



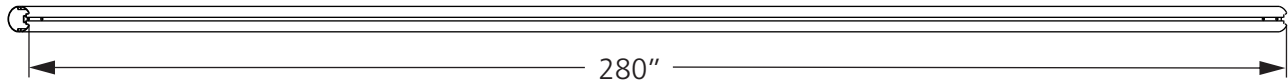
ASSEMBLY INSTRUCTIONS FOR 2B3306 (W & SW), 2B3406 (W & SW) EVOLUTION® GOALS

1. Unpack all parts and check for damage that may have occurred during shipping. If damage has occurred, notify trucking company immediately. Lay out all parts. Remove all cardboard and packaging immediately. Wet or damp packaging may damage contents.
2. Read through entire instruction before beginning assembly and installation.

Parts

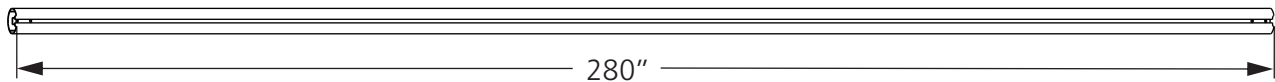
Crossbar (1)

Part#	Goal#		
UZ932	2B3306	2B3306W	2B3306SW
UZ965	2B3406	2B3406W	2B3406SW



Back Bottom Bar (1)

Part#	Goal#		
UZ892	2B3306	2B3306W	2B3306SW
UZ966	2B3406	2B3406W	2B3406SW



CAUTION

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All warning and safety labels included with this product must be visible at all times.

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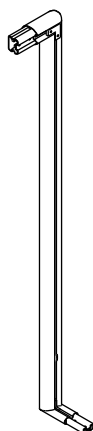
IMPORTANT GOAL SAFETY INSTRUCTIONS
READ CAREFULLY

1. Check for structural integrity and proper connecting hardware before every use. Replace damaged or missing parts or fasteners immediately.
2. Safety/Warning labels must be clearly visible.
3. Securely anchor moveable soccer goals at ALL times.
4. Always instruct players, managers, coaches, trainers, teachers, maintenance workers and all other personnel who might come in contact with the goal, on the safe handling of and potential dangers associated with moveable soccer goals.
5. Always exercise extreme caution when moving goals and provide adequate manpower to move goals of varied sizes and weights. Moveable soccer goals should only be moved by authorized personnel.
6. NEVER allow anyone to climb on the net or goal framework.
7. Moveable soccer goals should only be used on LEVEL fields, NEVER on a slope or hill area.
8. Remove nets when goals are not in use.
9. Most tip-over injuries occur when goals are left unattended. Anchor or chain one goal to another or to nearby fence posts, dugouts, or any other similar sturdy fixture when not in use. If this is not practical, store moveable soccer goals in a place where children cannot have access to them.
10. Fully disassemble goals for seasonal storage.

Parts - Continued

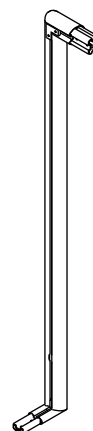
Left Post (1)

Part#	Goal#		
UZ863	2B3306	2B3306W	2B3306SW
UZ962	2B3406	2B3406W	2B3406SW



Right Post (1)

Part#	Goal#		
UZ864	2B3306	2B3306W	2B3306SW
UZ961	2B3406	2B3406W	2B3406SW



Right Base (1)

Part#	Goal#		
UZ891	2B3306	2B3306W	
UZ963	2B3406	2B3406W	
UZ1358			2B3406SW
UZ1360			2B3306SW

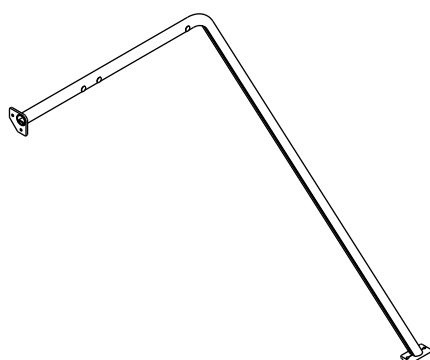


Left Base (1)

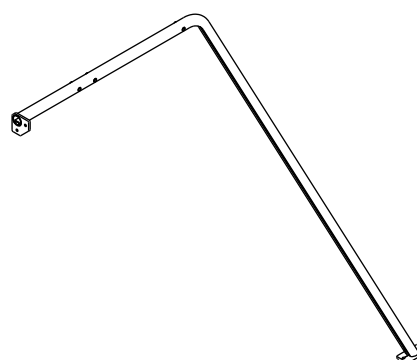
Part#	Goal#		
UZ890	2B3306	2B3306W	
UZ964	2B3406	2B3406W	
UZ1357			2B3406SW
UZ1359			2B3306SW



Right Backdrop (1)
(Part# UZ967)



Left Backdrop (1)
(Part# UZ968)



CAUTION

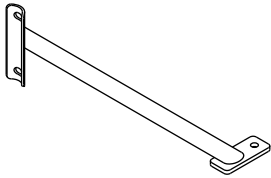
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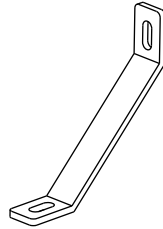
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Parts - Continued

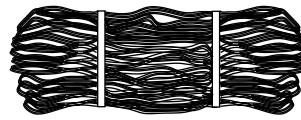
Backdrop Brace (2)
(Part# UZ953)



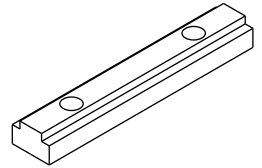
Post Brace (2)
(Part# UZ737)



Net (1)
(Part# 3B2162)



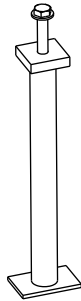
Channel Spacer (6)
(Part# UZ812)



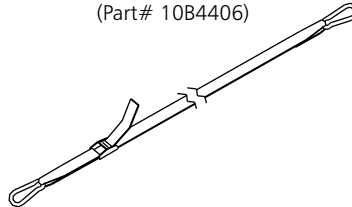
Net Clip (100)
(Part# 10B3101 Pack of 100)



Ground Anchor (4)
(Part# 10B101 Pack of 4)



Net Strap (1)
(Part# 10B4406)



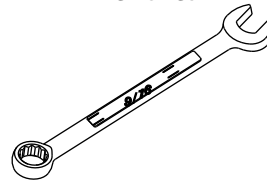
Assembly Tools

Hardware

Note: Hardware may be packaged separately in one or more boxes. Open all packages before beginning assembly.

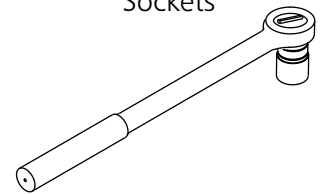
3/8" x 1 1/2" Hex Bolt (Part# TZ106)	(12)
3/8" x 1 1/4" Hex Bolt (Part# TZ59)	(8)
3/8" x 7/8" Hex Bolt (Part# TZ249)	(4)
3/8" Lock Washer (Part# TZ65)	(24)
3/8" Flat Washer (Part# TZ60)	(24)
3/8" Square Nut (Part# TZ247)	(8)
5/16" x 1" Hex Bolt (Part# TZ121)	(4)
5/16" Eyebolt (Part# TZ120)	(2)
5/16" Flat Washer (Part# TZ269)	(6)
5/16" Lock Washer (Part# TZ122)	(4)

1/2", 9/16" & 3/4"
Wrenches

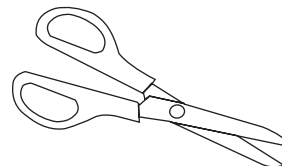


AND

Ratchet with
1/2", 9/16" & 3/4"
Sockets



Scissors



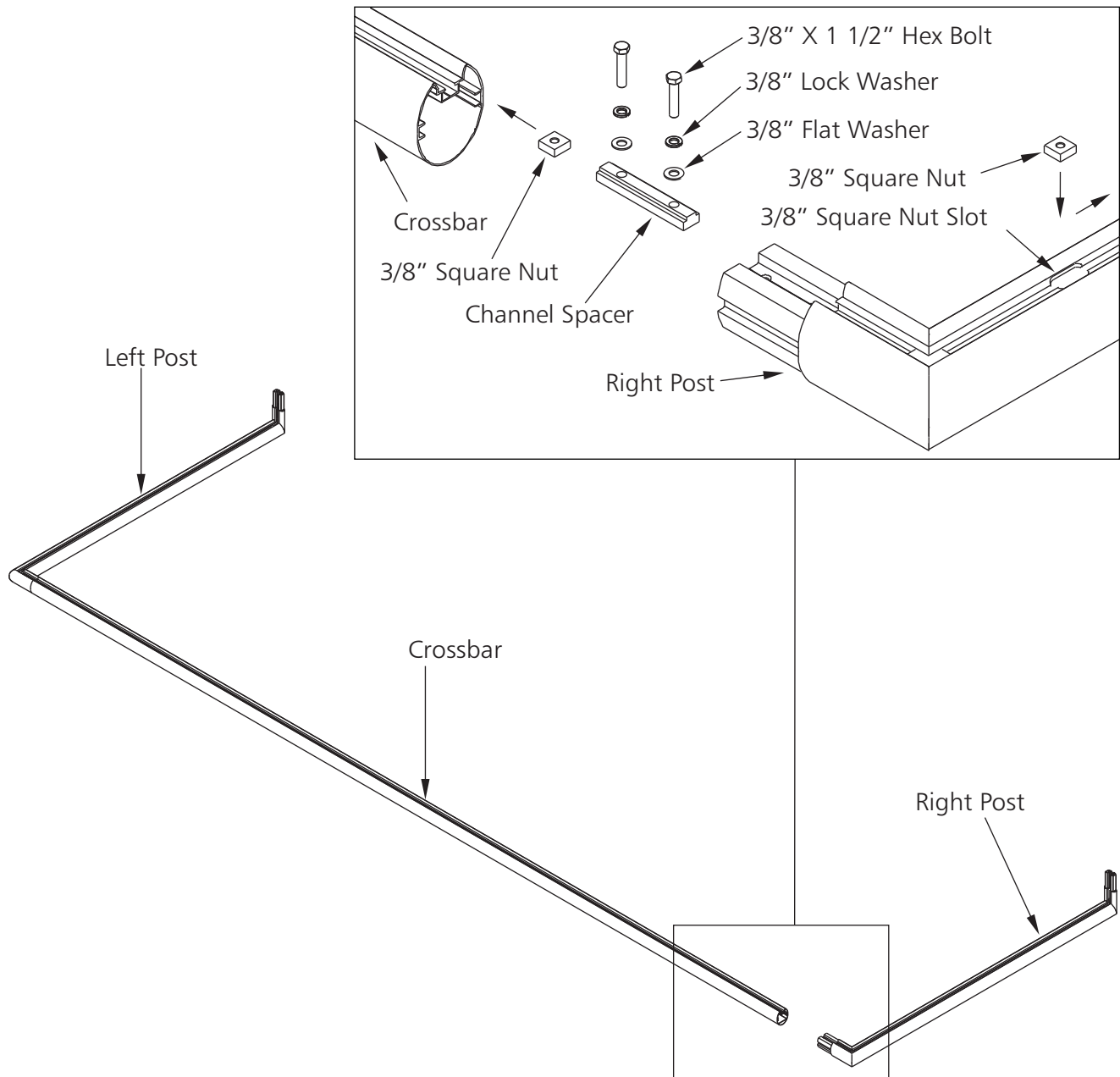
*****CAUTION*****

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3. Attach left post and right post to crossbar using channel spacers and 3/8" x 1 1/2" hex bolts. Note direction of decals on crossbar before fastening. Place a 3/8" square nut in each side of the crossbar before inserting channel spacer. Be sure connections are pressed firmly together before tightening hex bolts.
4. Insert one 3/8" square nut in slot located in each of the assembled posts.



