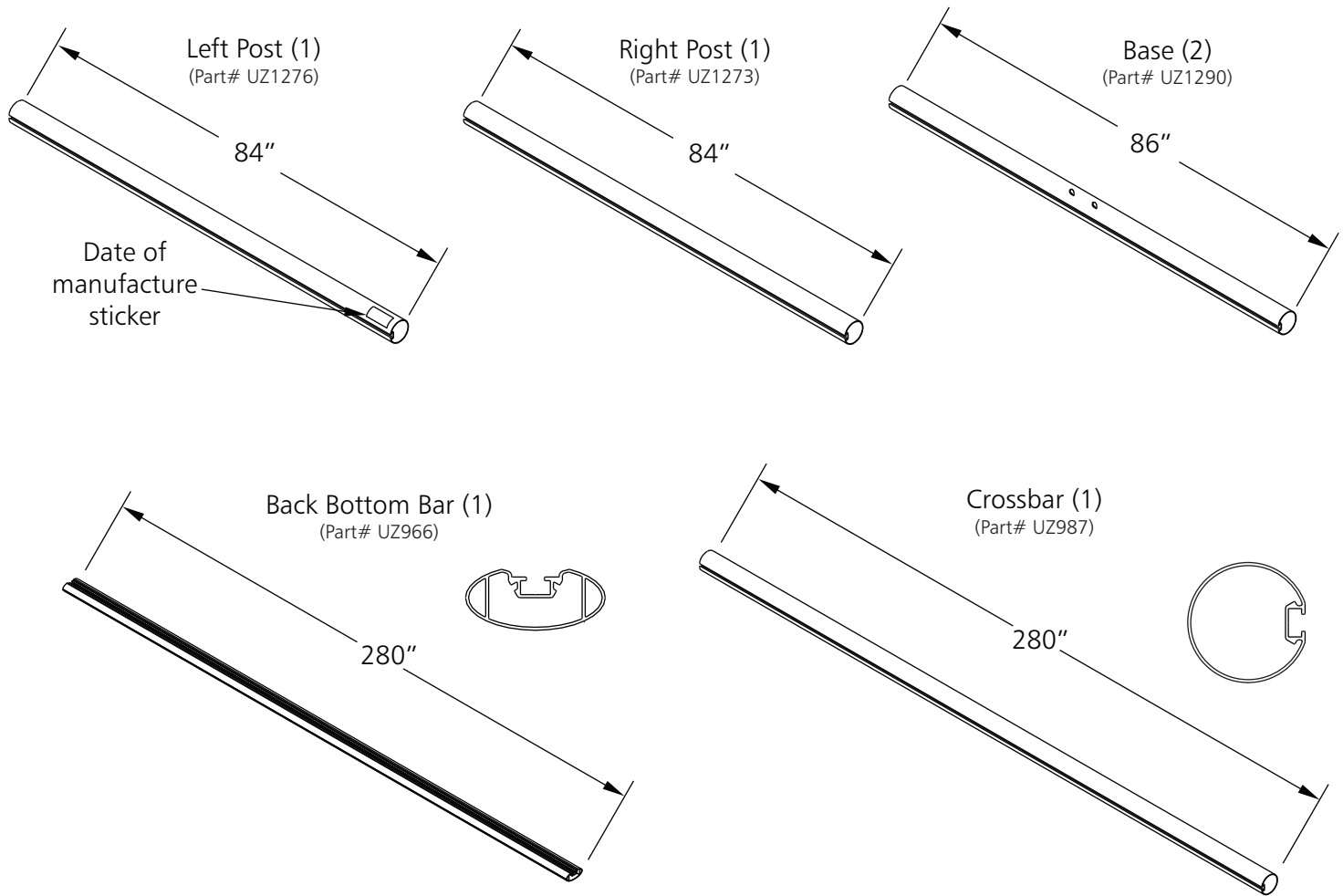




ASSEMBLY INSTRUCTIONS FOR 2B3906 FUSION® 120 GOAL

1. Unpack all parts and check for damage that may have occurred during shipping. If damage has occurred, notify Kwik Goal immediately. Lay out all parts. Remove all cardboard and packaging immediately. Wet or damp packaging may damage contents.
2. Read through entire instruction before beginning assembly and installation.

NOTE: Components may be packaged in one or more additional boxes.



CAUTION

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All warning and safety labels included with this product must be visible at all times.

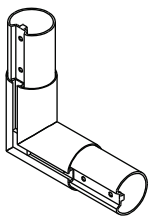
Any modifications to this or any Kwik Goal product will void any and all warranties.



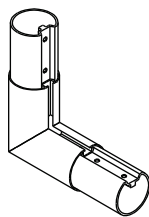
IMPORTANT GOAL SAFETY INSTRUCTIONS
READ CAREFULLY

1. Check for structural integrity and proper connecting hardware before every use. Replace damaged or missing parts or fasteners immediately.
2. Safety/Warning labels must be clearly visible.
3. Securely anchor moveable soccer goals at ALL times.
4. Always instruct players, managers, coaches, trainers, teachers, maintenance workers and all other personnel who might come in contact with the goal, on the safe handling of and potential dangers associated with moveable soccer goals.
5. Always exercise extreme caution when moving goals and provide adequate manpower to move goals of varied sizes and weights. Moveable soccer goals should only be moved by authorized personnel.
6. NEVER allow anyone to climb on the net or goal framework.
7. Moveable soccer goals should only be used on LEVEL fields, NEVER on a slope or hill area.
8. Remove nets when goals are not in use.
9. Most of the tip-over injuries occurred when goals were unattended. Anchor or chain one goal to another or to nearby fence posts, dugouts, or any other similar sturdy fixture when not in use. If this is not practical, store moveable soccer goals in a place where children cannot have access to them.
10. Fully disassemble goals for seasonal storage.

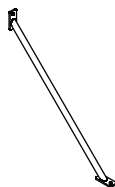
Crossbar Corner (2)
(Part# UZ989)



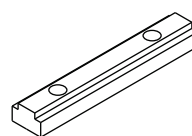
Post Corner (2)
(Part# UZ998)



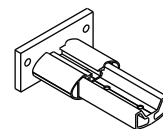
Post Brace (2)
(Part# 10B6201 Pack of 2)



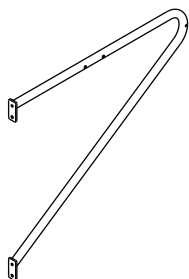
Channel Spacer (10)
(Part# UZ812)



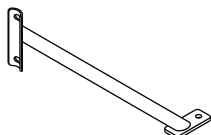
Back Bottom Bar
Connector (2)
(Part# UZ1033)



Backstay (2)
(Part# VZ328P1)



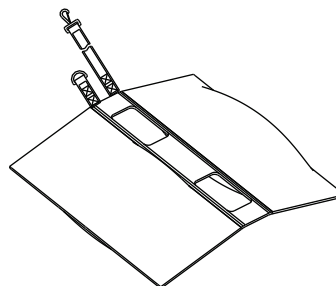
Backstay Brace (2)
(Part# VZ328P2)



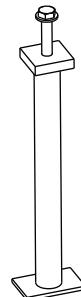
Net Clip (80)
(Part# 10B3101 Pack of 100)



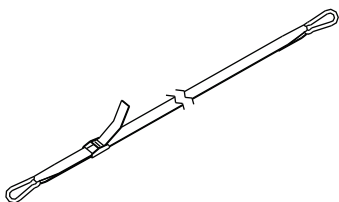
Anchor Bag (6)
(Part# 10B1605)



Ground Anchor (4)
(Part# 10B101 Pack of 4)



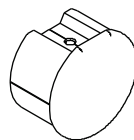
Net Strap (1)
(Part# 10B4406)



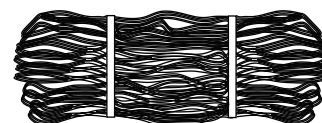
Chain (4)
w/ Snap Link & Anchor Plate
(Part# UZ846)



Base Cap (2)
(Part# UZ1035)



Net (1)
(Part# 3B5921)



Hardware

Note: Hardware may be packaged separately in one or more boxes. Open all packages before beginning assembly.

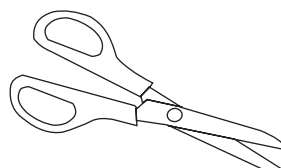
3/8" x 1-3/4" Hex Bolt (Part# TZ227)	(26)
3/8" x 7/8" Hex Bolt (Part# TZ249)	(12)
3/8" Lock Washer (Part# TZ65)	(34)
3/8" Flat Washer (Part# TZ60)	(38)
3/8" Lock Nut (Part# TZ197)	(4)
3/8" Square Nut (Part# TZ247)	(12)
5/16" Eyebolt (Part# TZ270)	(2)
5/16" Flat Washer (Part# TZ269)	(2)
5/16" Lock Nut (Part# TZ5)	(2)
7/16" x 5 1/2" Bolt Hex (Part# TZ291)	(4)
7/16" Flat Washer (Part# TZ171)	(8)
7/16" Lock Nut (Part# TZ47)	(4)

Assembly Tools

1/2", 9/16", 5/8"
& 3/4" Wrenches

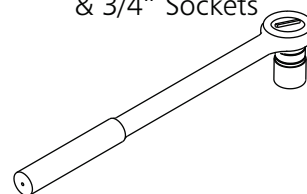


Scissors



AND

Ratchet with
1/2", 9/16", 5/8"
& 3/4" Sockets



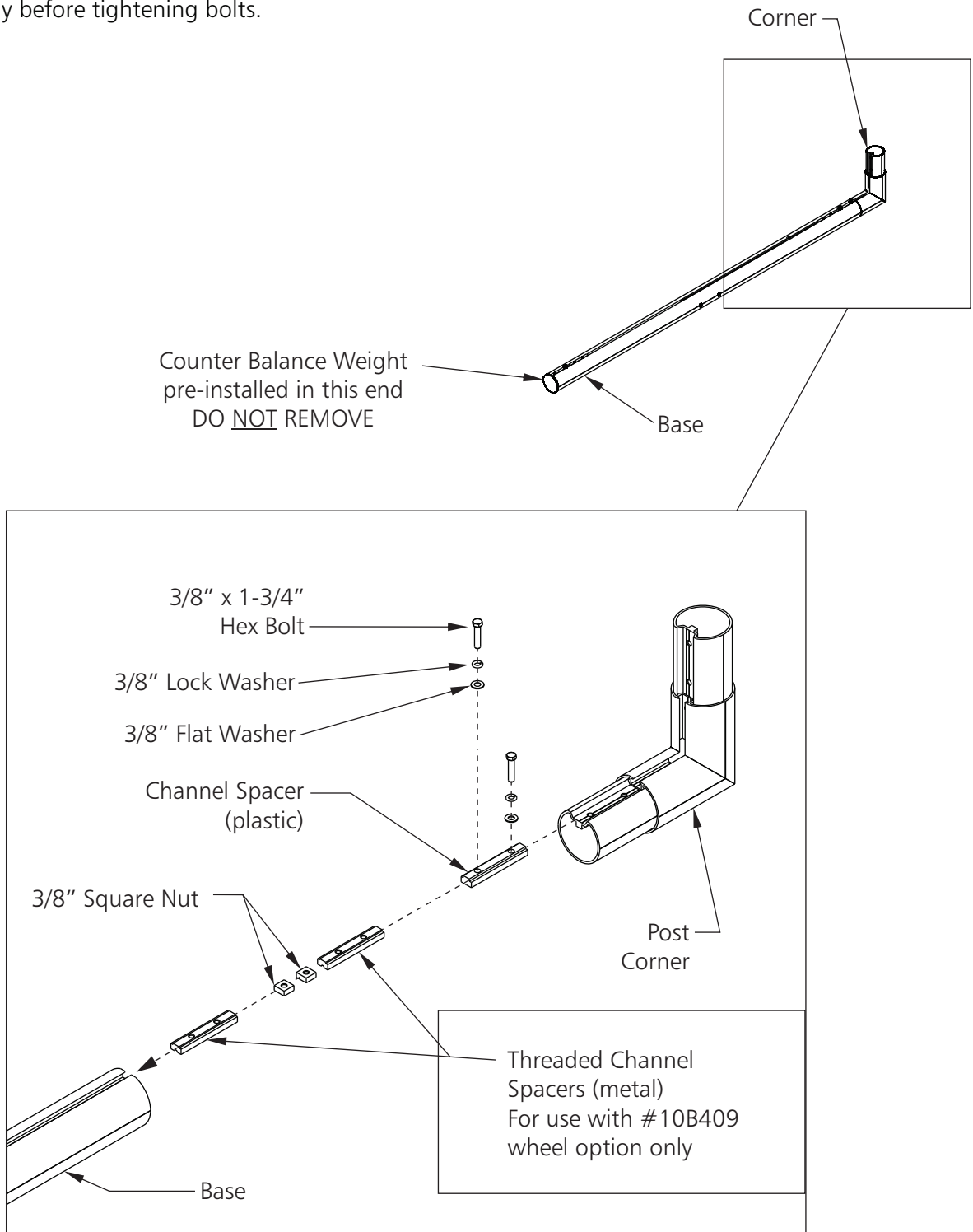
CAUTION

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All warning and safety labels included with this product must be visible at all times.

Any modifications to this or any Kwik Goal product will void any and all warranties.

