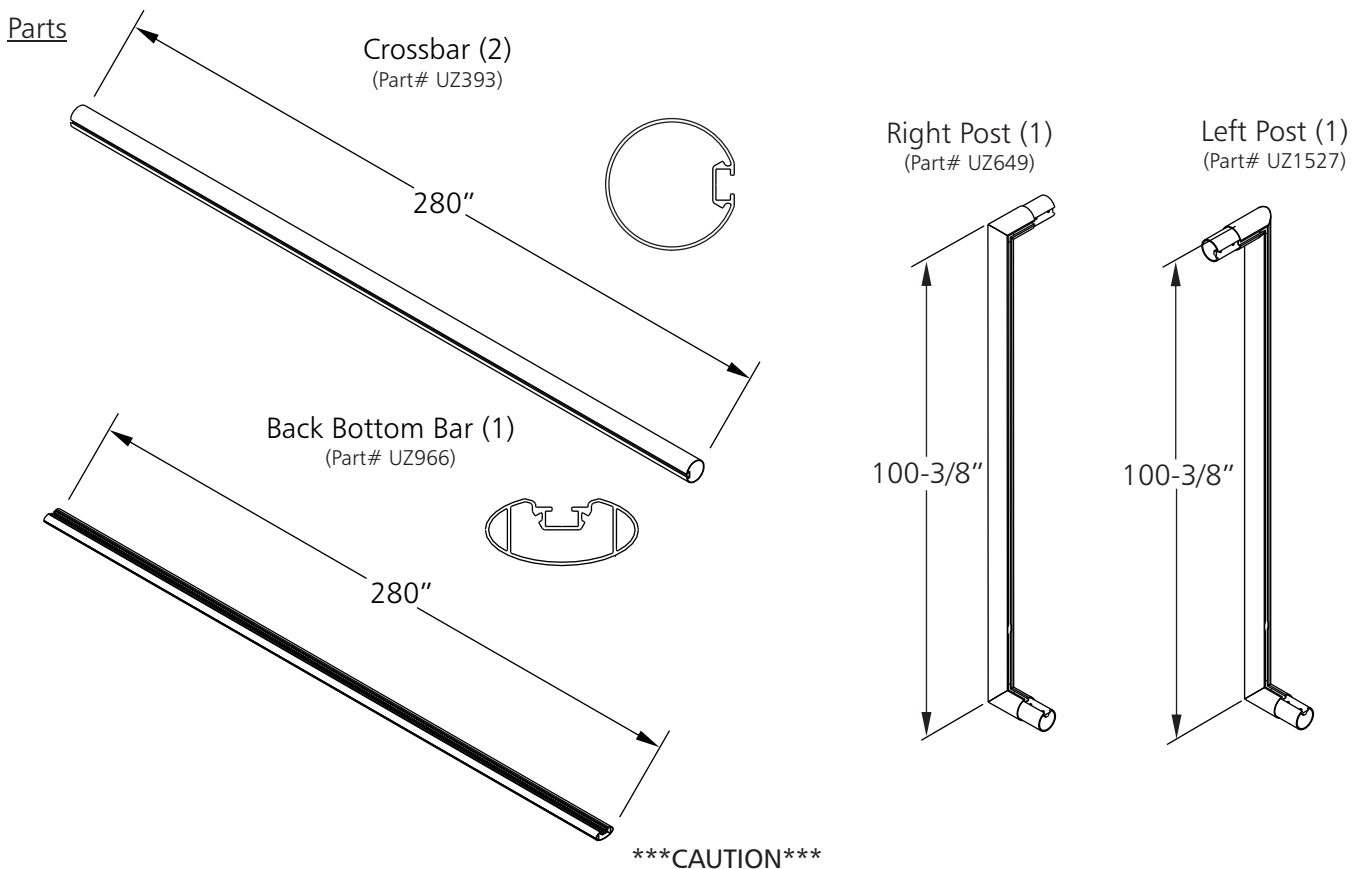




## ASSEMBLY INSTRUCTIONS FOR 2B9006 & 2B9006SW PRO PREMIER® COPA GOAL

1. Unpack all parts and check for damage that may have occurred during shipping. If damage has occurred, notify Kwik Goal immediately. Lay out all parts. Remove all cardboard and packaging immediately. Wet or damp packaging may damage contents.
2. Read through entire instruction before beginning assembly and installation.

**NOTE:** Components may be packaged in one or more additional boxes.



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All warning and safety labels included with this product must be visible at all times.

Any modifications to this or any Kwik Goal product will void any and all warranties.

140 Pacific Drive Quakertown, PA 18951

(P) 215-536-2200 / (P) 800-531-4252 / (F) 215-536-4309 / (F) 800-778-8869

Visit our website @ [kwikgoal.com](http://kwikgoal.com)

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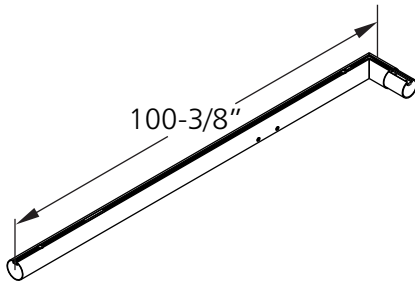
NZ391 Rev. 07/15/19



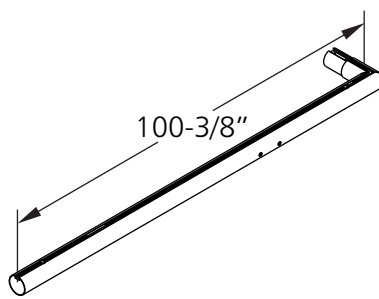
**IMPORTANT GOAL SAFETY INSTRUCTIONS**  
**READ CAREFULLY**

1. Check for structural integrity and proper connecting hardware before every use. Replace damaged or missing parts or fasteners immediately.
2. Safety/Warning labels must be clearly visible.
3. Securely anchor moveable soccer goals at ALL times.
4. Always instruct players, managers, coaches, trainers, teachers, maintenance workers and all other personnel who might come in contact with the goal, on the safe handling of and potential dangers associated with moveable soccer goals.
5. Always exercise extreme caution when moving goals and provide adequate manpower to move goals of varied sizes and weights. Moveable soccer goals should only be moved by authorized personnel.
6. NEVER allow anyone to climb on the net or goal framework.
7. Moveable soccer goals should only be used on LEVEL fields, NEVER on a slope or hill area.
8. Remove nets when goals are not in use.
9. Most of the tip-over injuries occurred when goals were unattended. Anchor or chain one goal to another or to nearby fence posts, dugouts, or any other similar sturdy fixture when not in use. If this is not practical, store moveable soccer goals in a place where children cannot have access to them.
10. Fully disassemble goals for seasonal storage.

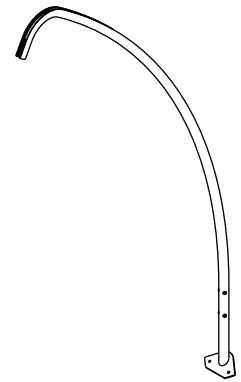
Left Base (1)  
(Part# UZ1520)



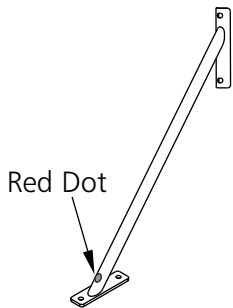
Right Base (1)  
(Part# UZ1521)



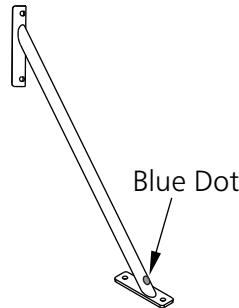
Back Pole (2)  
(Part# UZ1524)



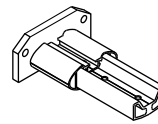
Back Pole Brace (2)  
(Part# UZ1525)



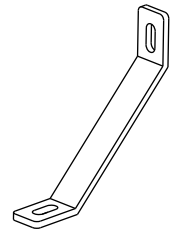
Back Pole Brace (2)  
(Part# UZ1526)



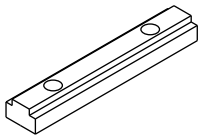
Back Bottom Bar  
Connector (2)  
(Part# UZ1033)



Post Brace (2)  
(Part# UZ737)



Channel Spacer (8)  
(Part# UZ812)



Back Pole Cap (2)  
(Part # VZ719)



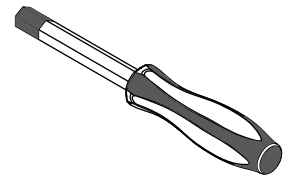
Tamper Resistant  
Net Clip (100)  
(Part# 10B3401 Pack of 100)



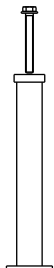
Bolt Cap (4)  
(Part# VZ751)



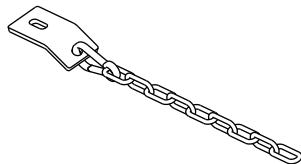
Net Clip Driver (1)  
(Part# VZ140)



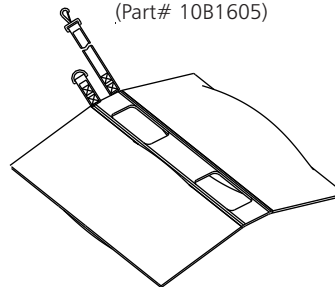
Ground Anchor (4)  
w/hardware  
(Part# 10B101 Set of 4)



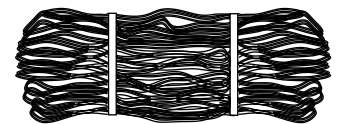
Chain (4)  
w/ Snap Link & Anchor Plate  
(Part# UZ846 )



Anchor Bag (6)  
(Part# 10B1605)



Net (1)  
(Part# 3B1502)



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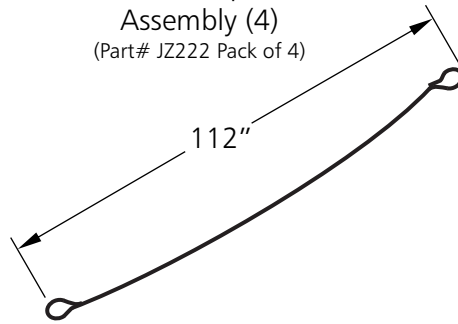
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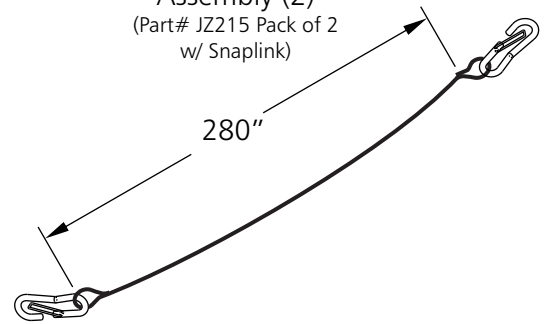
Knob w/o Threads (4)  
(Part# VZ687)



Pole Rope  
Assembly (4)  
(Part# JZ222 Pack of 4)



Net Rope  
Assembly (2)  
(Part# JZ215 Pack of 2  
w/ Snaplink)



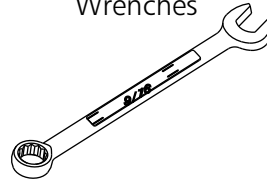
## Hardware

Note: Hardware may be packaged separately in one or more boxes. Open all packages before beginning assembly.

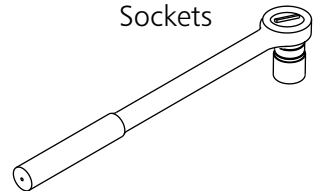
7/16" X 6" Hex Bolt (Part# TZ380)	(4)
7/16" Flat Washer (Part# TZ171)	(8)
7/16" Lock Nut (Part# TZ47)	(4)
3/8" x 1-3/4" Hex Bolt (Part# TZ227)	(16)
3/8" x 7/8" Hex Bolt (Part# TZ249)	(18)
3/8" x 5/8" Hex Bolt (Part# TZ383)	(4)
3/8" Lock Washer (Part# TZ65)	(36)
3/8" Flat Washer (Part# TZ60)	(40)
3/8" Square Nut (Part# TZ247)	(22)
5/16" X 1" Hex Bolt (Part# TZ121)	(8)
5/16" Flat Washer (Part# TZ269)	(8)
5/16" Lock Washer (Part# TZ122)	(8)
1/4" X 2" Eye Bolt (Part# TZ381)	(2)
1/4" Flat Washer (Part# TZ361)	(2)
1/4" Lock Nut (Part# TZ19)	(2)

## Assembly Tools

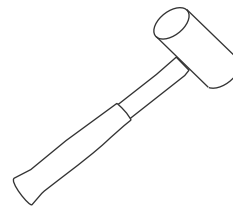
7/16", 1/2", 5/8",  
9/16" & 3/4"  
Wrenches



Ratchet with  
7/16", 1/2", 5/8",  
9/16" & 3/4"  
Sockets



Rubber Mallet



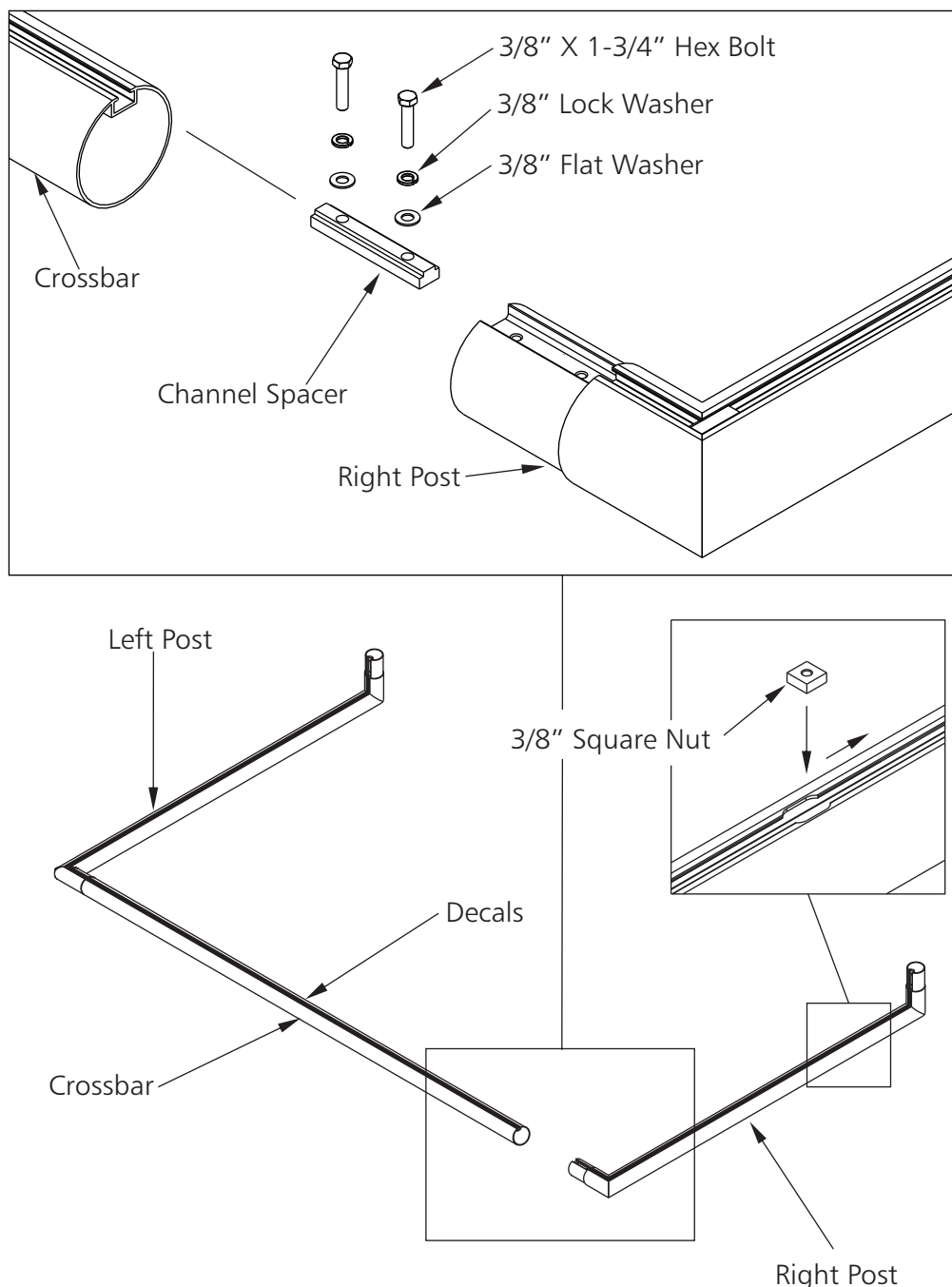
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3. Attach left post and right post to crossbar using channel spacers and 3/8" hex bolts. Note direction of decals before fastening. Be sure connections are pressed firmly together before tightening hex bolts.
4. Insert one square nut in each of the assembled posts.

