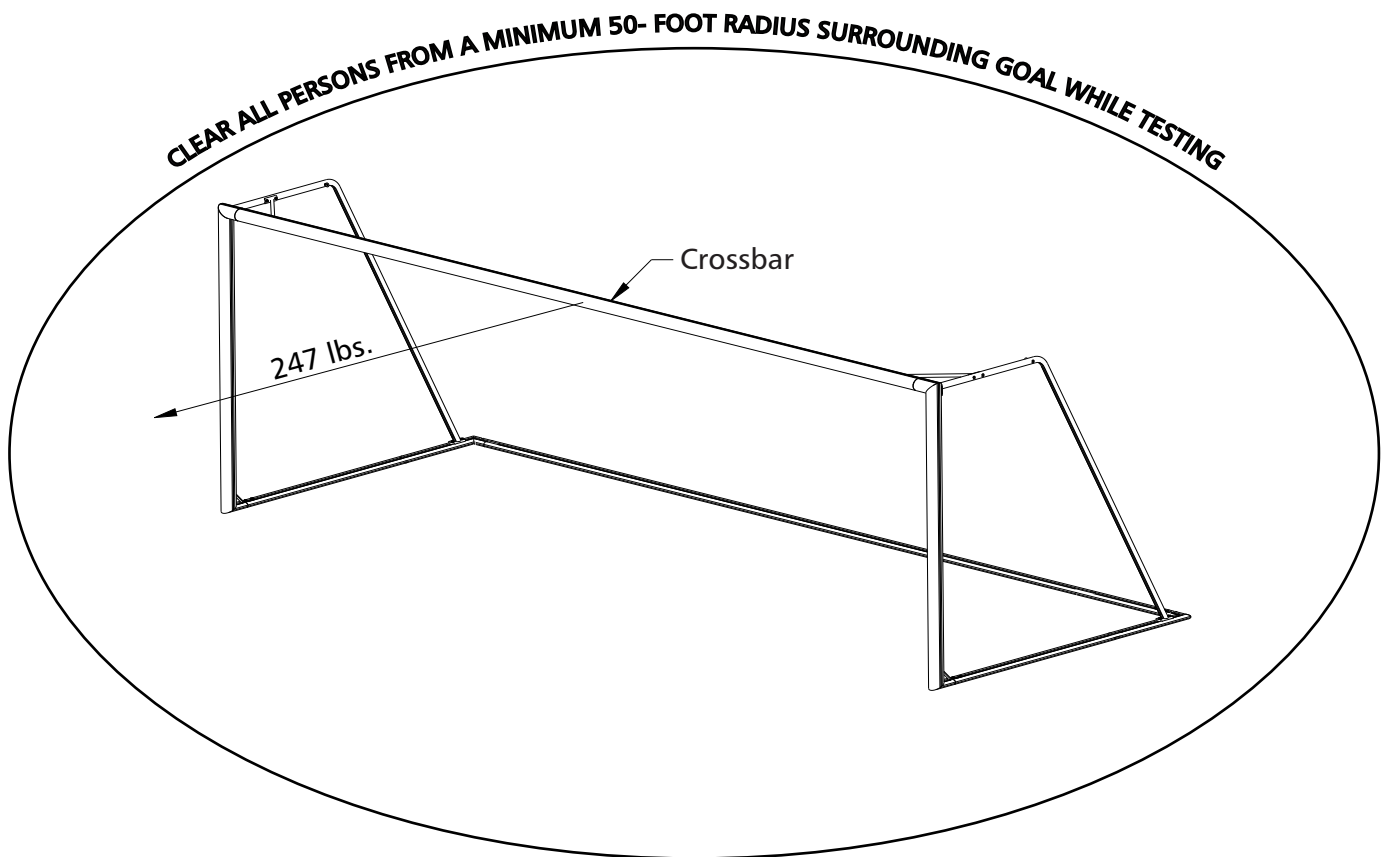
This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use.

All warning and safety labels included with this product must be visible at all times.  
Any modifications to this or any Kwik Goal product will void any and all warranties.