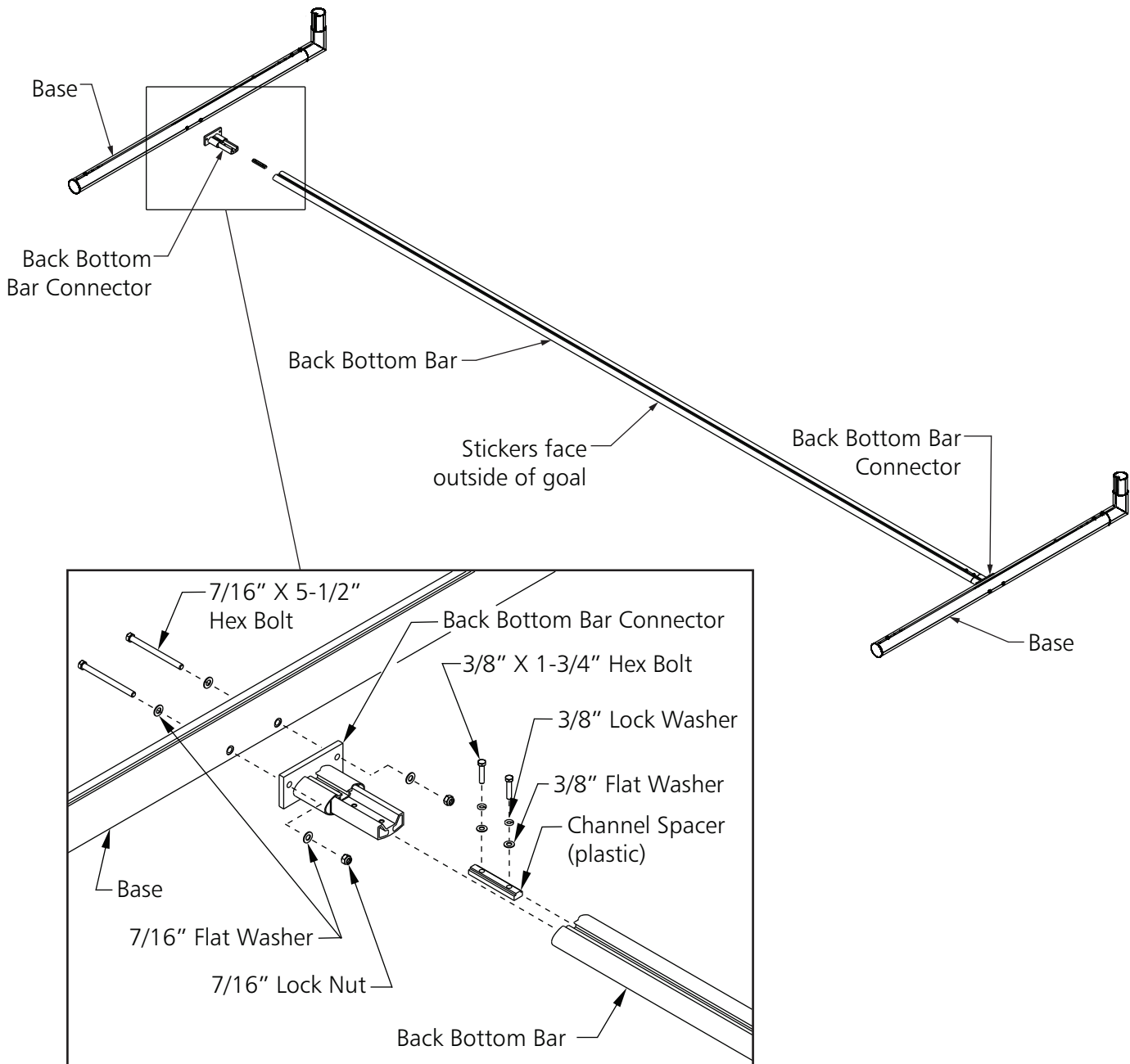
3. Insert two 3/8" square nuts and optional wheel hardware in each base. Assemble bases and corners. Press joints together firmly before tightening bolts.



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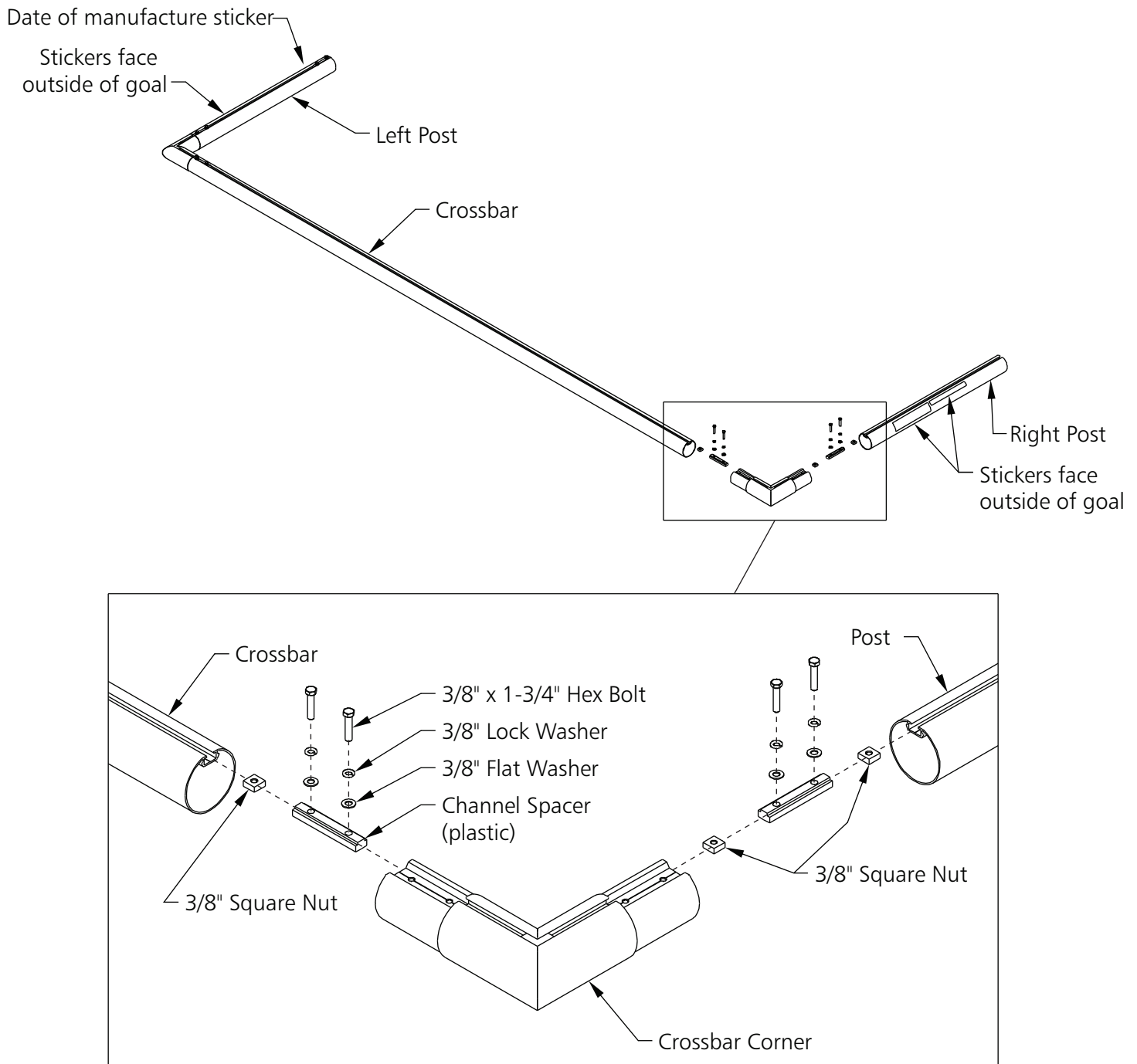
4. Assemble back bottom bar, bases and back bottom bar connectors. Press joints together firmly before tightening bolts.



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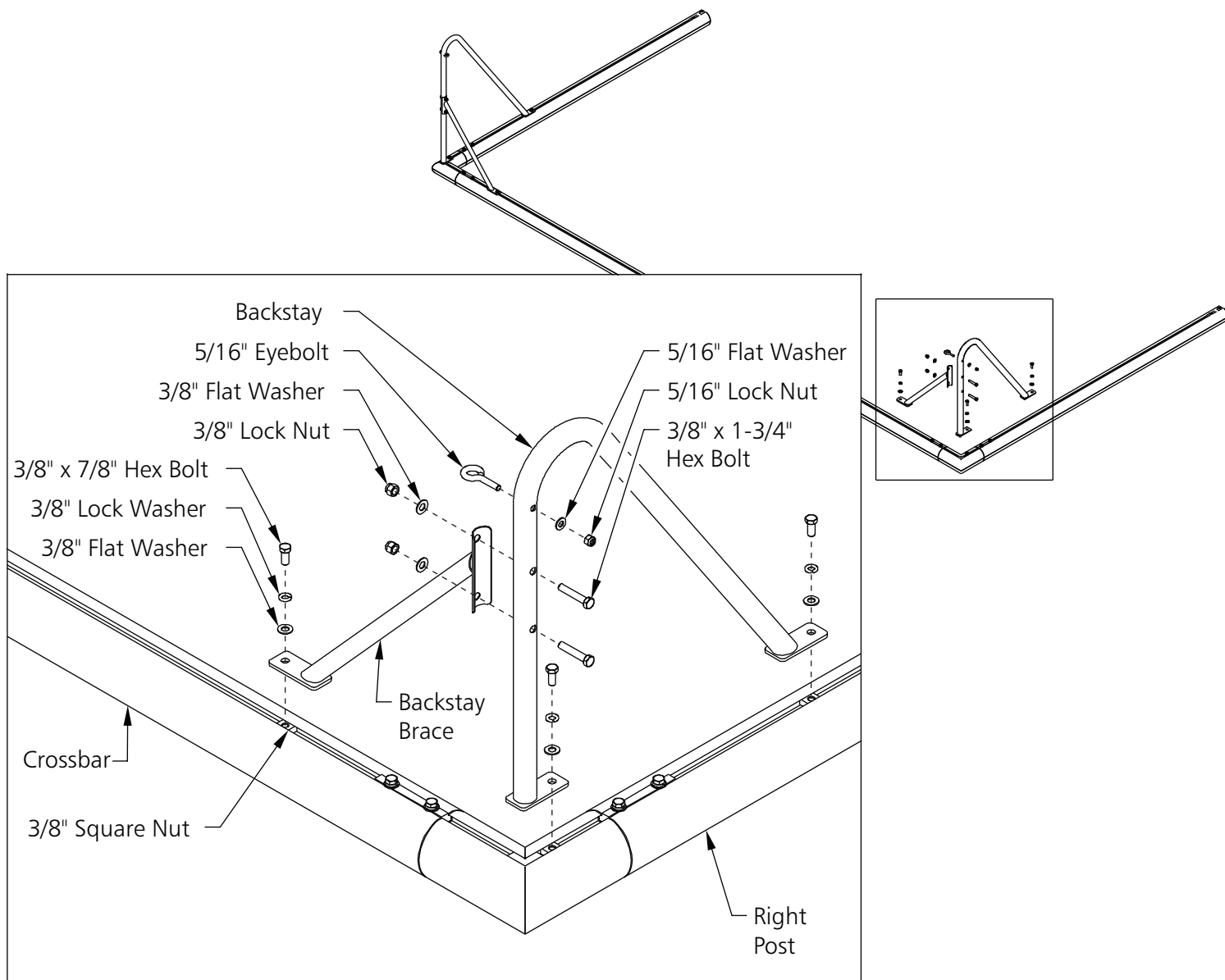
5. Assemble crossbar, posts, and corners. Note direction of stickers on crossbar and posts. Press joints together firmly before tightening bolts. Tighten all bolts. Note: Square nuts will float loose until step 7.



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6. Attach backstays and backstay braces.