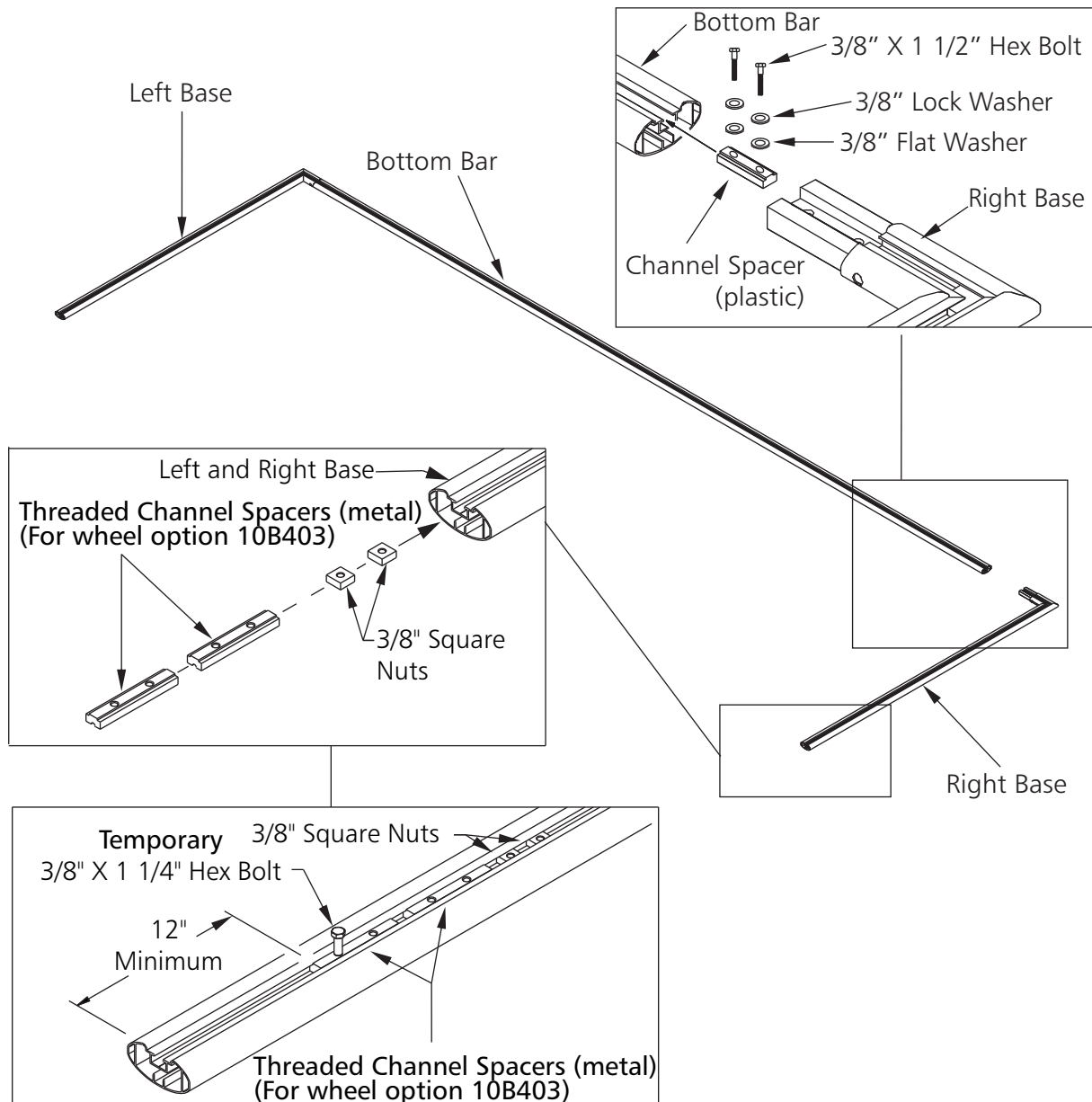
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5. Attach left base and right base to back bottom bar using channel spacers and 3/8" x 1 1/2" hex bolts. Note direction of decals on back bottom bar before fastening. Be sure connections are pressed firmly together before tightening hex bolts.
6. **2B3306SW & 2B3406SW** - skip to step 8, all other goals continue to step 7.
7. Insert two 3/8" square nuts into left base and right base. **NOTE: If installing optional wheels (Part# 10B403), also include two threaded channel spacers from wheel option package in each base.** To prevent threaded channel spacers or square nuts from falling out during assembly, temporarily insert a 3/8" hex bolt in last threaded hole of the threaded channel spacer or square nut and finger tighten only.



*****CAUTION*****

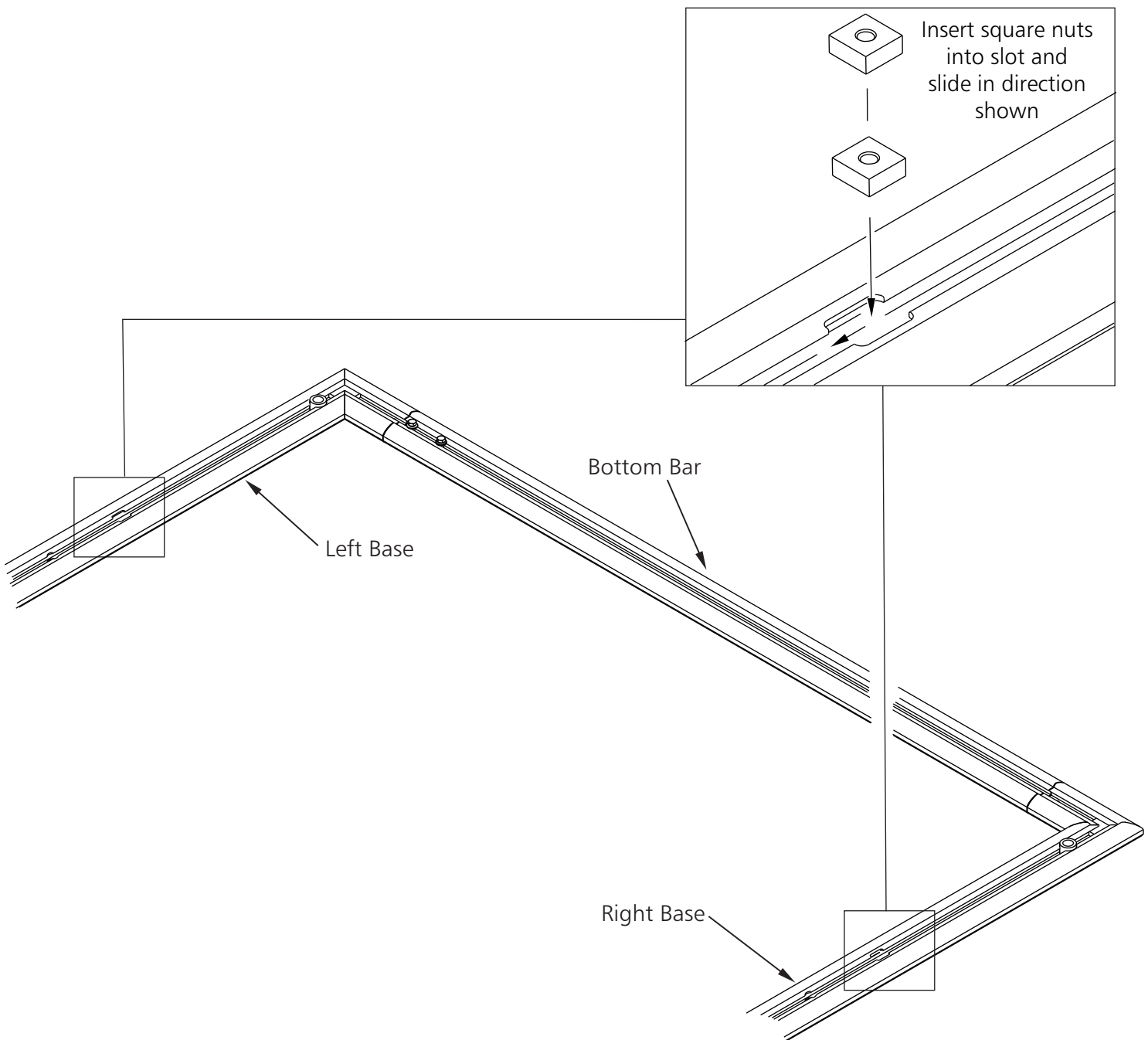
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8. 2B3306SW & 2B3406SW ONLY

Insert two 3/8" square nuts into left base and right base at locations shown.



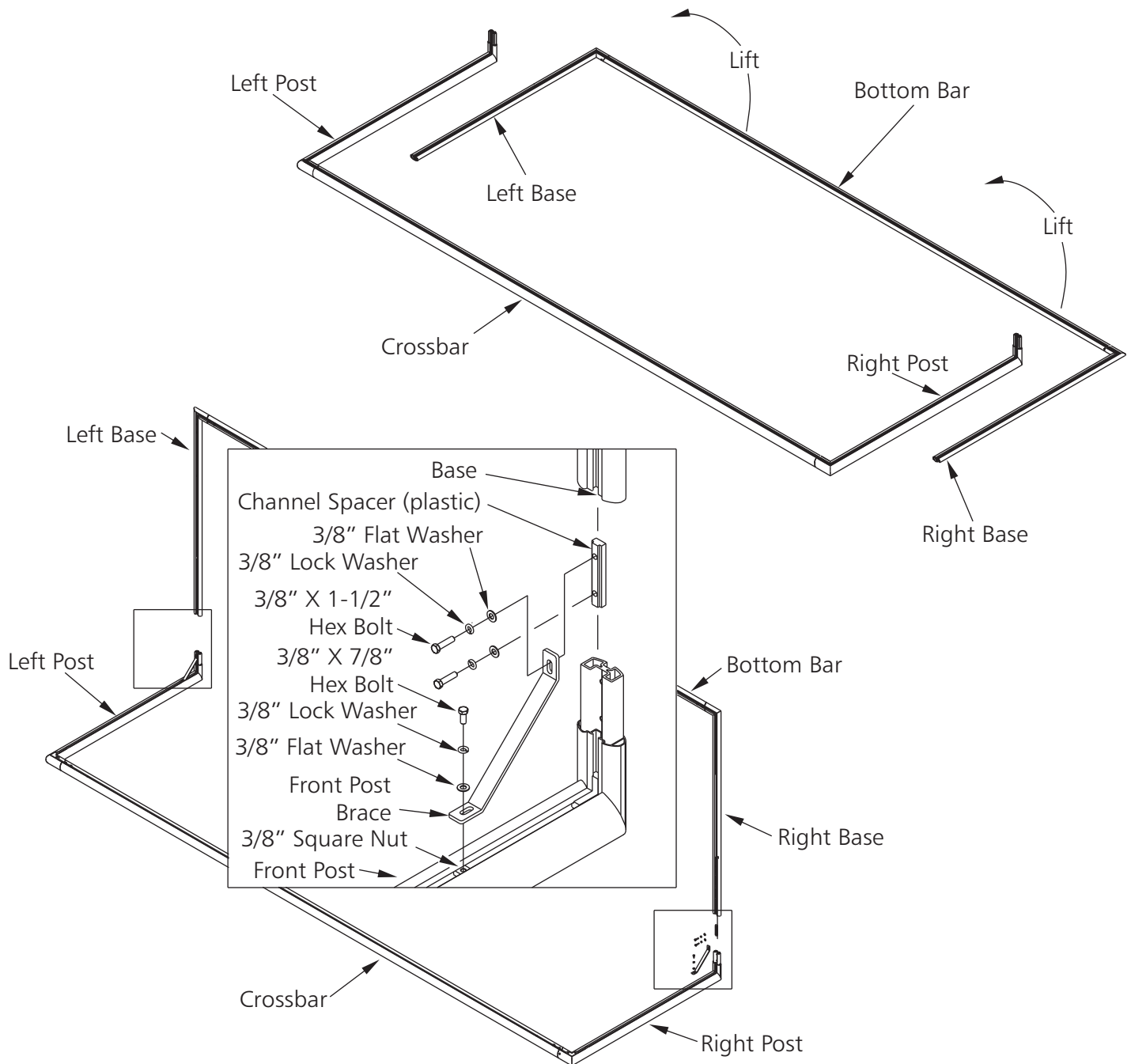
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9. Lift and insert assembled bases into assembled posts. Fasten using channel spacers, front post braces, 3/8" hex bolts and 3/8" square nuts. Be sure connections are pressed firmly together before tightening hex bolts.