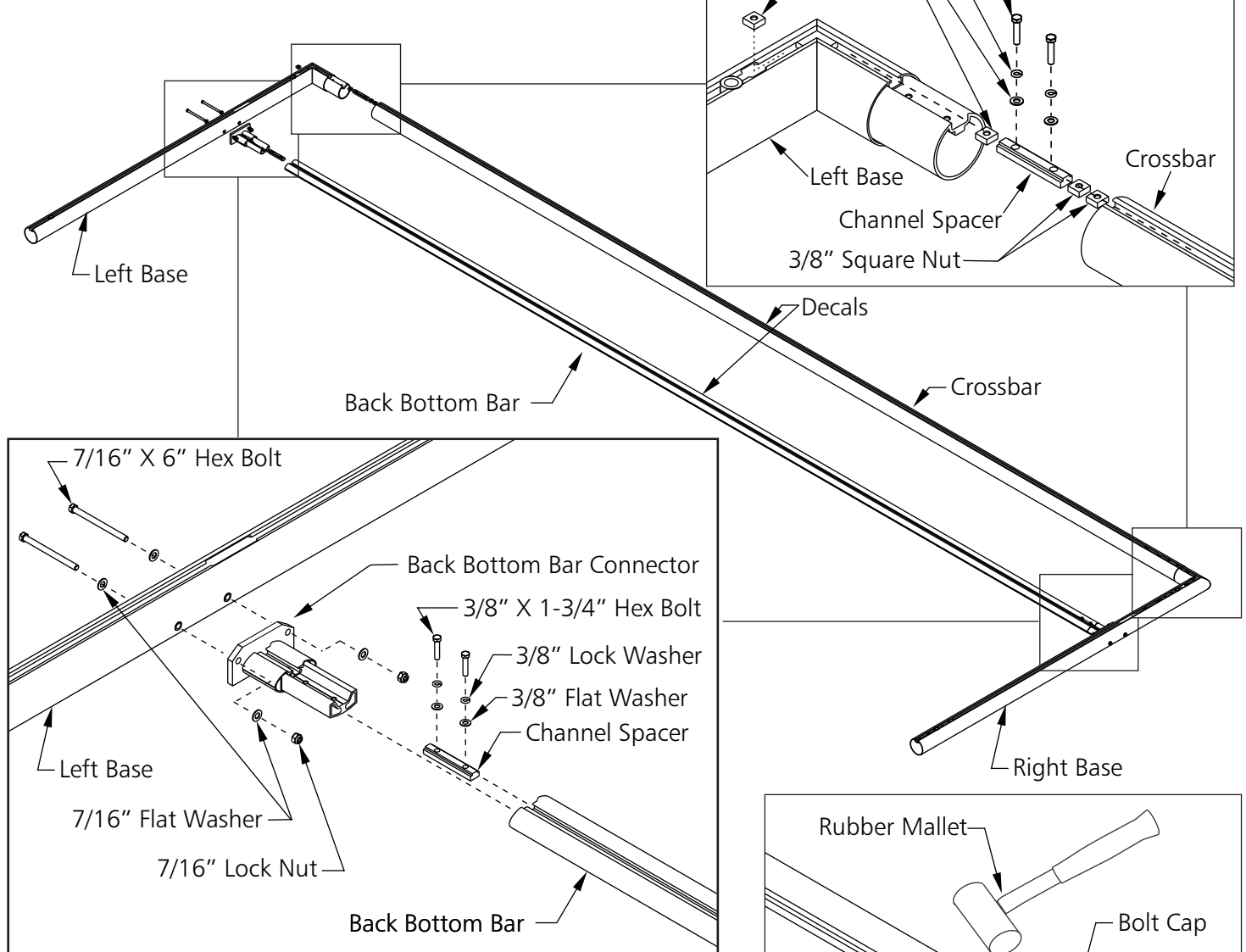


**\*\*\*CAUTION\*\*\***

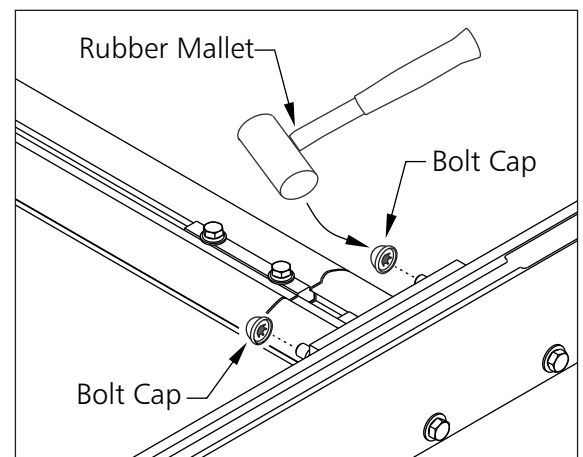
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5. Attach base to crossbar and bottom back bar as shown. Note direction of decals before fastening. Assemble all hardware first, then go back and tighten each bolt. Be sure connections are pressed firmly together before tightening hex bolts.



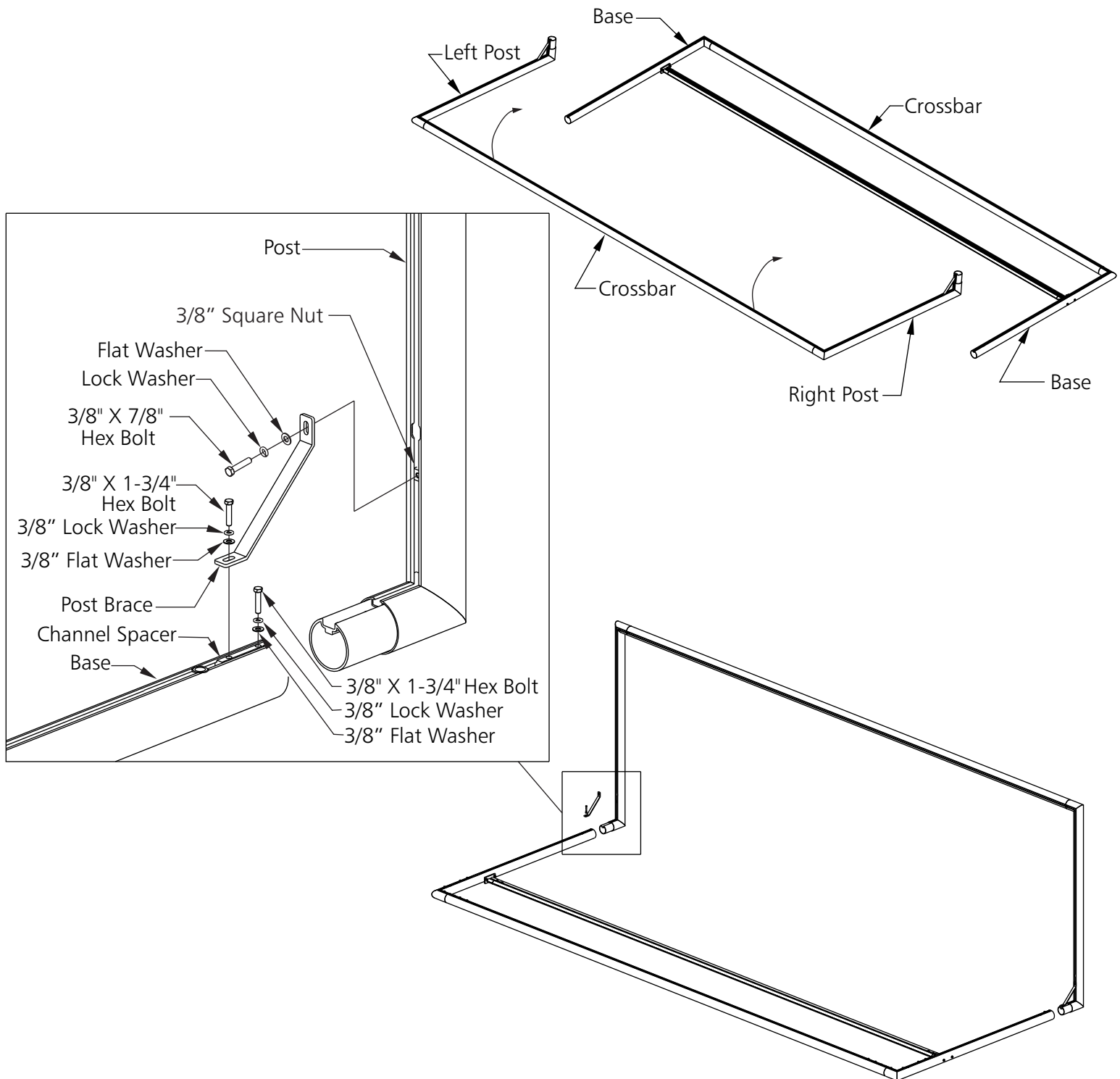
6. Using a rubber mallet, install bolt caps on exposed threads of 7/16\" X 6\" hex bolts.



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7. Lift assembled posts and insert into assembled bases. Be sure connections are pressed firmly together before tightening bolts. Be sure to tighten both bolts on each post brace.



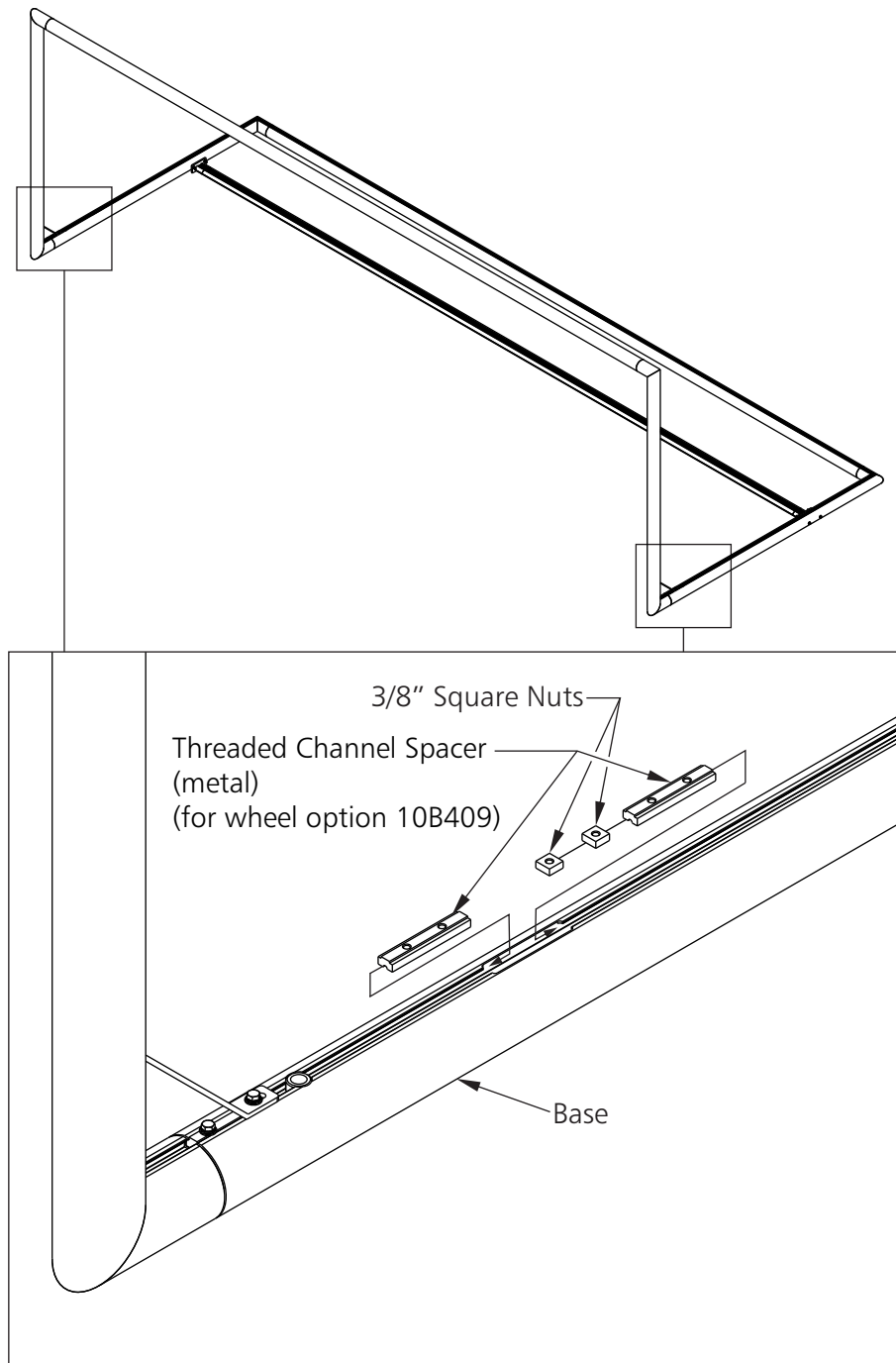
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8. If using swivel wheels (2B9006SW) - skip to step 10, for all other goals continue to step 9.
9. Insert two 3/8" square nuts into left base and right base. **NOTE: If installing optional wheels (Part# 10B409), also include two threaded channel spacers from wheel option package in each base.**