14. Be sure goal is anchored properly and test as instructed below.

### ANCHOR TEST

1. Clear all persons from a minimum 50 foot radius surrounding the goal.
2. Verify goal is attached to anchors according to instruction.
3. Apply a horizontal pull force of 247 lbs. to the center of the crossbar for 60 - 70 seconds.  
Full safety precautions must be taken while performing test.
4. If goal overturns during application of force or does not return to an upright position after removing force, an alternate anchoring system must be used



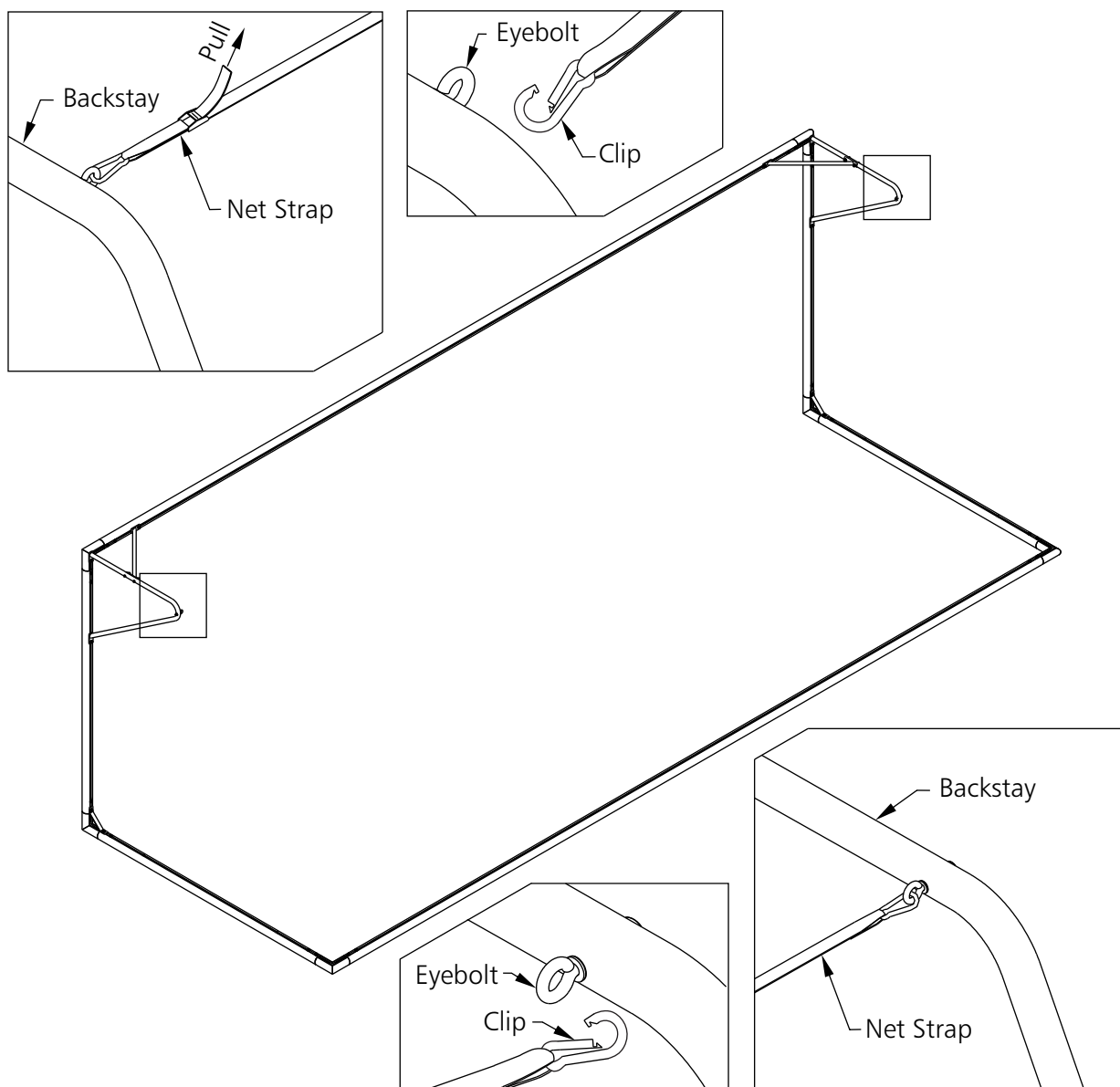
### \*\*\*CAUTION\*\*\*

This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use.

All warning and safety labels included with this product must be visible at all times.

Any modifications to this or any Kwik Goal product will void any and all warranties.

15. Attach net strap to the eyebolts in the backstays as shown. Pull net strap tight as shown. **(NOTE: Do not over tighten net strap. Over tightening may damage goal.)** Excess strap can be trimmed to length. Leave 12" to 18" of excess strap for ease of removal and re-installation. (Note: To keep end of adjustable strap from fraying, ends can be melted after being cut.) Tie all excess strap to itself to prevent from hanging in goal area.