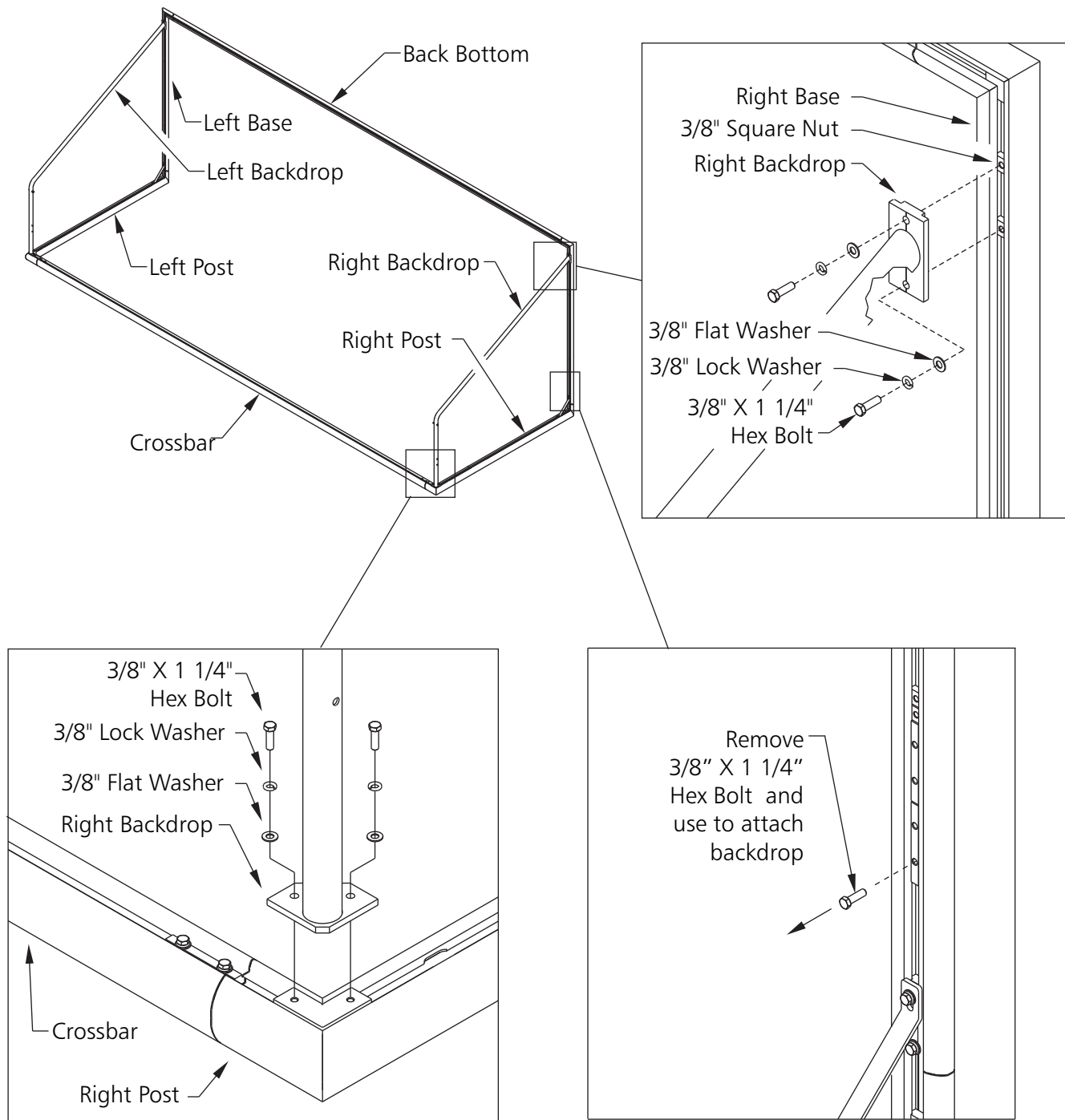
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10. Remove 3/8" hex bolts used to temporarily secure fasteners to bases. Attach each backdrop to goal using 3/8" x 1 1/4" hex bolts.



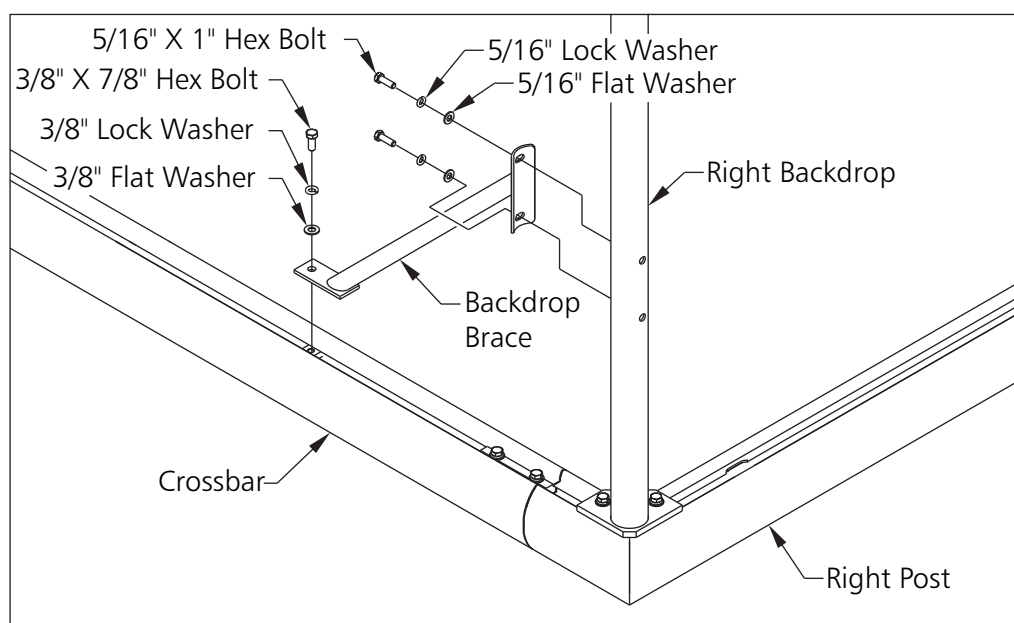
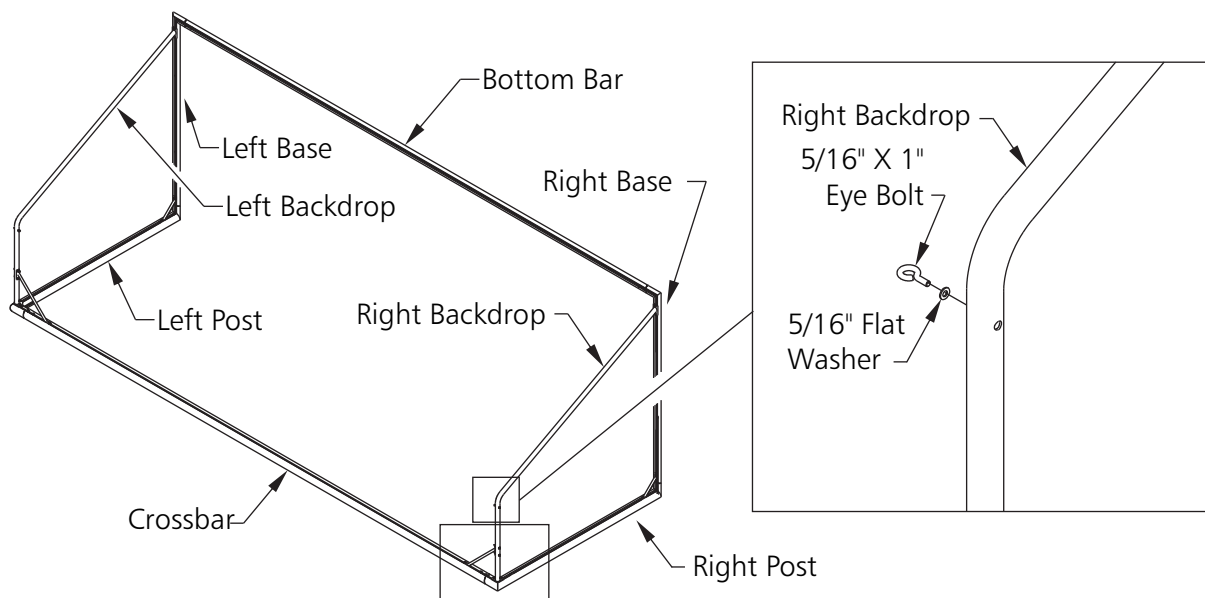
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11. Attach backdrop braces using 3/8" x 7/8" hex bolts, 3/8" square nuts and 5/16" x 1" hex bolts. Attach eye bolts to right backdrop and left backdrop.



