

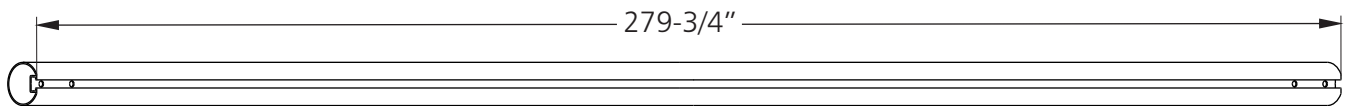


ASSEMBLY INSTRUCTIONS FOR 2B3006, 2B3006W, & 2B3006SW DELUXE EUROPEAN CLUB GOAL

1. Unpack all parts and check for damage that may have occurred during shipping. If damage has occurred, notify trucking company immediately. Lay out all parts. Remove all cardboard or packaging immediately; Wet or damp packaging may damage contents.
2. Read through entire instruction before beginning assembly and installation.

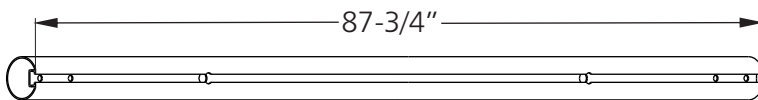
NOTE: Components may be packaged in one or more additional boxes.

Crossbar (2)
(Part# UZ1088)

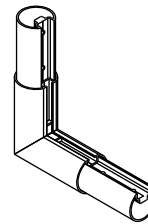


Base (2)

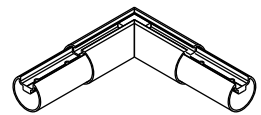
Part#	Goal Model Number	
UZ760	2B3006	2B3006W
UZ1475	2B3006SW	-



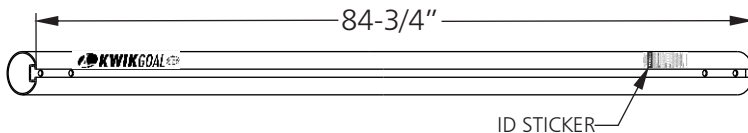
Post Corner (2)
(Part# UZ811)



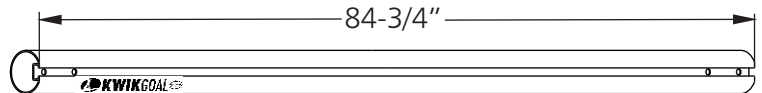
Crossbar Corner (4)
(Part# UZ810)



Left Post (1)
(Part# UZ1516)



Right Post (1)
(Part# UZ1517)



CAUTION

This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use.

All warning and safety labels included with this product must be visible at all times.

Any modifications to this or any Kwik Goal product will void any and all warranties.

140 Pacific Drive Quakertown, PA 18951

(P) 215-536-2200 / (P) 800-531-4252 / (F) 215-536-4309 / (F) 800-778-8869

Visit our website @ kwikgoal.com

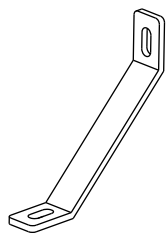
© 2005, Rev 2017 Kwik Goal Ltd.



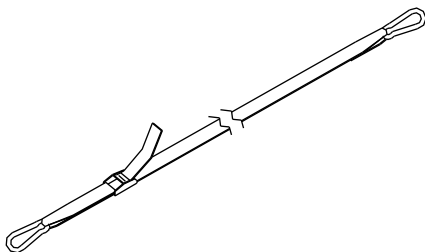
IMPORTANT GOAL SAFETY INSTRUCTIONS
READ CAREFULLY

1. Check for structural integrity and proper connecting hardware before every use. Replace damaged or missing parts or fasteners immediately.
2. Safety/Warning labels must be clearly visible.
3. Securely anchor moveable soccer goals at ALL times.
4. Always instruct players, managers, coaches, trainers, teachers, maintenance workers and all other personnel who might come in contact with the goal, on the safe handling of and potential dangers associated with moveable soccer goals.
5. Always exercise extreme caution when moving goals and provide adequate manpower to move goals of varied sizes and weights. Moveable soccer goals should only be moved by authorized personnel.
6. NEVER allow anyone to climb on the net or goal framework.
7. Moveable soccer goals should only be used on LEVEL fields, NEVER on a slope or hill area.
8. Remove nets when goals are not in use.
9. Most tip-over injuries occur when goals are unattended. Anchor or chain one goal to another or to nearby fence posts, dugouts, or any other similar sturdy fixture when not in use. If this is not practical, store moveable soccer goals in a place where children cannot have access to them.
10. Fully disassemble goals for seasonal storage.

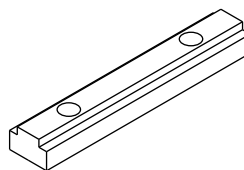
Post Braces (2)
(Part# UZ737)



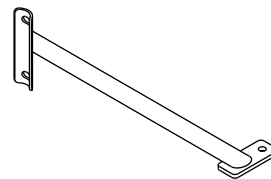
Net Strap (1)
(Part# 10B4406 Pack of 2)



Channel Spacer (12)
(Part# UZ812)



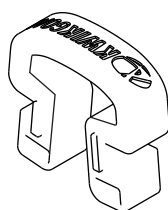
Backstay Brace (2)
(Part# VZ328P2)



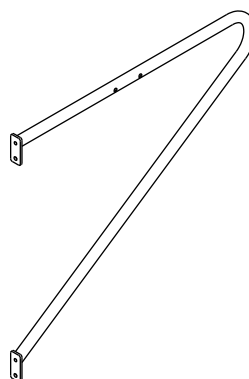
Net (1)
(Part# 3B6826)



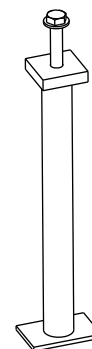
Net Clip (80)
(Part# 10B3101 Pack of 100)



Backstay (2)
(Part# VZ328P1)



Ground Anchor (4)
(Part# 10B103 Pack of 4)



Hardware

Note: Hardware may be packaged separately in one or more boxes. Open all packages before beginning assembly.

3/8" x 1 3/4" Hex Bolt (Part# TZ227)	(28)
3/8" x 7/8" Hex Bolt (Part# TZ249)	(6)
3/8" Lock Washer (Part# TZ65)	(30)
3/8" Flat Washer (Part# TZ60)	(34)
3/8" Lock Nut (Part# TZ197)	(4)
3/8" Square Nut (Part# TZ247)	(6)
5/16" Eyebolt (Part# TZ270)	(2)
5/16" Flat Washer (Part# TZ269)	(2)
5/16" Lock Nut (Part# TZ5)	(2)

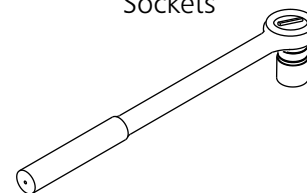
Assembly Tools

1/2", 9/16" & 3/4"
Wrenches

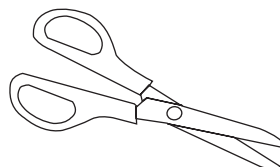


AND

Ratchet with
1/2", 9/16" & 3/4"
Sockets



Scissors



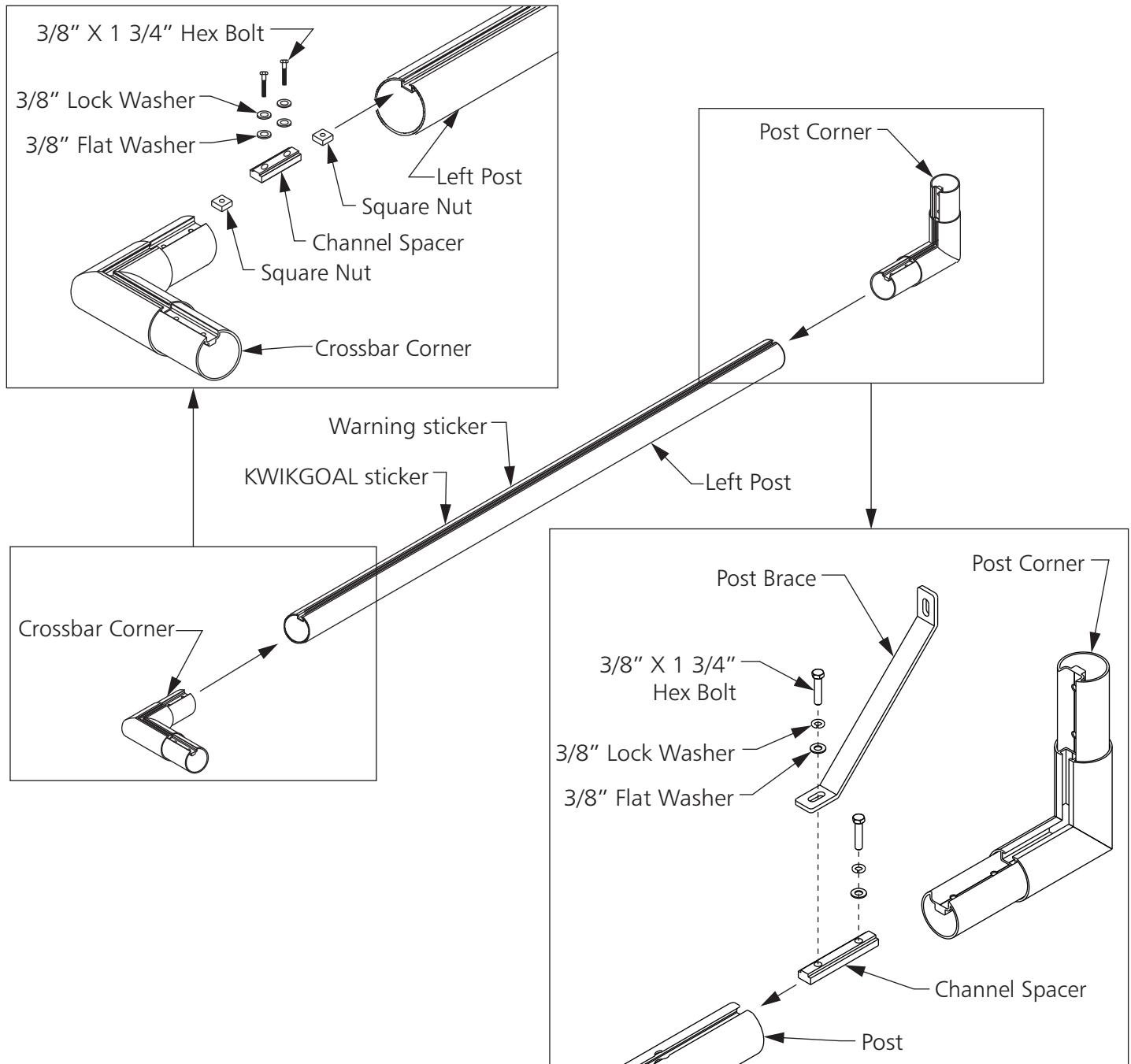
CAUTION

This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use.