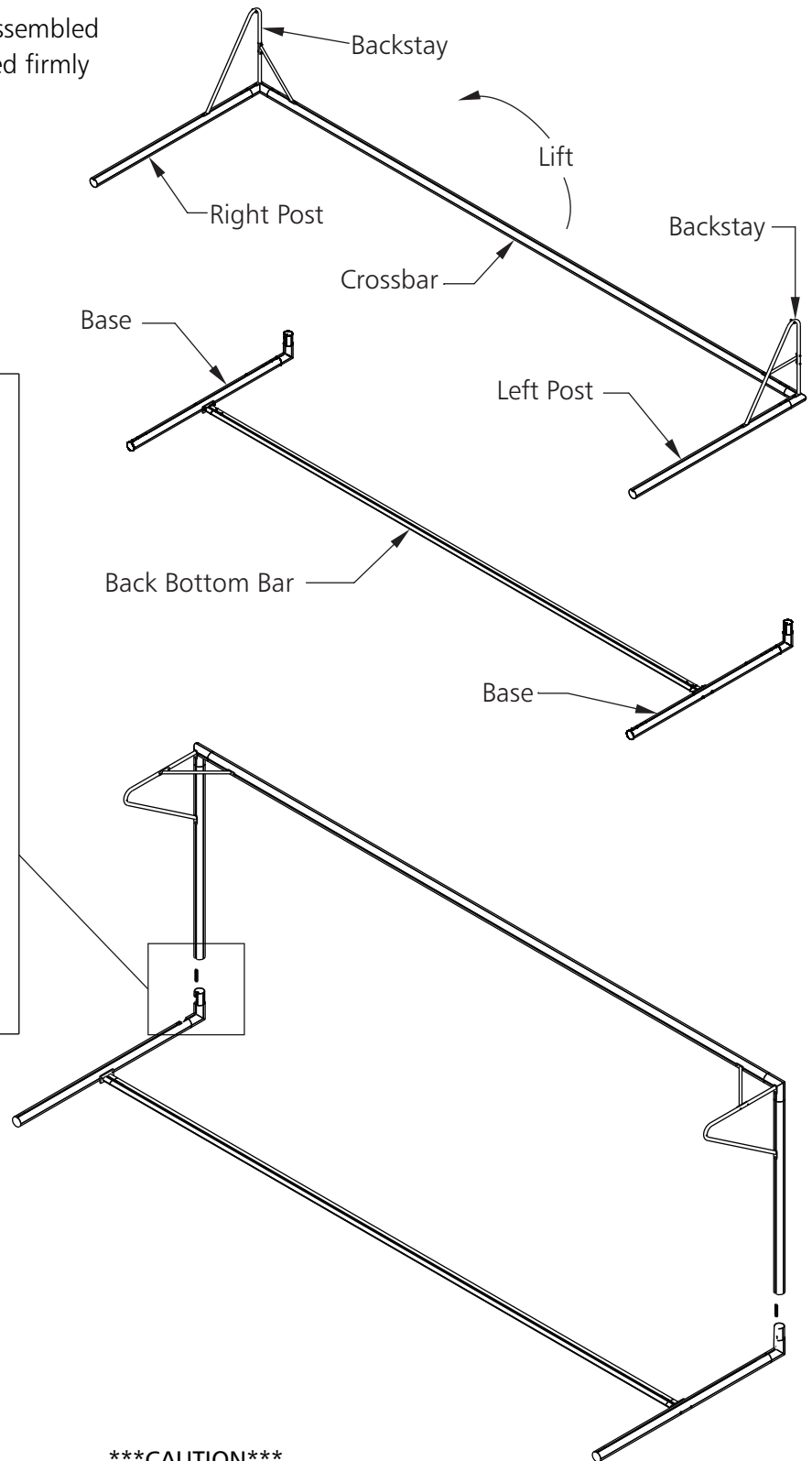
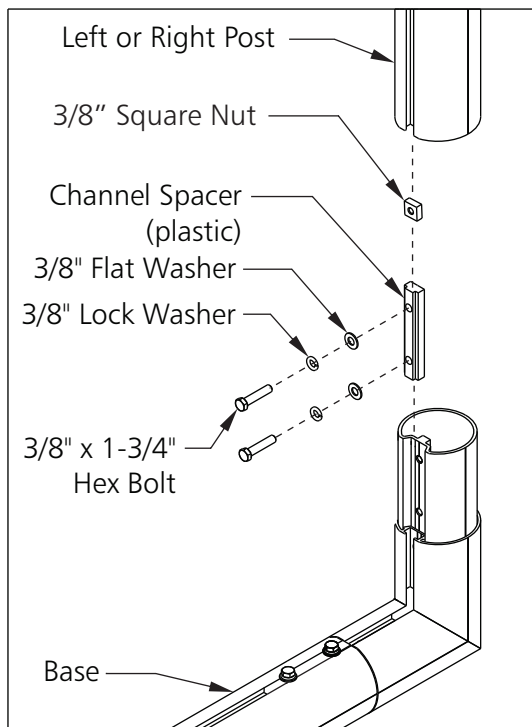
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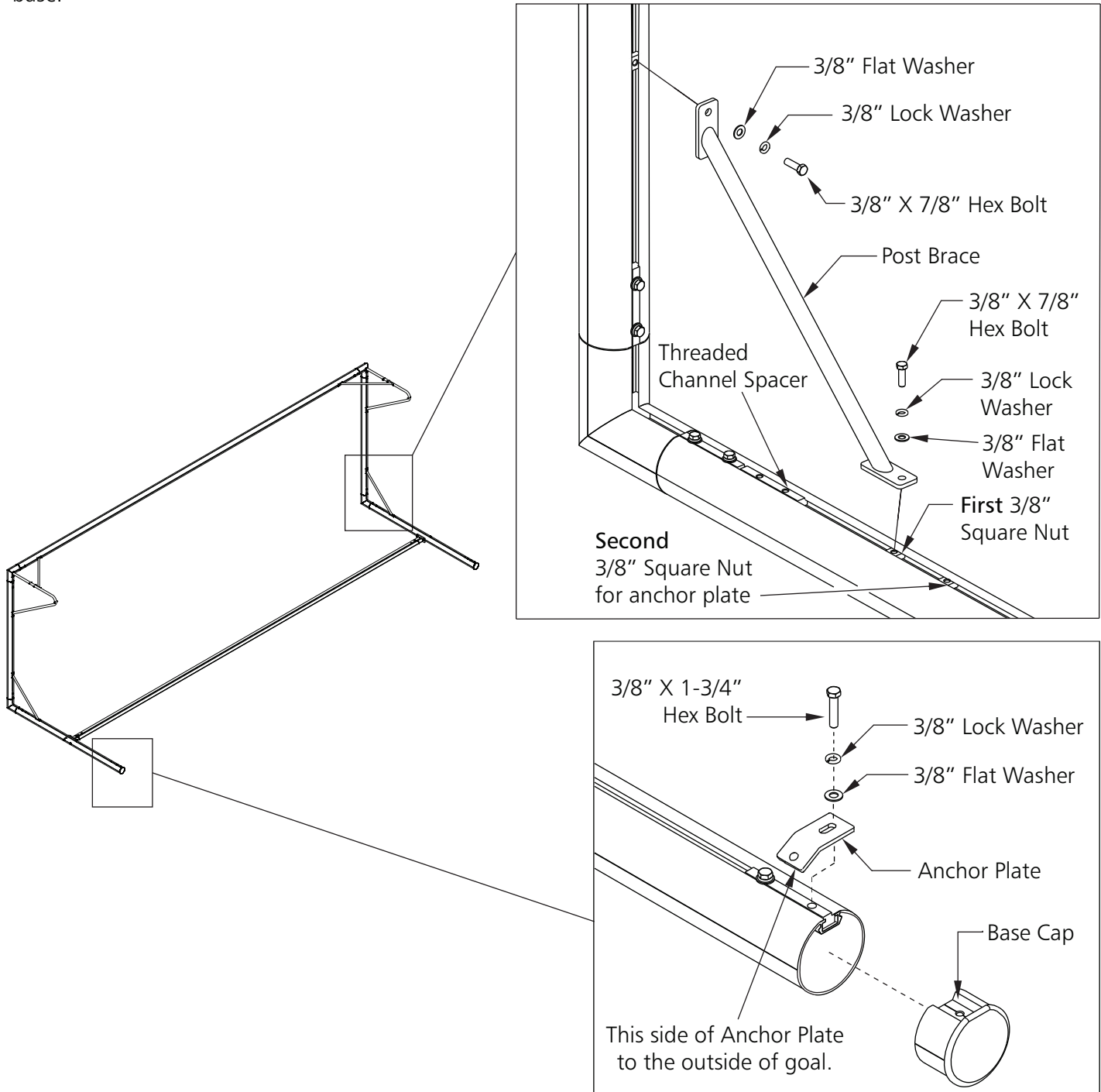
7. Lift assembled posts and insert into assembled bases. Be sure connections are pressed firmly



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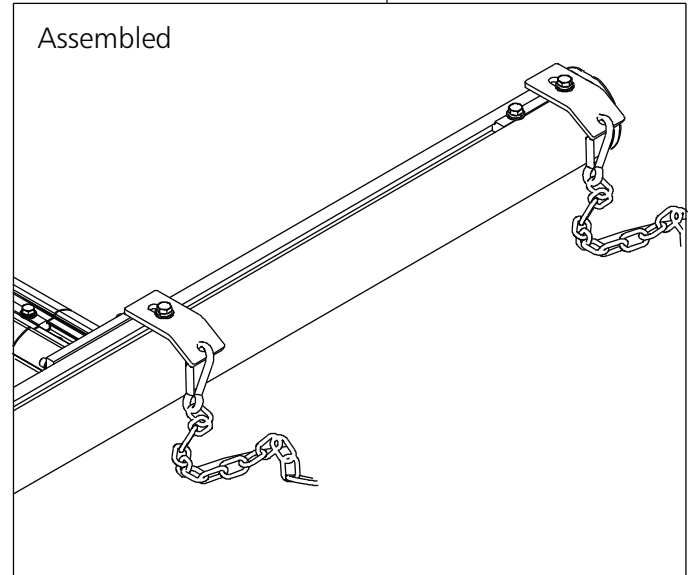
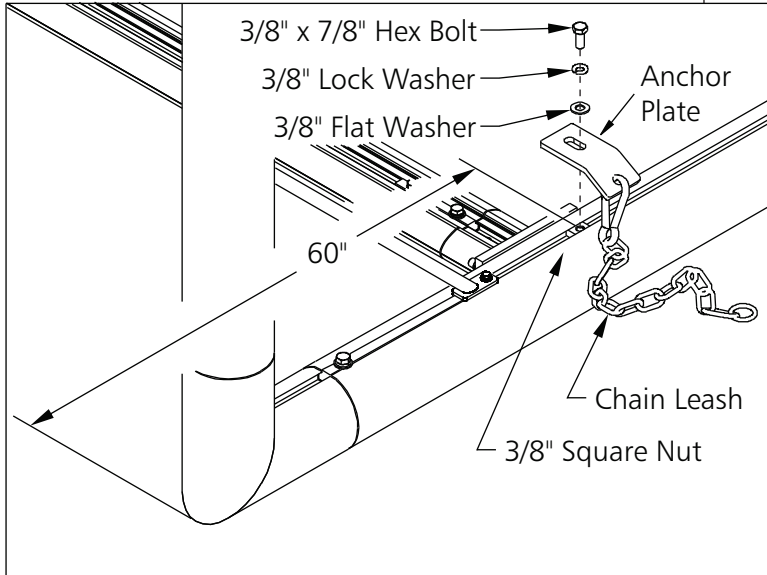
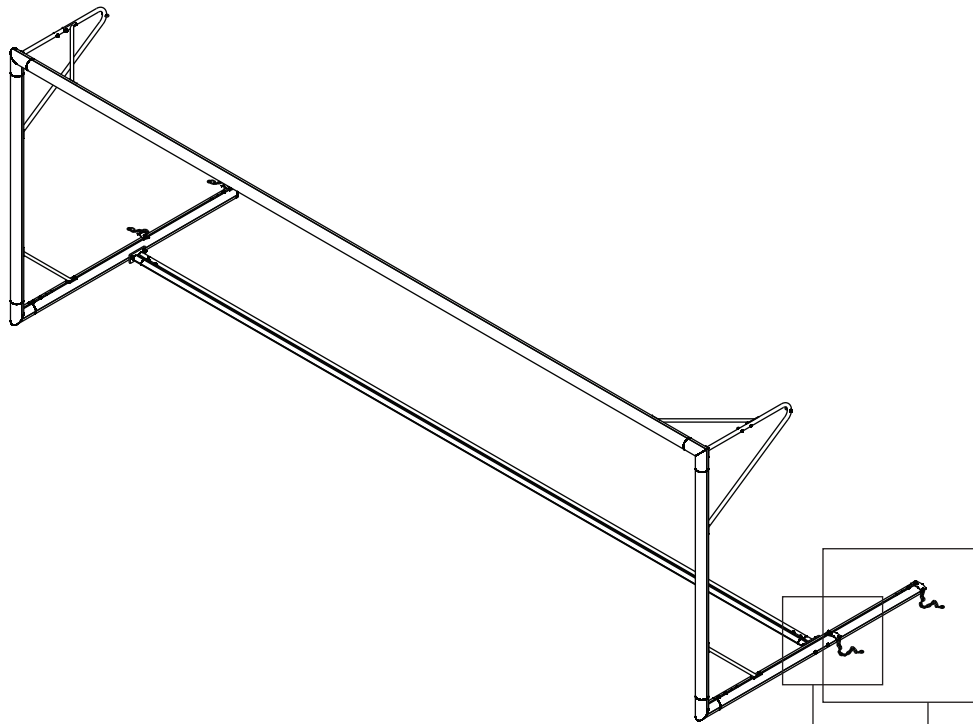
8. Attach two post braces. Attach base cap and anchor plate on to the rear of each base.



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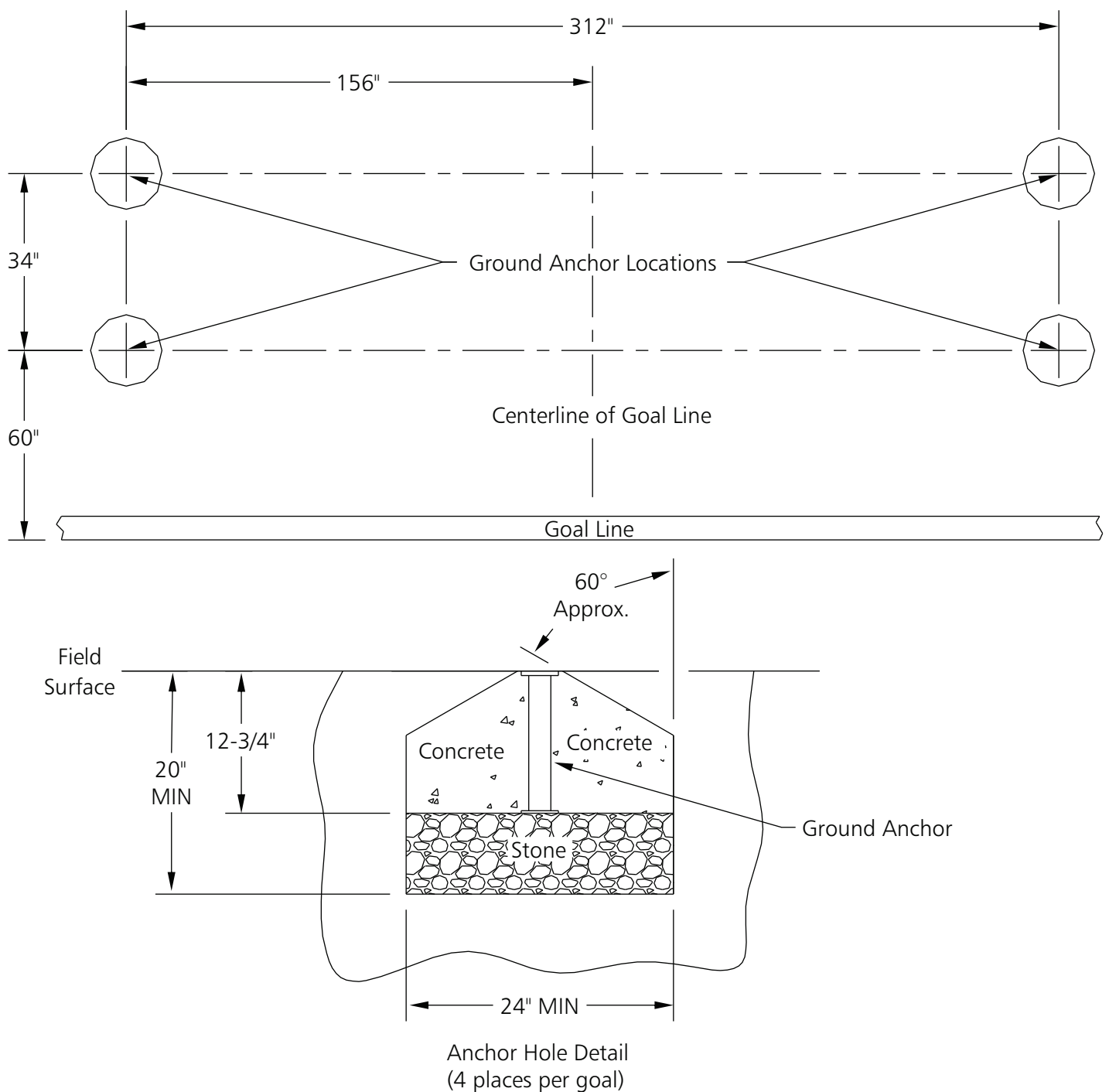
9. Attach anchor plate to front of each base. Attach chain leashes to all four anchor plates.