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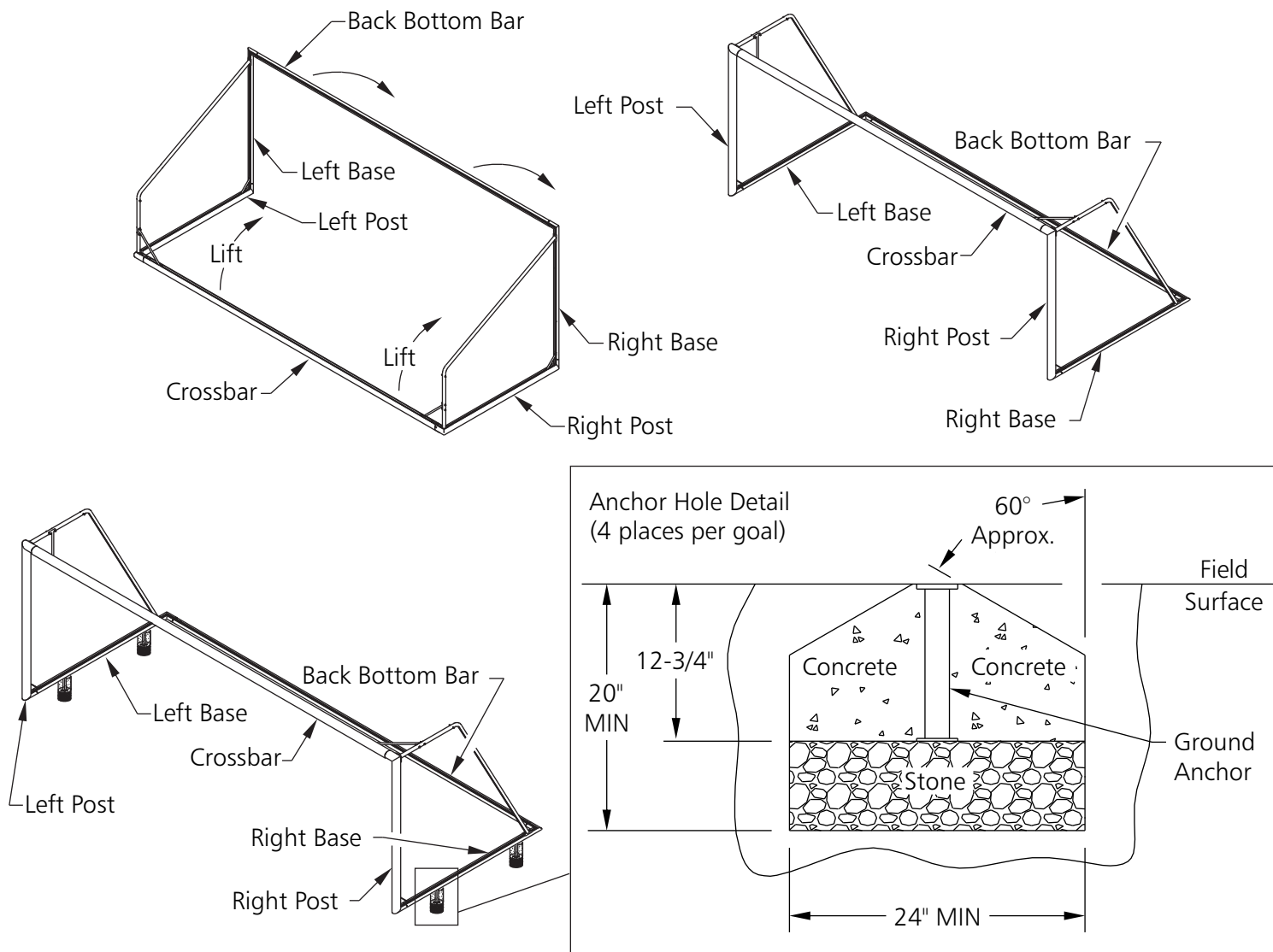
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12. Turn goal upright onto its bases. Set goal in desired area and mark ground anchor hole location.
13. Move goal and dig holes a minimum of 24" in diameter and 20" deep. Areas subject to heavy ground frost may go as deep as 36".

CAUTION: GOALS MUST BE PROPERLY ANCHORED OR STORED AT ALL TIMES.

14. Apply anti-seize compound to ground anchor bolts prior to insertion. Attach ground anchors to assembled goal and secure with coated bolts. Set goal in desired installation location with anchors in holes, fill holes surrounding anchors with concrete.
15. At this time, be sure your goal is plumb and level to field surface.



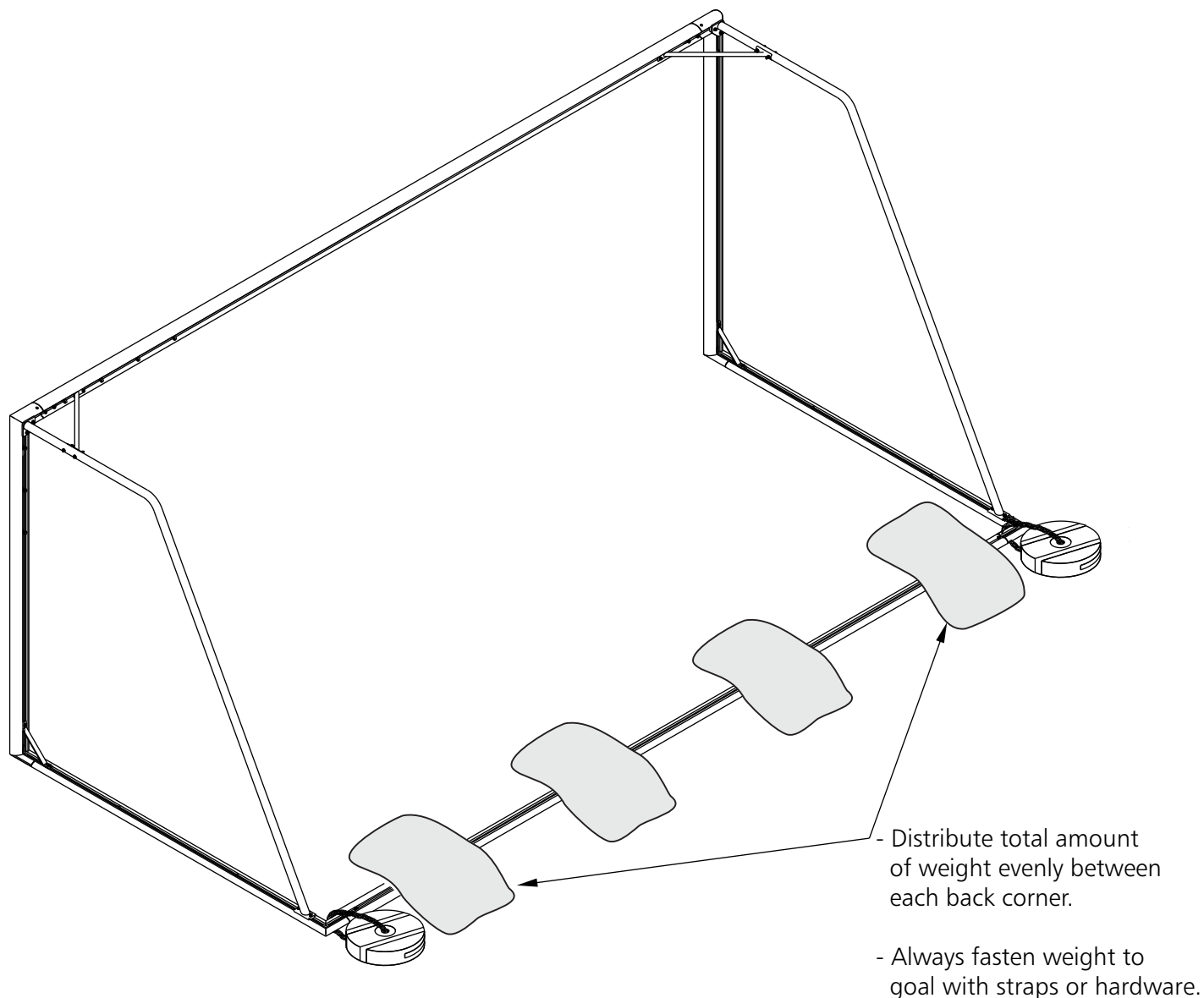
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16. The ground anchor system supplied is the recommended and the safest method of anchoring your goal. However, counterbalance weight may be used as a temporary anchoring system. A minimum of 240 lbs. must be placed on the back bottom bar for the goal to be stabilized. Test anchoring in accordance with step 17.



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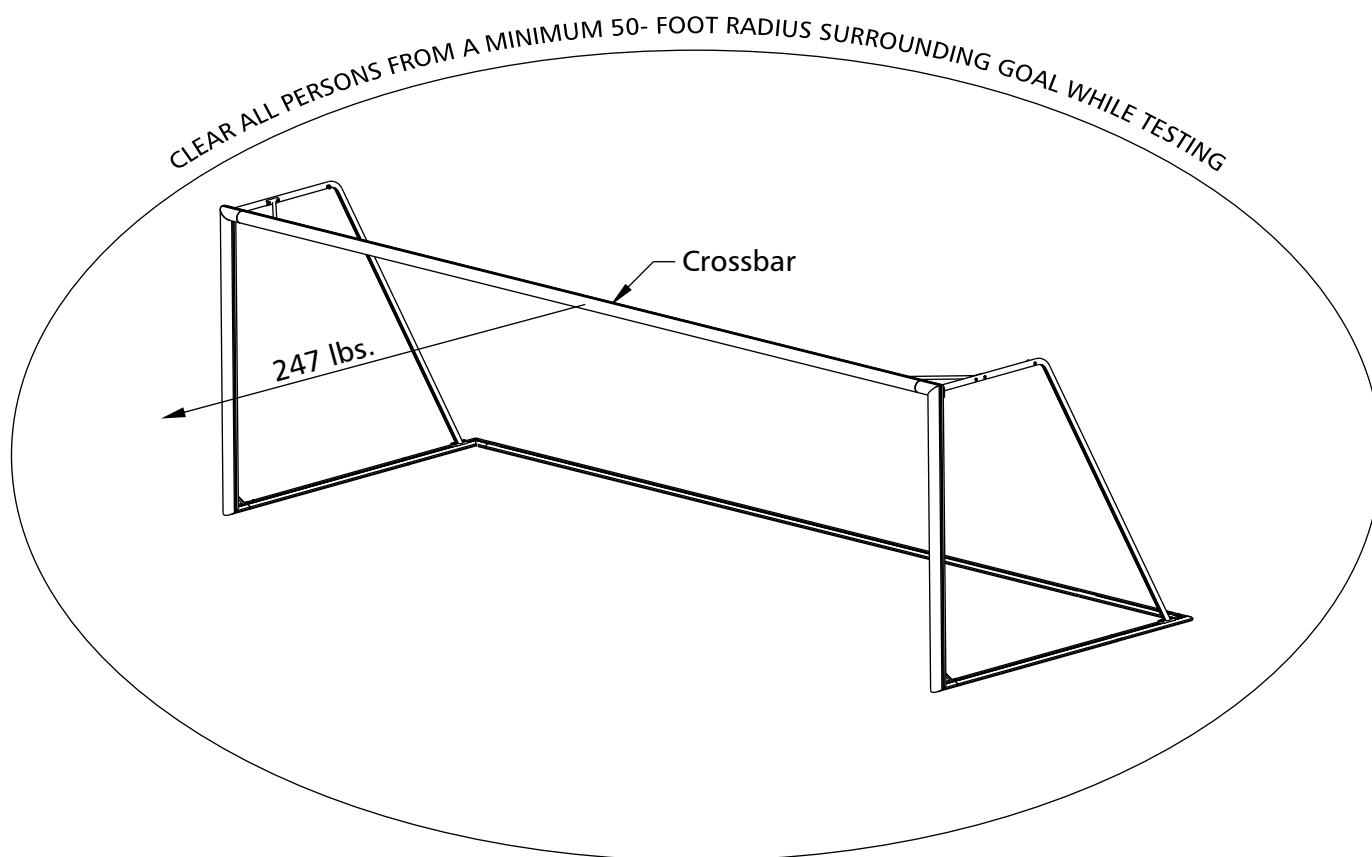
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17. After installing, test as described below to verify effectiveness of anchor system. If applicable, allow concrete to fully cure before testing.