\*\*\*CAUTION\*\*\*

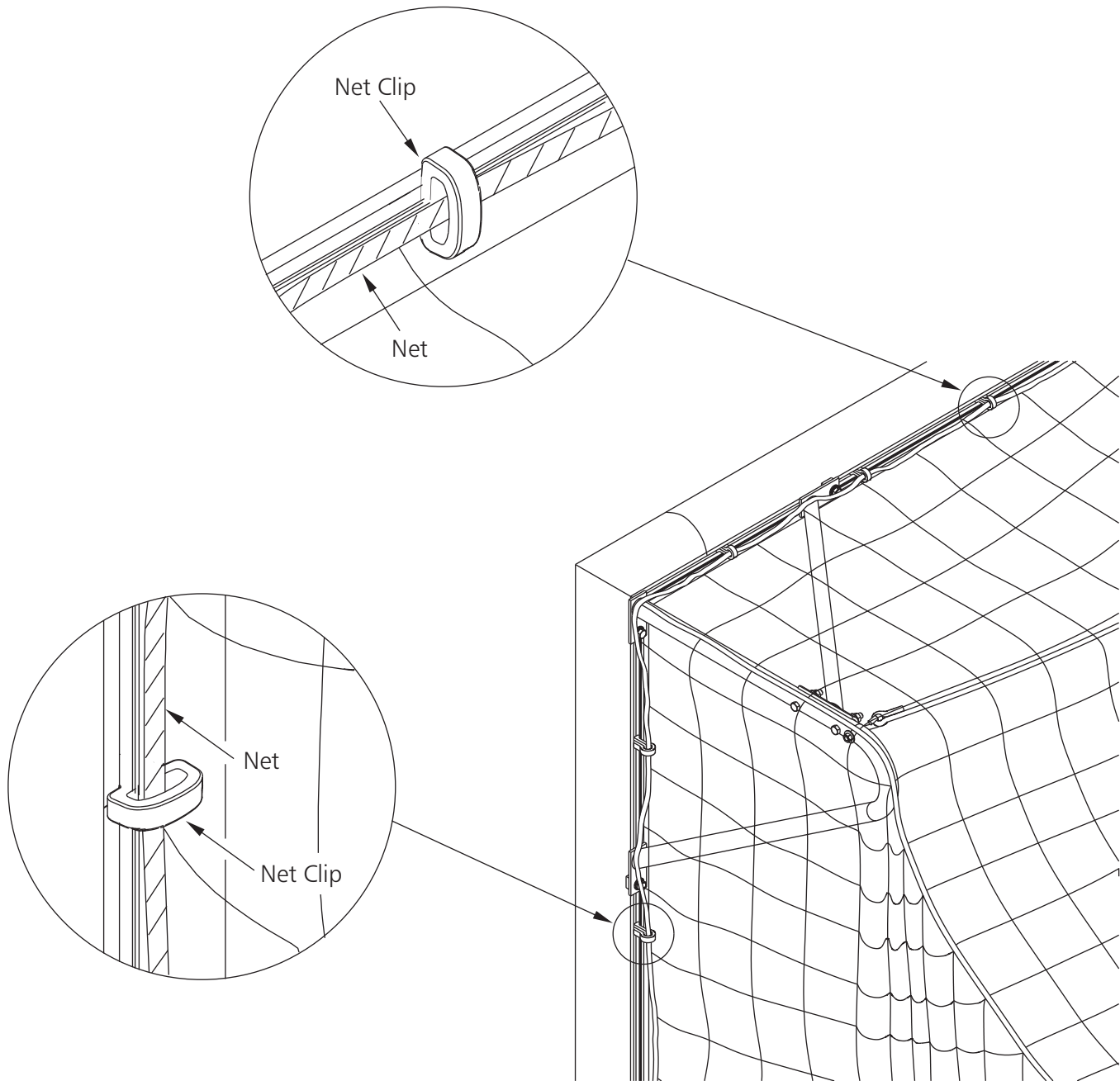
This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use.

All warning and safety labels included with this product must be visible at all times.

Any modifications to this or any Kwik Goal product will void any and all warranties.

16. To attach net to goal, place base of net clip into channel and turn 90 degrees to lock into place.

**CAUTION: DO NOT ATTEMPT TO CLIMB ON GOAL WHILE ATTACHING NET.**  
**CAUTION: GOALS MUST BE PROPERLY ANCHORED OR STORED AT ALL TIMES.**



Go to [kwikgoal.com](http://kwikgoal.com) for additional product information.