All warning and safety labels included with this product must be visible at all times.

Any modifications to this or any Kwik Goal product will void any and all warranties.

3. Attach posts to crossbar corner and post corner as shown. Be sure connections are pressed firmly together before tightening hex bolts. Note: Square nuts will float loose in net channel until step 6.



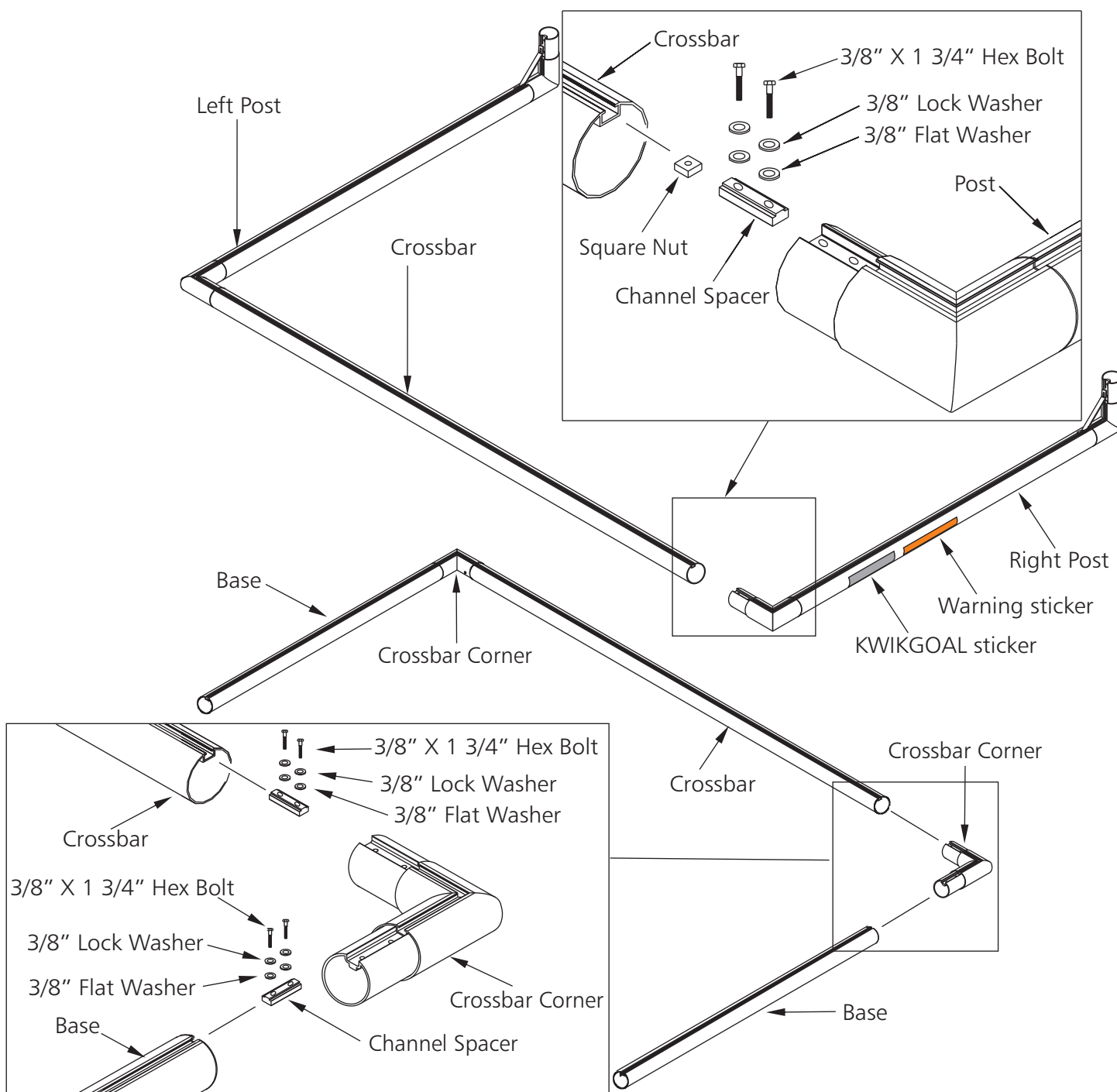
*****CAUTION*****

This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use.

All warning and safety labels included with this product must be visible at all times.

Any modifications to this or any Kwik Goal product will void any and all warranties.

4. Assemble post and bases to crossbars as shown. Be sure connections are pressed firmly together before tightening hex bolts. Note: Square nuts will float loose in net channel until step 6.



*****CAUTION*****

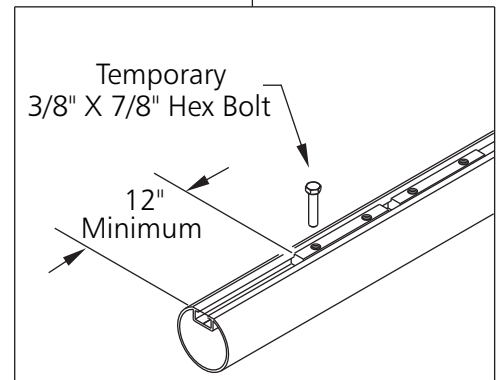
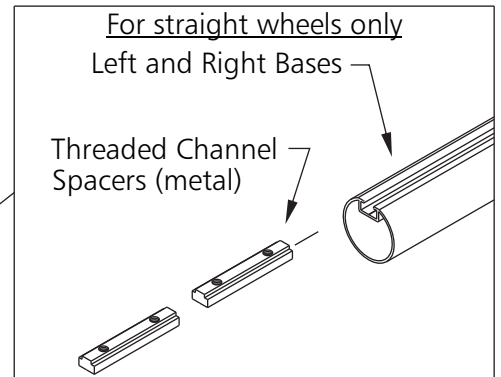
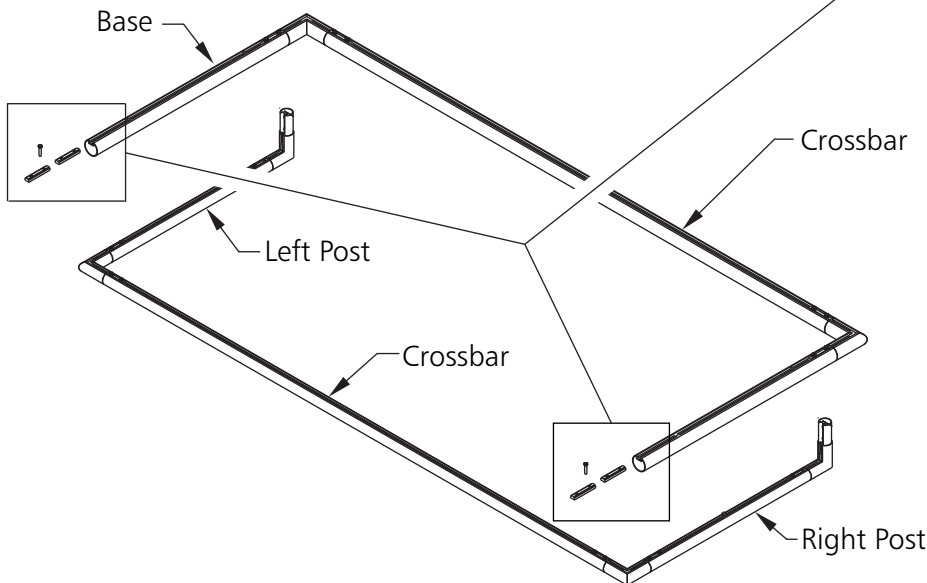
This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use.

All warning and safety labels included with this product must be visible at all times.

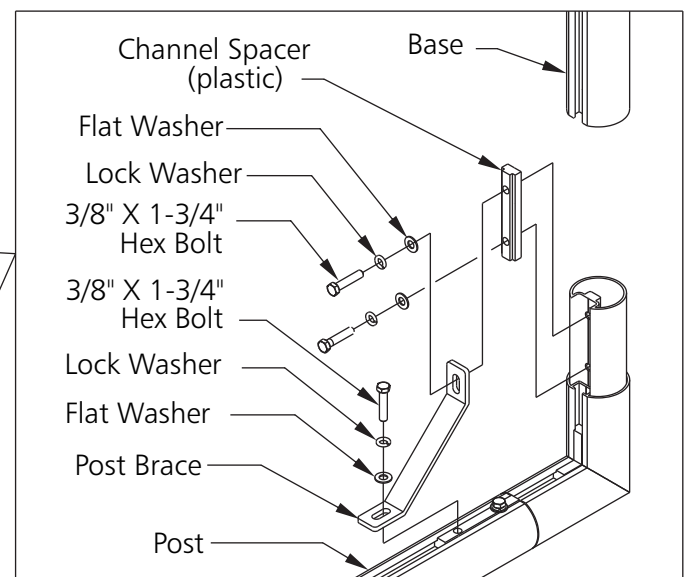
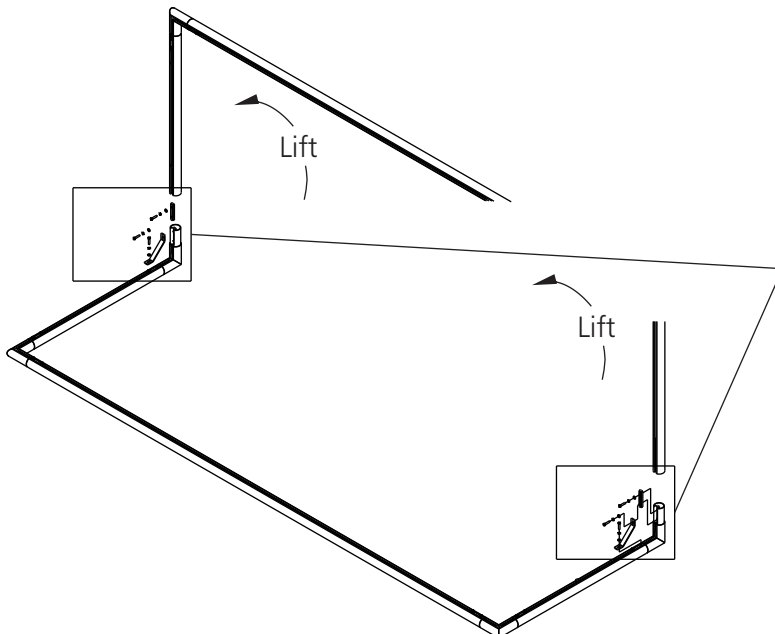
Any modifications to this or any Kwik Goal product will void any and all warranties.