ANCHOR TEST

1. Clear all persons from a minimum 50 foot radius surrounding the goal.
2. Verify goal is attached to anchors according to instruction.
3. Apply a horizontal pull force of 247 lbs. to the center of the crossbar for 60 - 70 seconds.
Full safety precautions must be taken while performing test.
4. If goal overturns during application of force or does not return to an upright position after removing force, an alternate anchoring system must be used



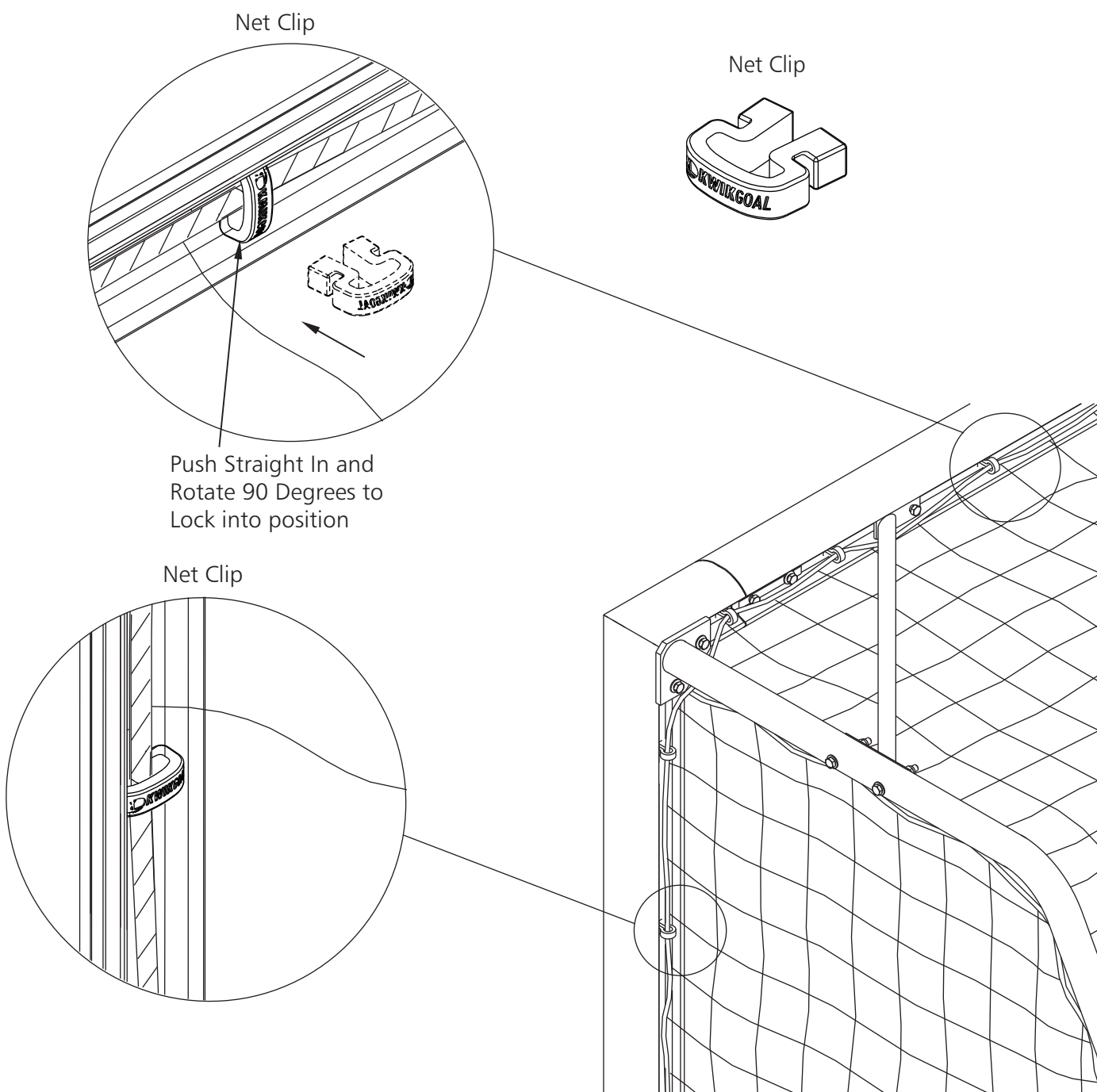
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18. Attach net using net clips.



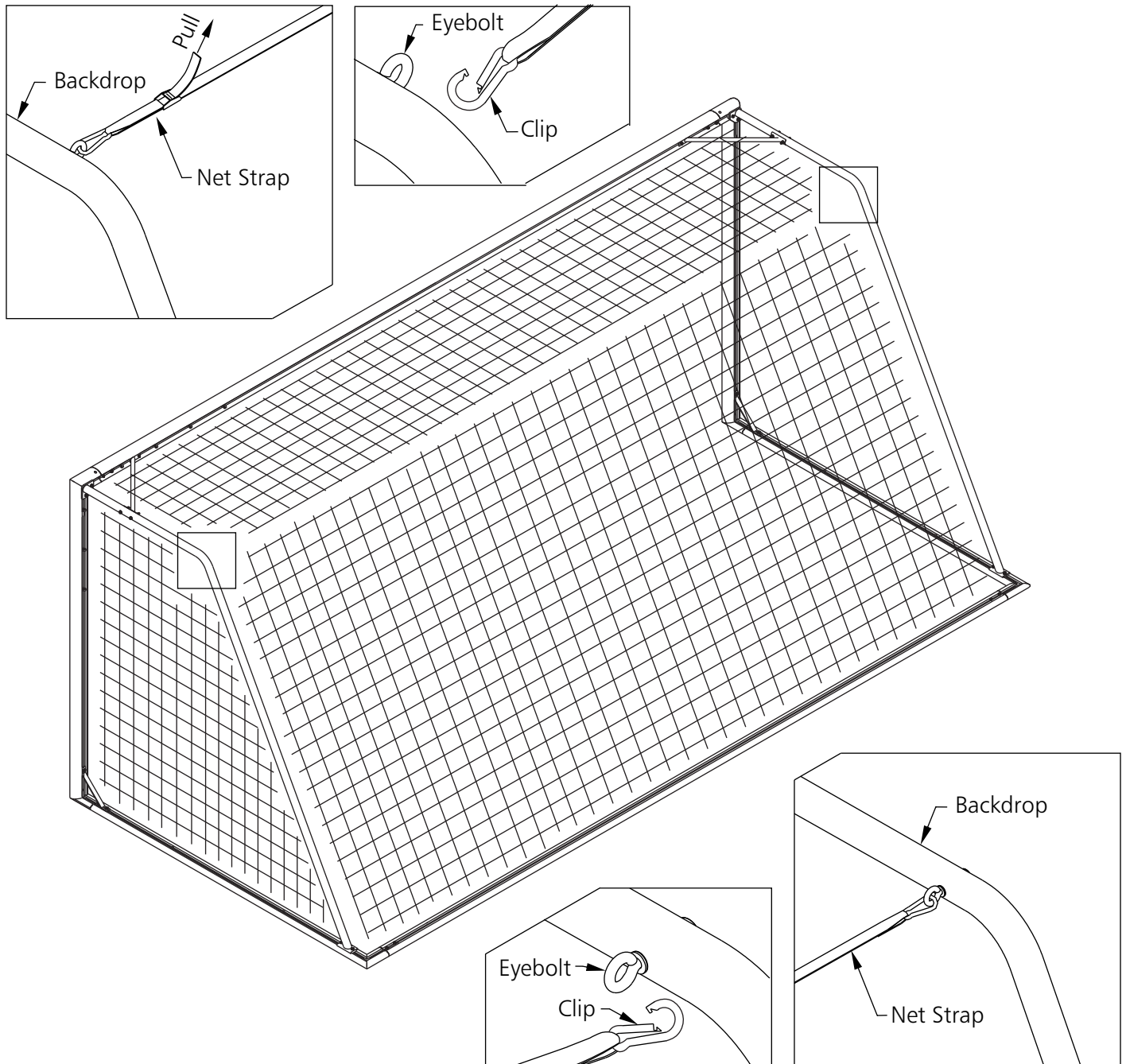
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19. From inside goal frame, attach net strap to the eyebolts in the backdrops as shown. Pull net strap tight as shown. **(NOTE: Do not over tighten net strap. Over tightening may damage goal.)** Excess strap can be trimmed to length. Leave 12" to 18" of excess strap for ease of removal and re-installation. (Note: To keep end of adjustable strap from fraying, ends can be melted after being cut.) Tie all excess strap to itself to prevent from hanging in goal area.



Go to kwikgoal.com for additional product information.

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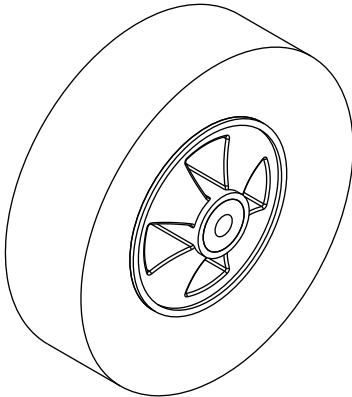


ASSEMBLY INSTRUCTIONS FOR 10B403 (WHEEL OPTION FOR EVOLUTION GOALS)

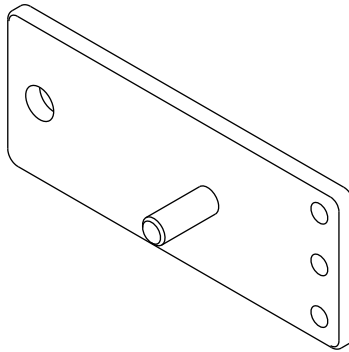
1. Unpack all parts and check for damage that may have occurred during shipping. If damage has occurred, notify trucking company immediately. Lay out all parts. Remove all cardboard and packaging immediately. Wet or damp packaging may damage contents.
2. Read through entire instruction before beginning assembly and installation.

