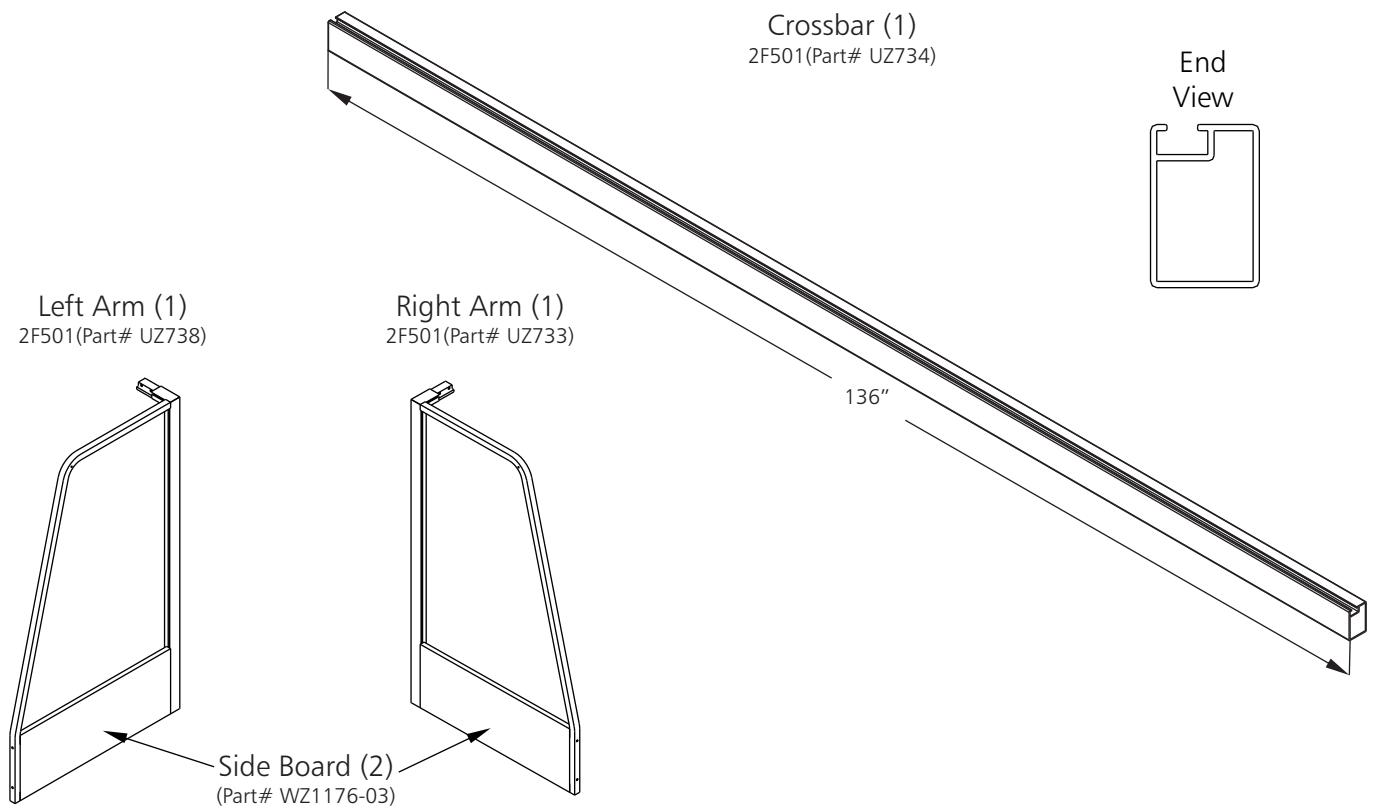




ASSEMBLY INSTRUCTIONS FOR 2F501 FIELD HOCKEY GOAL

1. Unpack all parts and check for damage that may have occurred during shipping. If damage has occurred, notify Kwik Goal immediately. Lay out all parts. Remove all cardboard and packaging immediately. Wet or damp packaging may damage contents.
2. Read through entire instruction before beginning assembly and installation.
3. A minimum of two qualified persons are required to assemble this goal.

NOTE: Components may be packaged in one or more additional boxes.

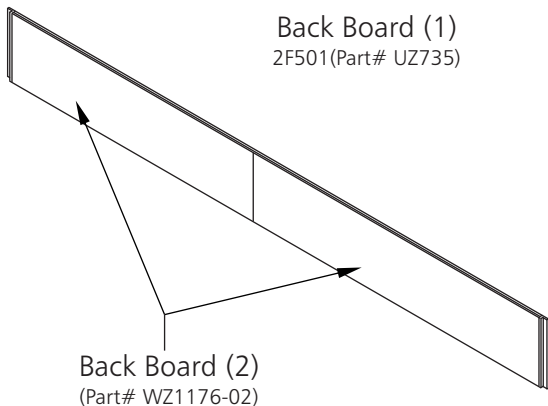


*****CAUTION*****

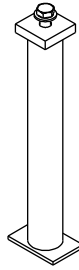
This equipment has been designed to be used for the game of field hockey only. Field equipment must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or equipment framework at anytime! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Equipment not in use must be disassembled and properly stored in a safe, secure area. Assembled field equipment should not be left unattended. Remove nets when equipment is not in use. Do not use this equipment during the threat of high winds. Field equipment must be checked for safety before and after each use. All warning and safety labels included with this product must be visible at all times. Any modifications to this or any Kwik Goal product will void any and all warranties.