5. 2B3006 (10B410 straight wheels) - continue with step 5.
 2B3006 (no wheels) - skip to step 6.
 2B3006SW (10B414 swivel wheels) - skip to step 6.

Insert two threaded channel spacers from wheel package. To prevent threaded channel spacers from falling out during assembly, temporarily insert a 3/8" hex bolt in last threaded hole of threaded channel spacer and finger tighten only.



6. Lift and insert assembled bases onto assembled posts. Fasten using channel spacers, post braces, and 3/8" hex bolts. Be sure connections are pressed firmly together before tightening hex bolts.



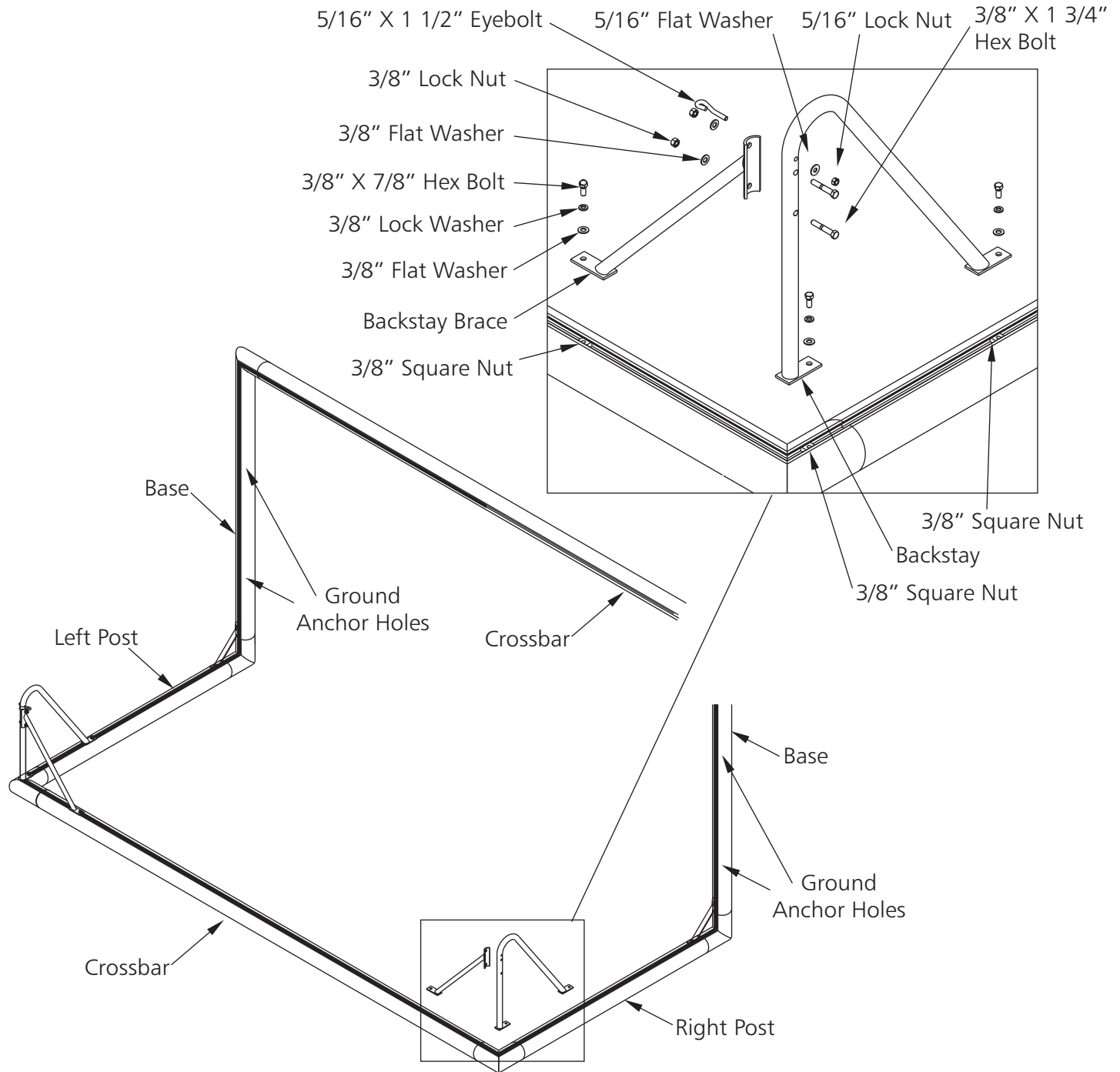
*****CAUTION*****

This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use.

All warning and safety labels included with this product must be visible at all times.

Any modifications to this or any Kwik Goal product will void any and all warranties.

7. Remove 3/8" hex bolts used to temporarily secure channel spacers in bases in step 5. Attach backstays and backstay braces to square nuts as shown.



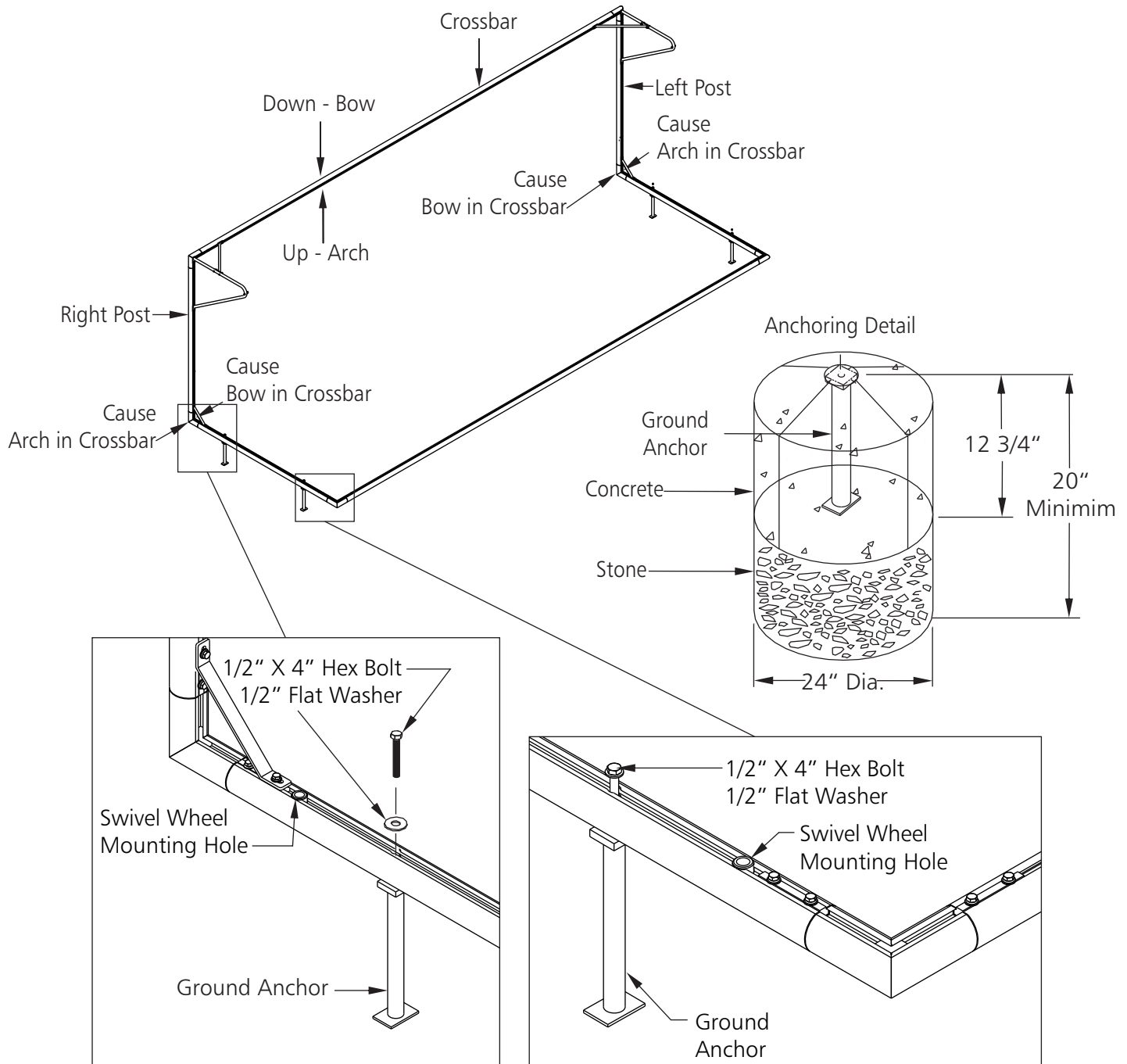
*****CAUTION*****

This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use.