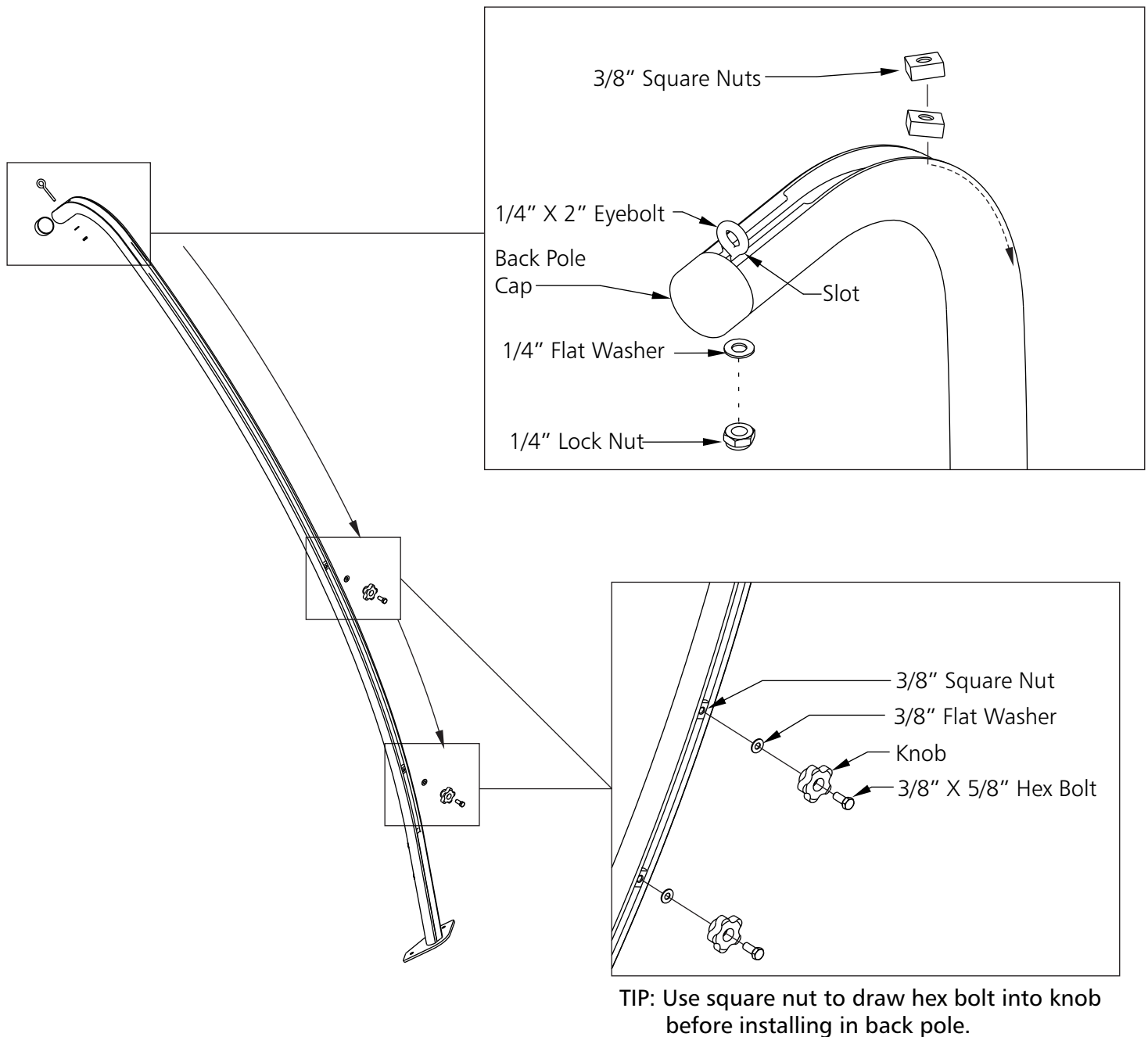
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10. Assemble back poles as shown. Make sure eyebolt is in slot before tightening. **Do not overtighten.**

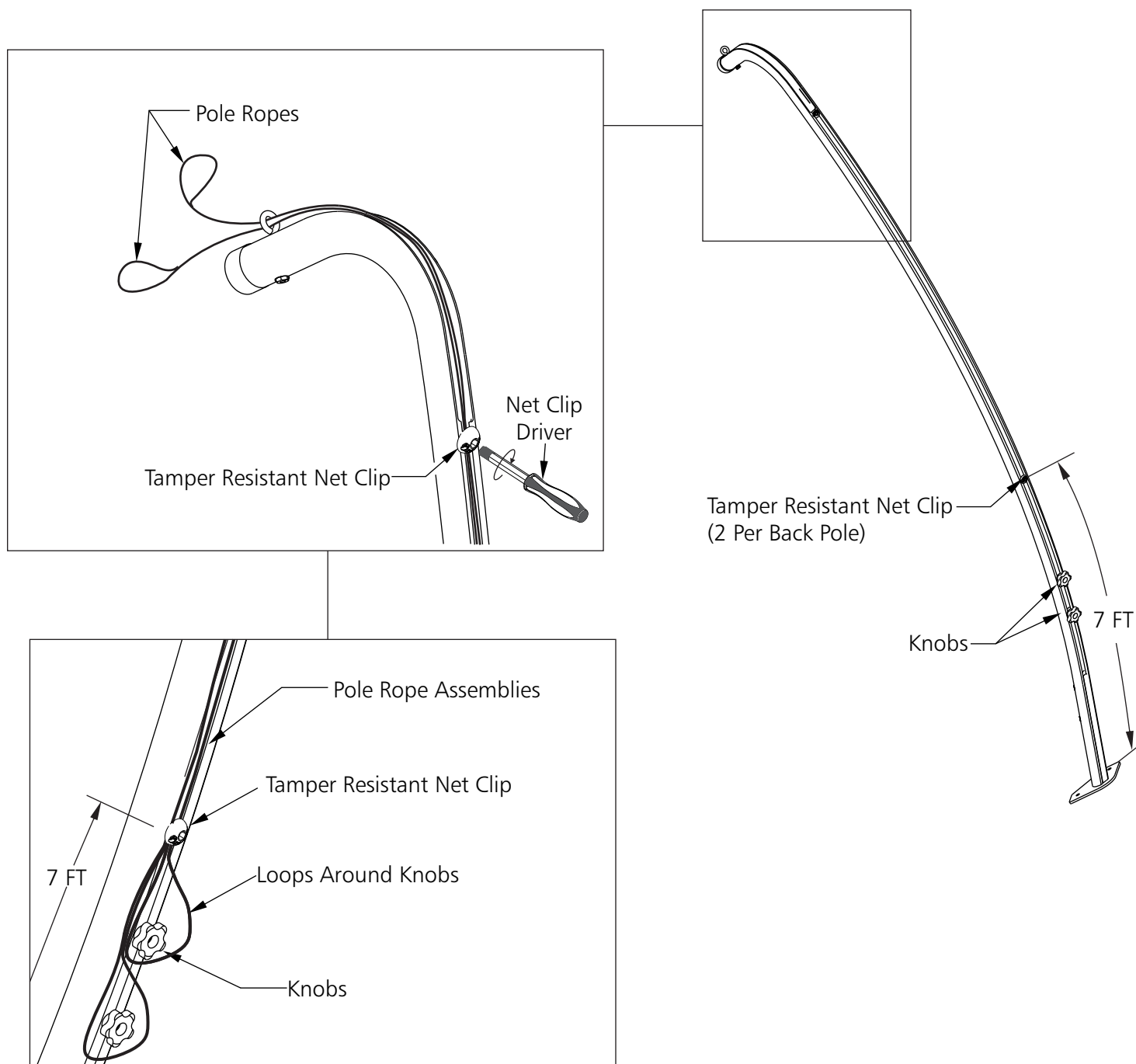


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11. Put loop end of pole ropes (2) through eyebolt and place rope in channel. With rope assemblies placed in channel, insert tamper resistant net clips at locations shown.

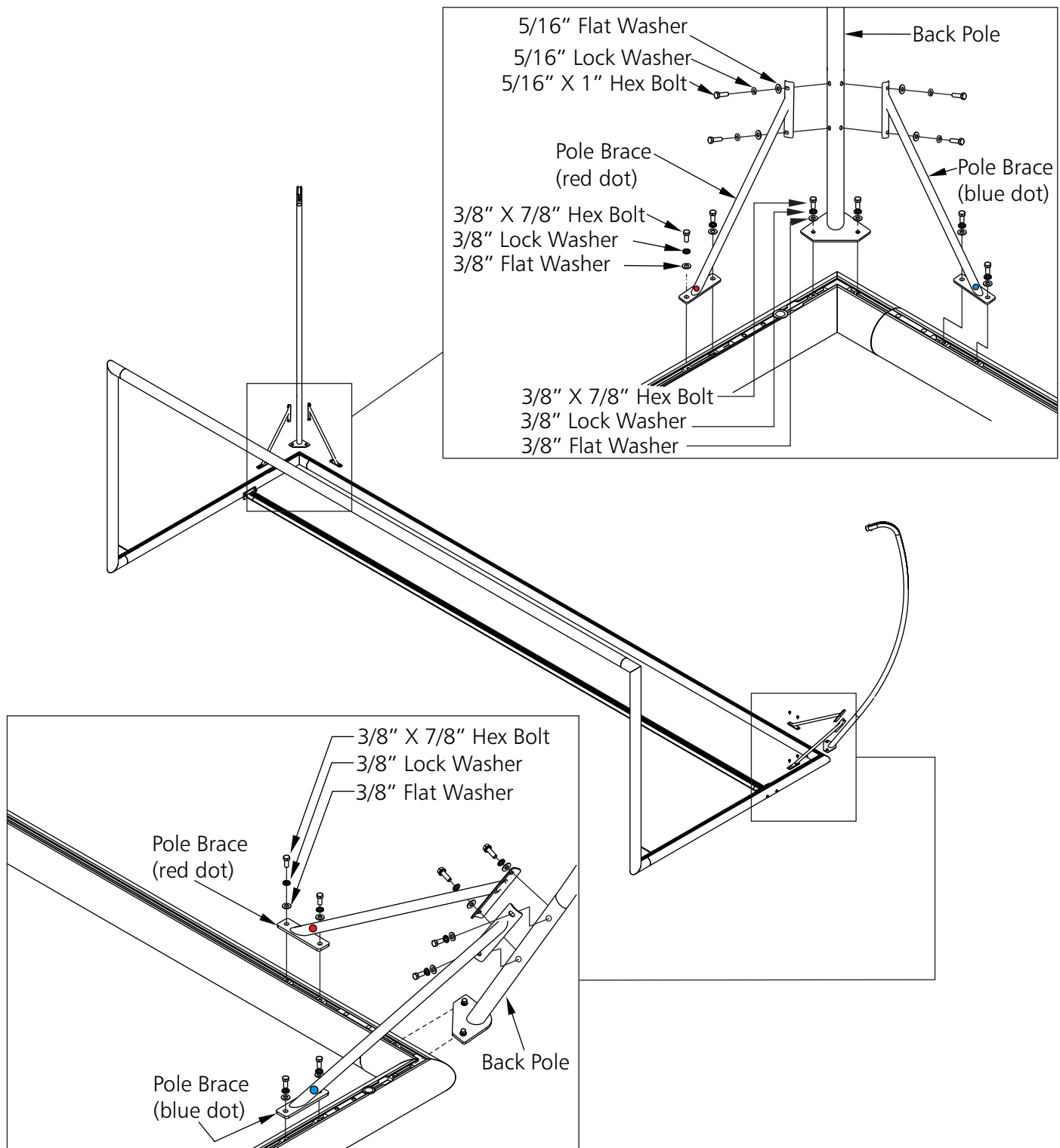


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12. Attach back pole and braces to goal base. Use color dots on braces as a guide for brace location. Assemble all hardware first, then go back and tighten each bolt. **Do not overtighten.**



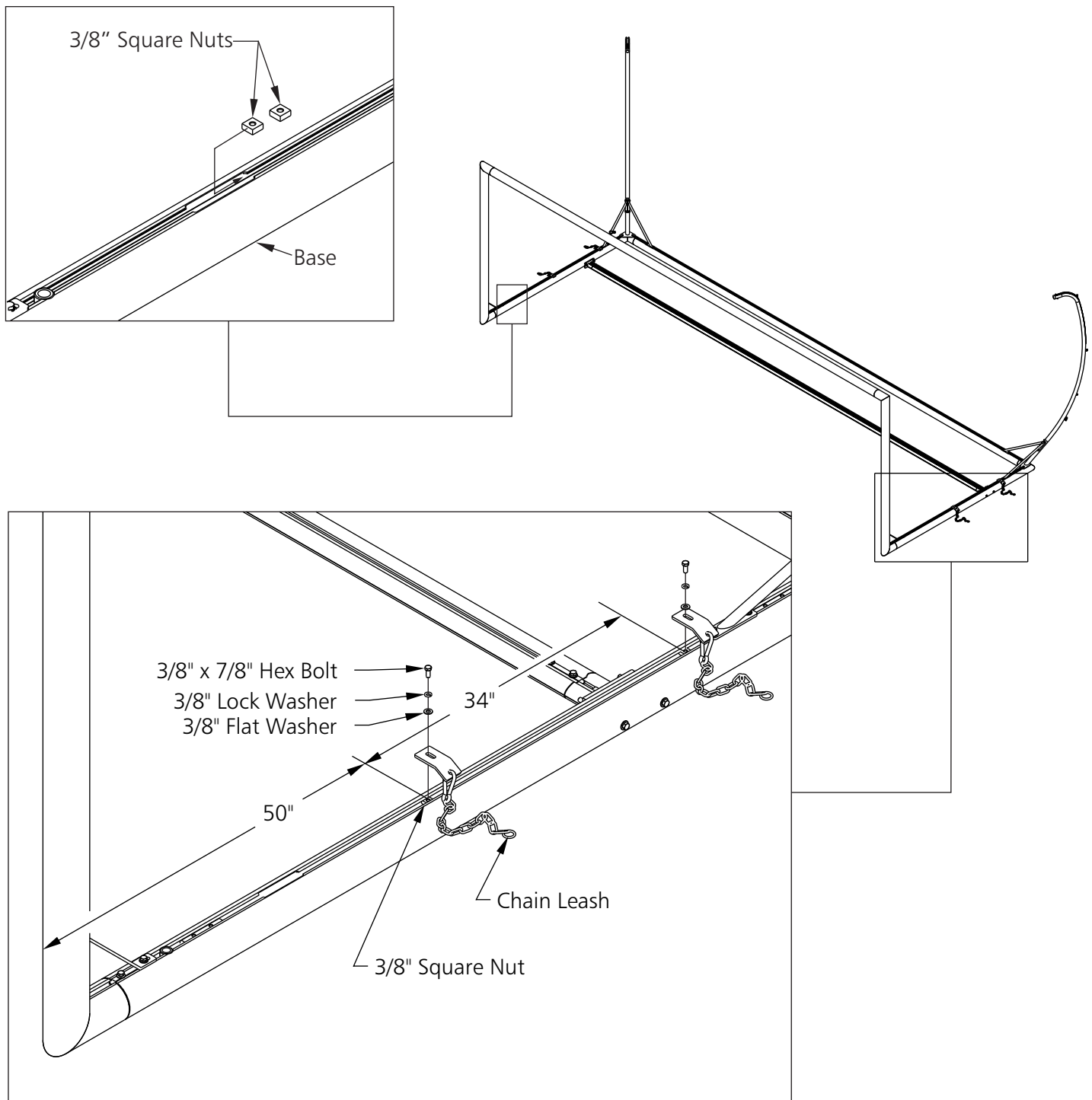
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13. To attach chain leashes insert two square nuts into each base. Attach chain leash at locations shown.