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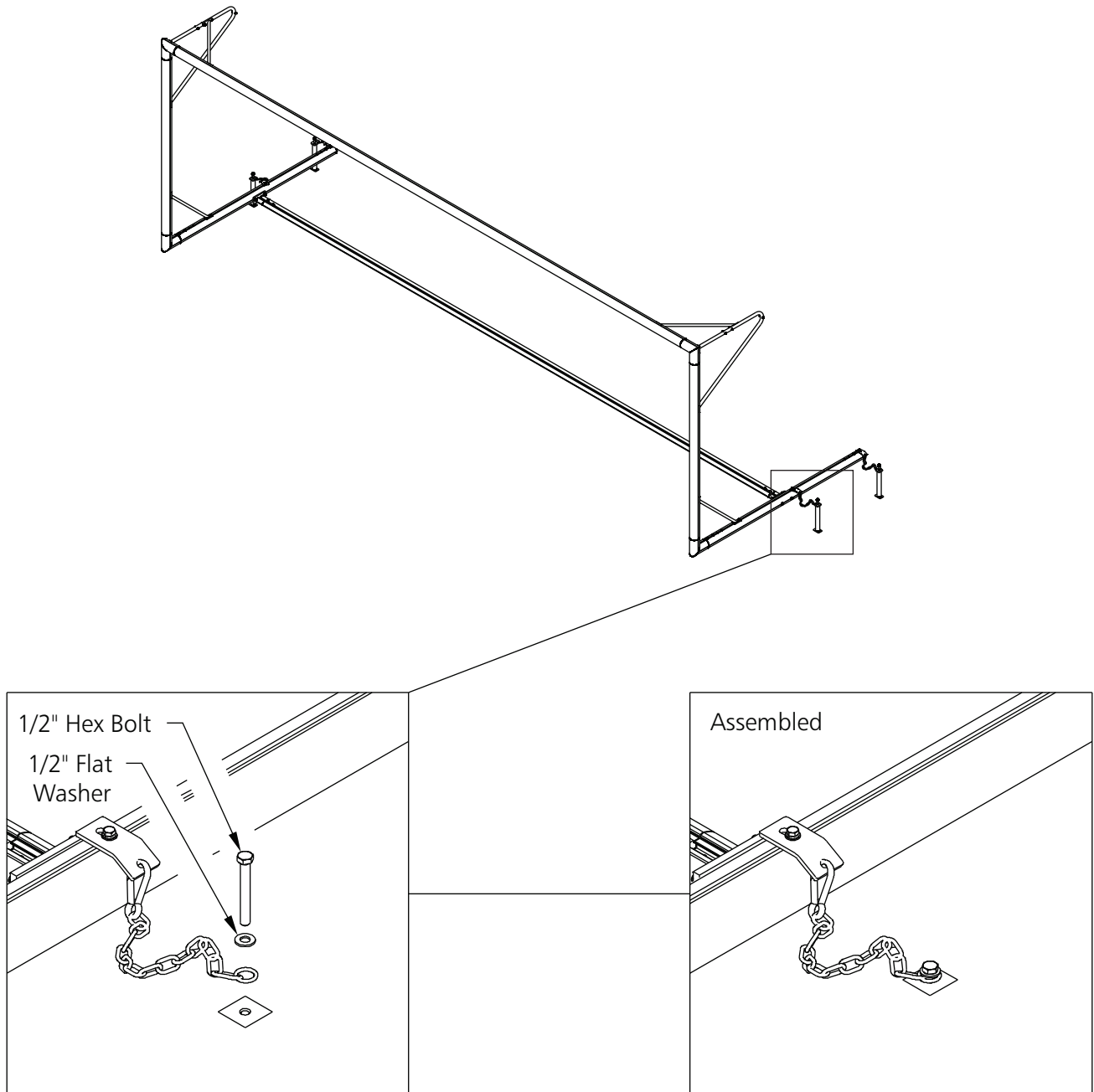
10. Mark ground anchor hole locations. Prepare holes,



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11. After concrete has fully cured, attach chain leashes to ground anchors. Be sure to apply a liberal amount of anti seize on bolt threads before installing into anchors. With goal leashed to all four anchors, test in accordance with Step 14.

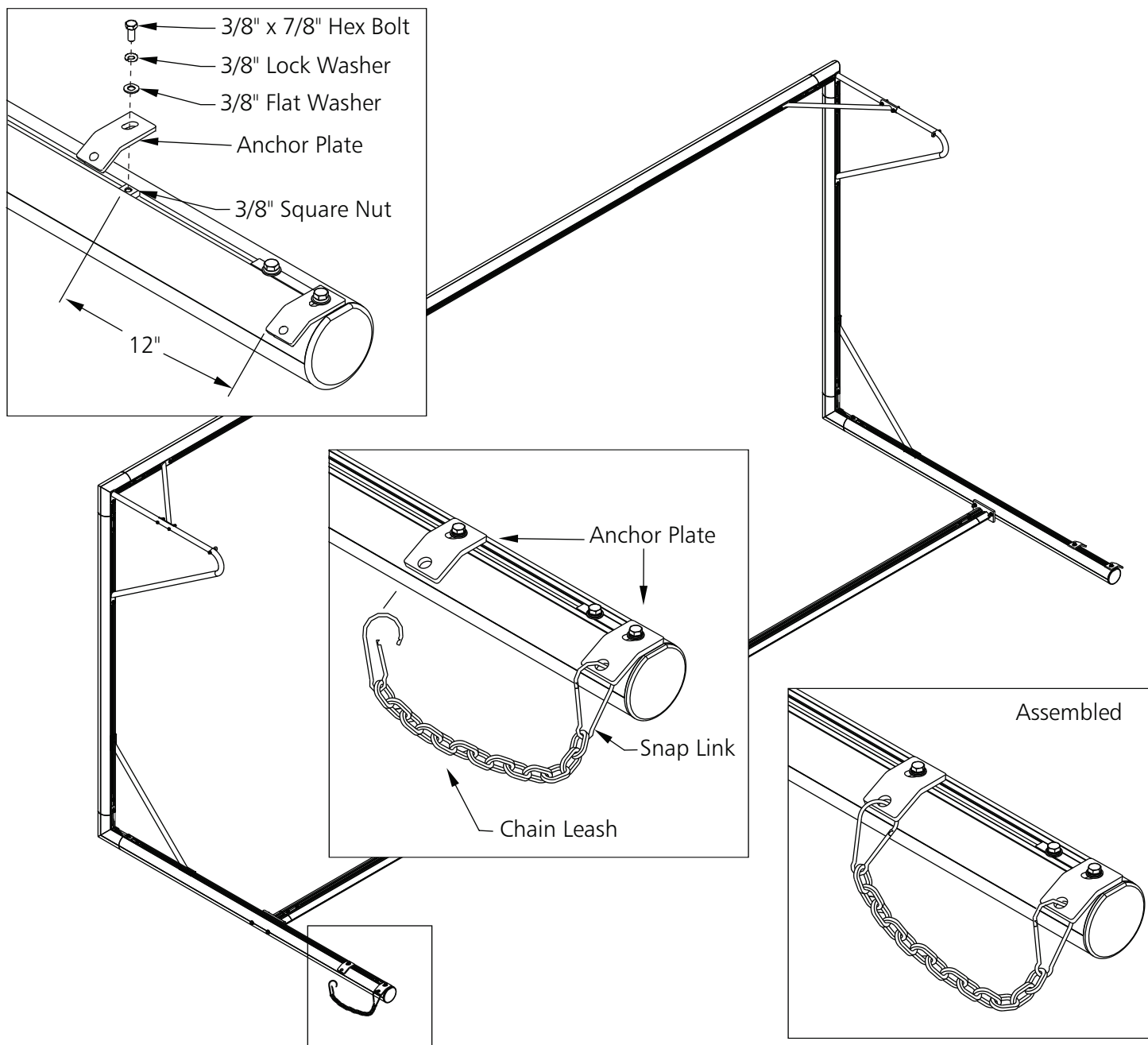


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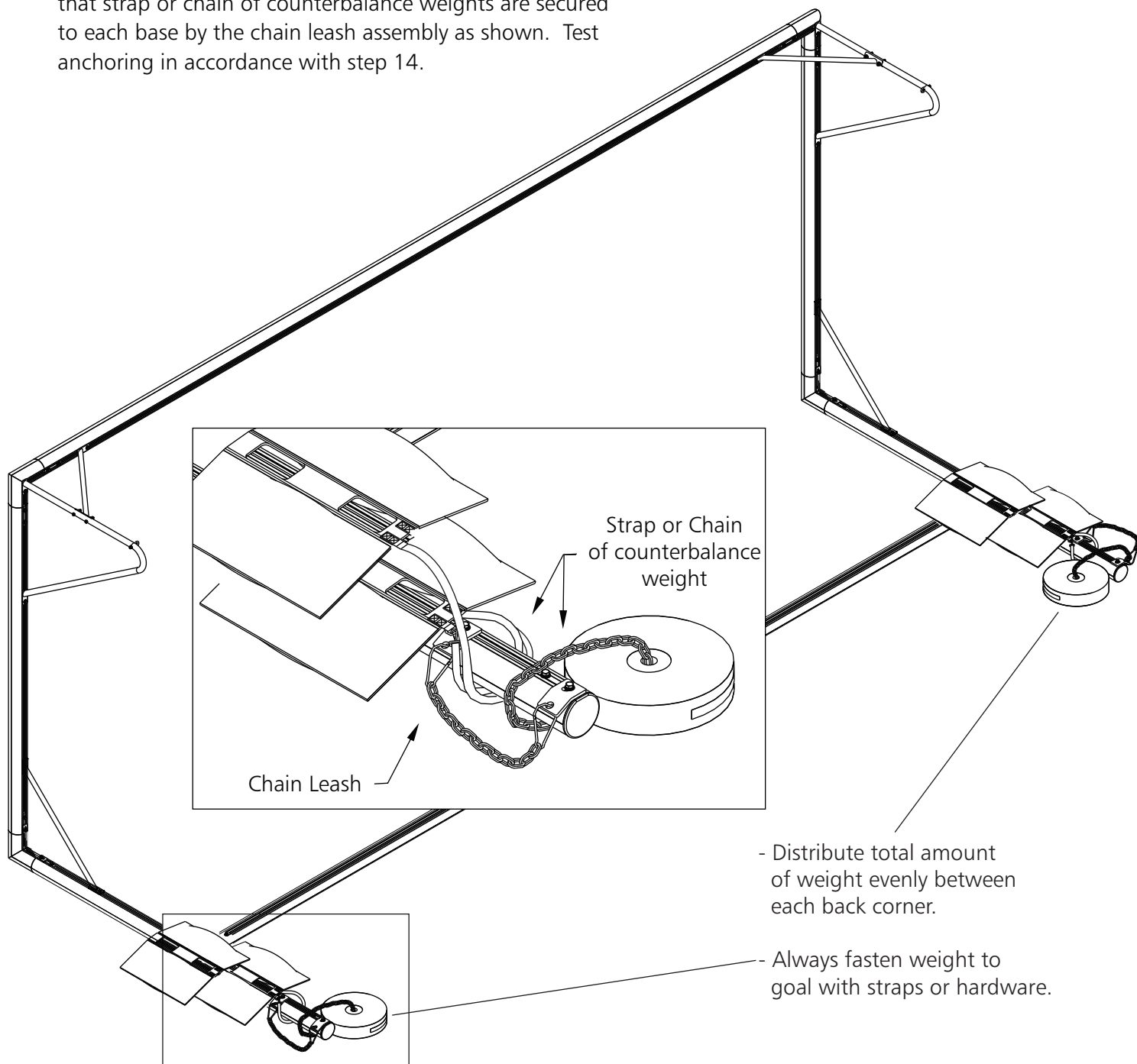
12. The ground anchor and chain leash system supplied is the recommended and the safest method of anchoring your goal. However, counterbalance weight may be used as a temporary anchoring system. To ensure counterbalance weight remains on the base of your goal you must attach



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13. A minimum of 240 lbs. must be placed on the furthest part of the bases for the goal to be stabilized. Make sure that strap or chain of counterbalance weights are secured to each base by the chain leash assembly as shown. Test anchoring in accordance with step 14.



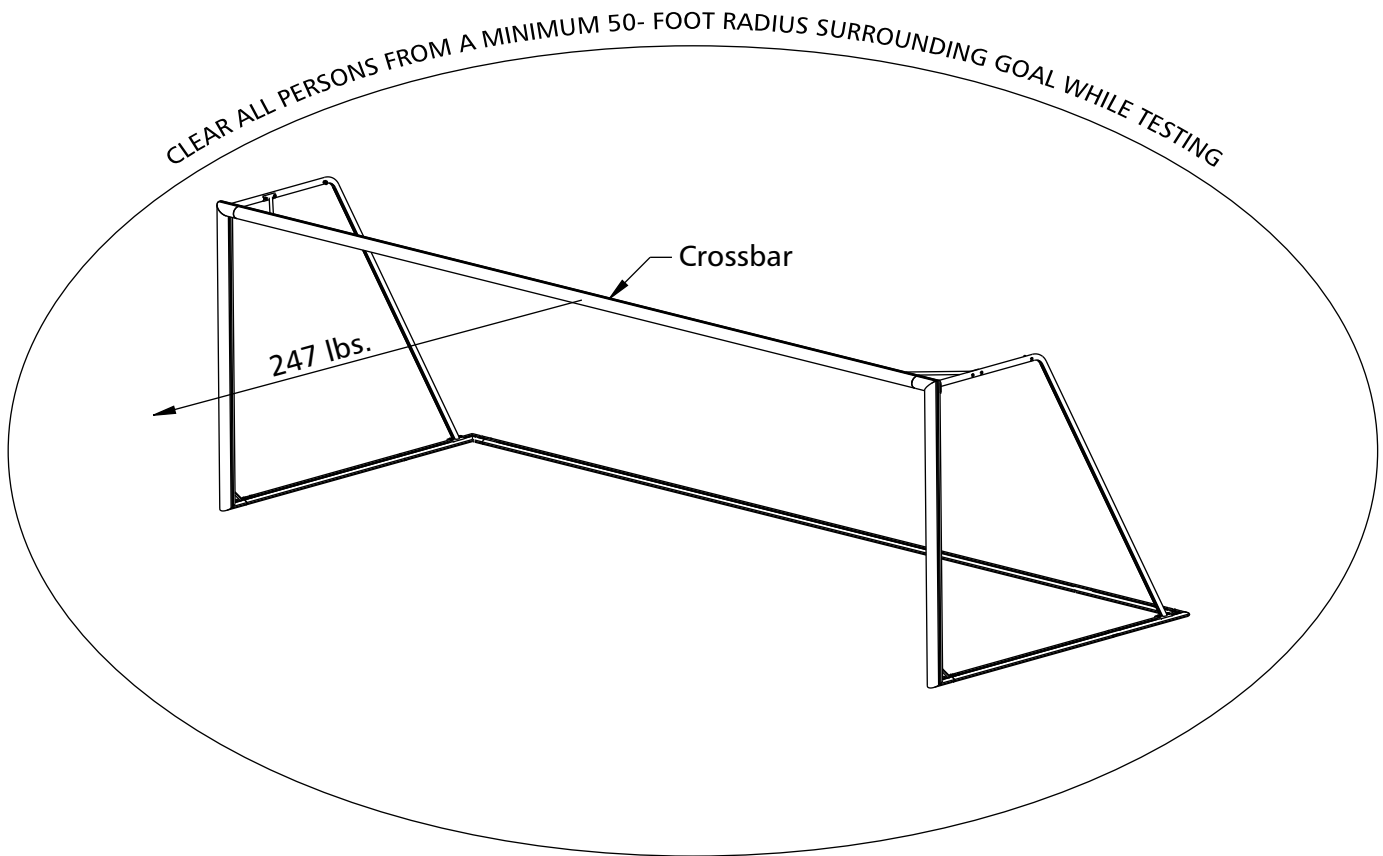
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14. After installing, test as described below to verify effectiveness of anchor system. If applicable, allow concrete to fully cure before testing.