All warning and safety labels included with this product must be visible at all times.

Any modifications to this or any Kwik Goal product will void any and all warranties.

8. Set goal onto bases in desired location and mark anchor hole locations. Move goal and dig holes a minimum of 24" in diameter and 20" deep. (NOTE: Areas subject to heavy ground frost may go as deep as 36".) Attach ground anchors to assembled goal. Set goal in desired installation location with anchors in holes, fill holes as shown, surrounding anchors with concrete. Make sure goal is plumb and level and let concrete cure.



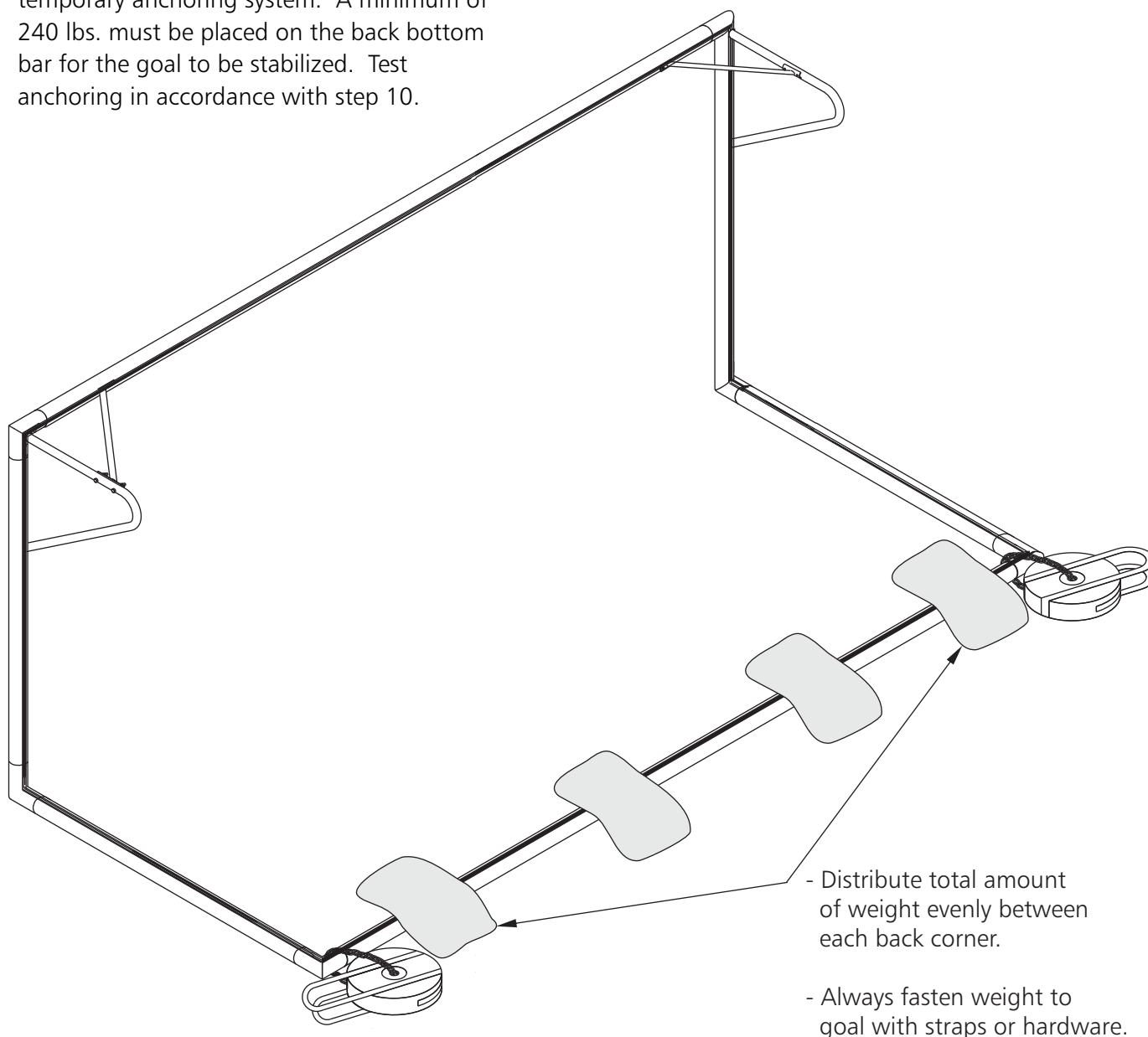
*****CAUTION*****

This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use.

All warning and safety labels included with this product must be visible at all times.

Any modifications to this or any Kwik Goal product will void any and all warranties.

9. The ground anchor and chain leash system supplied is the recommended and the safest method of anchoring your goal. However, counterbalance weight may be used as a temporary anchoring system. A minimum of 240 lbs. must be placed on the back bottom bar for the goal to be stabilized. Test anchoring in accordance with step 10.



*****CAUTION*****

This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use.

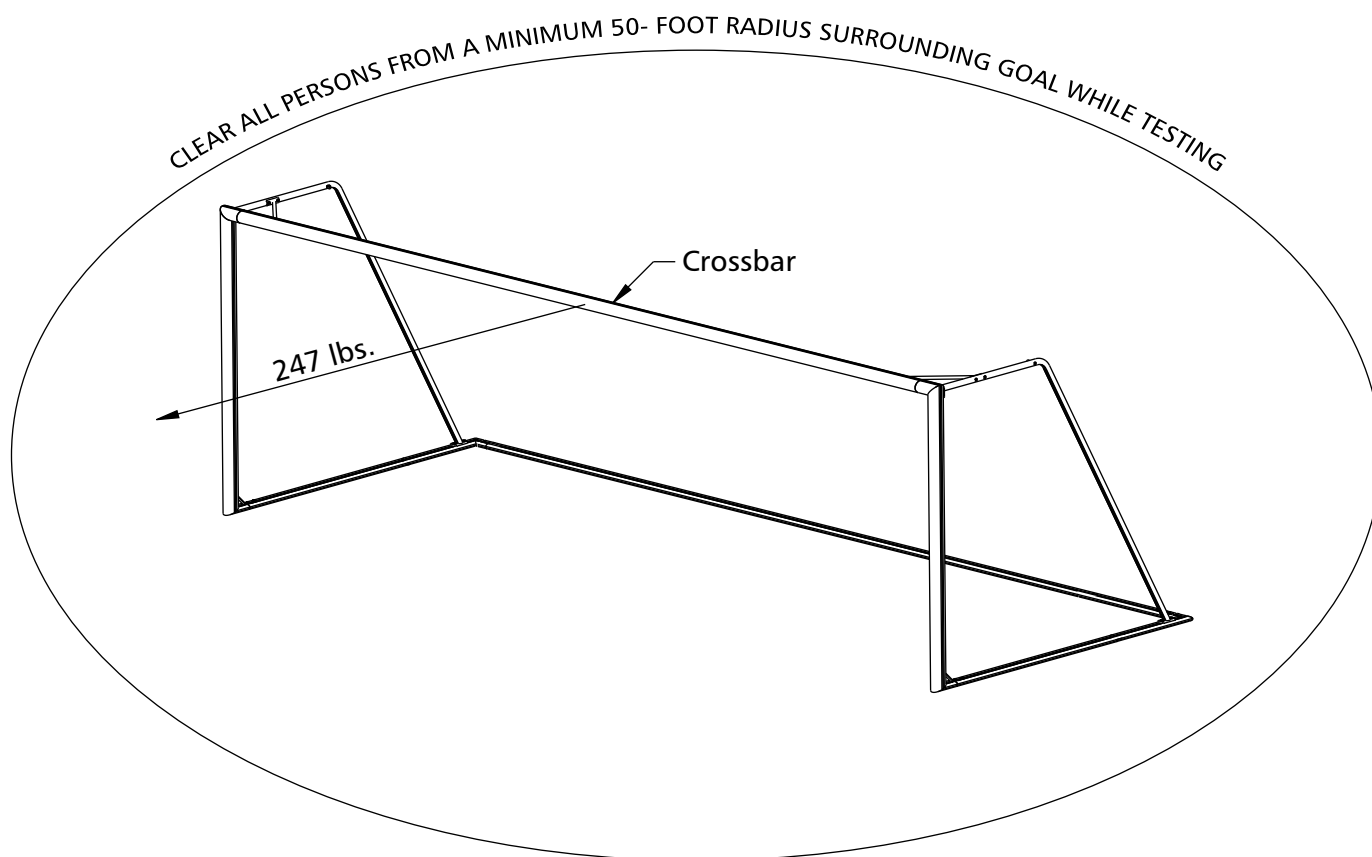
All warning and safety labels included with this product must be visible at all times.

Any modifications to this or any Kwik Goal product will void any and all warranties.

10. After installing, test as described below to verify effectiveness of anchor system. If applicable, allow concrete to fully cure before testing.