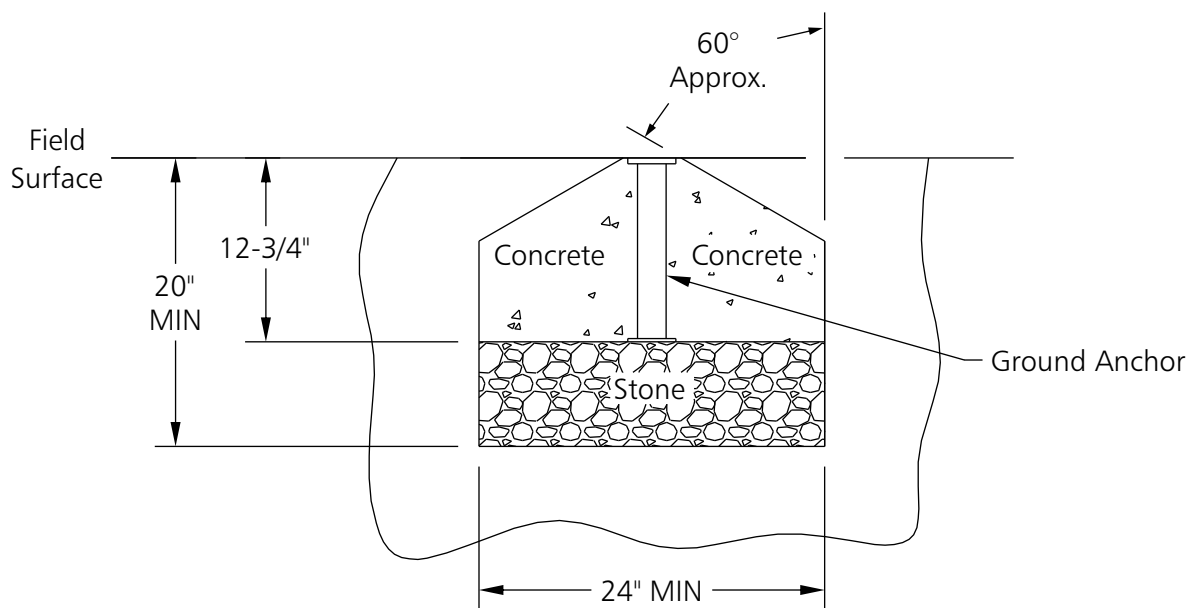
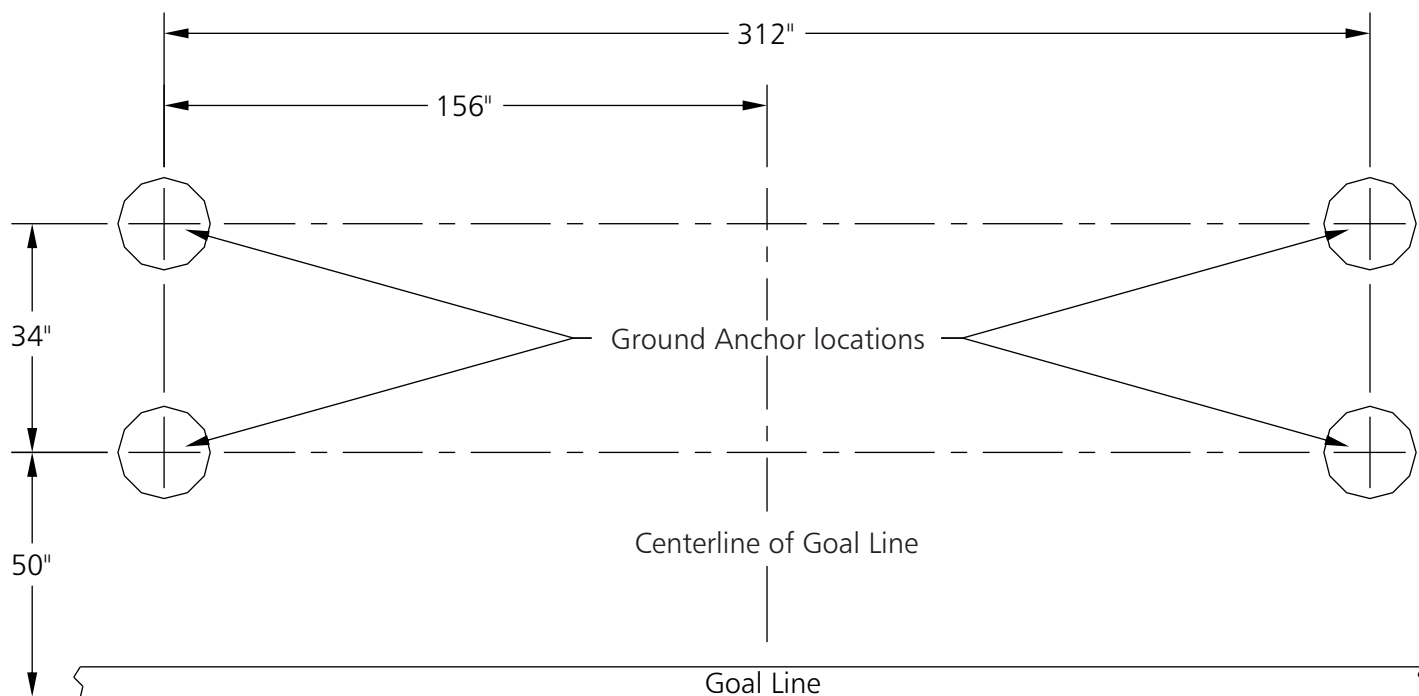
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14. Mark ground anchor hole locations. Prepare holes, install ground anchors and pour concrete.



**Anchor Hole Detail**  
(4 places per goal)

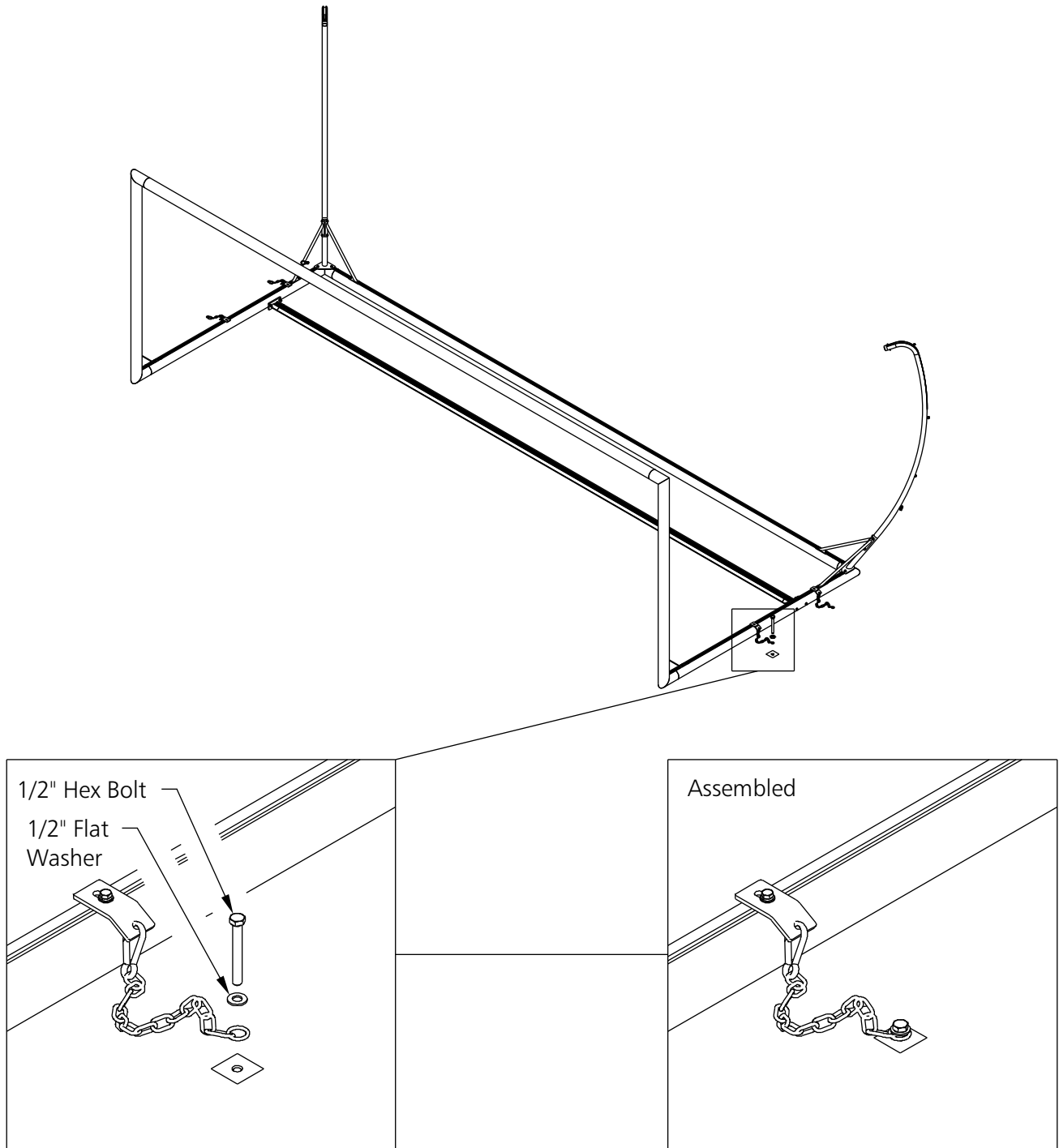
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15. After concrete has fully cured, attach chain leashes to ground anchors. Be sure to apply a liberal amount of anti-seize on bolt threads before installing into anchors. With goal leashed to all four anchors, test in accordance with step 16.



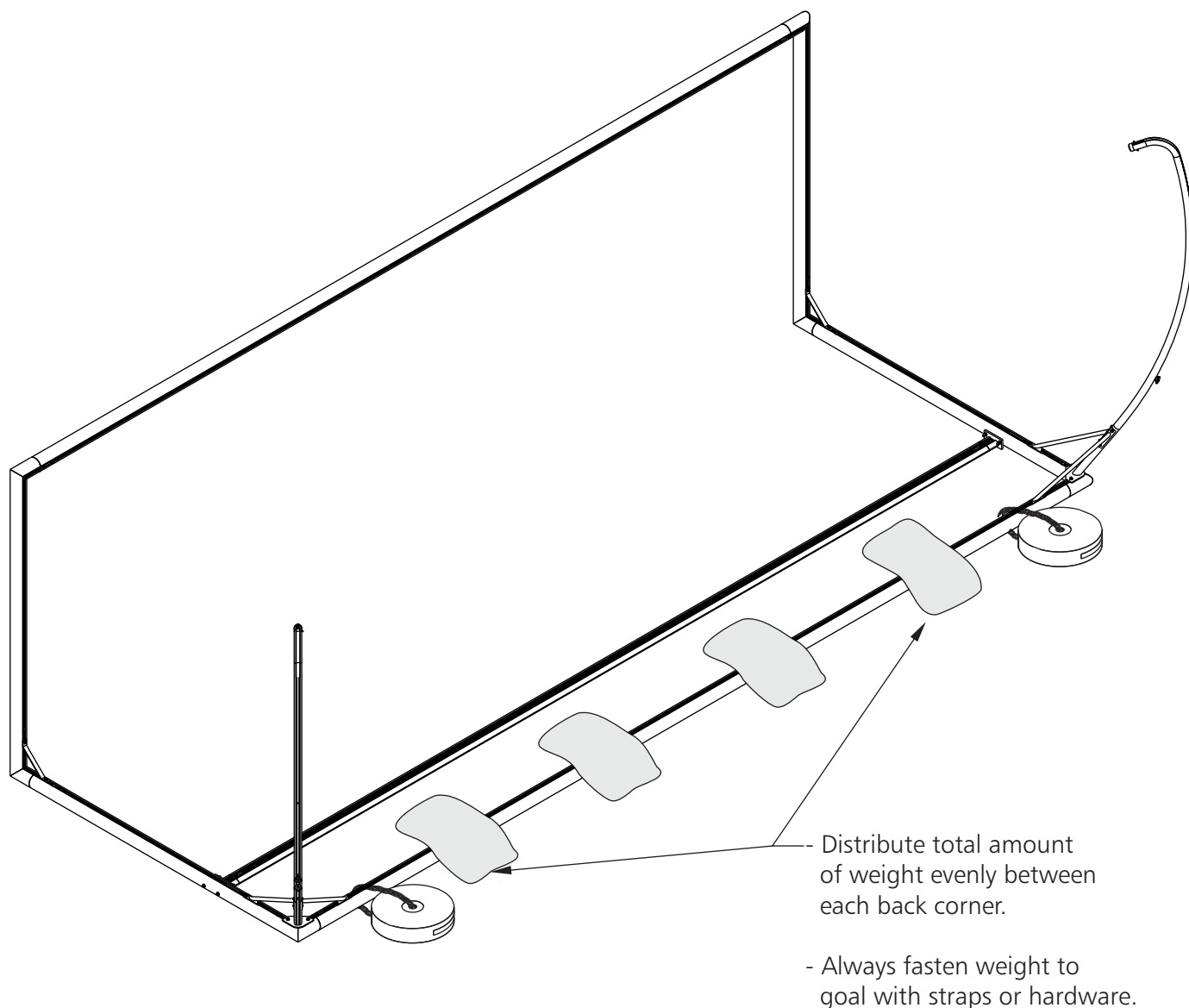
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16. The ground anchor and chain leash system supplied is the recommended and the safest method of anchoring your goal. However, counterbalance weight may be used as a temporary anchoring system. A minimum of 240 lbs. must be placed on the back bottom bar for the goal to be stabilized. Test anchoring in accordance with step 17.



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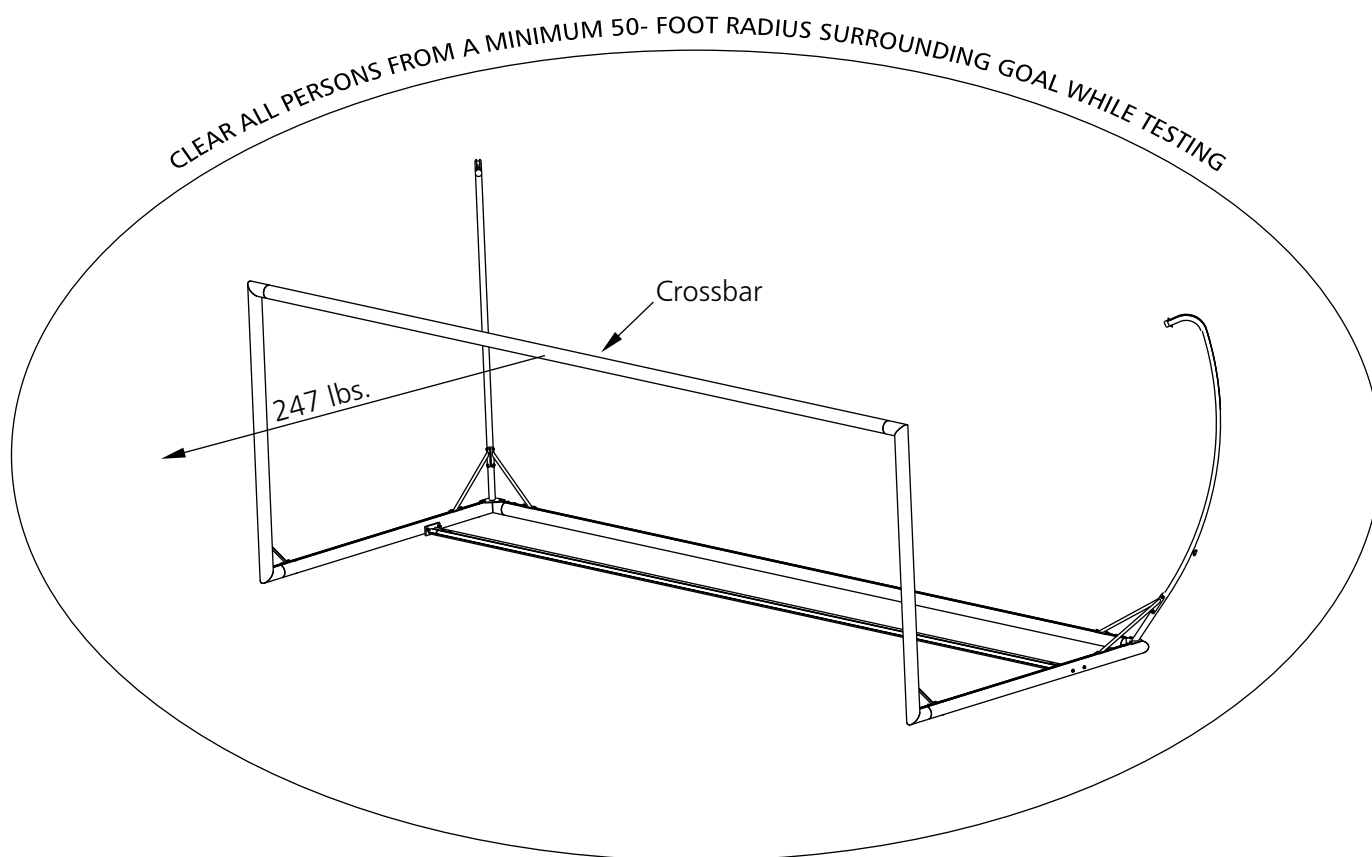
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17. After installing, test as described below to verify effectiveness of anchor system. If applicable, allow concrete to fully cure before testing.