**\*\*\*CAUTION\*\*\***

This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use.

All warning and safety labels included with this product must be visible at all times.

Any modifications to this or any Kwik Goal product will void any and all warranties.



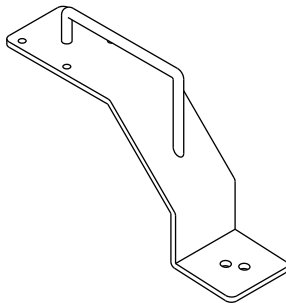


## ASSEMBLY INSTRUCTIONS FOR SWIVEL WHEELS

1. Unpack all parts and check for damage that may have occurred during shipping. If damage has occurred, notify trucking company immediately. Lay out all parts. Remove all cardboard and packaging immediately. Wet or damp packaging may damage contents.
2. Read through entire instruction before beginning assembly and installation.

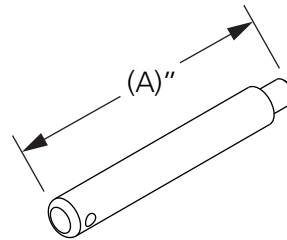
### Parts

Swivel Wheel Mounting Bracket (4)  
(Part# UZ1356)

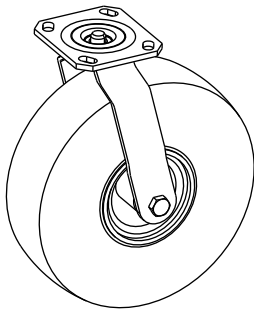


Mounting Bracket Pin (4)

Part#	Dim (A)	Goal Model Number			
TZ347	3-5/16"	2B3306SW	2B3406SW	2B3706SW	-
TZ348	5-5/8"	2B2001SW	2B3806SW	2B9006SW	2B9004SW
TZ378	4-3/16"	2B3006SW	-	-	-



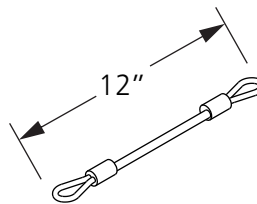
Swivel Wheel (4)  
(Part# VZ629)



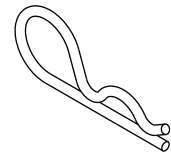
Rubber Pad (8)  
(Part# VZ654)



Cable Lanyard (4)  
(Part# VZ653)



Hairpin Cotter (4)  
(Part# TZ351)



### \*\*\*CAUTION\*\*\*

This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use. All warning and safety labels included with this product must be visible at all times. Any modifications to this or any Kwik Goal product will void any and all warranties.



**IMPORTANT GOAL SAFETY INSTRUCTIONS**  
**READ CAREFULLY**

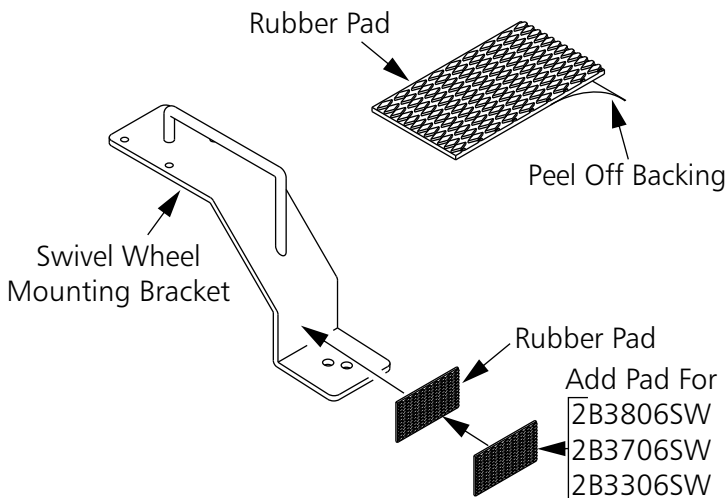
1. Check for structural integrity and proper connecting hardware before every use. Replace damaged or missing parts or fasteners immediately.
2. Safety/Warning labels must be clearly visible.
3. Securely anchor moveable soccer goals at ALL times.
4. Always instruct players, managers, coaches, trainers, teachers, maintenance workers and all other personnel who might come in contact with the goal, on the safe handling of and potential dangers associated with moveable soccer goals.
5. Always exercise extreme caution when moving goals and provide adequate manpower to move goals of varied sizes and weights. Moveable soccer goals should only be moved by authorized personnel.
6. NEVER allow anyone to climb on the net or goal framework.
7. Moveable soccer goals should only be used on LEVEL fields, NEVER on a slope or hill area.
8. Remove nets when goals are not in use.
9. Most of the tip-over injuries occurred when goals were unattended. Anchor or chain one goal to another or to nearby fence posts, dugouts, or any other similar sturdy fixture when not in use. If this is not practical, store moveable soccer goals in a place where children cannot have access to them.
10. Fully disassemble goals for seasonal storage.