Parts

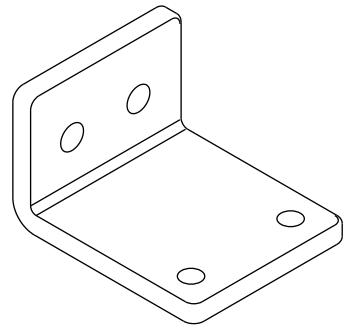
Tire and Wheel Assembly (4)
(Part# VZ349)



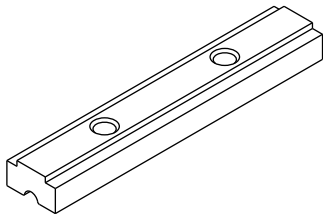
Stop Plate (4)
(Part# UZ1254)



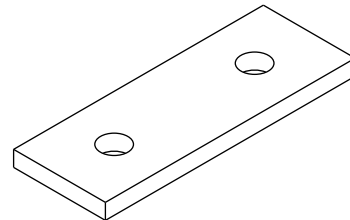
Mounting Bracket (4)
(Part# UZ659)



Threaded Channel Spacer (4)
(Part# UZ691)



Wheel Mount Spacer (4)
(Part# UZ903)



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Hardware

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3/8" x 1 1/4" Hex Bolt (Part# TZ59)	(8)
3/8" x 3/4" Socket Head Capscrew (Part# TZ208)	(4)
3/8" Lock Washer (Part# TZ65)	(8)
3/8" Flat Washer (Part# TZ60)	(8)
3/8" Lock Nut (Part# TZ370)	(4)
1/2" Flat Washer (Part# TZ297)	(4)
1/2" Lock Nut (Part# TZ28)	(4)
5/8" x 3 1/2" Hex Bolt (Part# TZ369)	(4)
5/8" Lock Nut (Part# TZ294)	(4)
5/8" Jam Nut (Part# TZ108)	(4)
Large Nylon Washer (Part# TZ204)	(4)
Anti-Seize (Part# VZ327)	(1)

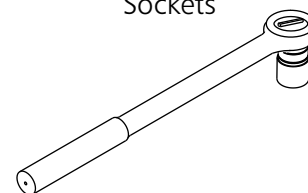
Assembly Tools

9/16", 3/4" & 15/16"
Wrenches

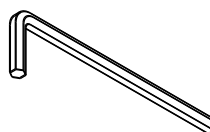


AND

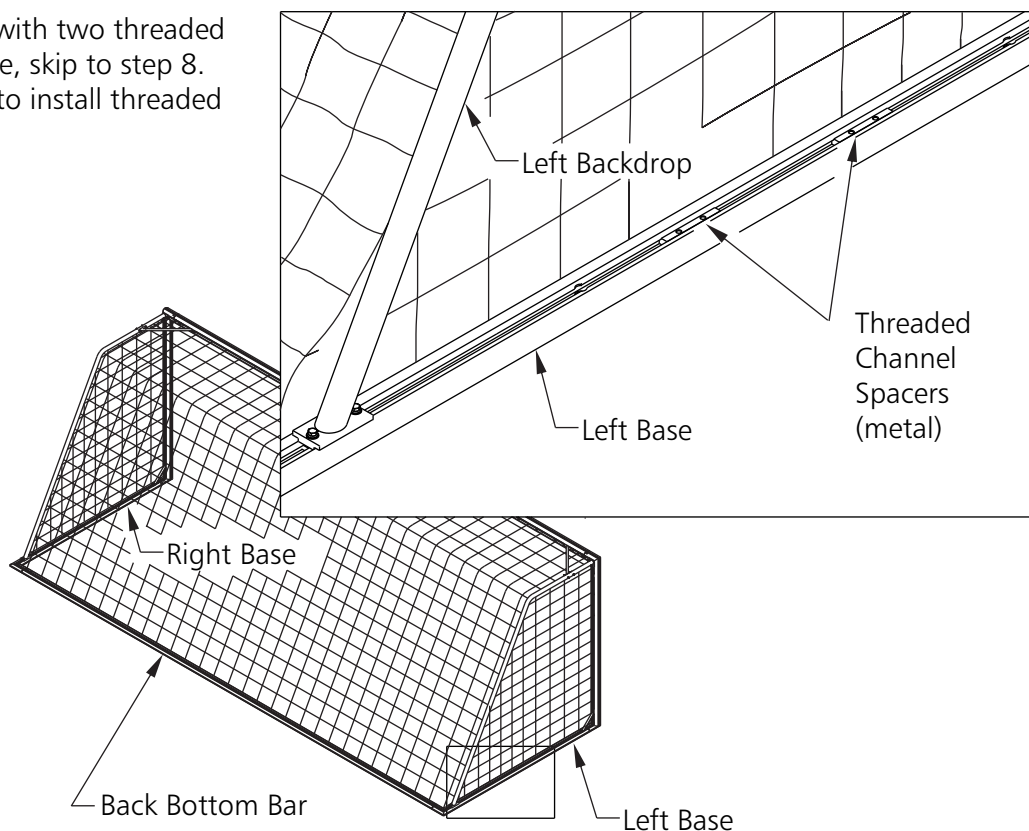
Ratchet with
9/16", 3/4" & 15/16"
Sockets



5/16" Hex
Wrench



3. If goal has been assembled with two threaded channel spacers in each base, skip to step 8. If not continue with step 4 to install threaded channel spacers.



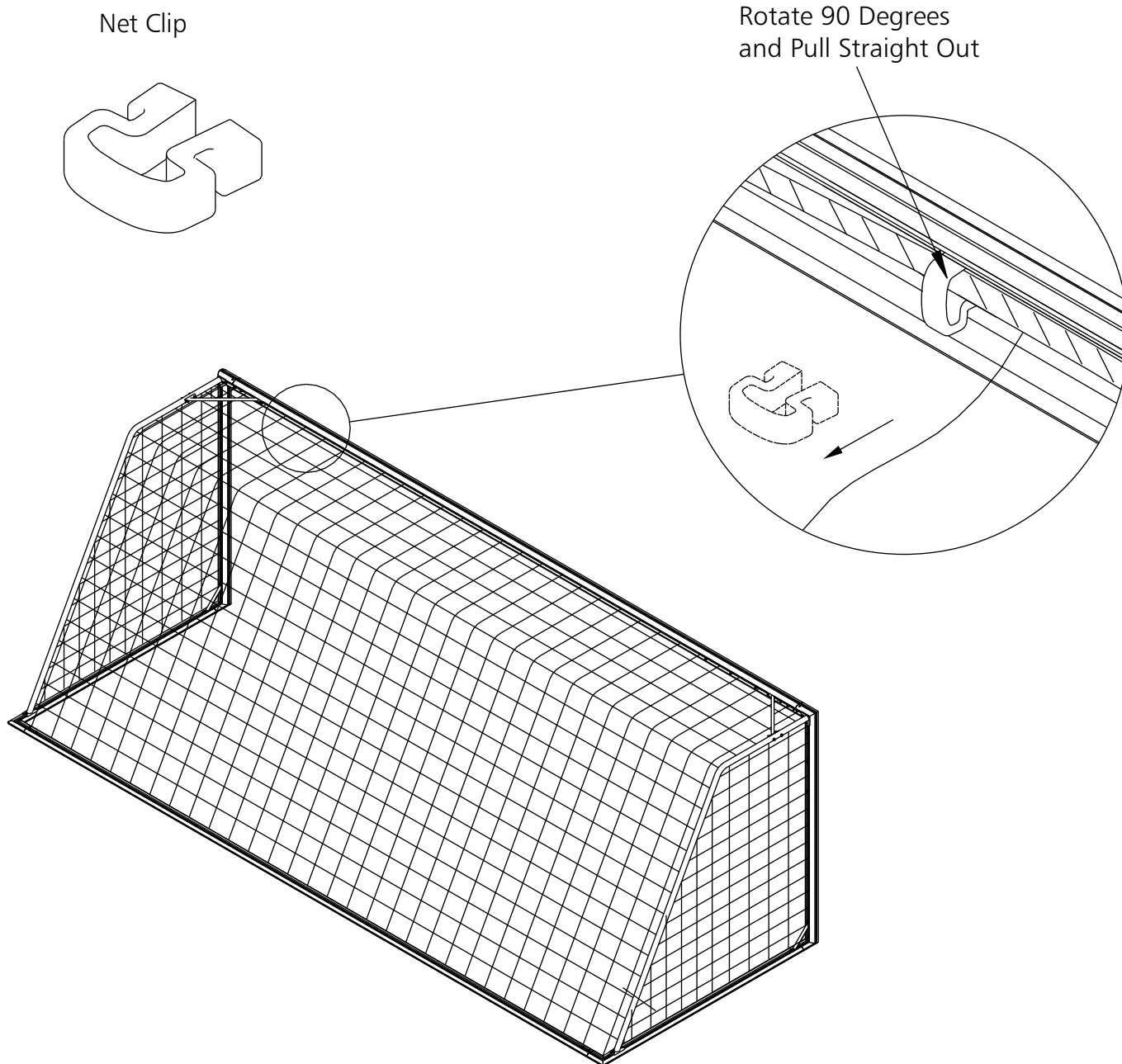
CAUTION

This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use.

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4. Remove net.