ANCHOR TEST

1. Clear all persons from a minimum 50 foot radius surrounding the goal.
2. Verify goal is attached to anchors according to instruction.
3. Apply a horizontal pull force of 247 lbs. to the center of the crossbar for 60 - 70 seconds. Full safety precautions must be taken while performing test.
4. If goal overturns during application of force or does not return to an upright position after removing force, an alternate anchoring system must be used



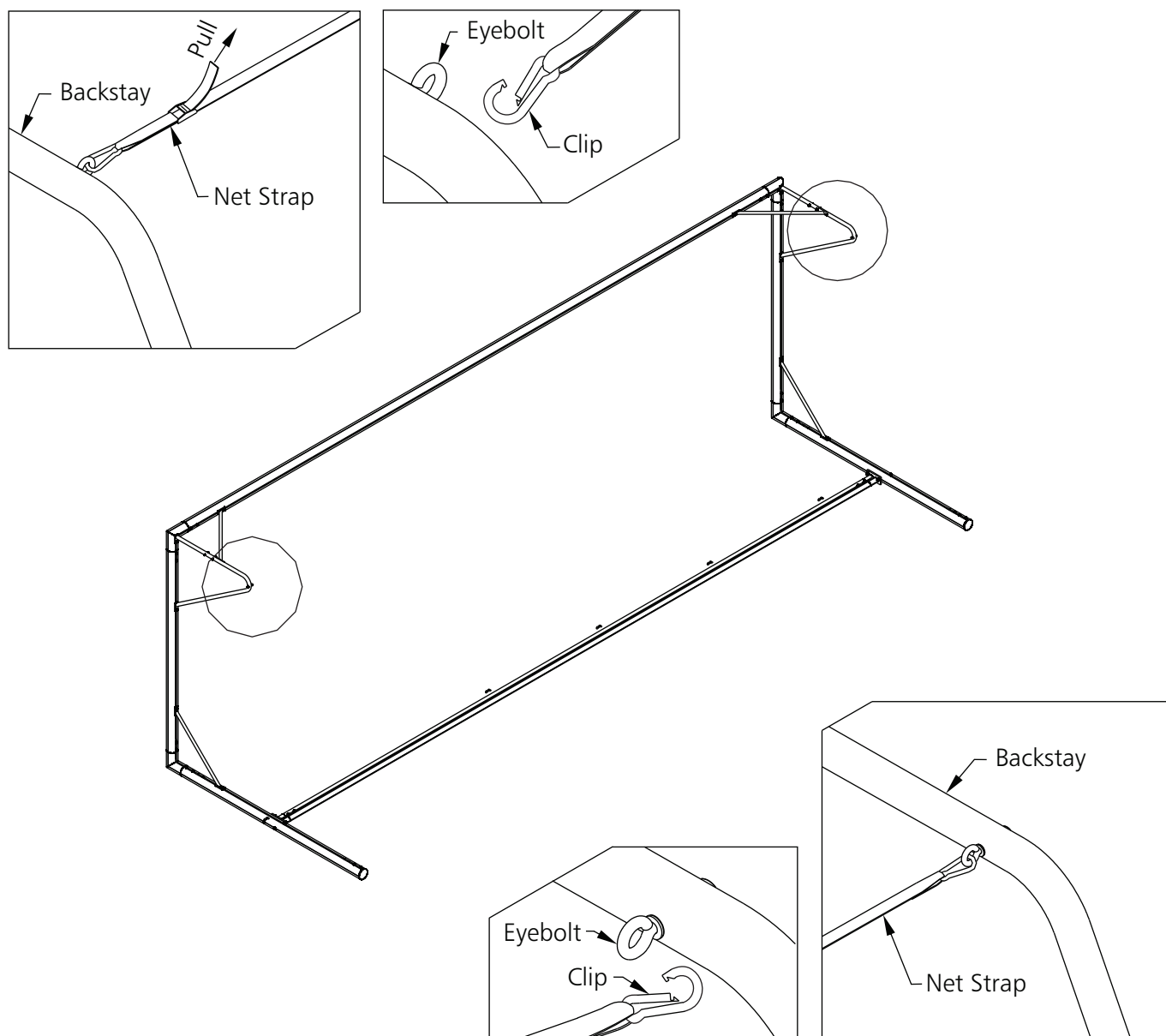
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15. Attach net strap to the eyebolts in the backstays as shown. Pull net strap tight as shown. **(NOTE: Do not over tighten net strap. Over tightening may damage goal.)** Excess strap can be trimmed to length. Leave 12" to 18" of excess strap for ease of removal and re-installation. **(Note: To keep end of adjustable strap from fraying, ends can be melted after being cut.)** Tie all excess strap to itself to prevent from hanging in goal area.



*****CAUTION*****

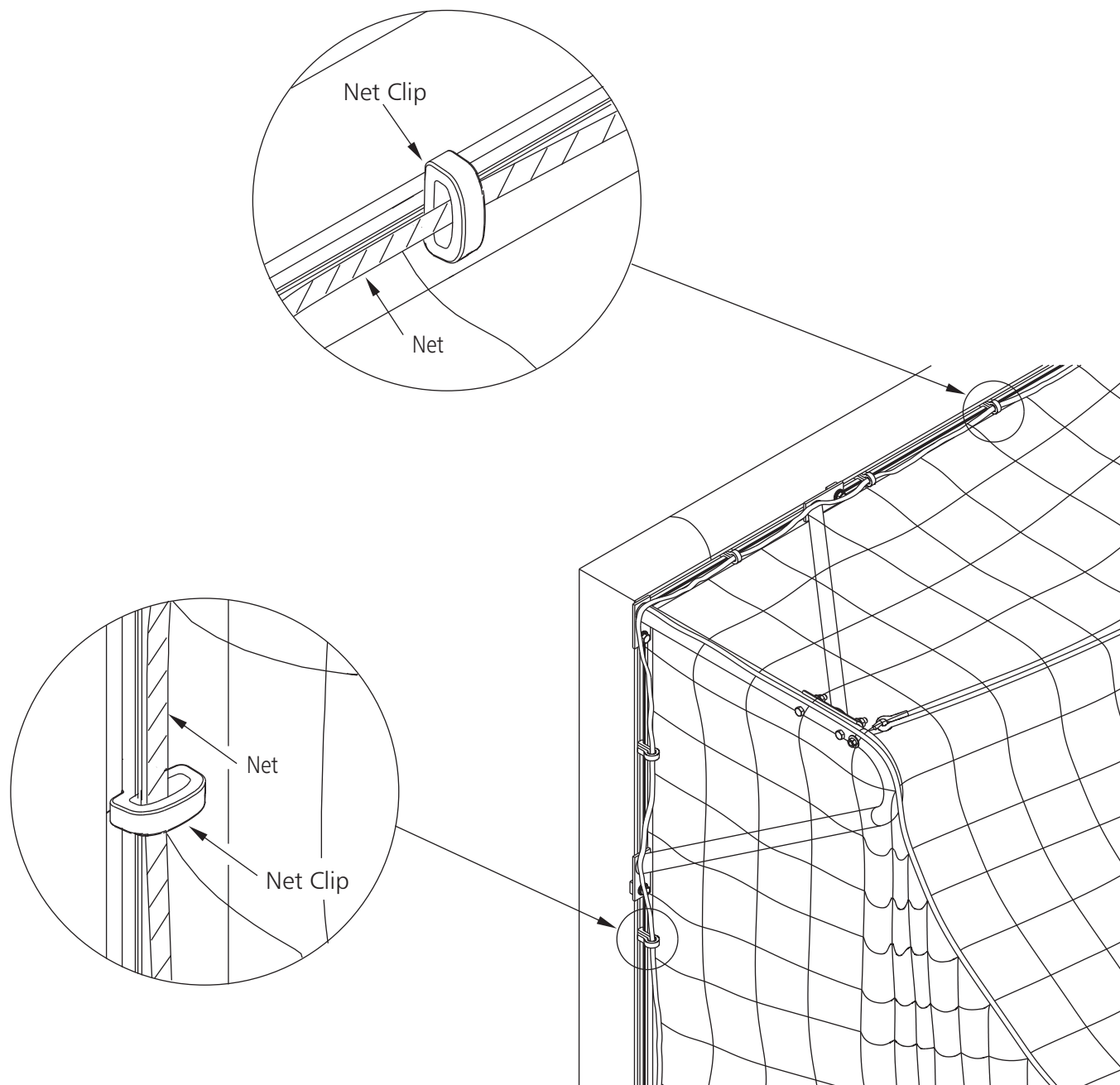
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16. To attach net to goal, place base of net clip into channel and turn 90 degrees to lock into place.

CAUTION: DO NOT ATTEMPT TO CLIMB ON GOAL WHILE ATTACHING NET.



Go to kwikgoal.com for additional product information.

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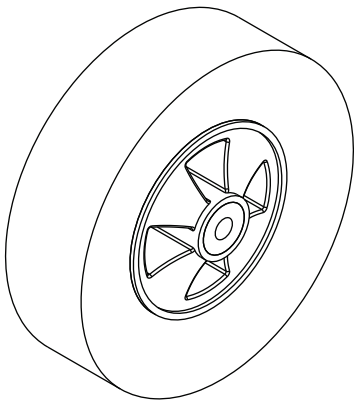


**ASSEMBLY INSTRUCTIONS FOR 10B409 (WHEEL OPTION FOR
FUSION AND EUROPEAN MATCH GOALS)**

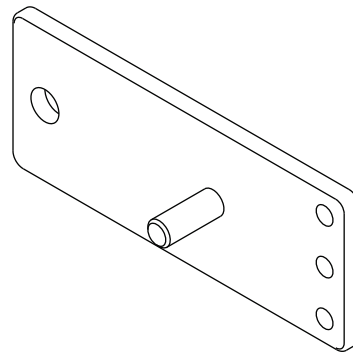
1. Unpack all parts and check for damage that may have occurred during shipping. If damage has occurred, notify Kwik Goal immediately. Lay out all parts. Remove all cardboard and packaging immediately. Wet or damp packaging may damage contents.
2. Read through entire instruction before beginning assembly and installation.

Parts

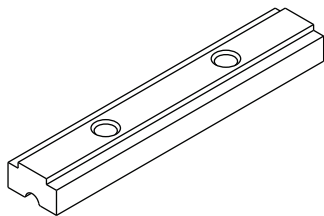
Tire and Wheel Assembly (4)
(Part# VZ349)



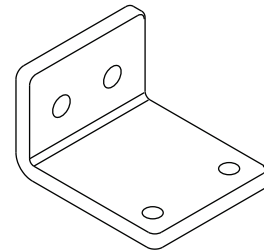
Stop Plate (4)
(Part# UZ1254)



Threaded Channel Spacer (4)
(Part# UZ691)



Mounting Bracket (4)
(Part# UZ659)



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Hardware

Note: Hardware may be packaged separately in one or more boxes. Open all packages before beginning assembly.

3/8" x 1" Hex Bolt (Part# TZ1)	(8)
3/8" x 3/4" Socket Head Capscrew (Part# TZ208)	(4)
3/8" Lock Washer (Part# TZ65)	(8)
3/8" Flat Washer (Part# TZ60)	(8)
3/8" Lock Nut (Part# TZ370)	(4)
1/2" Flat Washer (Part# TZ297)	(4)
1/2" Lock Nut (Part# TZ28)	(4)
5/8" x 3 1/2" Hex Bolt (Part# TZ369)	(4)
5/8" Lock Nut (Part# TZ294)	(4)
5/8" Jam Nut (Part# TZ108)	(4)
Large Nylon Washer (Part# TZ204)	(4)
Anti-Seize (Part# VZ327)	(1)

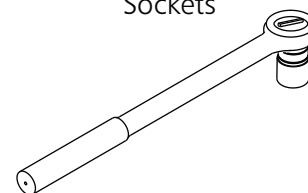
Assembly Tools

9/16", 3/4" & 15/16"
Wrenches



AND

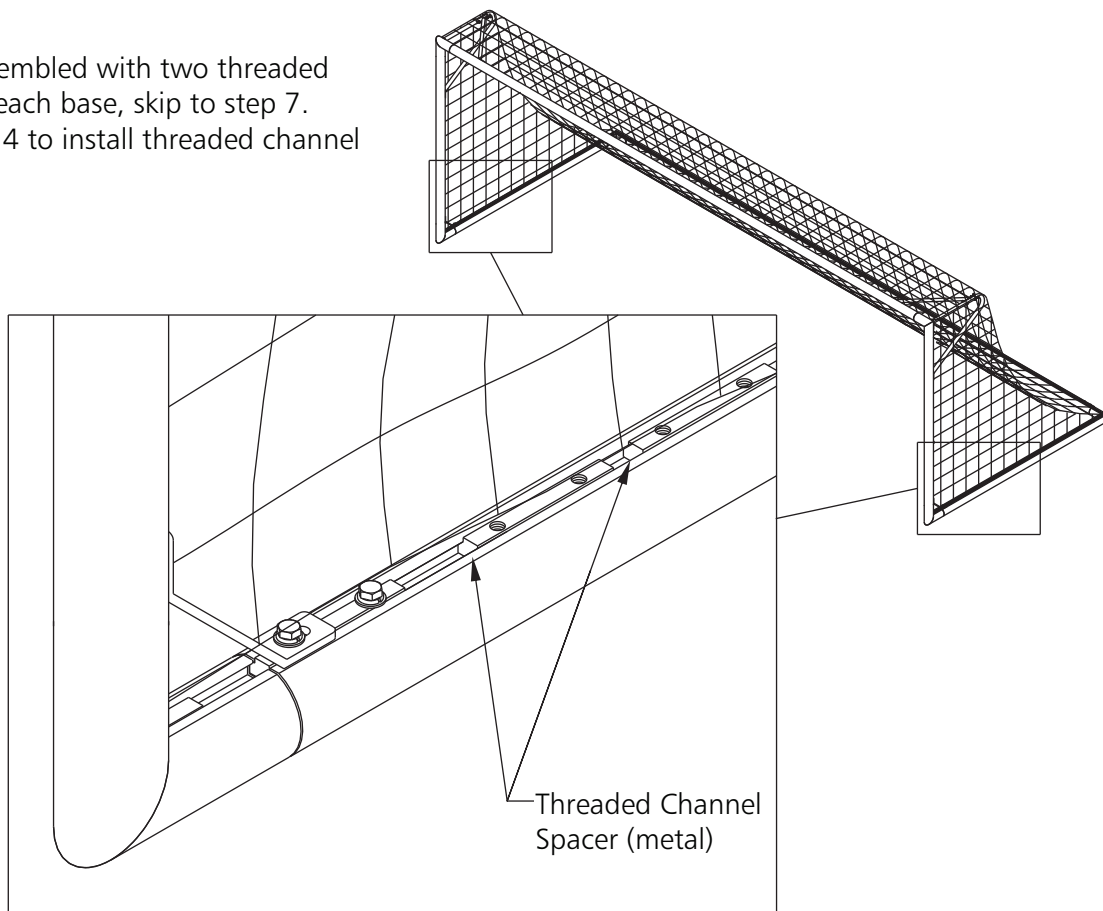
Ratchet with
9/16", 3/4" & 15/16"
Sockets



5/16" Hex
Wrench



3. If goal has been assembled with two threaded channel spacers in each base, skip to step 7. Continue with step 4 to install threaded channel spacers.