## Hardware

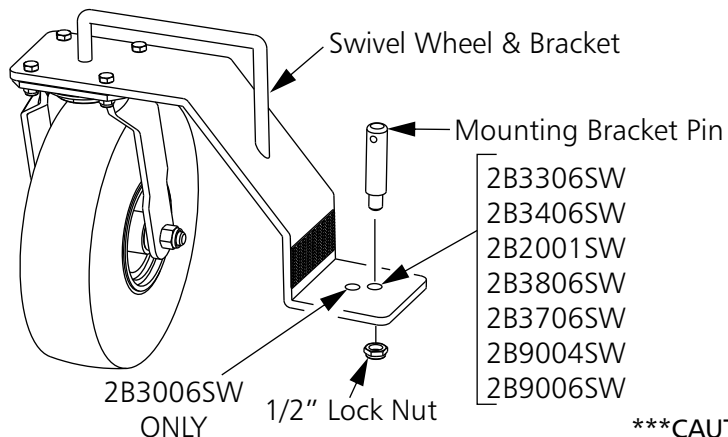
Note: Hardware may be packaged separately in one or more boxes. Open all packages before beginning assembly.

5/16" x 1" Hex Bolt (Part# TZ330)	(16)
5/16" Flat Washer (Part# TZ4)	(16)
5/16" Lock Nut (Part# TZ5)	(16)
1/2" Lock Nut (Part# TZ349)	(4)

3. Apply rubber pads to swivel wheel mounting brackets at the center of location shown.

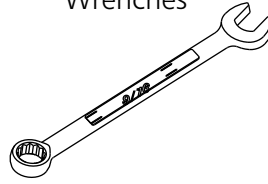


5. Attach mounting bracket pin to swivel wheel bracket. To tighten lock nut, insert a phillips screwdriver in hole on mounting bracket pin. Orient hole to bracket as shown.