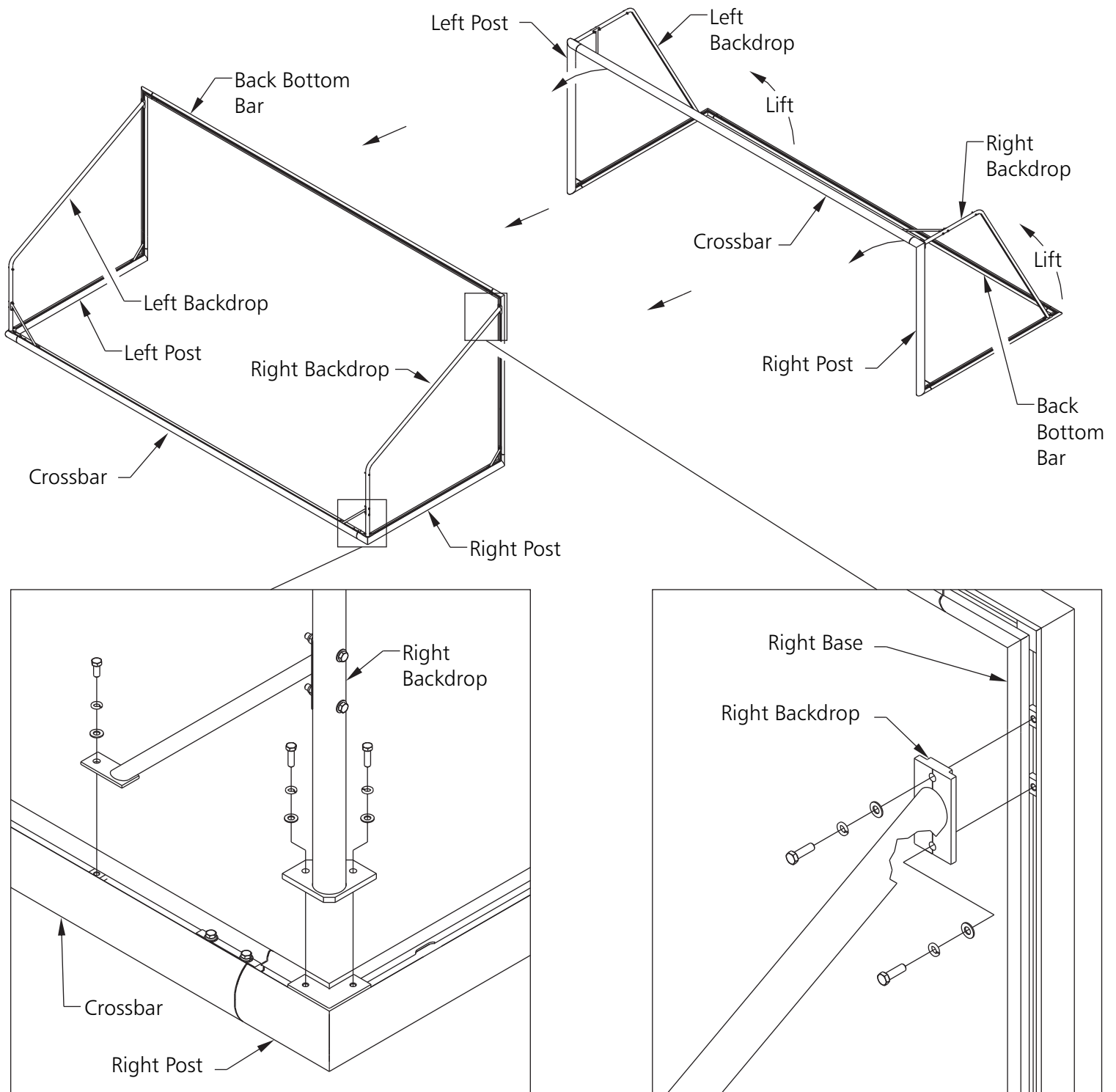


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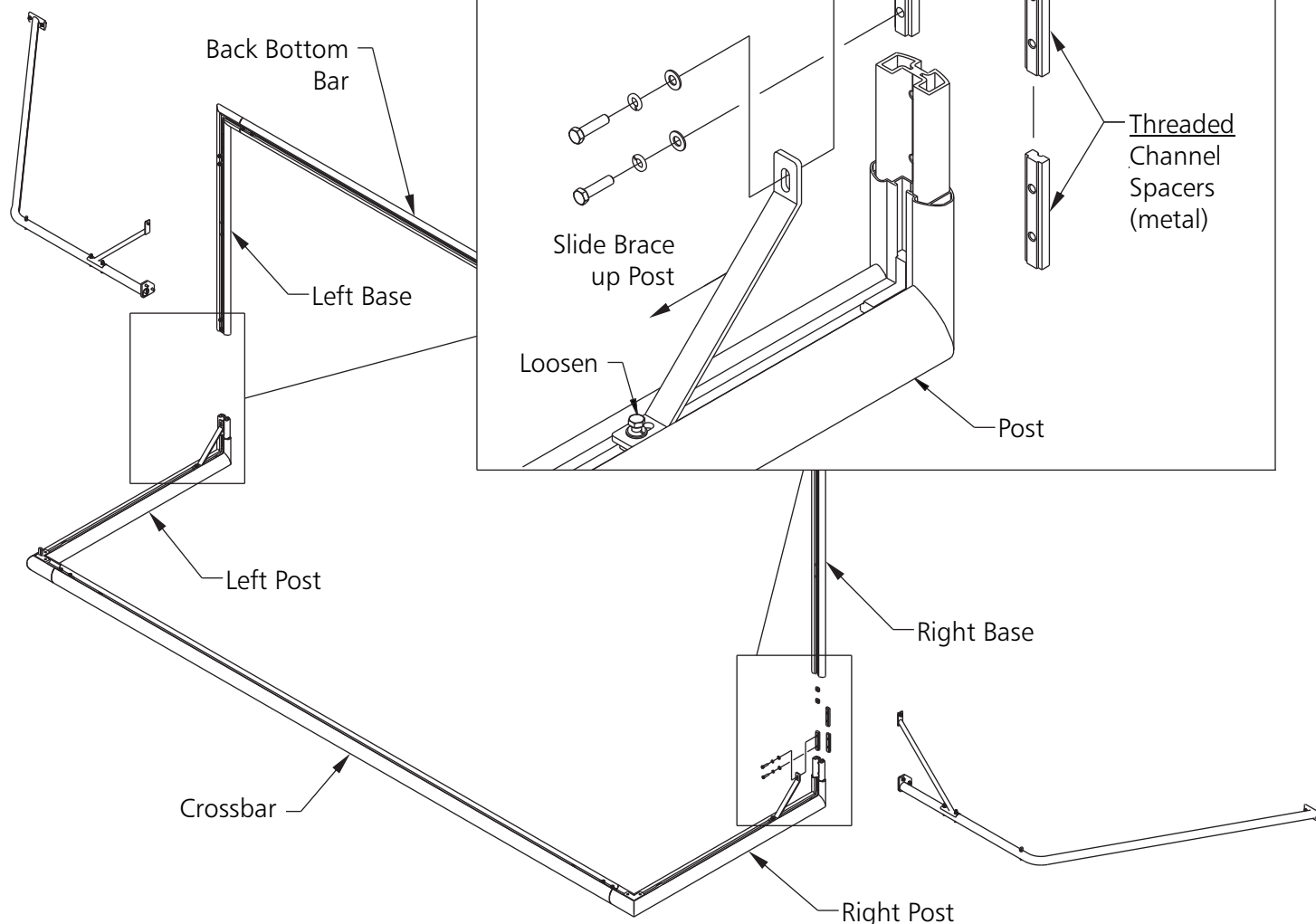
5. Turn goal onto the posts and remove left and right backdrop.



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6. Remove left and right bases from posts and insert two threaded channel spacers into each base. Be sure both square nuts remain in bases.
7. Re-assemble bases, post braces and backdrops. See step 5. Replace any worn or damaged hardware prior to assembly.

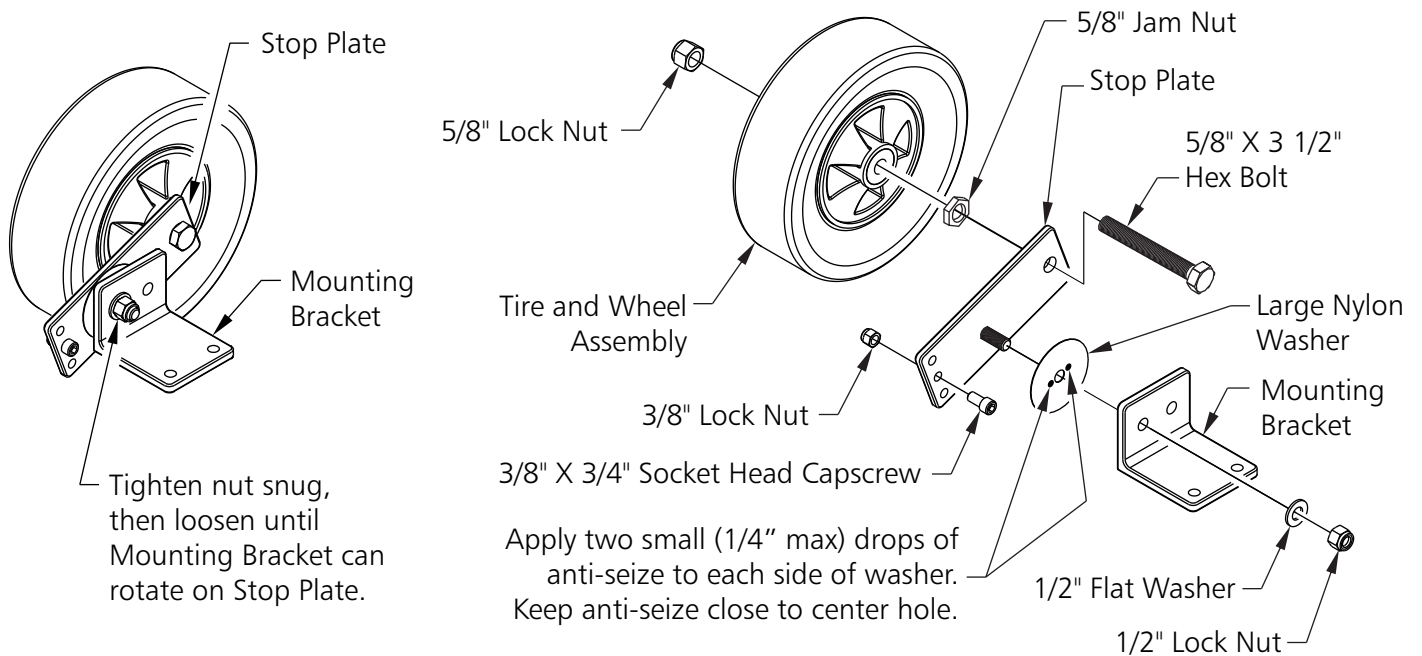


CAUTION

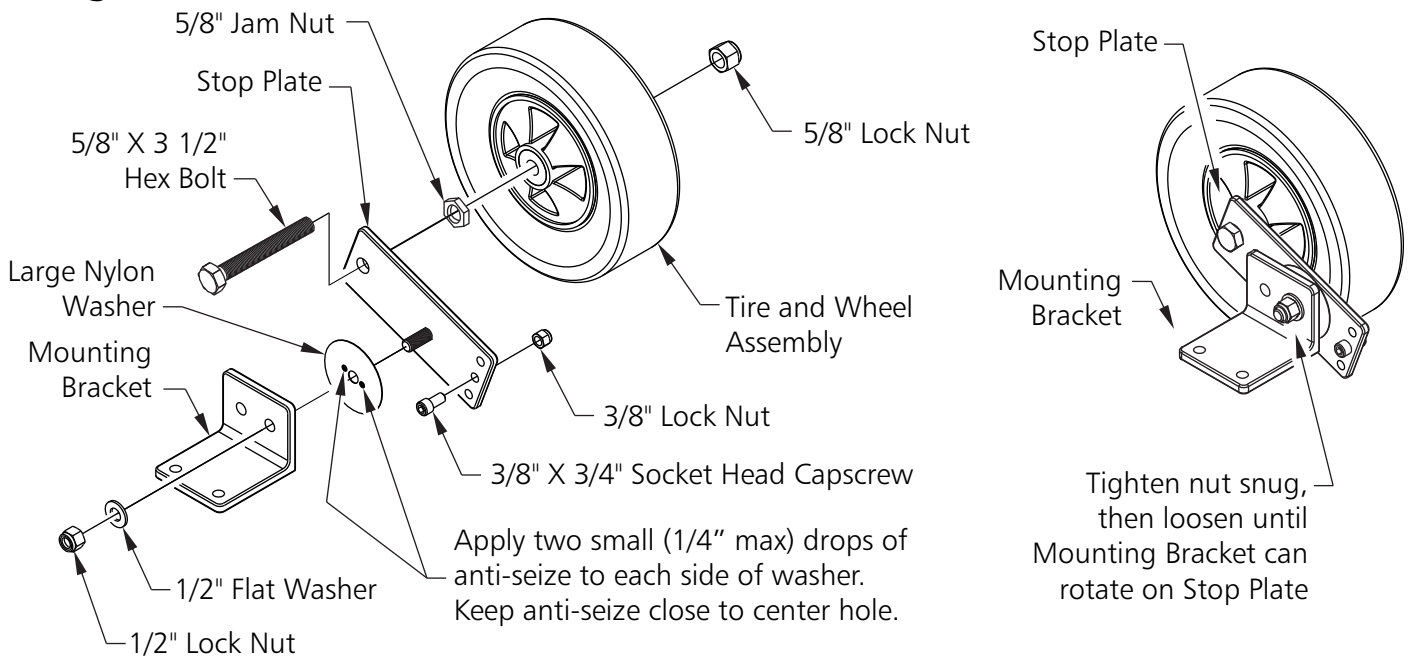
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8. Assemble left and right wheel assemblies.