### ANCHOR TEST

1. Clear all persons from a minimum 50 foot radius surrounding the goal.
2. Verify goal is attached to anchors according to instruction.
3. Apply a horizontal pull force of 247 lbs. to the center of the crossbar for 60 - 70 seconds.  
Full safety precautions must be taken while performing test.
4. If goal overturns during application of force or does not return to an upright position after removing force, an alternate anchoring system must be used



### \*\*\*CAUTION\*\*\*

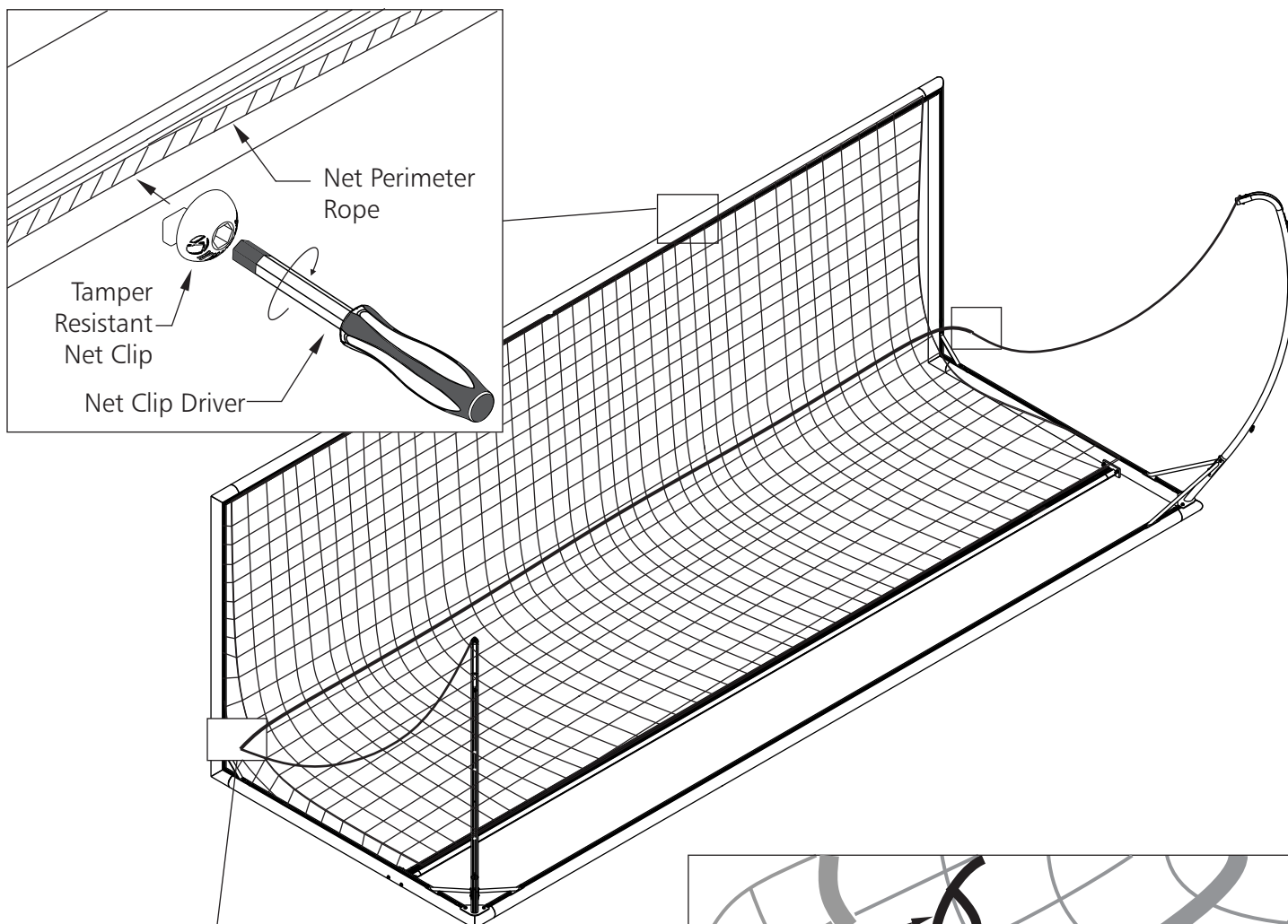
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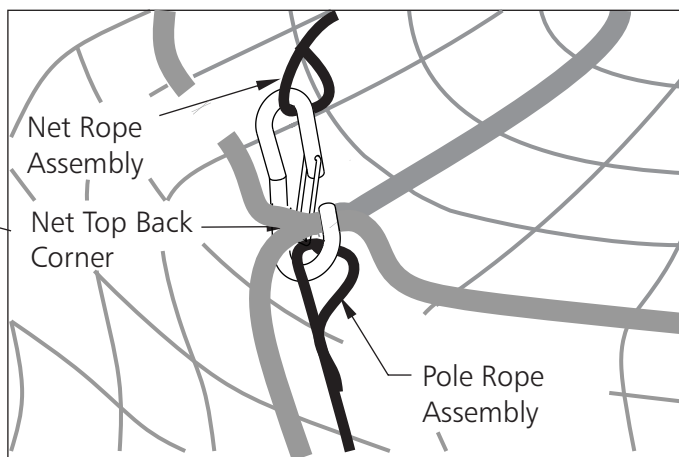


18. Attach net to goal frame with tamper resistant net clips using net clip driver as shown. Untie, remove, and discard backdrop rope.

**CAUTION: DO NOT ATTEMPT TO CLIMB ON GOAL WHILE ATTACHING NET.**  
**CAUTION: GOALS MUST BE PROPERLY ANCHORED OR STORED AT ALL TIMES.**



19. From underside of net, push end of 1st net rope assembly through top rear corner of net. Clip net corner, pole rope assembly, and net rope assembly together with a snap link. Repeat for opposite corner of net, with opposite end of net rope assembly.

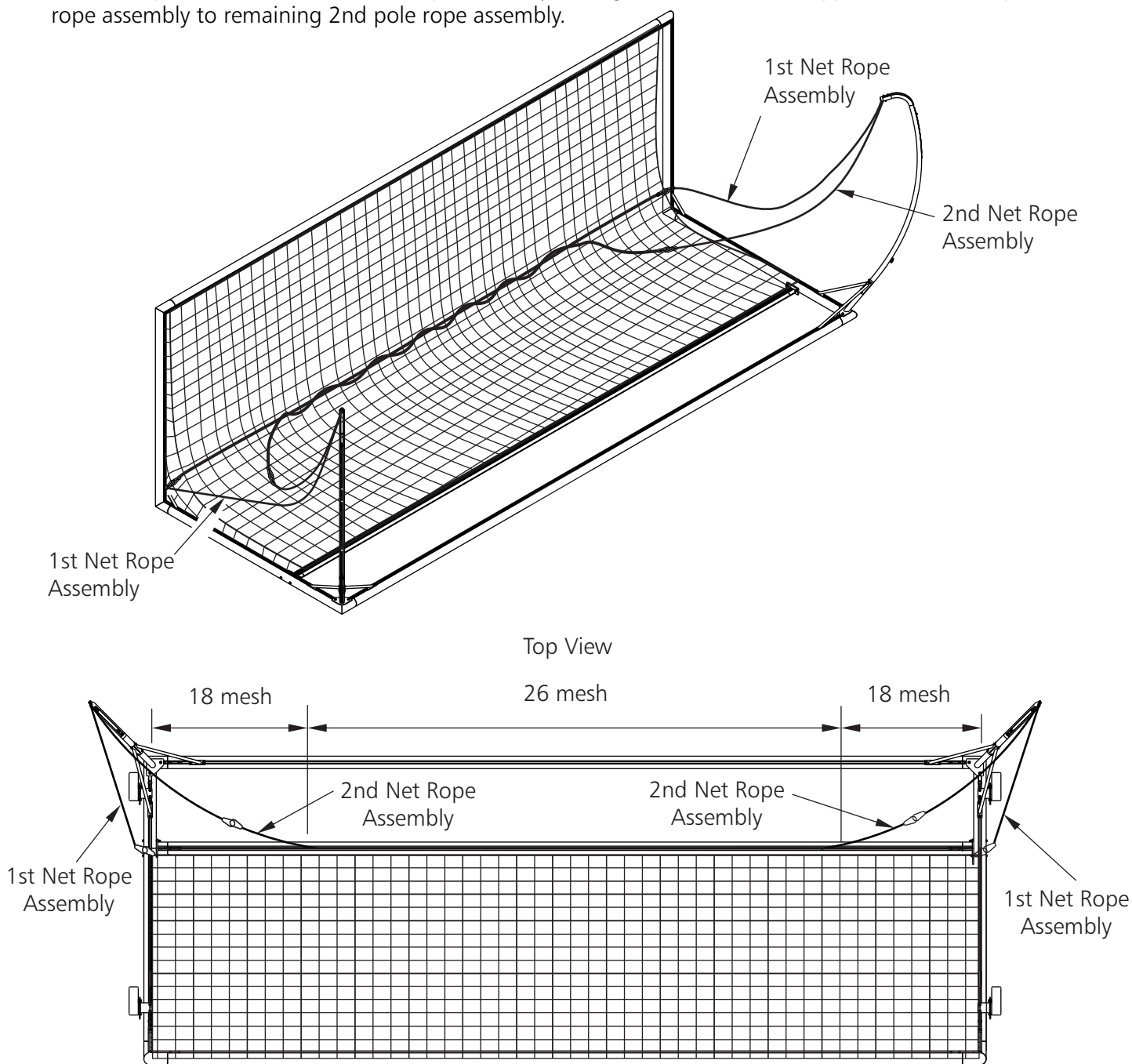


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20. From underside of net, push end of 2nd net rope assembly through the 18th mesh of the net. Clip net rope assembly to 2nd pole rope assembly. Wrap 2nd net rope assembly around 1st net rope assembly approximately 12 times at center of net. Do NOT weave rope through meshes of nets. Nets must be free to slide on ropes. Push end of 2nd net rope assembly through 18th mesh from opposite corner. Clip 2nd net rope assembly to remaining 2nd pole rope assembly.



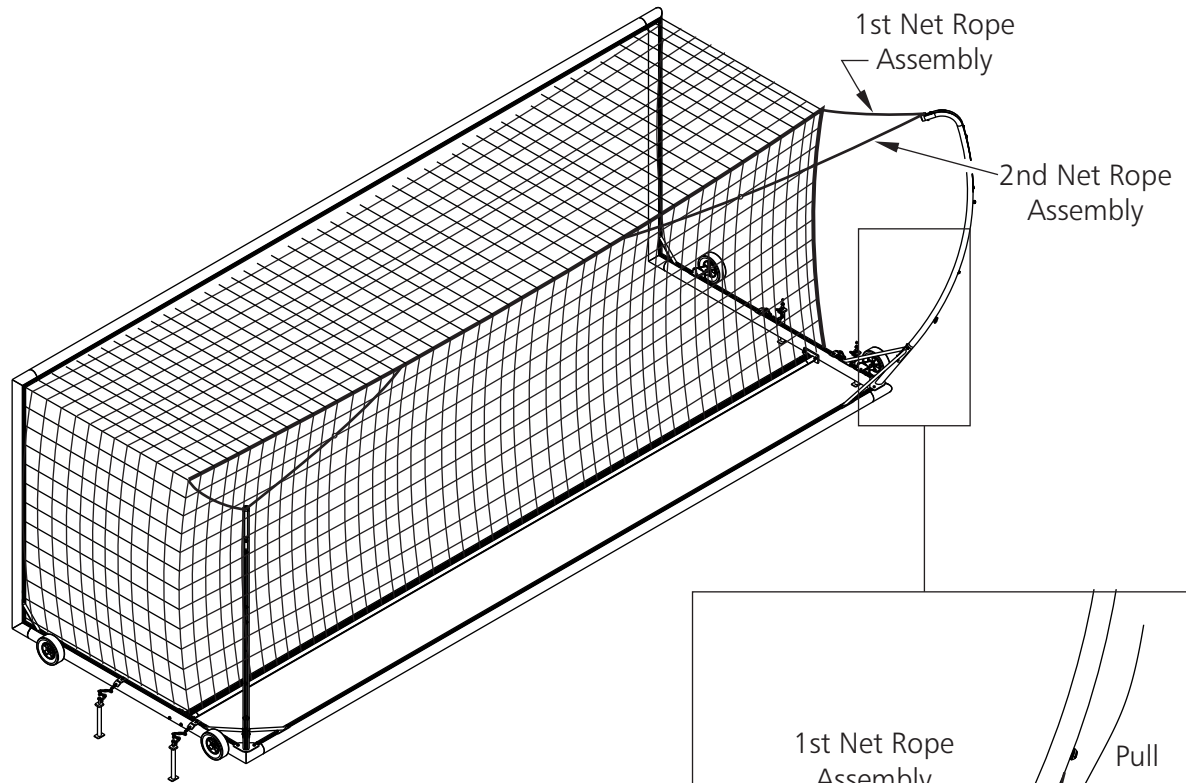
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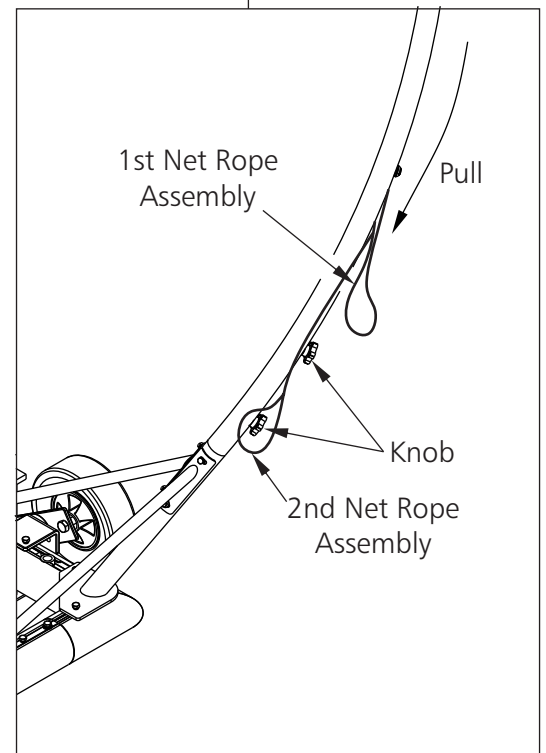
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21. Tension 1st net rope assembly to remove any slack in the net side walls, both vertically and horizontally. Loop ends of 1st net rope assembly around top knobs and tighten knobs to hold tension in rope. Minimum tension required for a good appearance is recommended. Knobs should be locked in place at approximately the same height on left and right poles.



22. Remove sag in the net by tensioning 2nd net rope assembly. Loop the ends of 2nd net rope assembly around bottom knob in left and right poles. Minimum tension required for a good appearance is recommended. Knobs should be locked in place at approximately the same height on left and right poles.



Go to [kwikgoal.com](http://kwikgoal.com) for additional product information.

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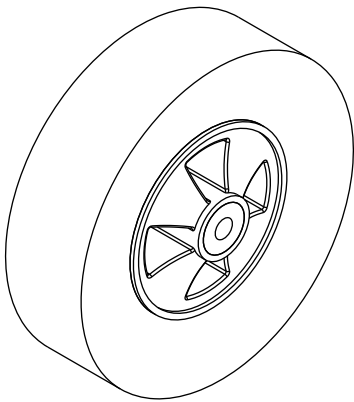


**ASSEMBLY INSTRUCTIONS FOR 10B409 (WHEEL OPTION FOR  
FUSION AND EUROPEAN MATCH GOALS)**

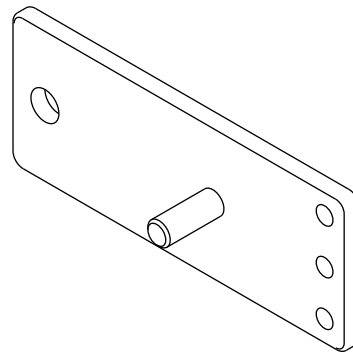
1. Unpack all parts and check for damage that may have occurred during shipping. If damage has occurred, notify Kwik Goal immediately. Lay out all parts. Remove all cardboard and packaging immediately. Wet or damp packaging may damage contents.
2. Read through entire instruction before beginning assembly and installation.