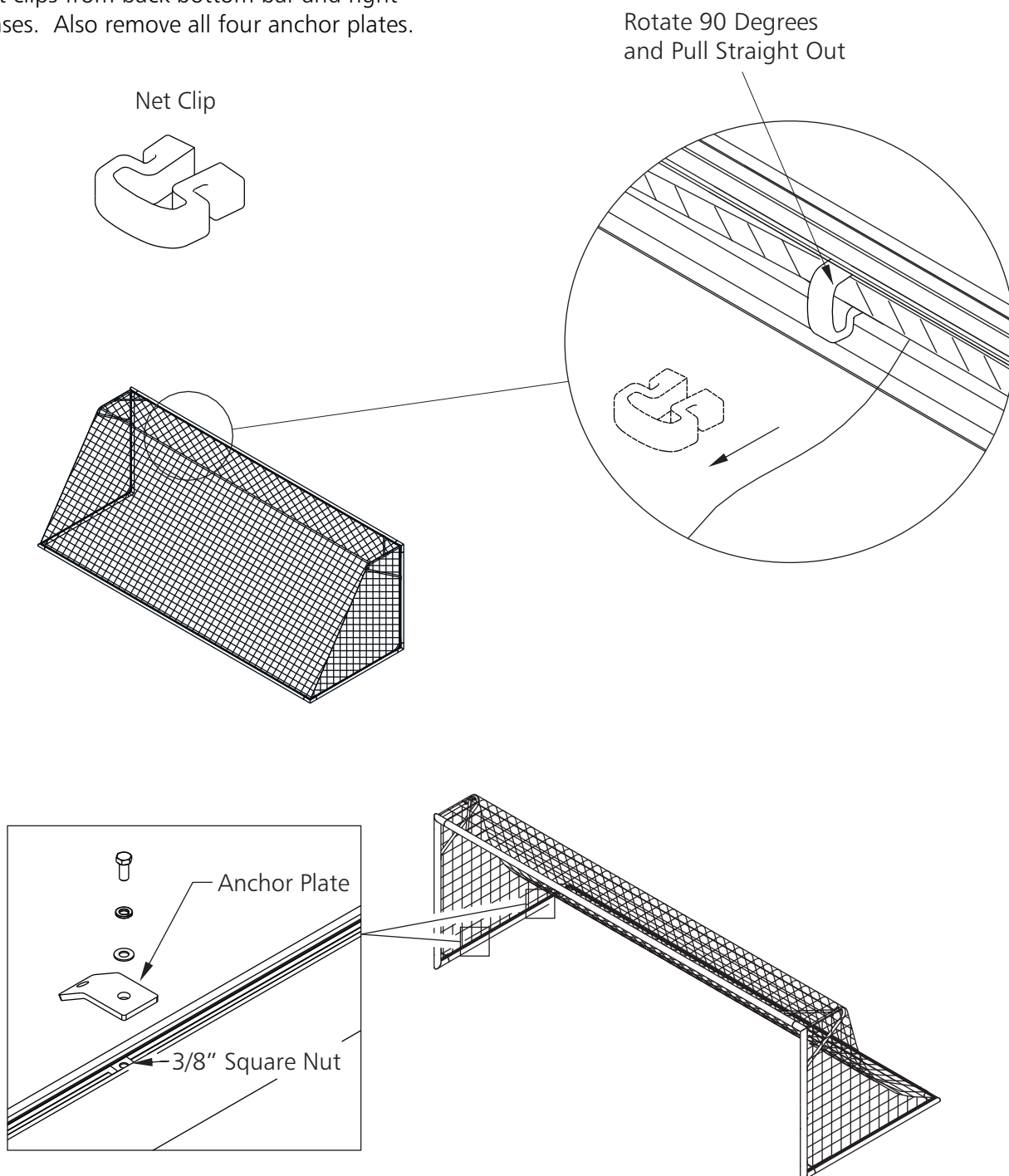
CAUTION

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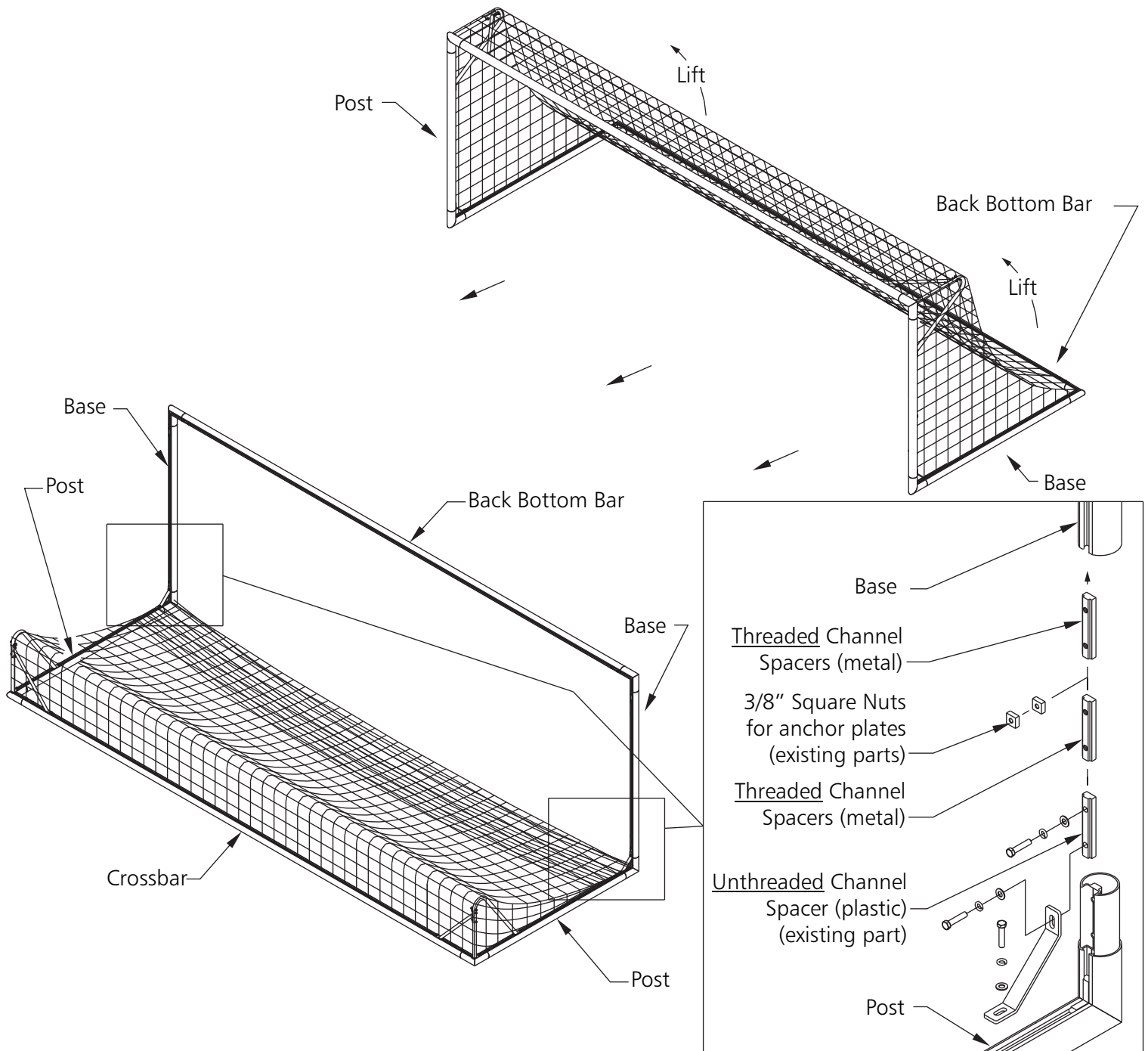
4. Remove net clips from back bottom bar and right and left bases. Also remove all four anchor plates.



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5. Turn goal onto posts. Remove left and right bases from posts and insert two threaded channel spacers into each base.



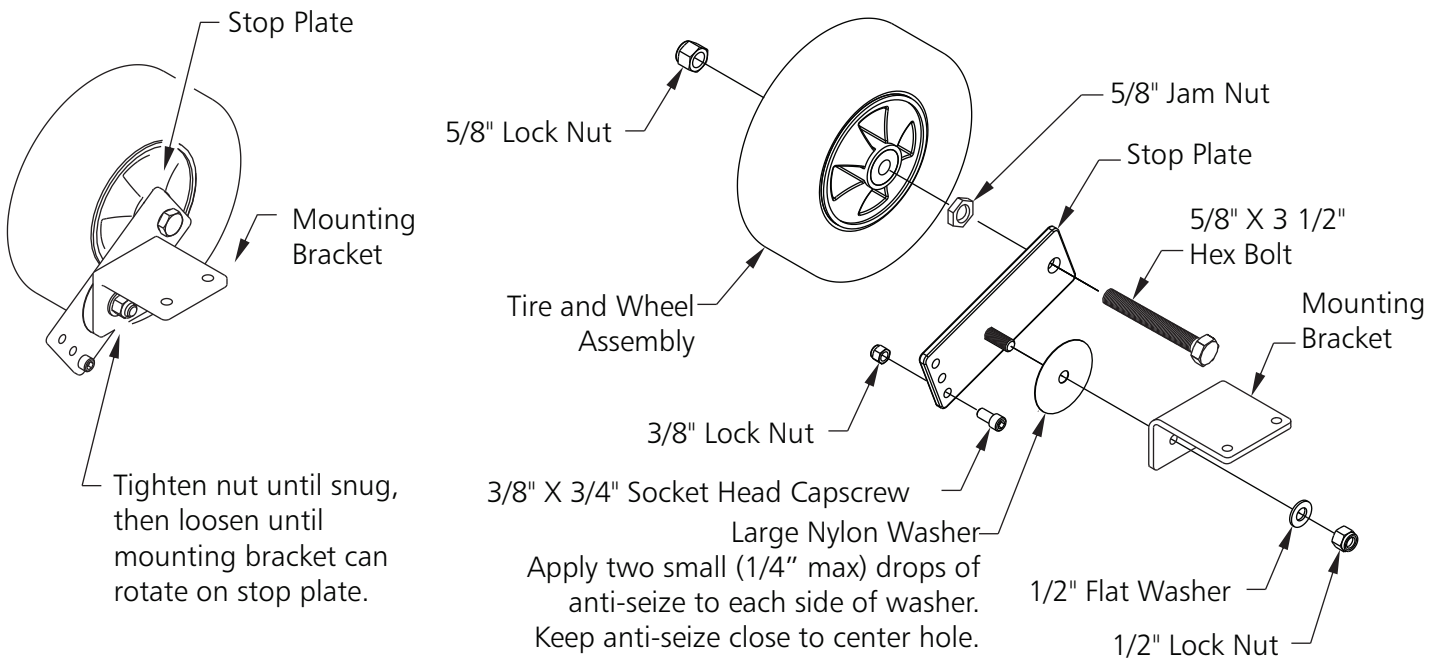
6. Re-assemble bases, post braces, anchor plates and all hardware. Replace any worn or damaged hardware prior to assembly.

CAUTION

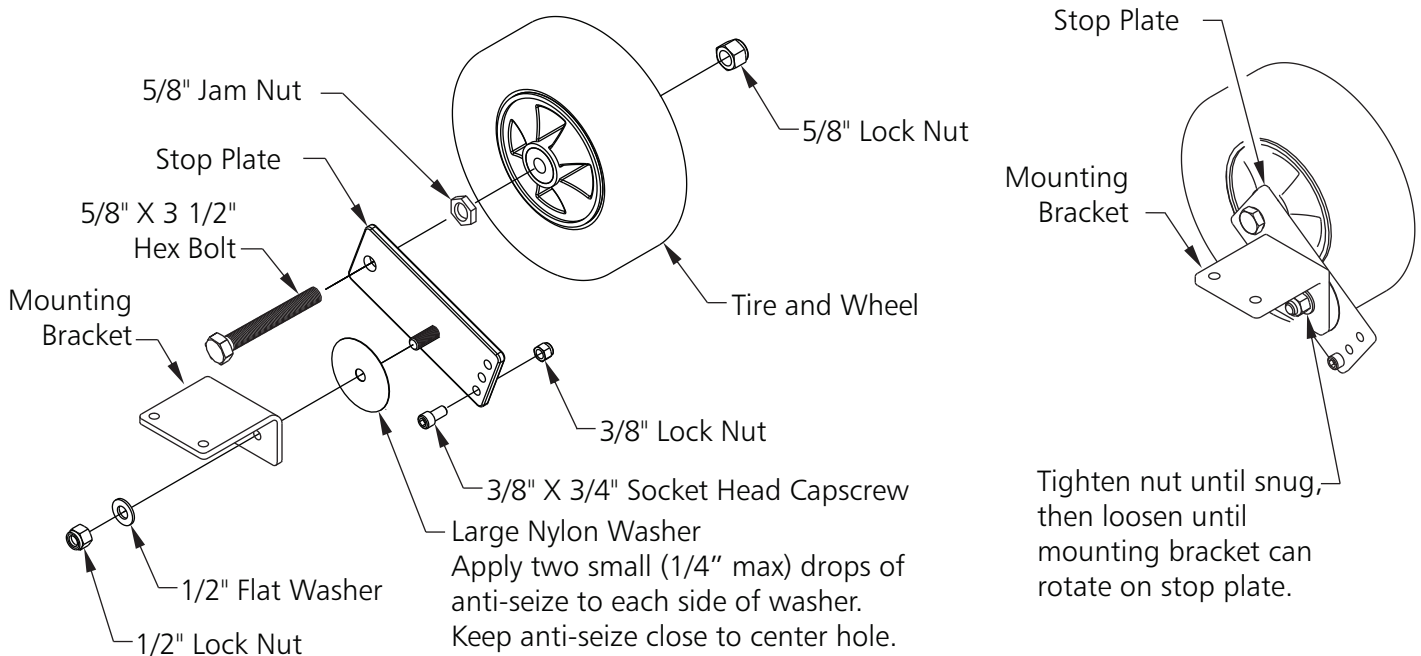
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7. Assemble left and right wheel assemblies as shown, except 2B3706. For 2B3706 continue to step 8.