Left Side Wheels



Right Side Wheels



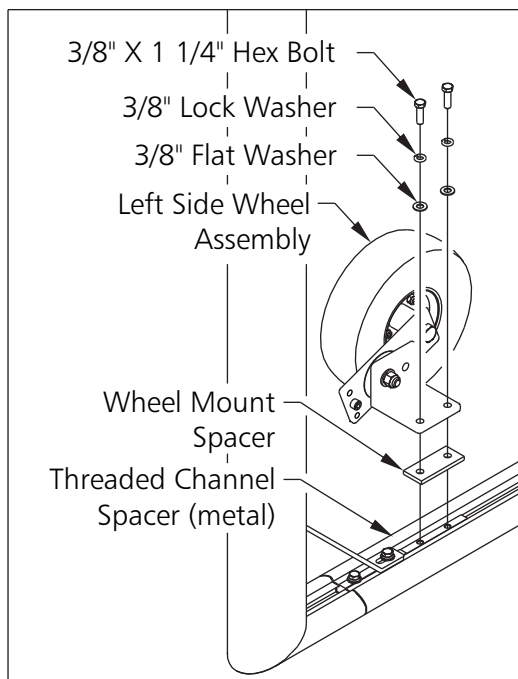
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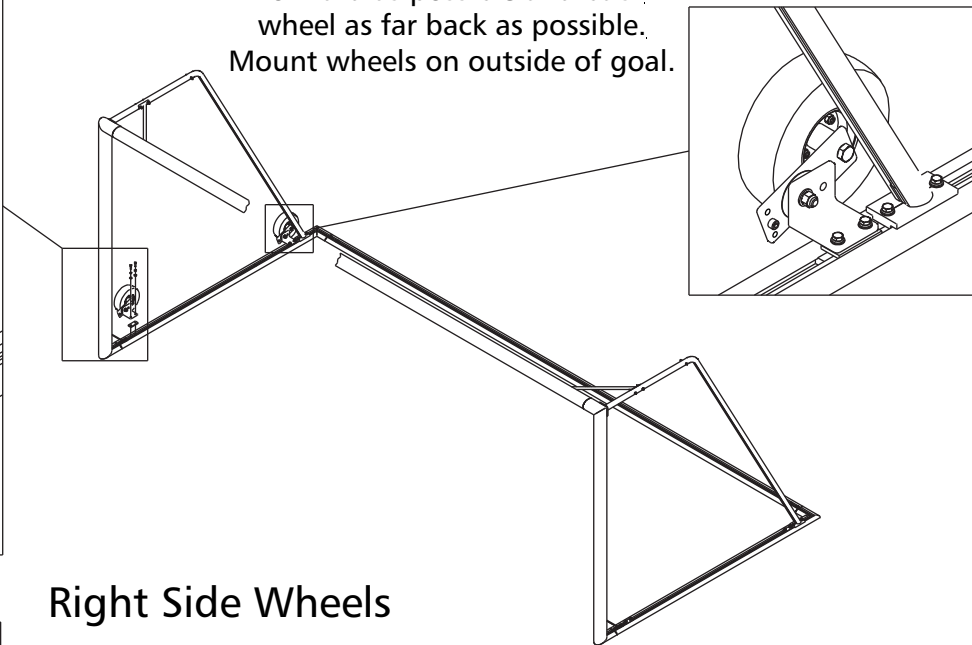
9. Attach left and right wheel assemblies to bases using 3/8" hex bolts, wheel mount spacers, and threaded channel spacers.

Do not cover anchor holes.

Left Side Wheels

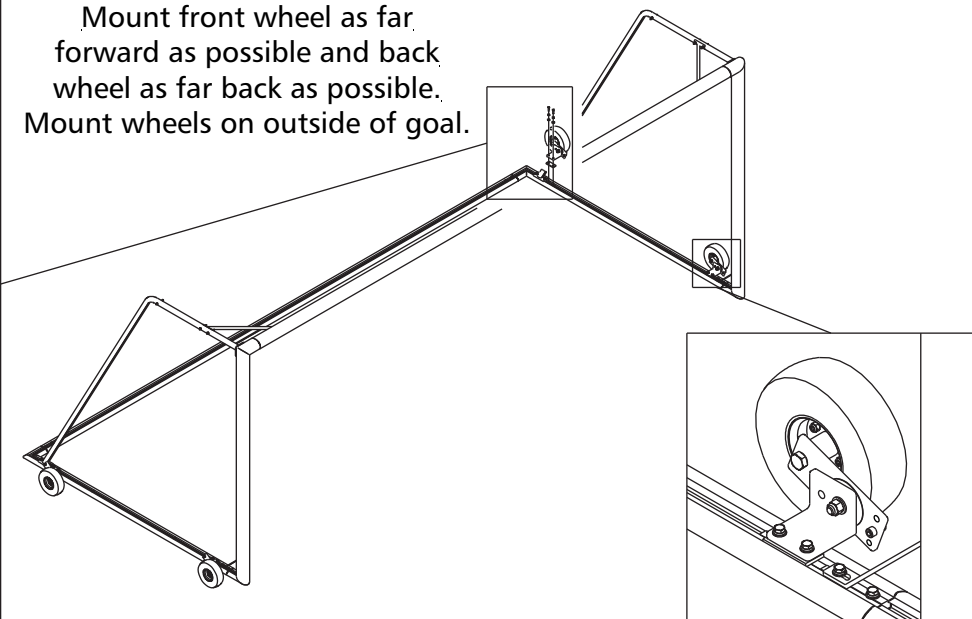
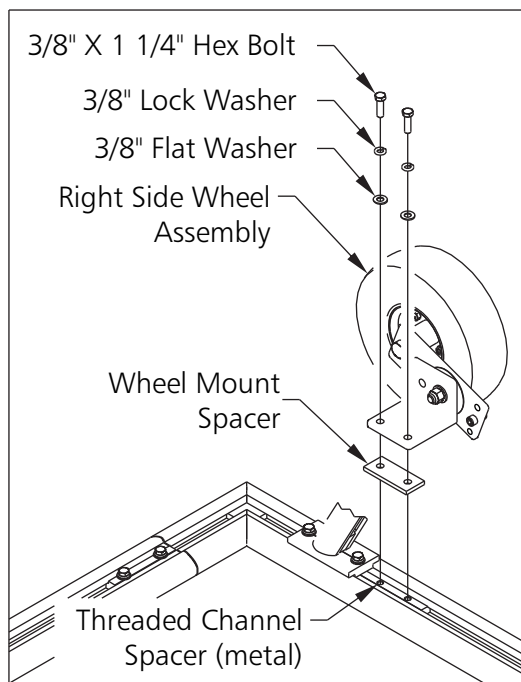


NOTE:
Mount front wheel as far forward as possible and back wheel as far back as possible.
Mount wheels on outside of goal.



Right Side Wheels

NOTE:
Mount front wheel as far forward as possible and back wheel as far back as possible.
Mount wheels on outside of goal.



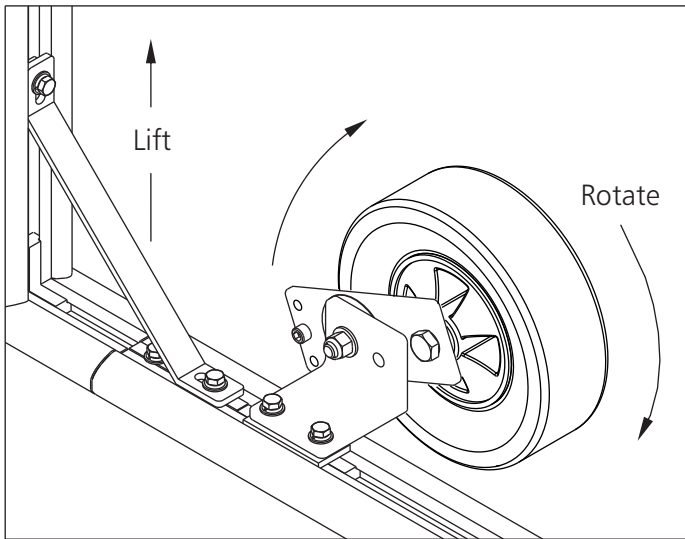
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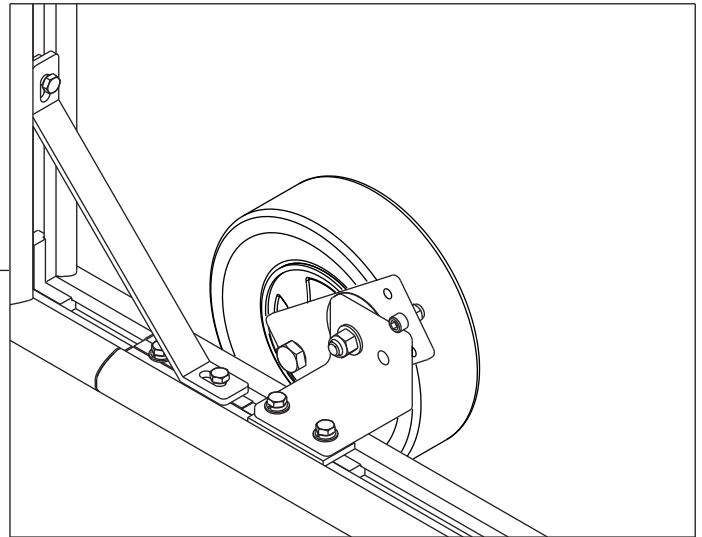
10. Lift goal and rotate wheels to down position to move goal.

Left Side Wheel

Wheel in up position for play.

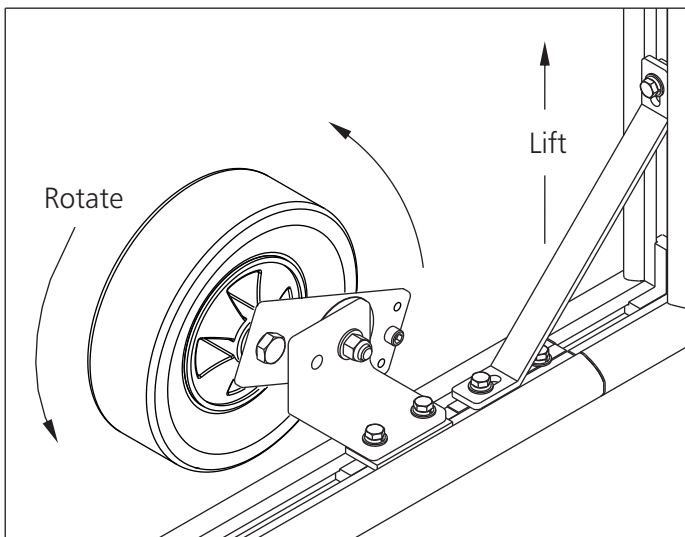


Wheel in down position to move goal.

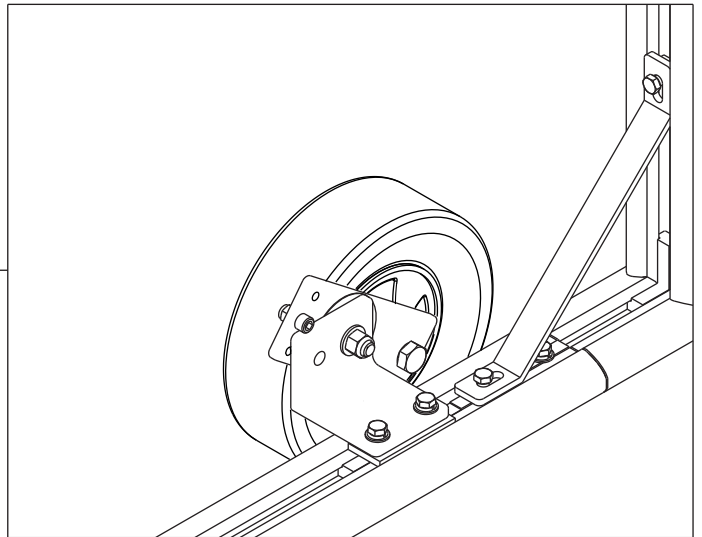


Right Side Wheel

Wheel in up position for play.



Wheel in down position to move goal.



11. Anchor goal when finished.

Go to kwikgoal.com for additional product information.

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