ANCHOR TEST

1. Clear all persons from a minimum 50 foot radius surrounding the goal.
2. Verify goal is attached to anchors according to instruction.
3. Apply a horizontal pull force of 247 lbs. to the center of the crossbar for 60 - 70 seconds.
Full safety precautions must be taken while performing test.
4. If goal overturns during application of force or does not return to an upright position after removing force, an alternate anchoring system must be used



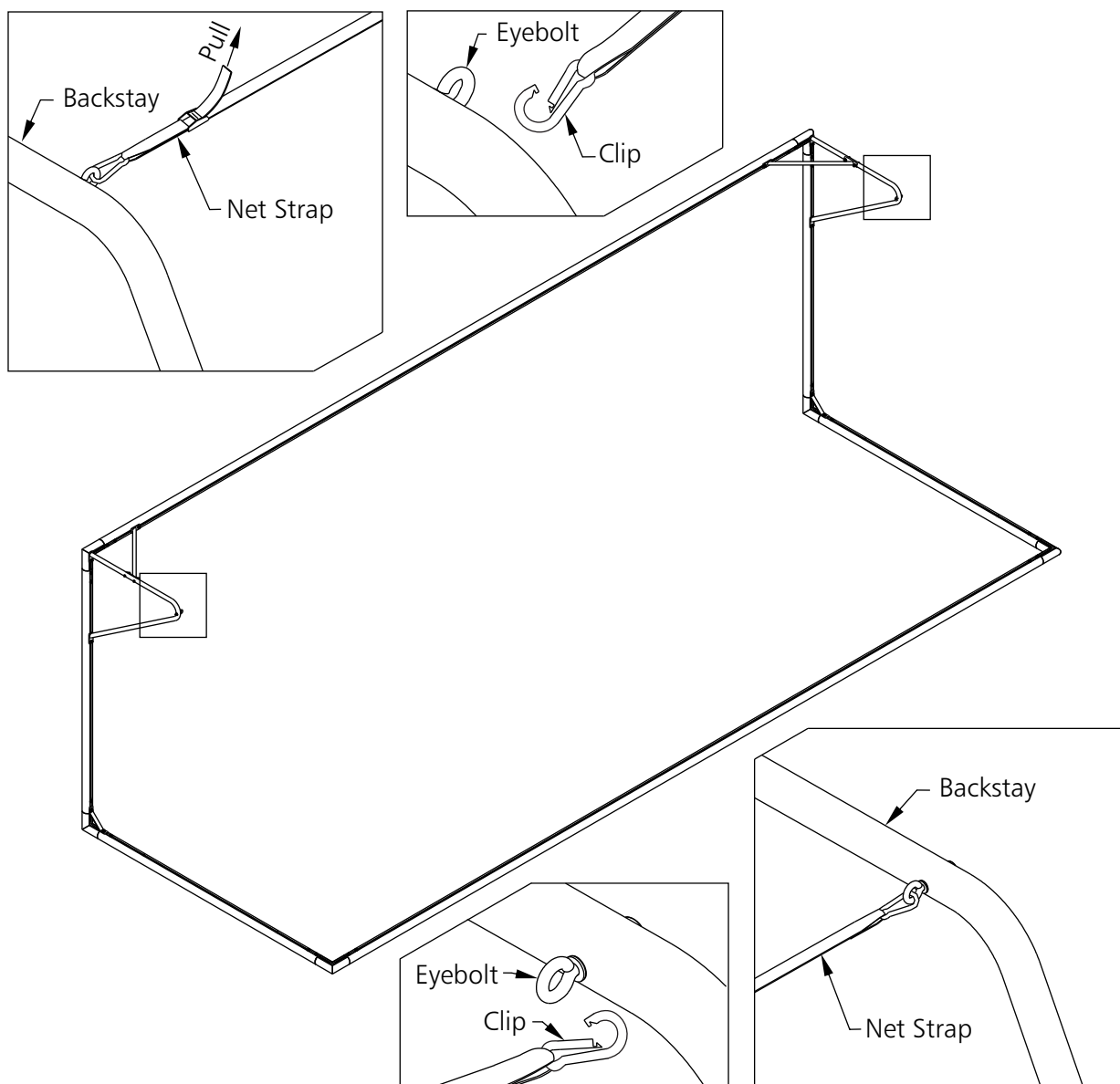
CAUTION

This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use.

All warning and safety labels included with this product must be visible at all times.

Any modifications to this or any Kwik Goal product will void any and all warranties.

11. Attach net strap to the eyebolts in the backstays as shown. Pull net strap tight as shown. **(NOTE: Do not over tighten net strap. Over tightening may damage goal.)** Excess strap can be trimmed to length. Leave 12" to 18" of excess strap for ease of removal and re-installation. **(Note: To keep end of adjustable strap from fraying, ends can be melted after being cut.)** Tie all excess strap to itself to prevent from hanging in goal area.



*****CAUTION*****

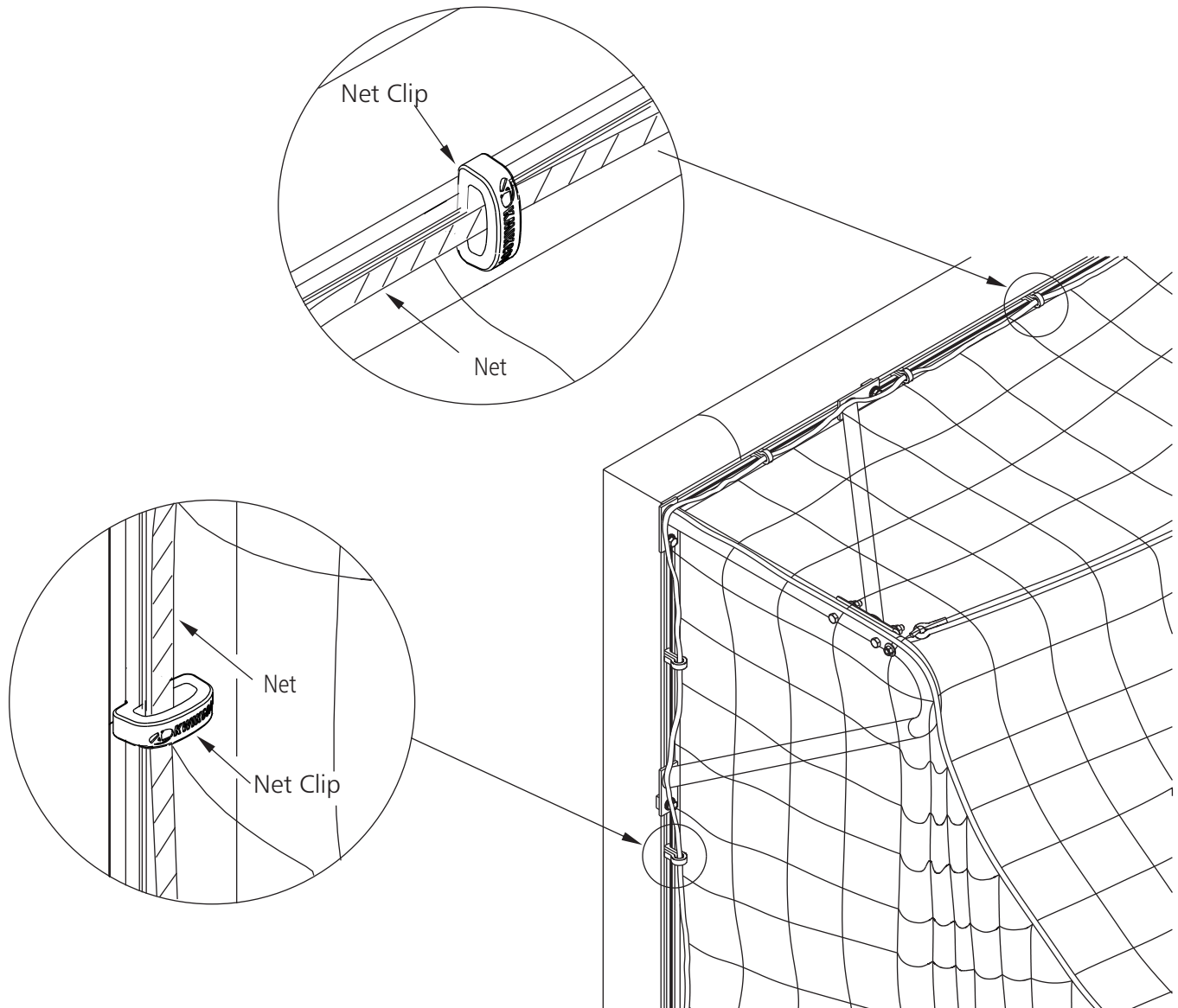
This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use.

All warning and safety labels included with this product must be visible at all times.

Any modifications to this or any Kwik Goal product will void any and all warranties.

12. To attach net to goal, place base of net clip into channel and turn 90 degrees to lock into place. NOTE: BE SURE GOAL IS PROPERLY ANCHORED BEFORE ATTEMPTING TO ATTACH OR REMOVE NET.

CAUTION: DO NOT ATTEMPT TO CLIMB ON GOAL WHILE ATTACHING NET.



Go to kwikgoal.com for additional product information.

*****CAUTION*****

This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use.

All warning and safety labels included with this product must be visible at all times.

Any modifications to this or any Kwik Goal product will void any and all warranties.

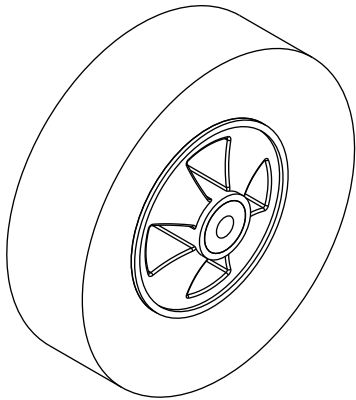


ASSEMBLY INSTRUCTIONS FOR 10B410 (WHEEL OPTION FOR EUROPEAN CLUB GOALS)

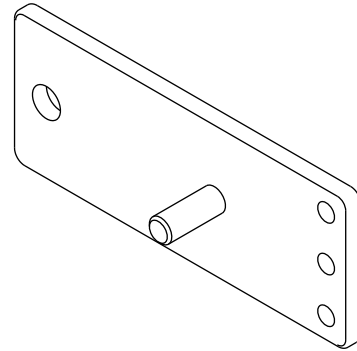
1. Unpack all parts and check for damage that may have occurred during shipping. If damage has occurred, notify trucking company immediately. Lay out all parts. Remove all cardboard and packaging immediately. Wet or damp packaging may damage contents.
2. Read through entire instruction before beginning assembly and installation.

Parts

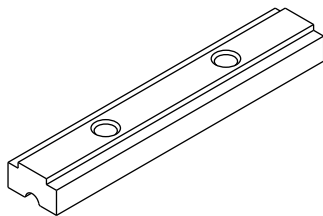
Tire and Wheel Assembly (4)
(Part# VZ349)



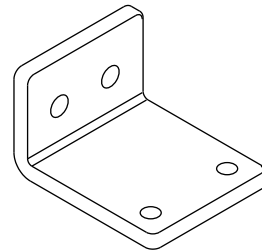
Stop Plate (4)
(Part# UZ1254)



Threaded Channel Spacer (4)
(Part# UZ691)



Mounting Bracket (4)
(Part# UZ1001)



CAUTION

This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.).

Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use. All warning and safety labels included with this product must be visible at all times.
Any modifications to this or any Kwik Goal product will void any and all warranties.

Hardware

Note: Hardware may be packaged separately in one or more boxes. Open all packages before beginning assembly.

3/8" x 1" Hex Bolt (Part# TZ1)	(8)
3/8" x 3/4" Socket Head Capscrew (Part# TZ208)	(4)
3/8" Lock Washer (Part# TZ65)	(8)
3/8" Flat Washer (Part# TZ60)	(8)
3/8" Lock Nut (Part# TZ370)	(4)
1/2" Flat Washer (Part# TZ297)	(4)
1/2" Lock Nut (Part# TZ28)	(4)
5/8" x 3 1/2" Hex Bolt (Part# TZ369)	(4)
5/8" Lock Nut (Part# TZ294)	(4)
5/8" Jam Nut (Part# TZ108)	(4)
Large Nylon Washer (Part# TZ204)	(4)
Anti-Seize (Part# VZ327)	(1)

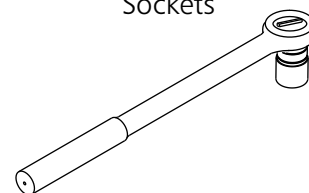
Assembly Tools

9/16", 3/4" & 15/16" Wrenches



AND

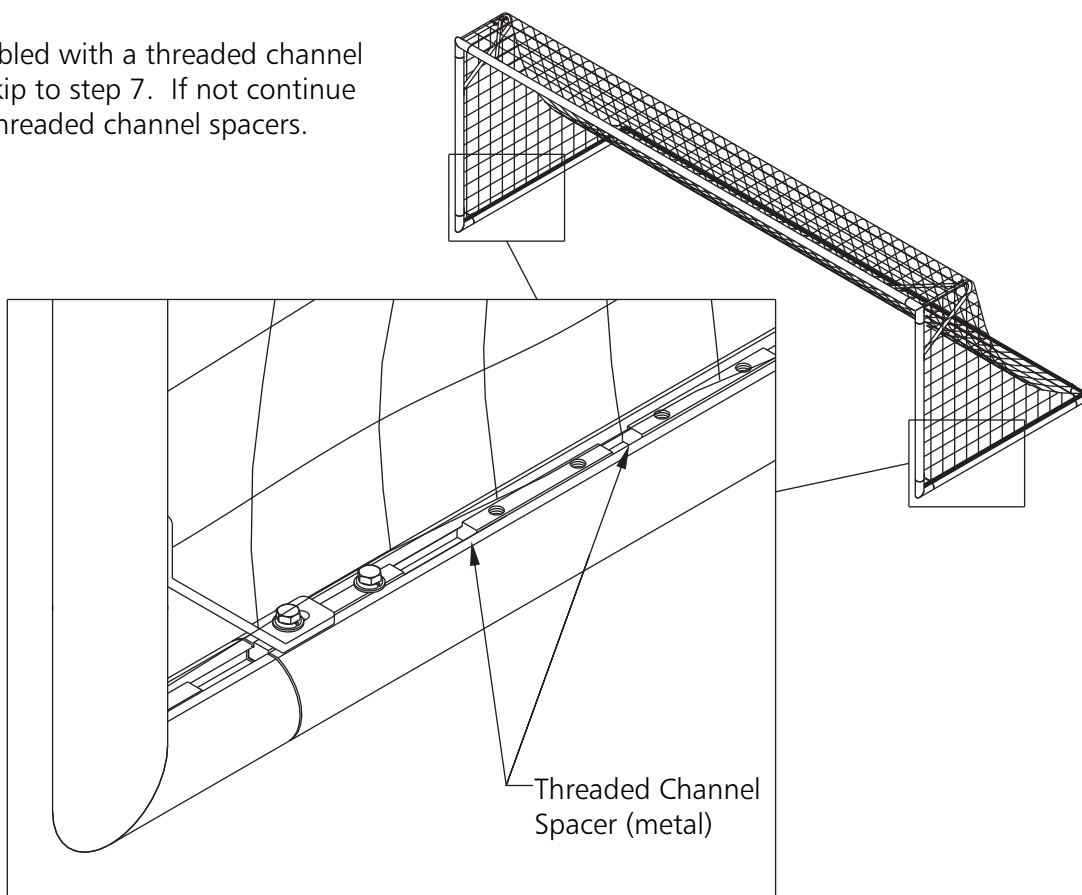
Ratchet with 9/16", 3/4" & 15/16" Sockets



5/16" Hex Wrench



3. If goal has been assembled with a threaded channel spacer in each base, skip to step 7. If not continue with step 4 to install threaded channel spacers.



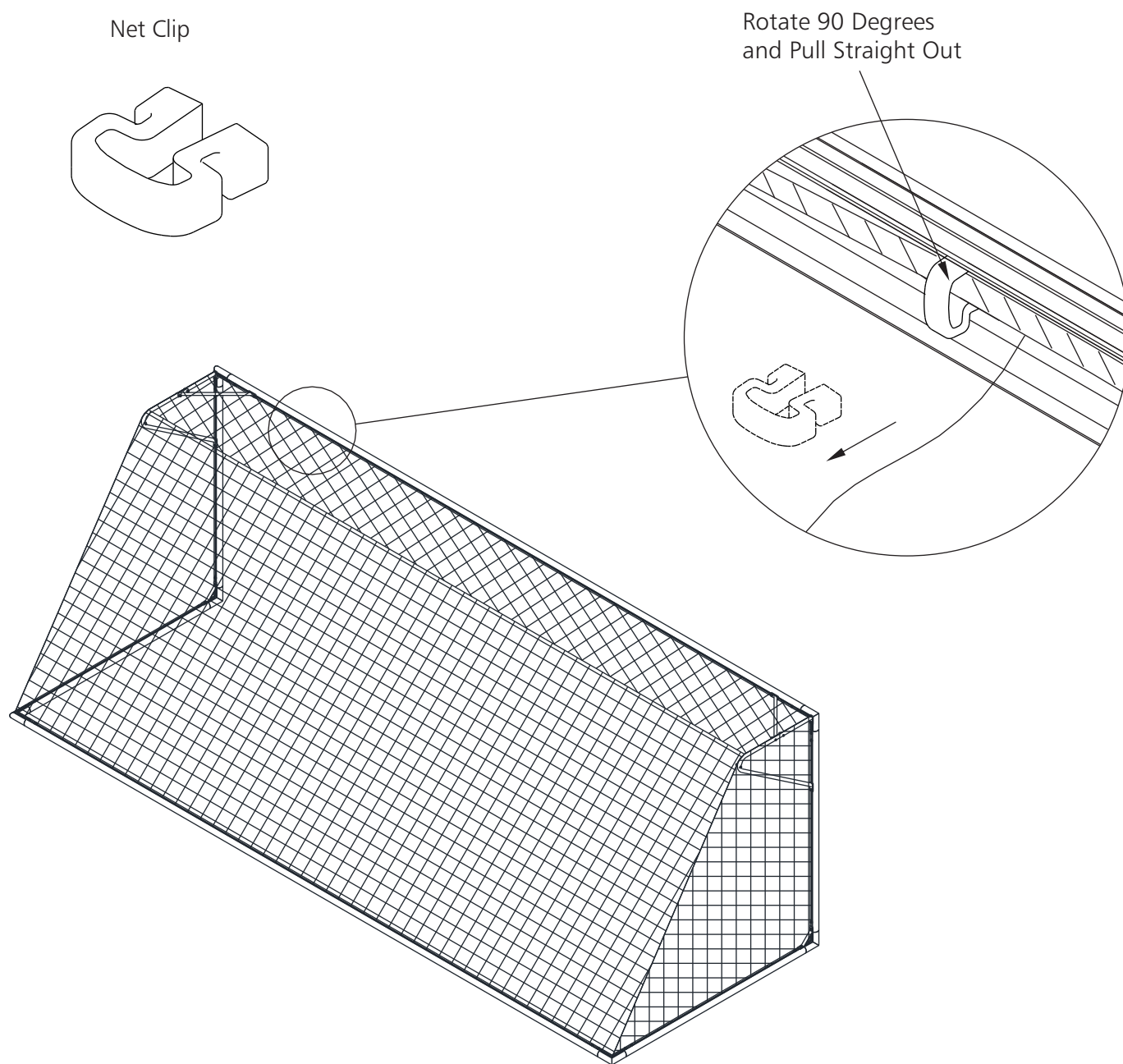
CAUTION

This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.).

Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use. All warning and safety labels included with this product must be visible at all times.

Any modifications to this or any Kwik Goal product will void any and all warranties.