Left Side Wheel



Right Side Wheel

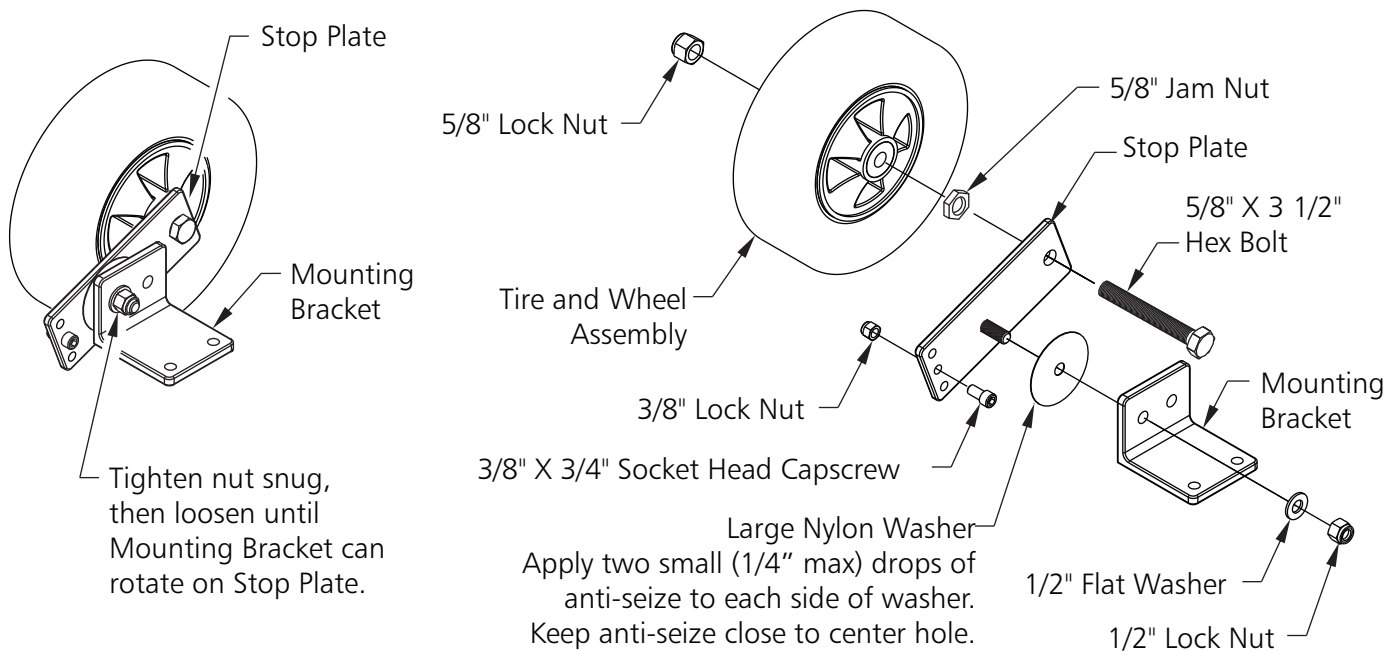


CAUTION

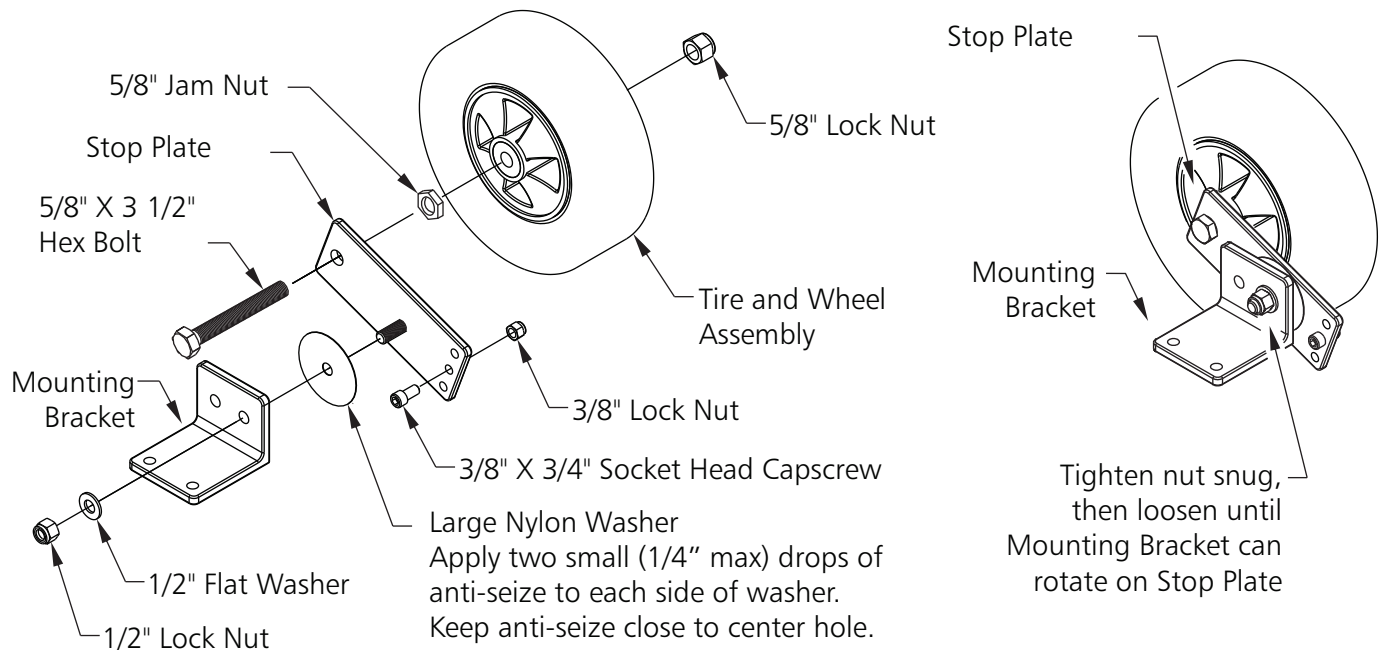
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8. 2B3706 left and right wheel assemblies shown below . For installation of the wheel assemblies on the 2B3706 Goal proceed to step 11.

Left Side Wheels



Right Side Wheels

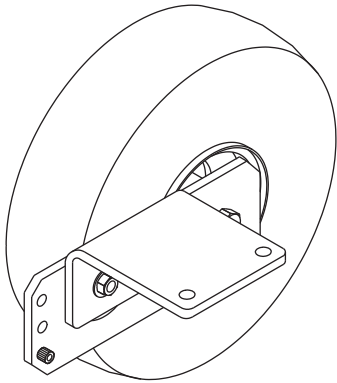


CAUTION

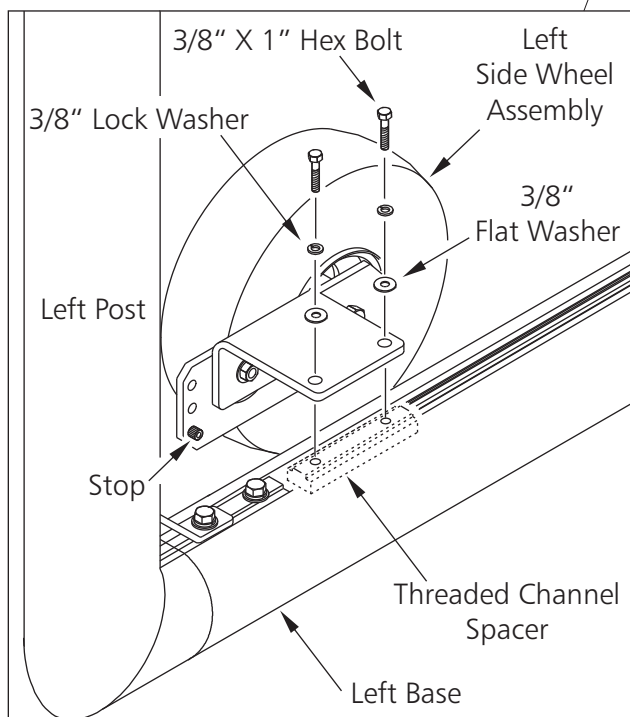
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9. Attach left wheel assemblies to goal as shown, **except 2B3706**. 2B3706 continue to step 11.

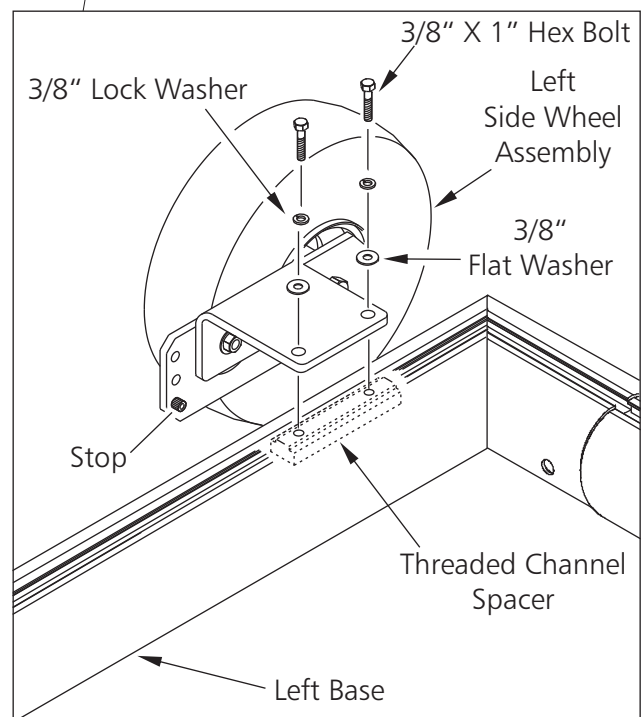
Left Side Wheel Assembly



Front Left Side Wheel Assembly Mount as far front as possible.



Rear Left Side Wheel Assembly Mount as far back as possible.



NOTE: ALWAYS MOUNT WHEELS ON OUTSIDE OF GOAL.

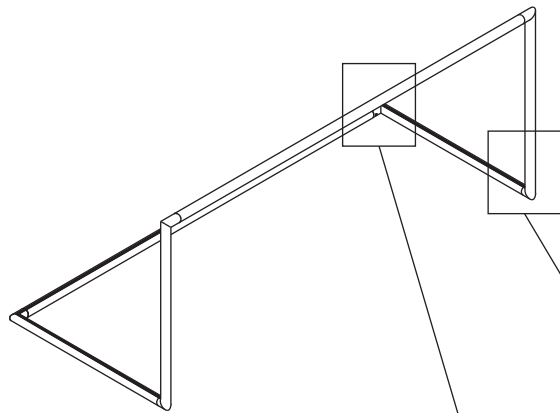
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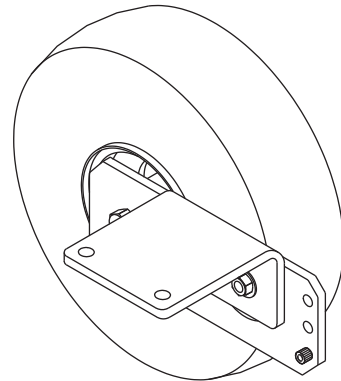
All warning and safety labels included with this product must be visible at all times.

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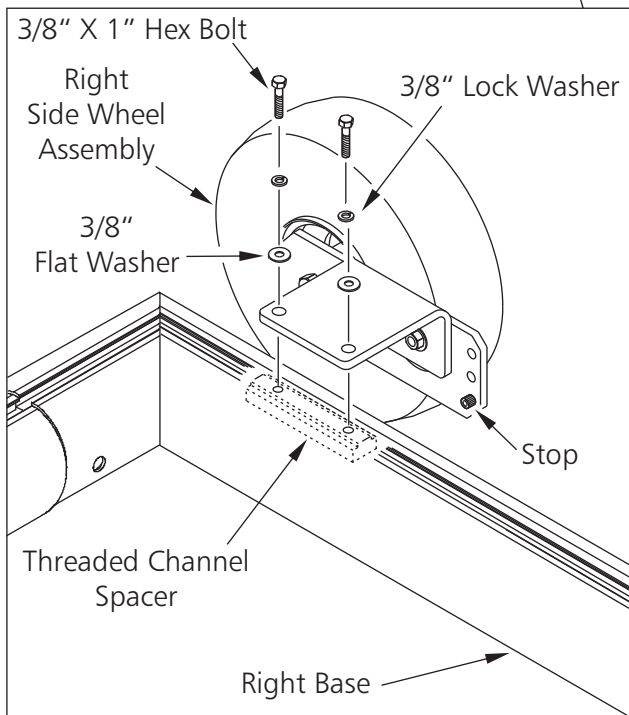
10. Attach right wheel assemblies to goal as shown, except 2B3706. 2B3706 continue to step 11.



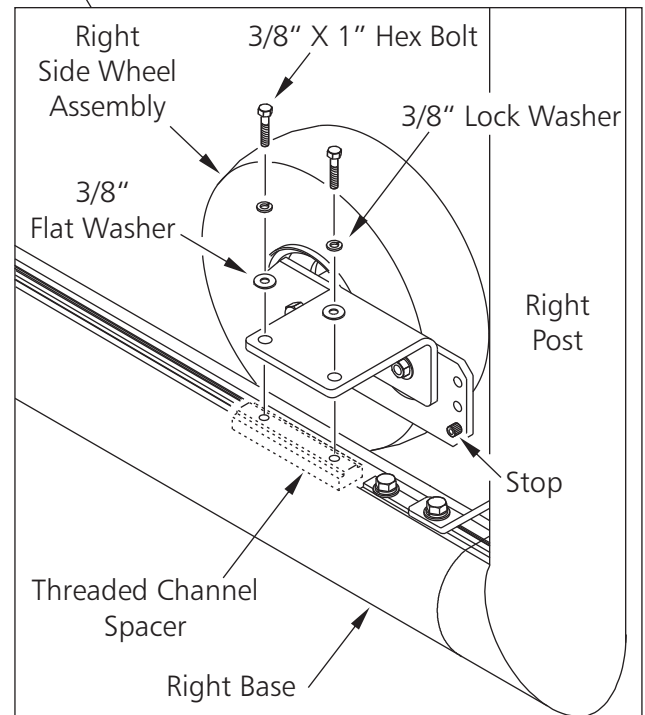
Right Side Wheel Assembly



Rear Right Side Wheel Assembly
Mount as far back as possible.