**Parts**

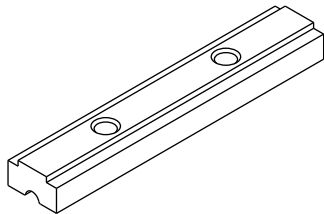
Tire and Wheel Assembly (4)  
(Part# VZ349)



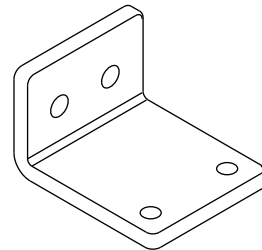
Stop Plate (4)  
(Part# UZ1254)



Threaded Channel Spacer (4)  
(Part# UZ691)



Mounting Bracket (4)  
(Part# UZ659)



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## Hardware

Note: Hardware may be packaged separately in one or more boxes. Open all packages before beginning assembly.

3/8" x 1" Hex Bolt (Part# TZ1)	(8)
3/8" x 3/4" Socket Head Capscrew (Part# TZ208)	(4)
3/8" Lock Washer (Part# TZ65)	(8)
3/8" Flat Washer (Part# TZ60)	(8)
3/8" Lock Nut (Part# TZ370)	(4)
1/2" Flat Washer (Part# TZ297)	(4)
1/2" Lock Nut (Part# TZ28)	(4)
5/8" x 3 1/2" Hex Bolt (Part# TZ369)	(4)
5/8" Lock Nut (Part# TZ294)	(4)
5/8" Jam Nut (Part# TZ108)	(4)
Large Nylon Washer (Part# TZ204)	(4)
Anti-Seize (Part# VZ327)	(1)

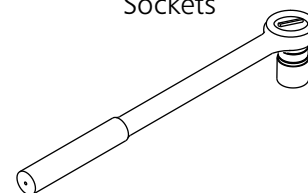
## Assembly Tools

9/16", 3/4" & 15/16"  
Wrenches



AND

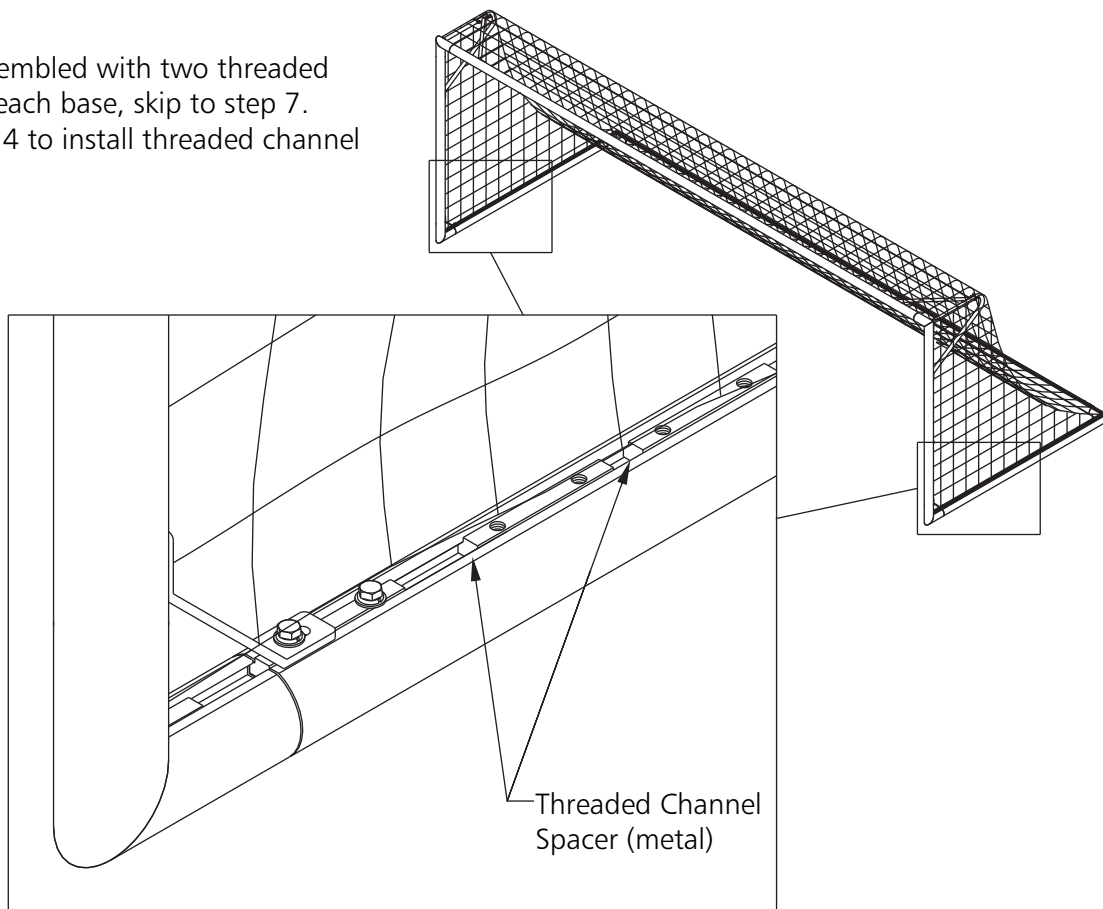
Ratchet with  
9/16", 3/4" & 15/16"  
Sockets



5/16" Hex  
Wrench



3. If goal has been assembled with two threaded channel spacers in each base, skip to step 7. Continue with step 4 to install threaded channel spacers.



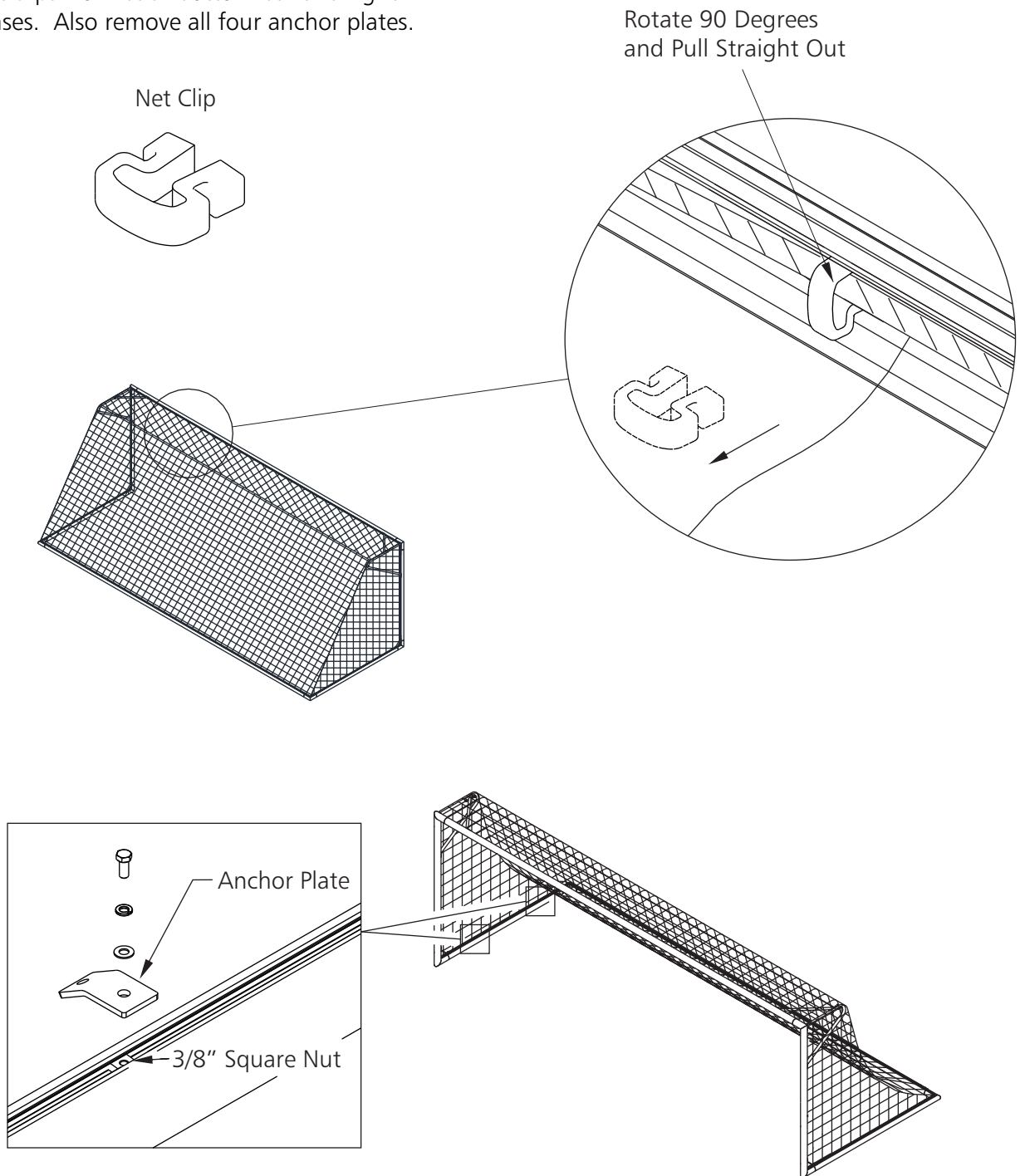
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4. Remove net clips from back bottom bar and right and left bases. Also remove all four anchor plates.

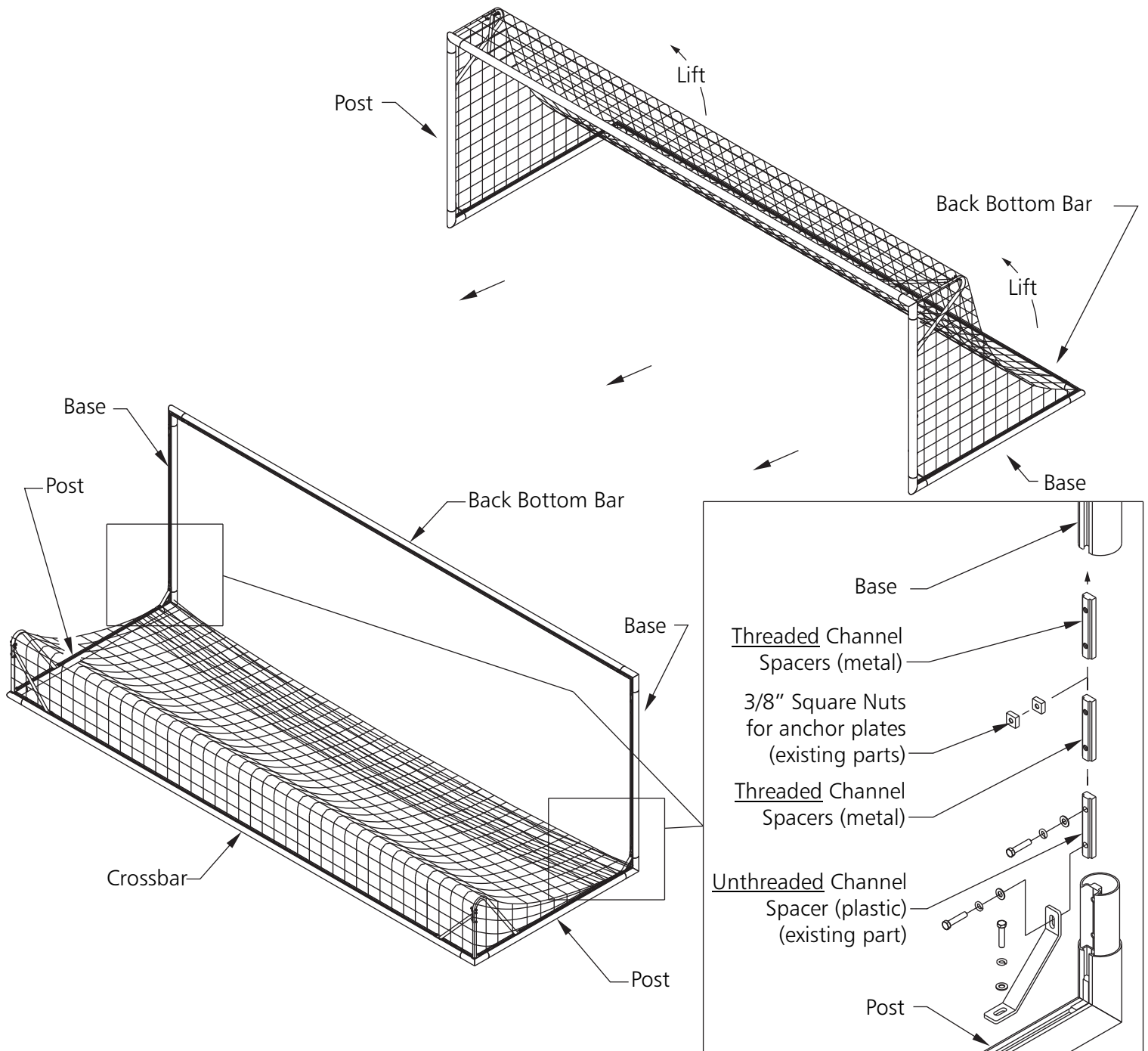


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5. Turn goal onto posts. Remove left and right bases from posts and insert two threaded channel spacers into each base.



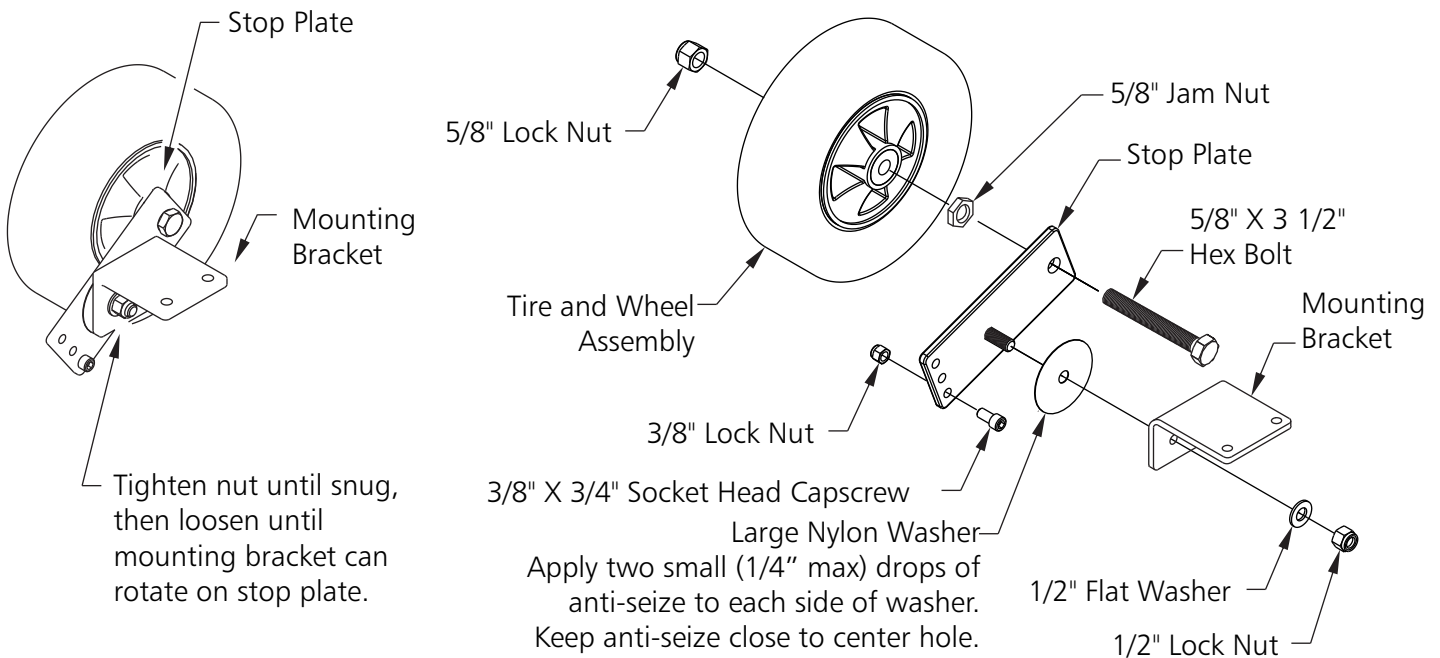
6. Re-assemble bases, post braces, anchor plates and all hardware. Replace any worn or damaged hardware prior to assembly.