4. Remove net clips from base frame.



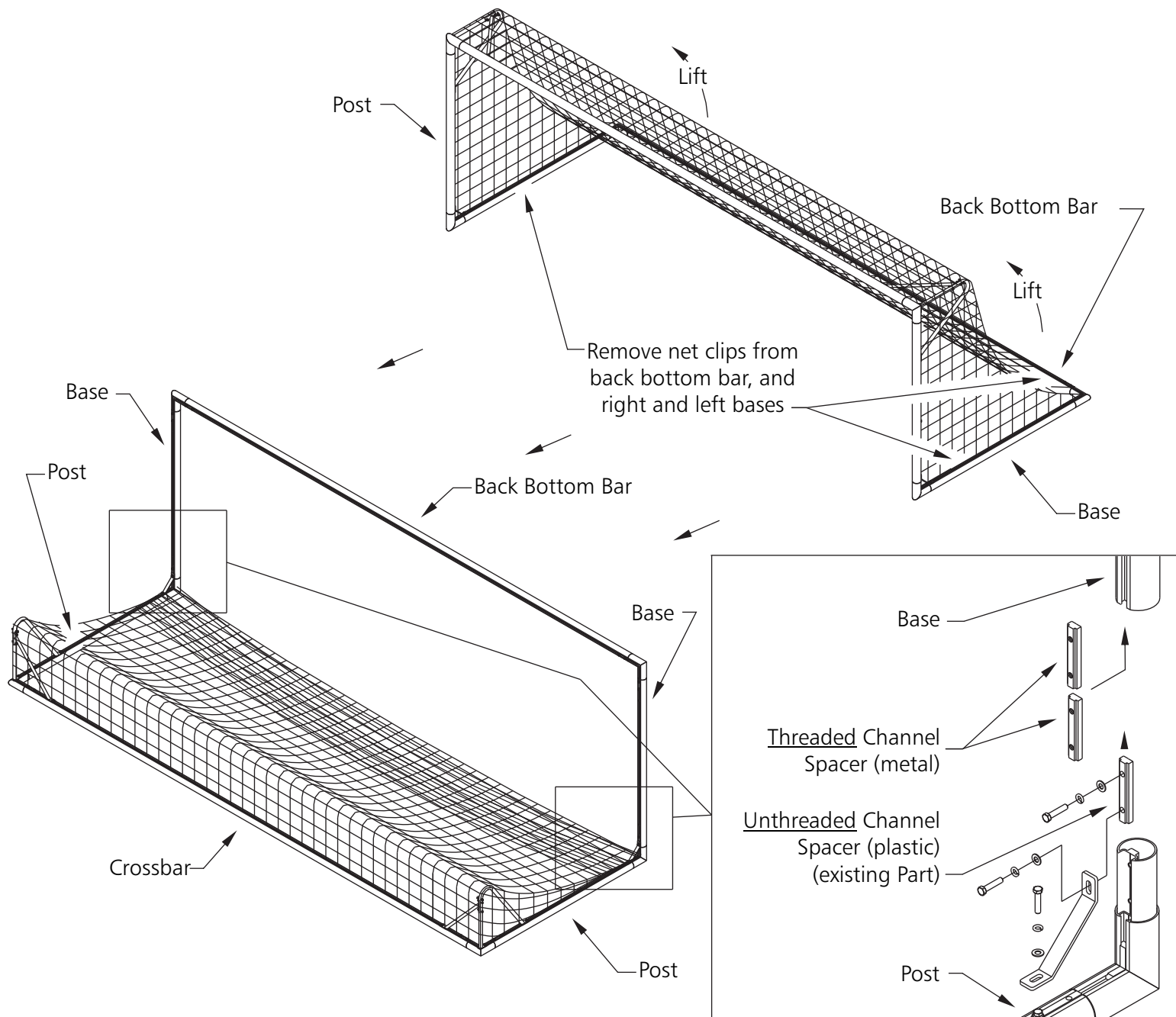
*****CAUTION*****

This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.).

Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use. All warning and safety labels included with this product must be visible at all times.

Any modifications to this or any Kwik Goal product will void any and all warranties.

5. Turn goal onto posts. Remove left and right bases from posts and insert two threaded channel spacer into each base.



6. Re-assemble bases and post braces. Replace any worn or damaged hardware prior to assembly.

*****CAUTION*****

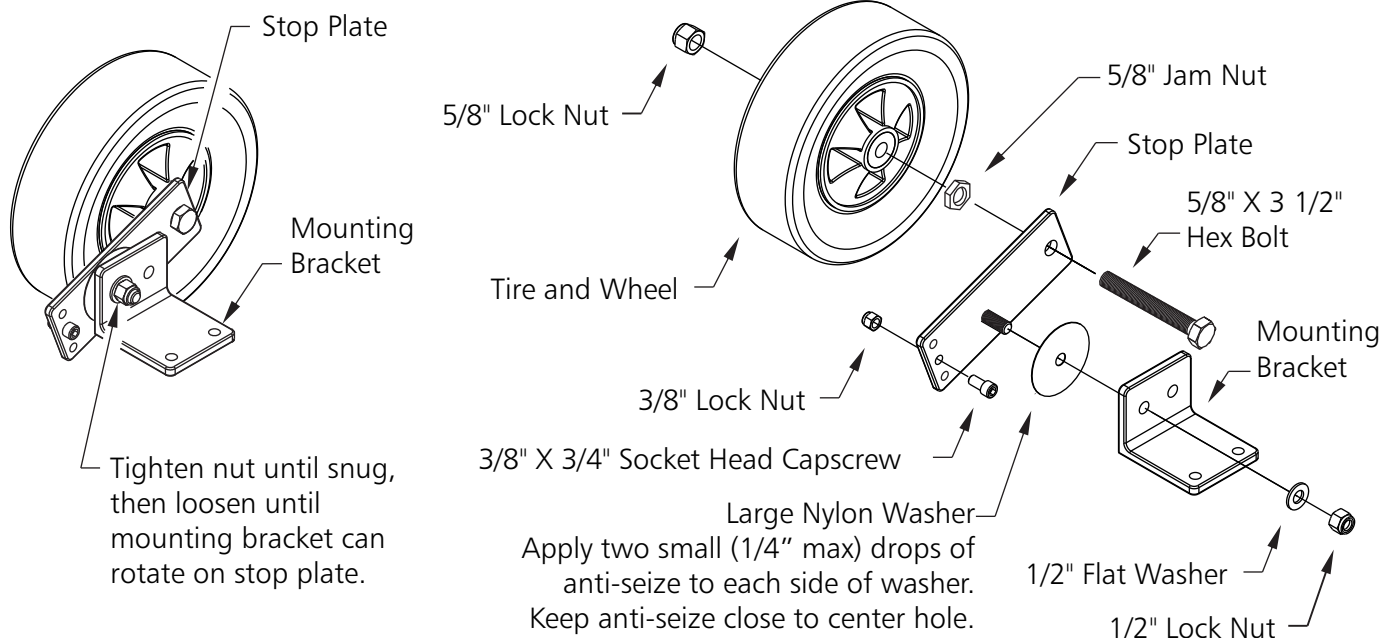
This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.).

Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use. All warning and safety labels included with this product must be visible at all times.

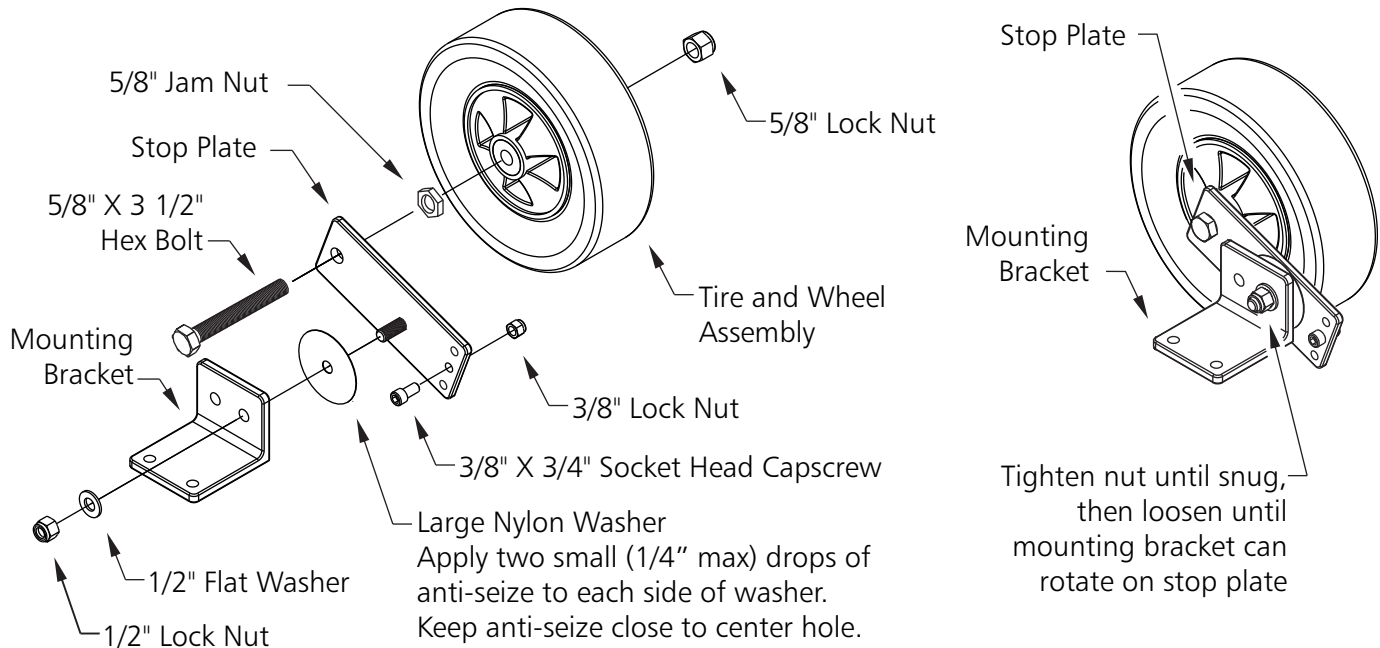
Any modifications to this or any Kwik Goal product will void any and all warranties.

7. Assemble left and right wheel assemblies.

Left Side Wheel



Right Side Wheel



*****CAUTION*****

This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.).

Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use. All warning and safety labels included with this product must be visible at all times. Any modifications to this or any Kwik Goal product will void any and all warranties.