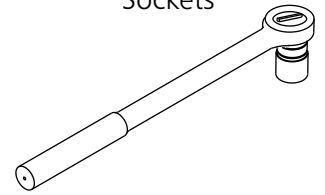


## Assembly Tools

1/2" & 3/4"  
Wrenches

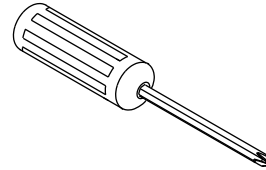


Ratchet with  
1/2" & 3/4"  
Sockets

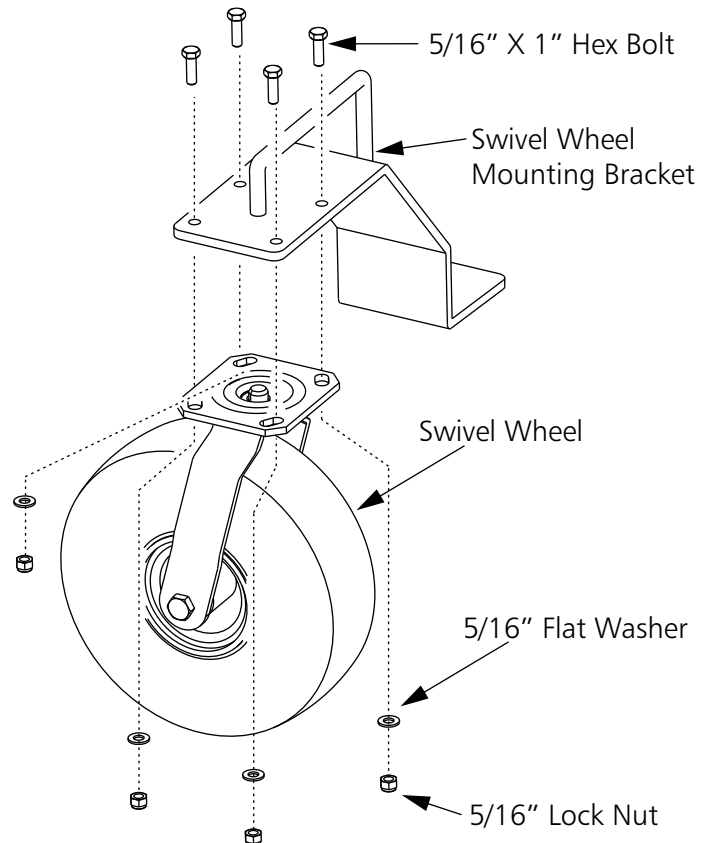


AND

Phillips Screwdriver



4. Attach swivel wheel brackets to swivel wheels.



\*\*\*CAUTION\*\*\*

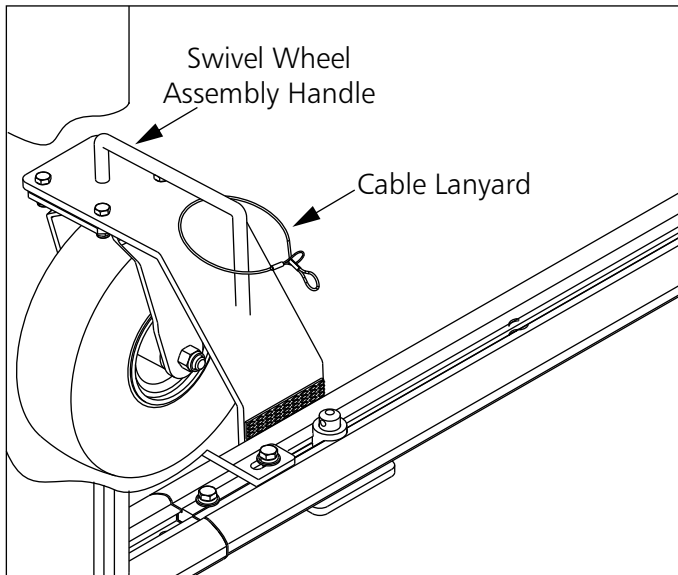
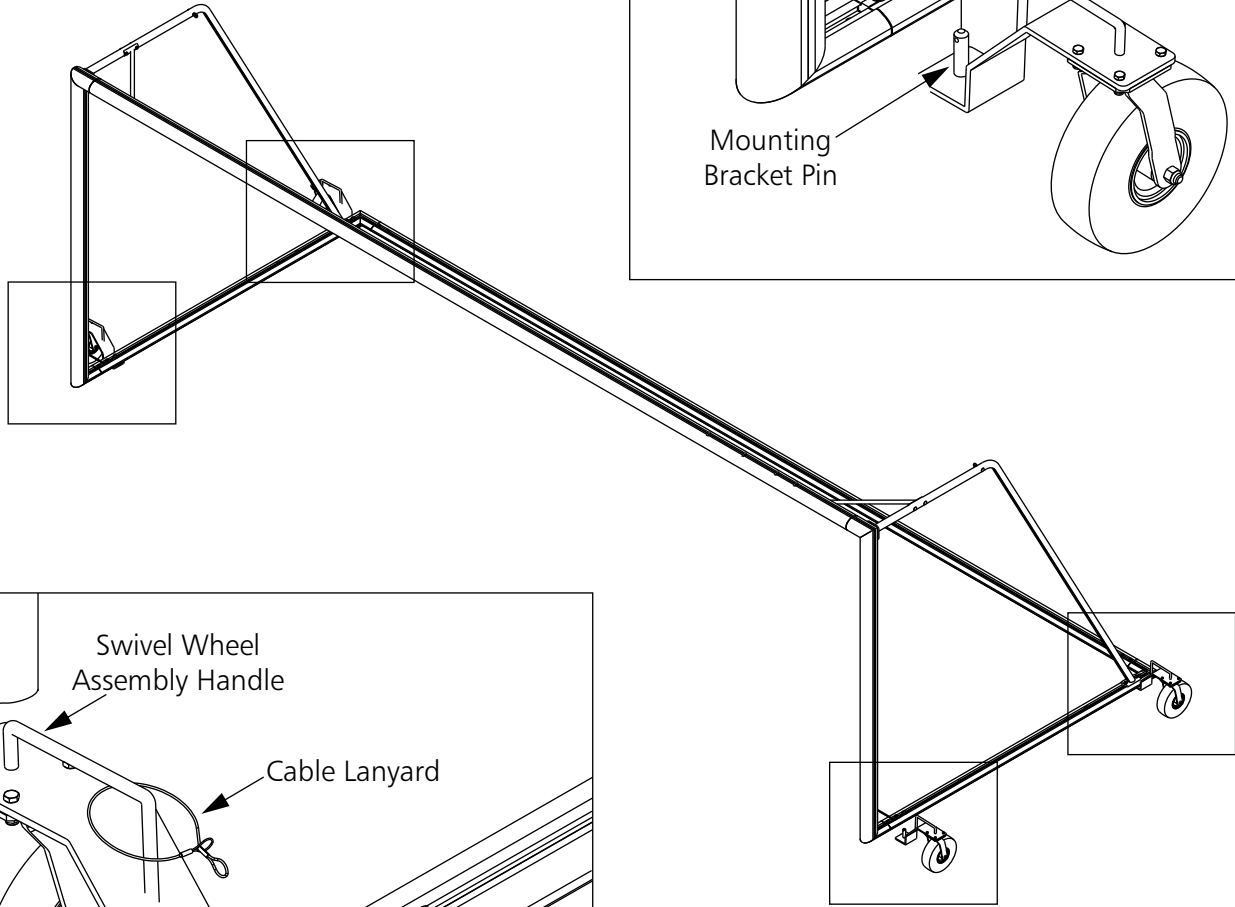
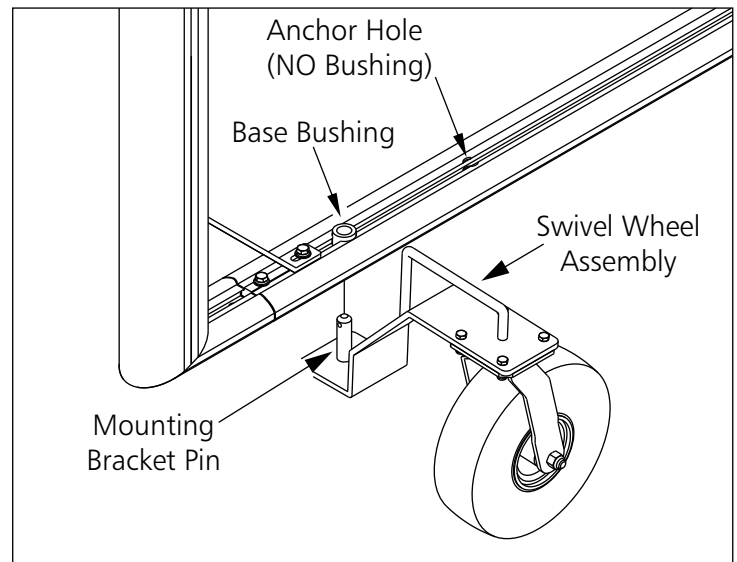
This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use.