\*\*\*CAUTION\*\*\*

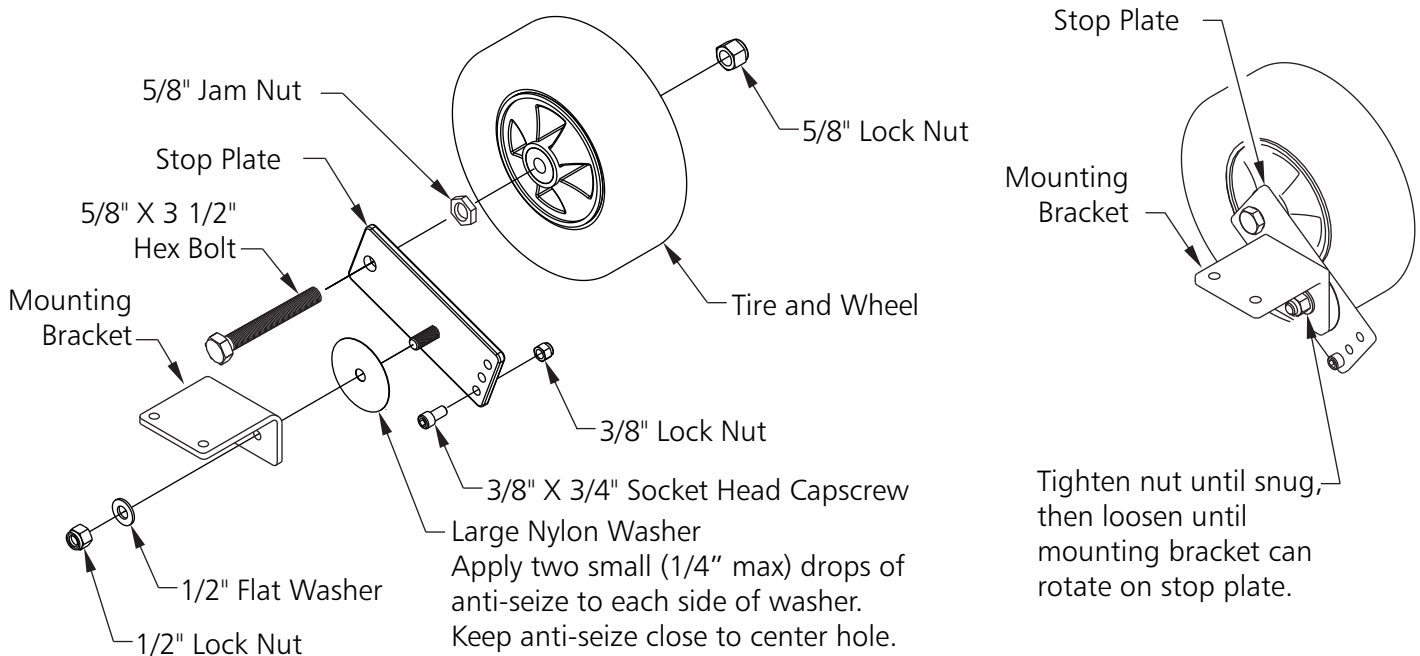
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7. Assemble left and right wheel assemblies as shown, except 2B3706. For 2B3706 continue to step 8.

### Left Side Wheel



### Right Side Wheel



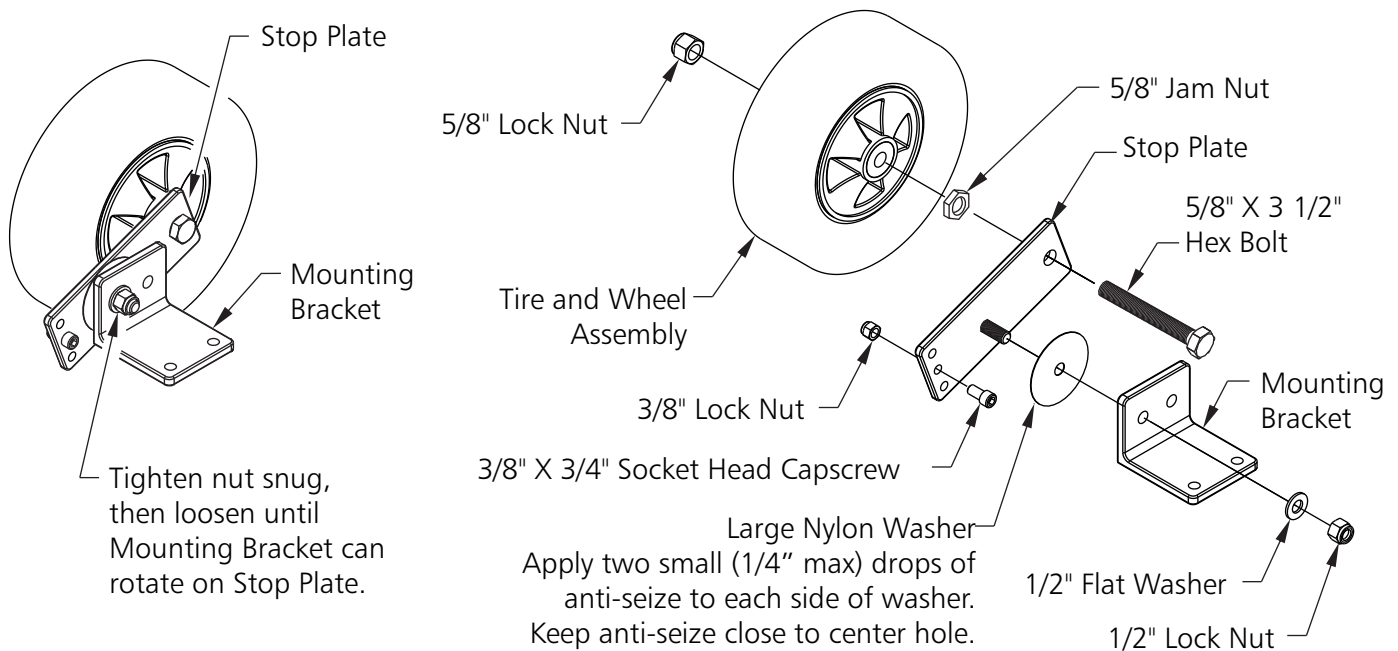
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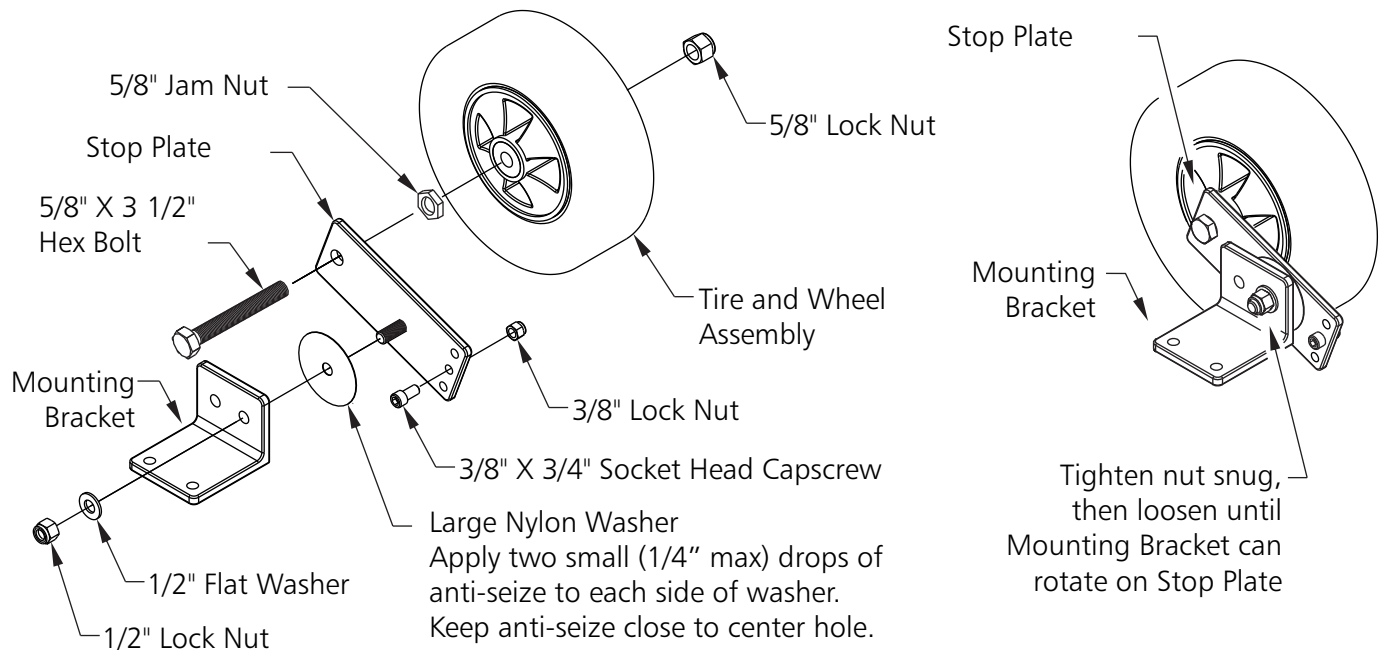


8. 2B3706 left and right wheel assemblies shown below . For installation of the wheel assemblies on the 2B3706 Goal proceed to step 11.

### Left Side Wheels



### Right Side Wheels

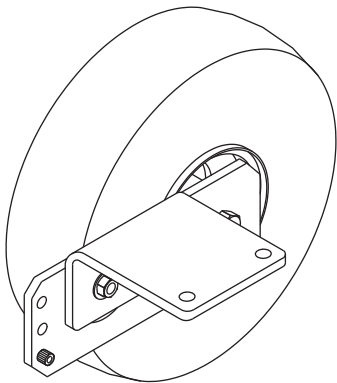


### \*\*\*CAUTION\*\*\*

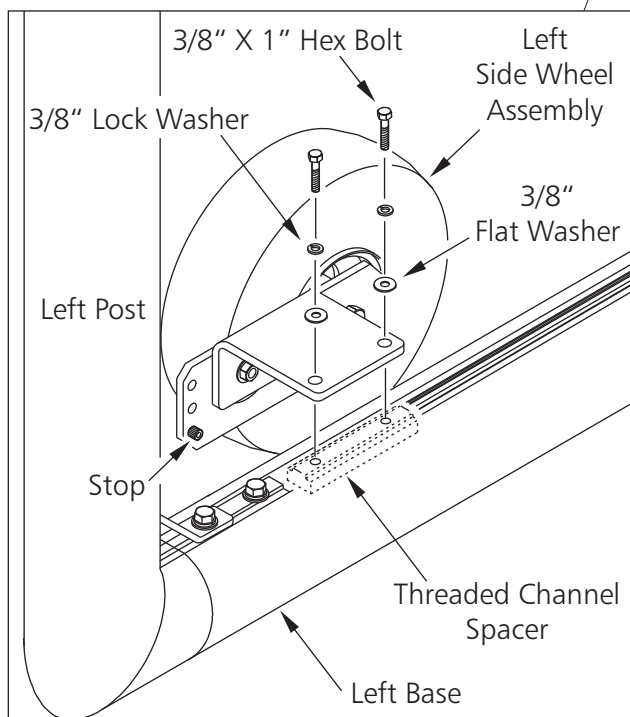
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9. Attach left wheel assemblies to goal as shown, **except 2B3706**. 2B3706 continue to step 11.

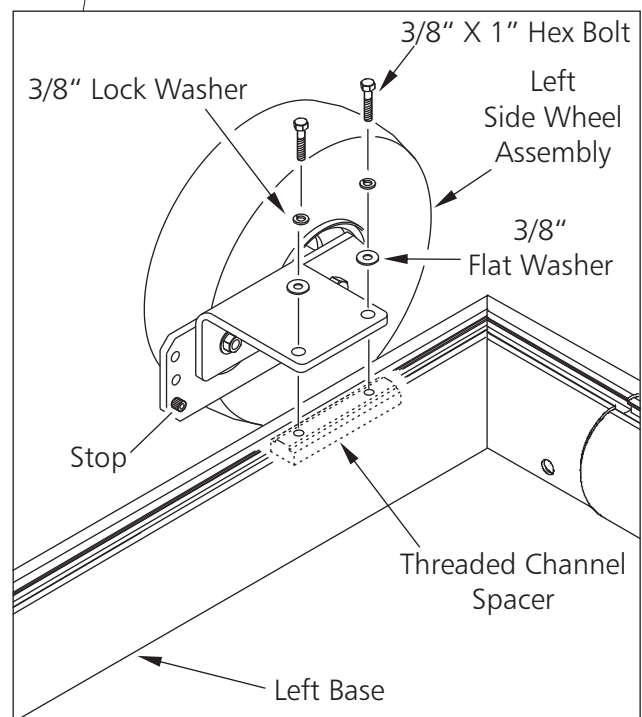
### Left Side Wheel Assembly



### Front Left Side Wheel Assembly Mount as far front as possible.



### Rear Left Side Wheel Assembly Mount as far back as possible.

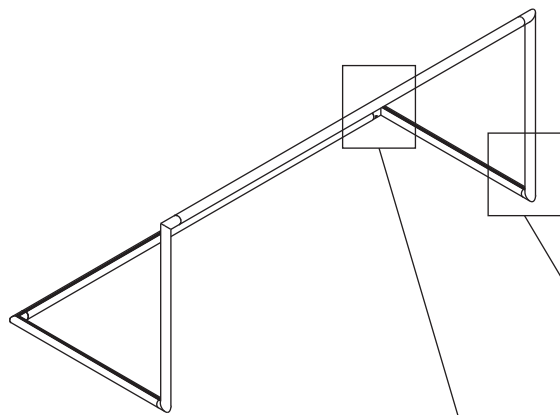


NOTE: ALWAYS MOUNT WHEELS ON OUTSIDE OF GOAL.

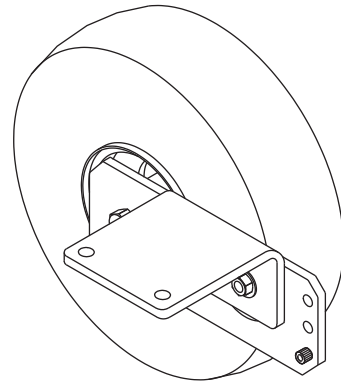
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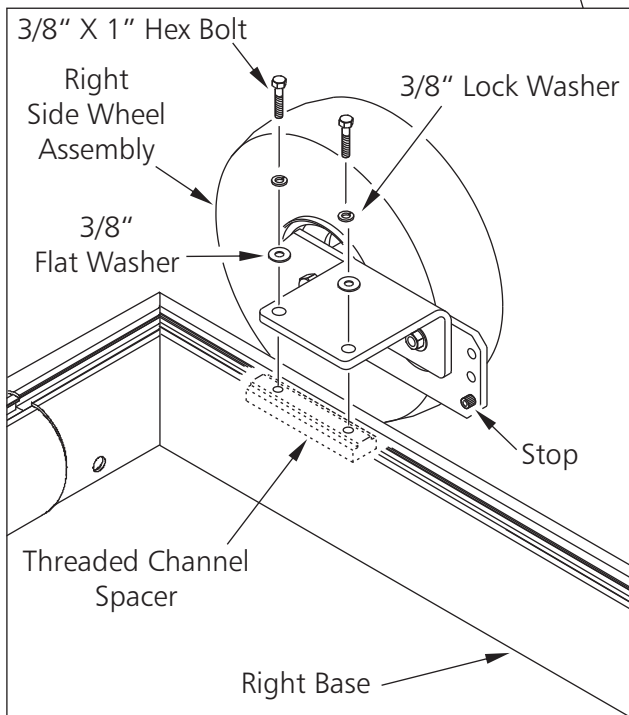
10. Attach right wheel assemblies to goal as shown, except 2B3706. 2B3706 continue to step 11.