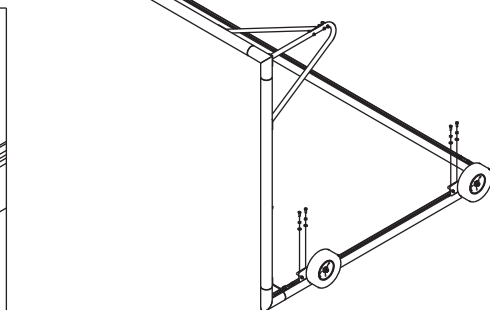
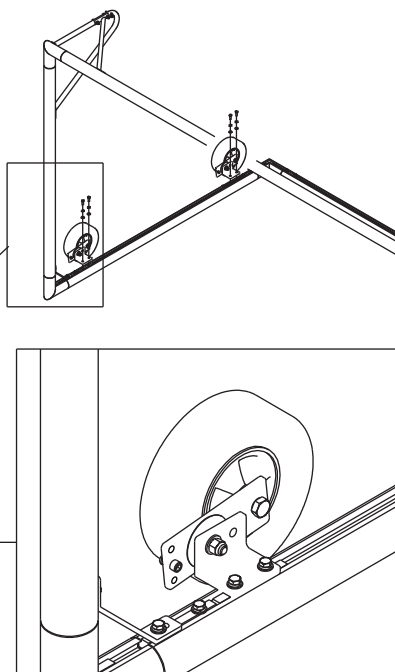
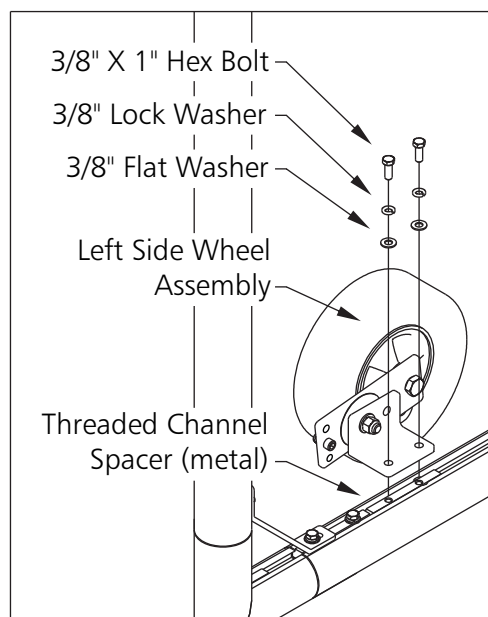
8. Attach left and right wheel assemblies to bases using 3/8" hex bolts, and threaded channel spacers.

Do not cover anchor holes.

Left Side Wheel

NOTE:

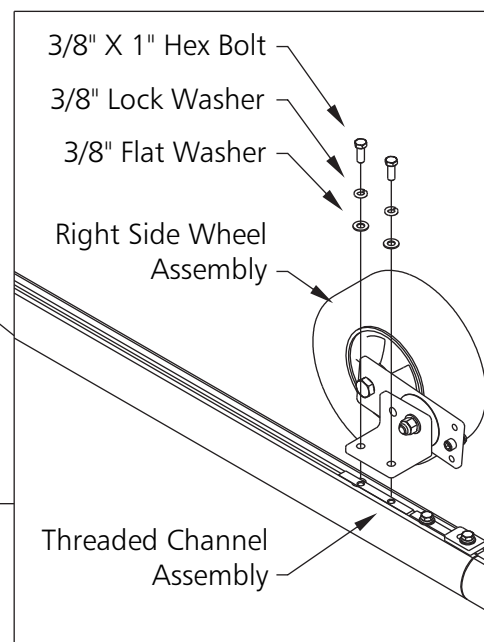
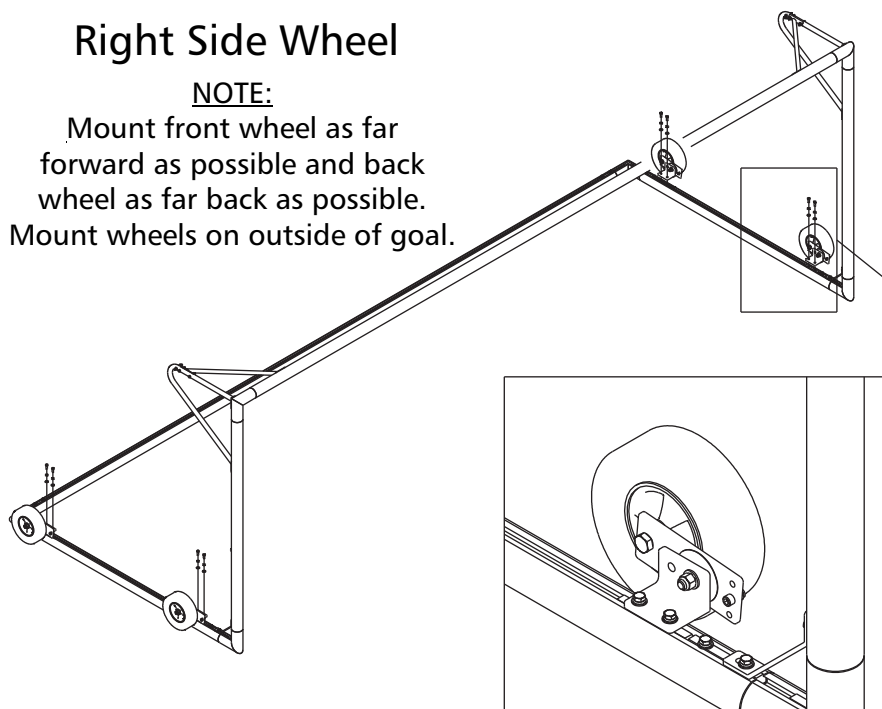
Mount front wheel as far forward as possible and back wheel as far back as possible. Mount wheels on outside of goal.



Right Side Wheel

NOTE:

Mount front wheel as far forward as possible and back wheel as far back as possible. Mount wheels on outside of goal.



CAUTION

This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.).

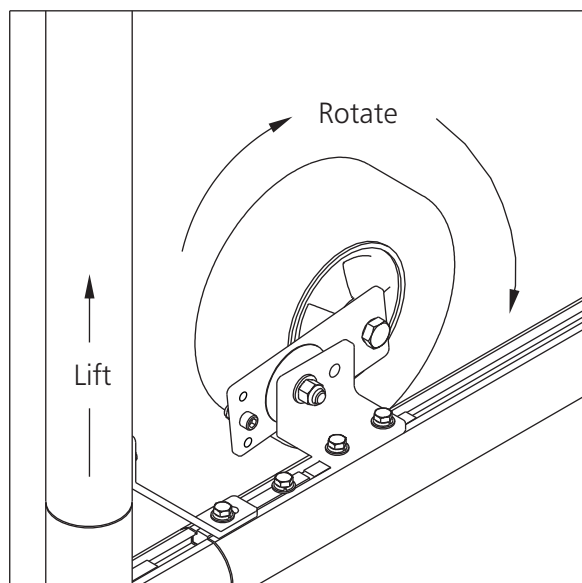
Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use. All warning and safety labels included with this product must be visible at all times.

Any modifications to this or any Kwik Goal product will void any and all warranties.

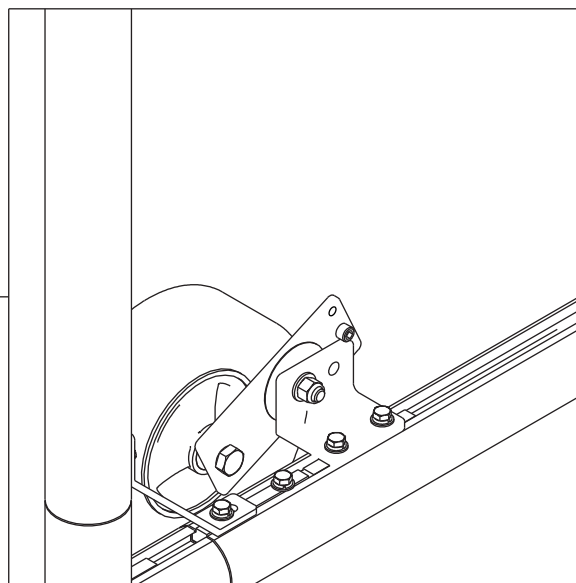
9. Lift goal and rotate wheels to down position to move goal.

Left Side Wheel

Wheel in up position for play.

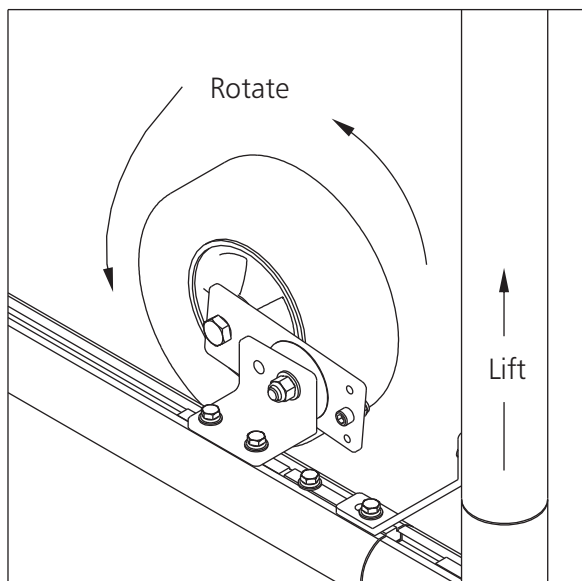


Wheel in down position to move goal.

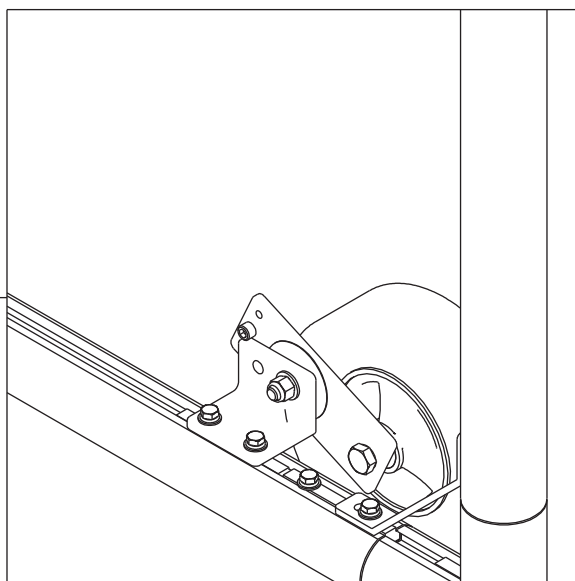


Right Side Wheel

Wheel in up position for play.



Wheel in down position to move goal.



10. Anchor goal when finished.

Go to kwikgoal.com for additional product information.

CAUTION

This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.).

Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use. All warning and safety labels included with this product must be visible at all times.

Any modifications to this or any Kwik Goal product will void any and all warranties.