All warning and safety labels included with this product must be visible at all times.

Any modifications to this or any Kwik Goal product will void any and all warranties.

6. Attach swivel wheel assembly on the outside of goal frame by lifting goal frame at wheel locations and insert mounting bracket pin into base bushing. Never install pin into anchor hole.

**Note:** Attach one wheel at a time and secure in place (See step 7 & 8) before attaching remaining wheels.

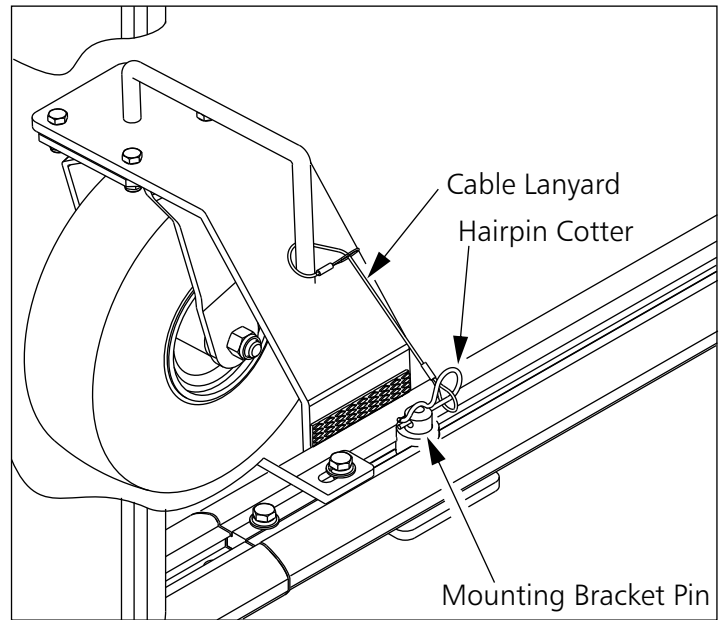
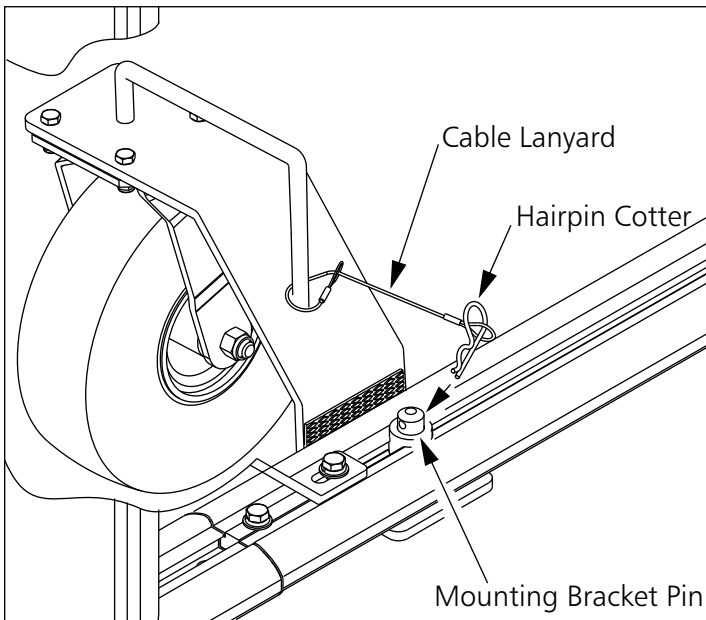