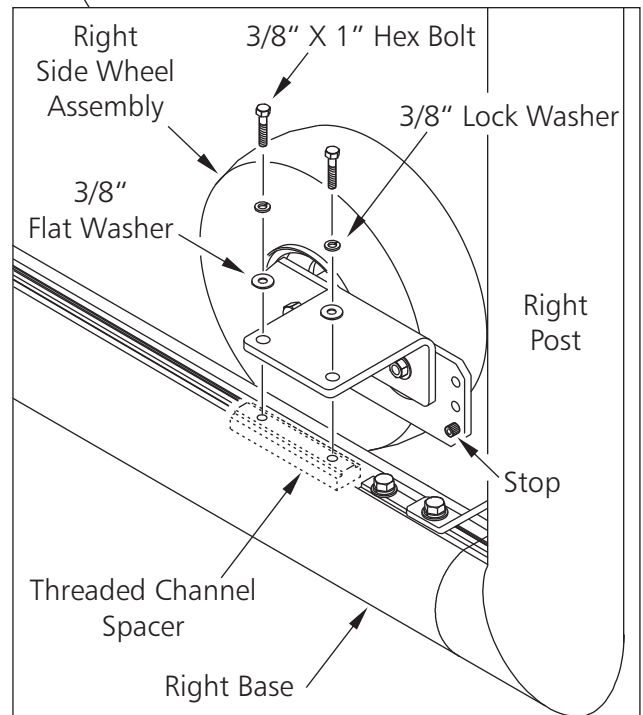
Right Side Wheel Assembly



Rear Right Side Wheel Assembly  
Mount as far back as possible.



Front Right Side Wheel Assembly  
Mount as far front as possible.



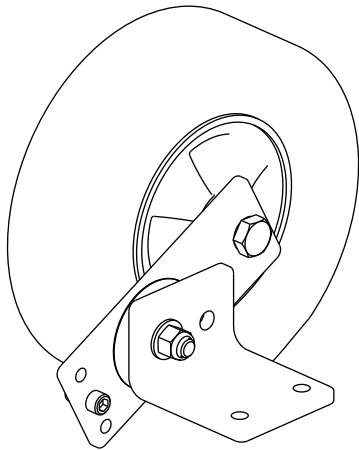
NOTE: ALWAYS MOUNT WHEELS ON OUTSIDE OF GOAL.

\*\*\*CAUTION\*\*\*

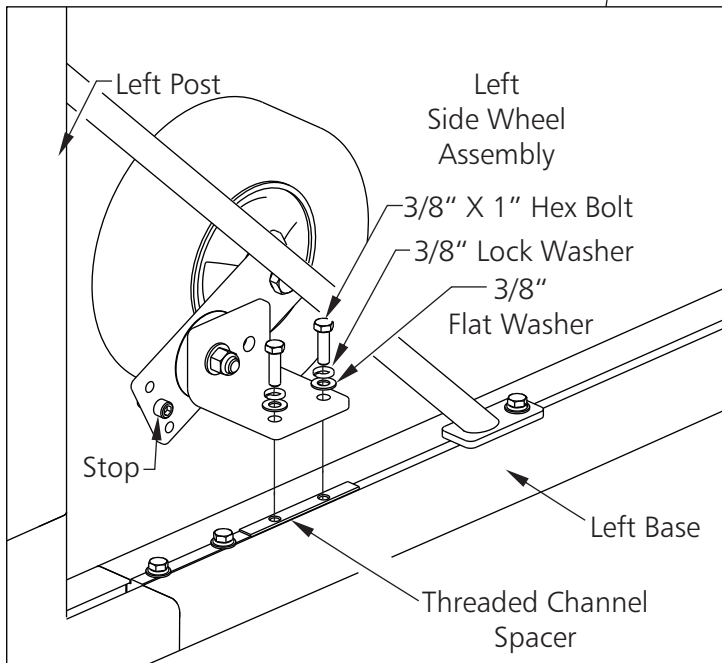
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11. Attach left wheel assemblies to 2B3706 Goal as shown.

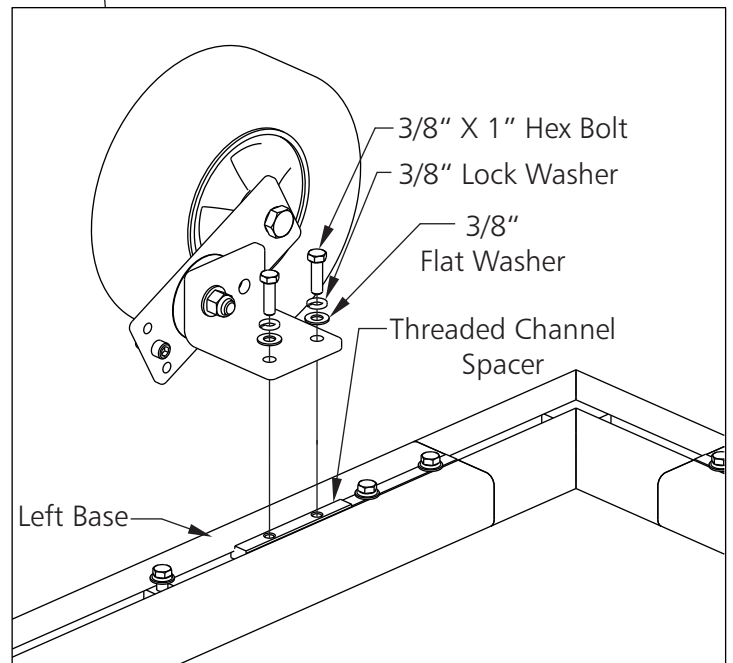
Left Side Wheel Assembly



Front Left Side Wheel Assembly  
Mount as far front as possible.



Rear Left Side Wheel Assembly  
Mount as far back as possible.



NOTE: ALWAYS MOUNT WHEELS ON OUTSIDE OF GOAL.

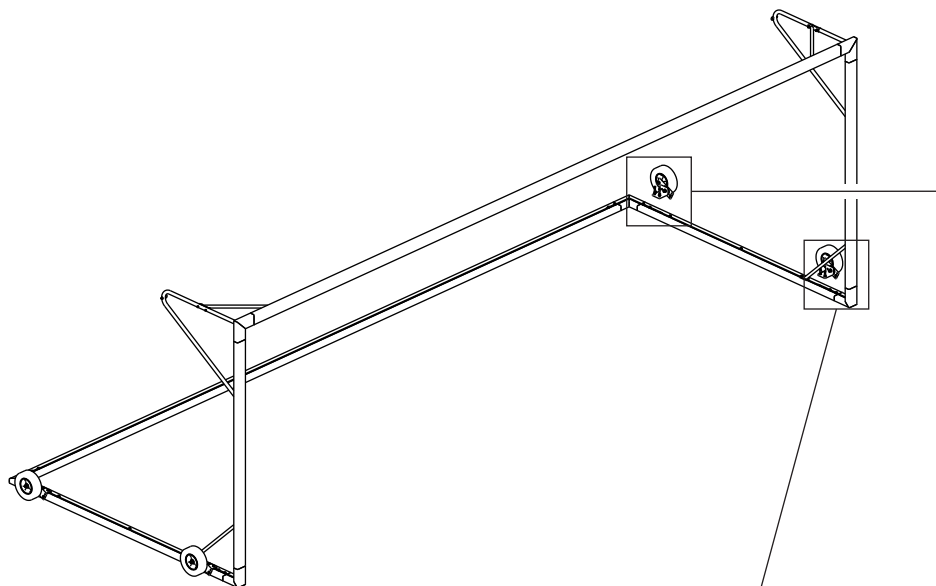
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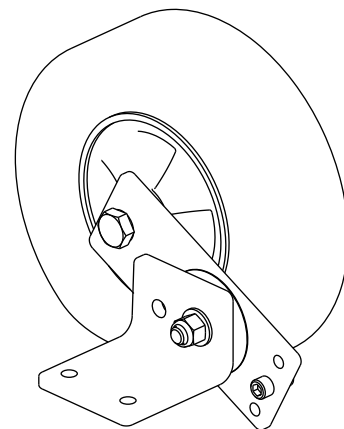
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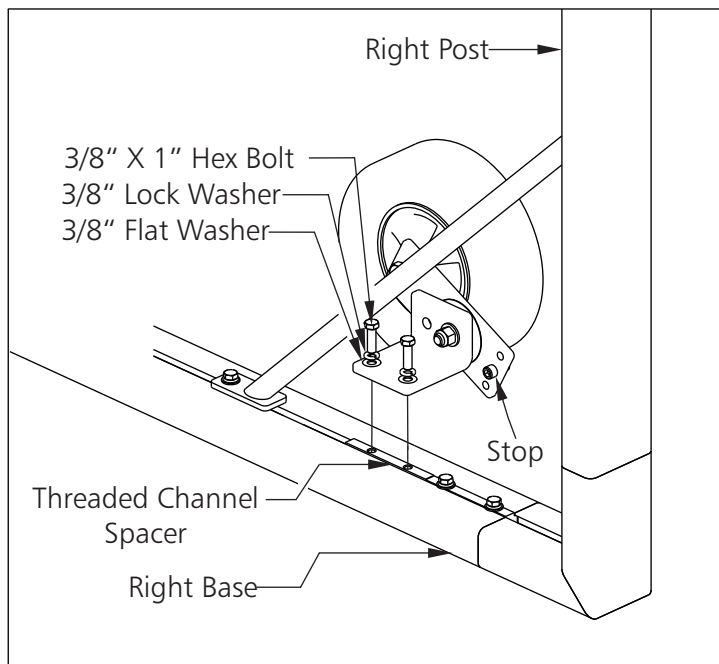
12. Attach right wheel assemblies to 2B3706 Goal as shown.



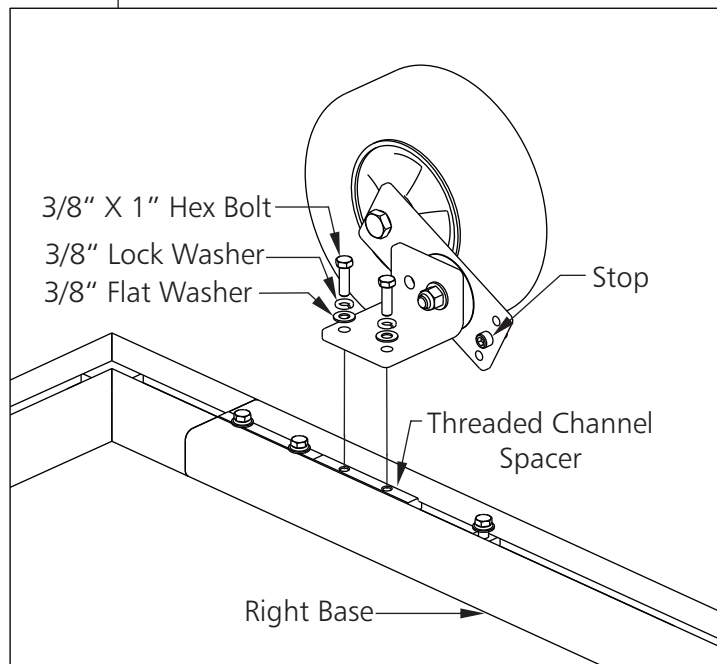
### Right Side Wheel Assembly



### Front Right Side Wheel Assembly Mount as far front as possible.



### Rear Right Side Wheel Assembly Mount as far back as possible.



NOTE: ALWAYS MOUNT WHEELS ON OUTSIDE OF GOAL.

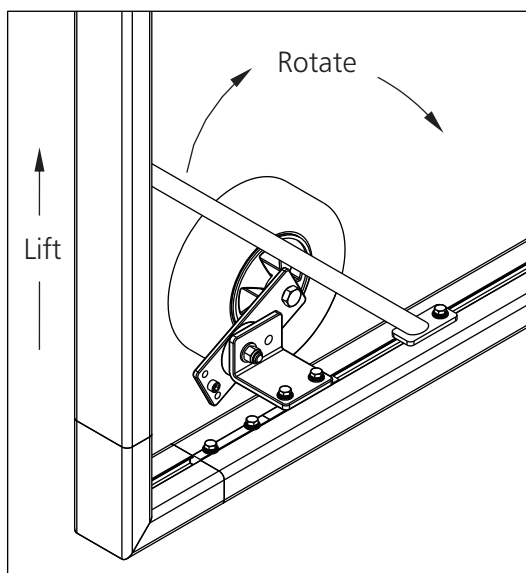
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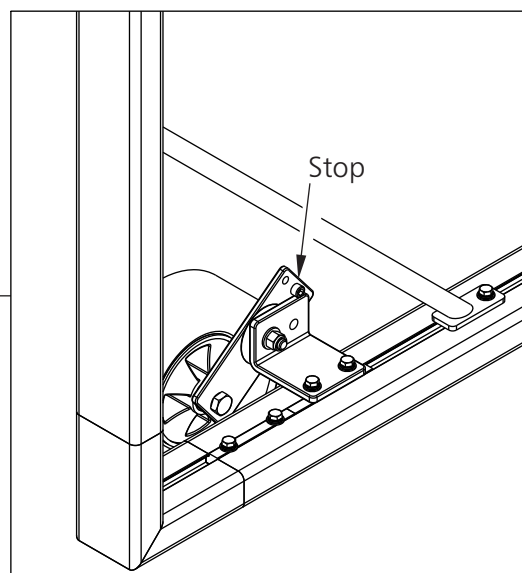
13. Lift goal and rotate wheels into the down position to move goal.

#### Left Side Wheels

Wheel in up position for play.

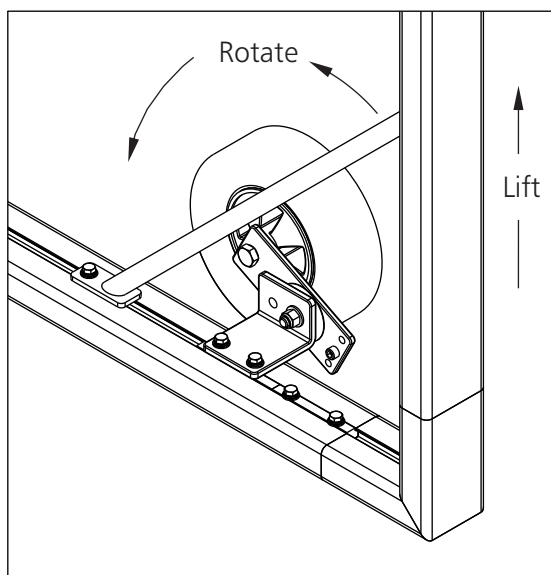


Wheel in down position to move goal.

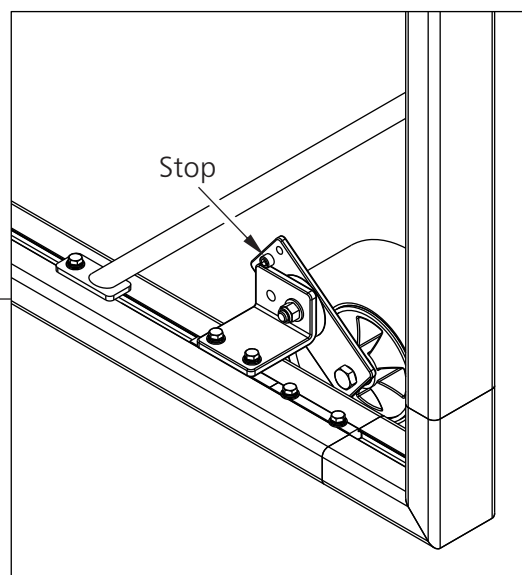


#### Right Side Wheels

Wheel in up position for play.



Wheel in down position to move goal.



14. Anchor goal when finished.

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