Front Right Side Wheel Assembly
Mount as far front as possible.



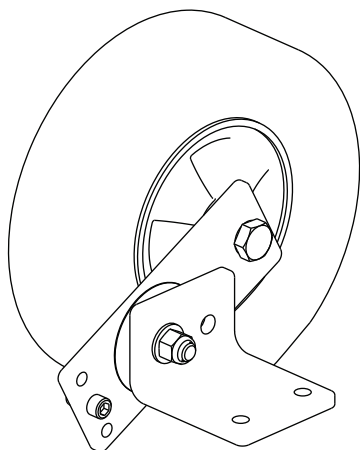
NOTE: ALWAYS MOUNT WHEELS ON OUTSIDE OF GOAL.

CAUTION

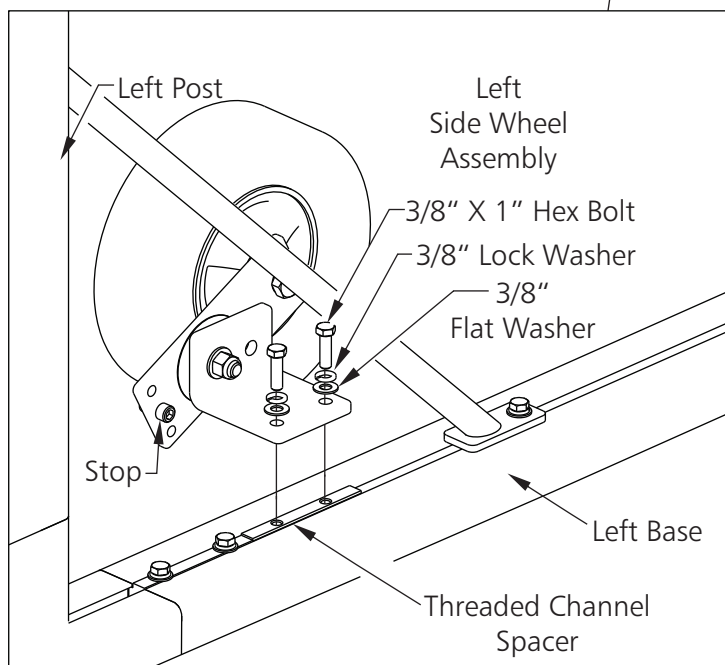
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11. Attach left wheel assemblies to 2B3706 Goal as shown.

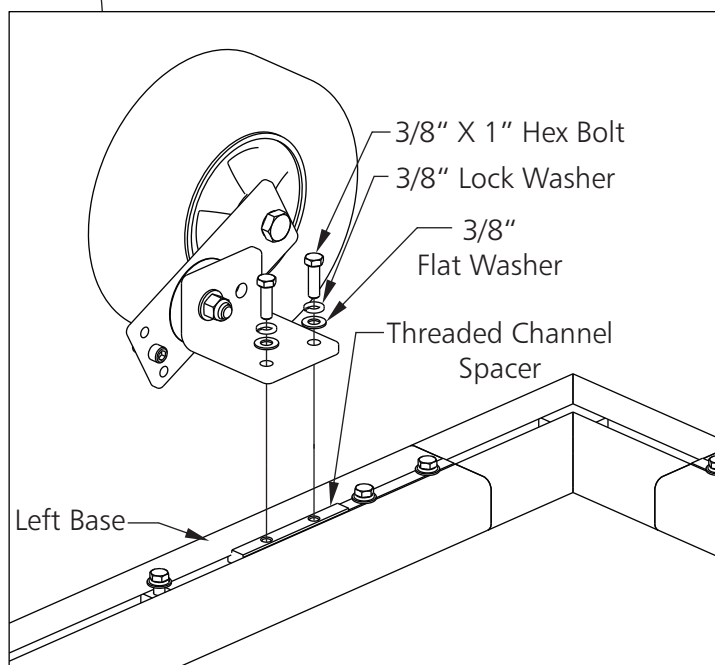
Left Side Wheel Assembly



Front Left Side Wheel Assembly
Mount as far front as possible.



Rear Left Side Wheel Assembly
Mount as far back as possible.

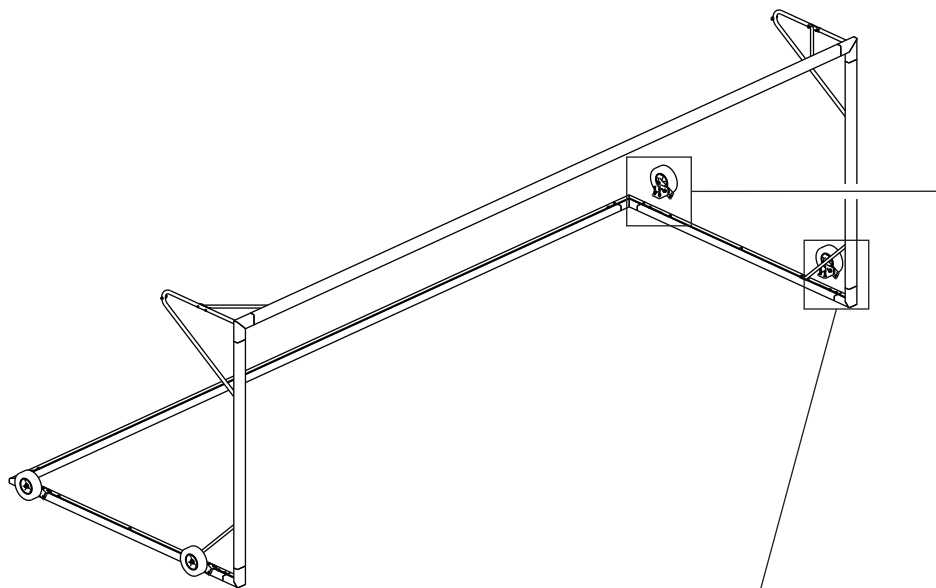


NOTE: ALWAYS MOUNT WHEELS ON OUTSIDE OF GOAL.

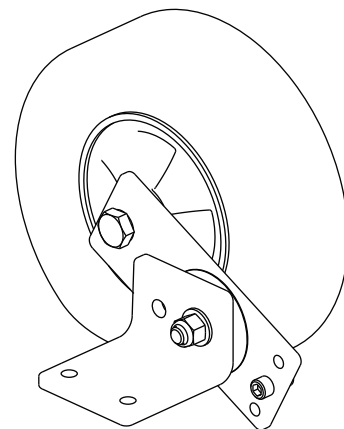
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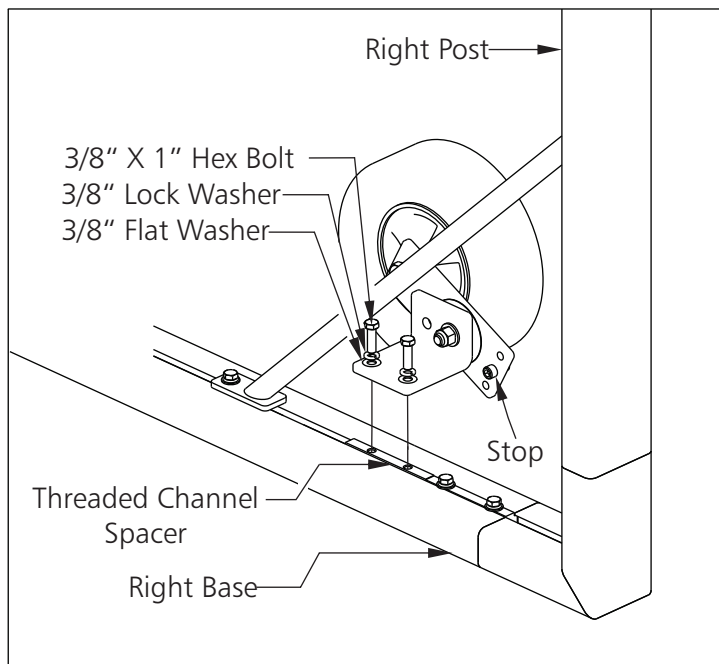
12. Attach right wheel assemblies to 2B3706 Goal as shown.



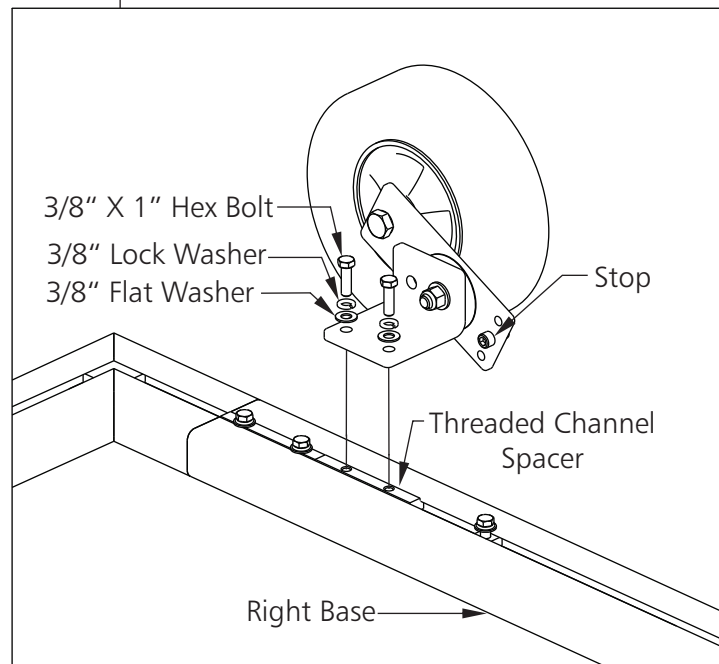
Right Side Wheel Assembly



Front Right Side Wheel Assembly Mount as far front as possible.



Rear Right Side Wheel Assembly Mount as far back as possible.



NOTE: ALWAYS MOUNT WHEELS ON OUTSIDE OF GOAL.

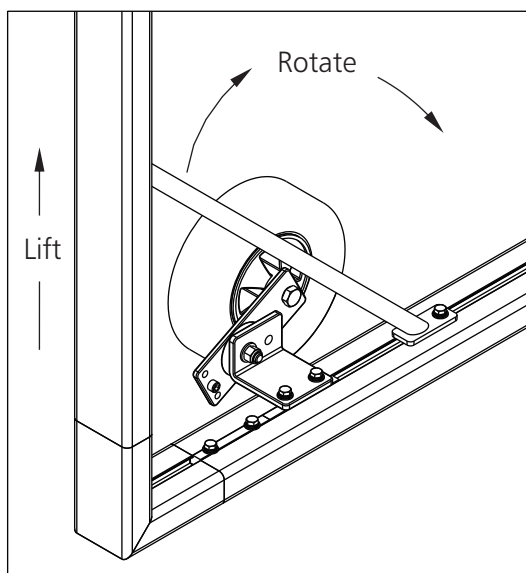
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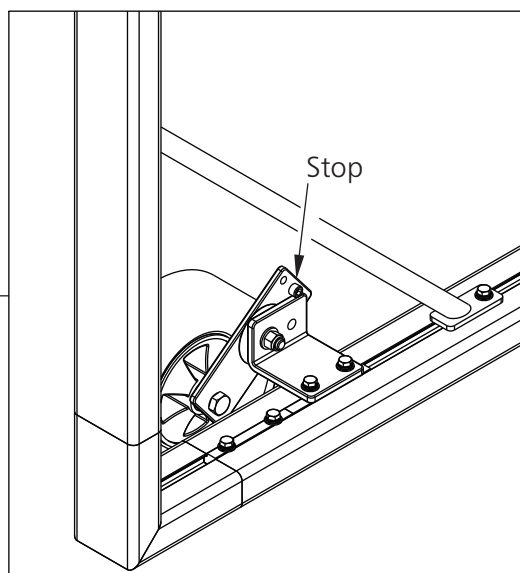
13. Lift goal and rotate wheels into the down position to move goal.

Left Side Wheels

Wheel in up position for play.

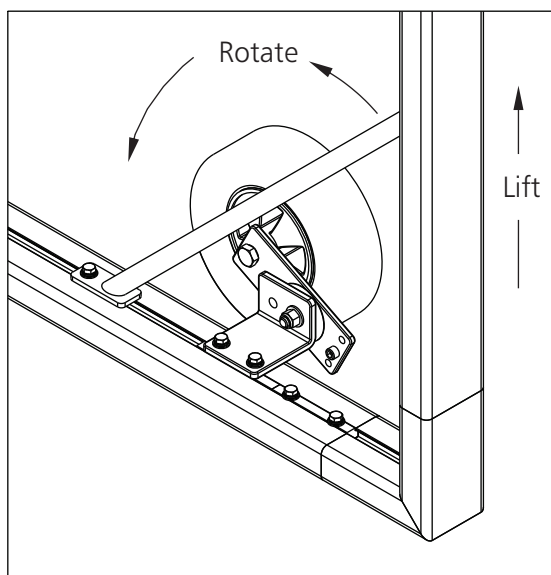


Wheel in down position to move goal.

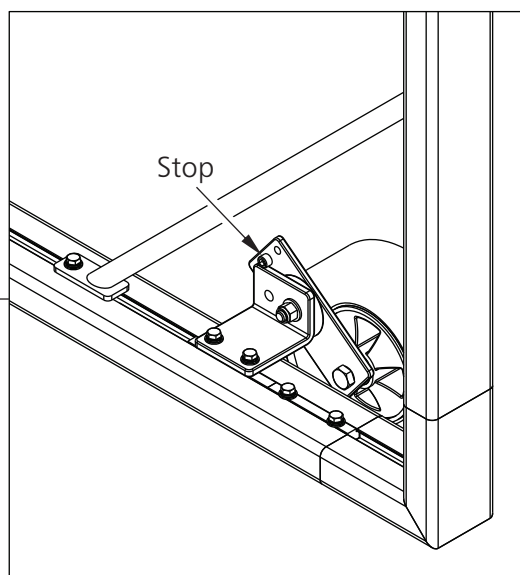


Right Side Wheels

Wheel in up position for play.



Wheel in down position to move goal.



14. Anchor goal when finished.

Go to kwikgoal.com for additional product information.

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