7. Loop cable lanyard around handle on swivel wheel assembly.

**\*\*\*CAUTION\*\*\***

This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use. All warning and safety labels included with this product must be visible at all times. Any modifications to this or any Kwik Goal product will void any and all warranties.

8. Attach hairpin cotter to cable lanyard and secure swivel wheel to goal frame with hairpin cotter as shown.

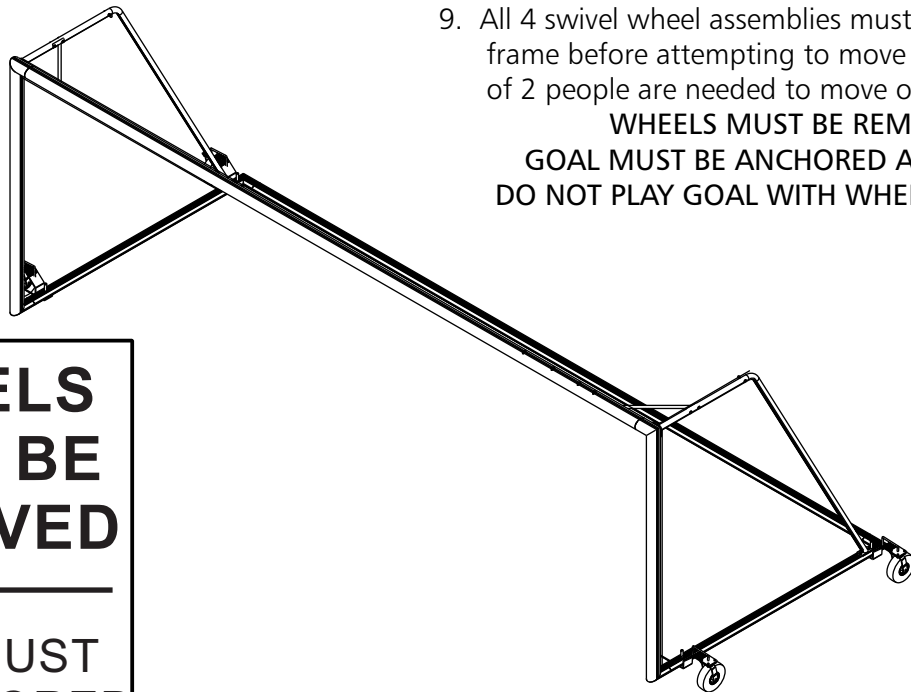


9. All 4 swivel wheel assemblies must be secured to goal frame before attempting to move goal. A minimum of 2 people are needed to move one goal.

**WHEELS MUST BE REMOVED**

**GOAL MUST BE ANCHORED AT ALL TIMES**

**DO NOT PLAY GOAL WITH WHEELS INSTALLED**



**WHEELS  
MUST BE  
REMOVED**

**GOAL MUST  
BE ANCHORED  
AT ALL TIMES**

10. Grease wheels and casters as needed to keep them spinning freely.

Go to [kwikgoal.com](http://kwikgoal.com) for additional product information.

**\*\*\*CAUTION\*\*\***

This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use.

All warning and safety labels included with this product must be visible at all times.

Any modifications to this or any Kwik Goal product will void any and all warranties.