**⚠ WARNING****IMPORTANT GOAL SAFETY INSTRUCTIONS**
READ CAREFULLY

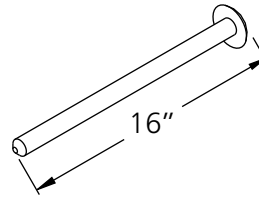
1. Check for structural integrity and proper connecting hardware before every use. Replace damaged or missing parts or fasteners immediately.
2. Safety/Warning labels must be clearly visible.
3. Securely anchor moveable goals at ALL times.
4. Always instruct players, managers, coaches, trainers, teachers, maintenance workers and all other personnel who might come in contact with the goal, on the safe handling of and potential dangers associated with moveable goals.
5. Always exercise extreme caution when moving goals and provide adequate manpower to move goals of varied sizes and weights. Moveable goals should only be moved by authorized personnel.
6. NEVER allow anyone to climb on the net or goal framework.
7. Moveable goals should only be used on LEVEL fields, NEVER on a slope or hill area.
8. Remove nets when goals are not in use.
9. Most of the tip-over injuries occurred when goals were unattended. Anchor or chain one goal to another or to nearby fence posts, dugouts, or any other similar sturdy fixture when not in use. If this is not practical, store moveable goals in a place where children cannot have access to them.
10. Fully disassemble goals for seasonal storage.



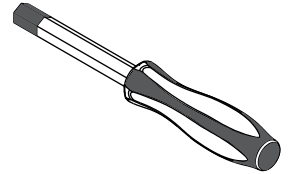
Ground Anchor (4)
Includes Hex Bolt
and Flat Washer
(Part# 10B103 Set of 4)



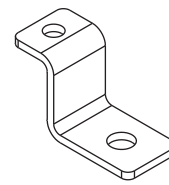
Ground
Anchor Peg (4)
(Part# 10B1404 Pack of 4)



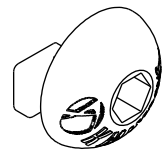
Secure Net Clip
Driver (1)
(Part# VZ140)



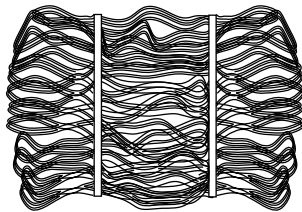
Anchor Plate (4)
(Part# UZ736)



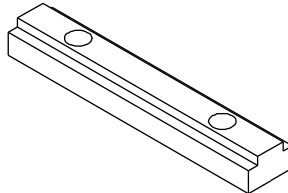
Secure Net Clip (50)
(Part# 10B3401 Pack of 100)



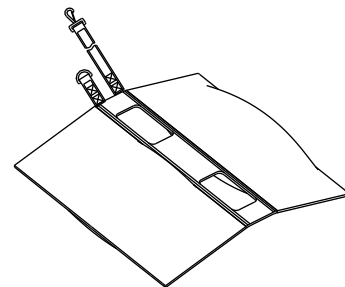
Net (1)
2F501(Part# 3F501)



Channel Spacer (2)
(Plastic)
(Part# UZ812)



Anchor Bag (2)
(Part# 10B1605)



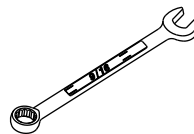
Hardware

Note: Hardware may be packaged separately in one or more boxes. Open all packages before beginning assembly.

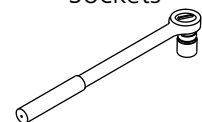
1/4" x 2" Eye Bolt (Part# TZ23)	(2)
1/4" Lock Nut (Part# TZ19)	(2)
1/4" Flat Washer (Part# TZ147)	(2)
3/8" X 1-1/4" Hex Bolt (Part# TZ59)	(4)
3/8" X 2-1/2" Hex Bolt (Part# TZ165)	(4)
3/8" Lock Nut (Part# TZ197)	(4)
3/8" Flat Washer (Part# TZ60)	(12)
3/8" Lock Washer (Part# TZ65)	(4)
7/16" X 3-1/2" Bolt Carriage (Part# TZ230)	(4)
7/16" Hex Nut (Part# TZ211)	(4)
7/16" Lock Washer (Part# TZ210)	(4)
7/16" Flat Washer (Part# TZ171)	(4)

Assembly Tools

7/16", 9/16", 5/8" & 3/4" Wrenches AND Ratchet with 7/16", 9/16", 11/16" & 3/4" Sockets



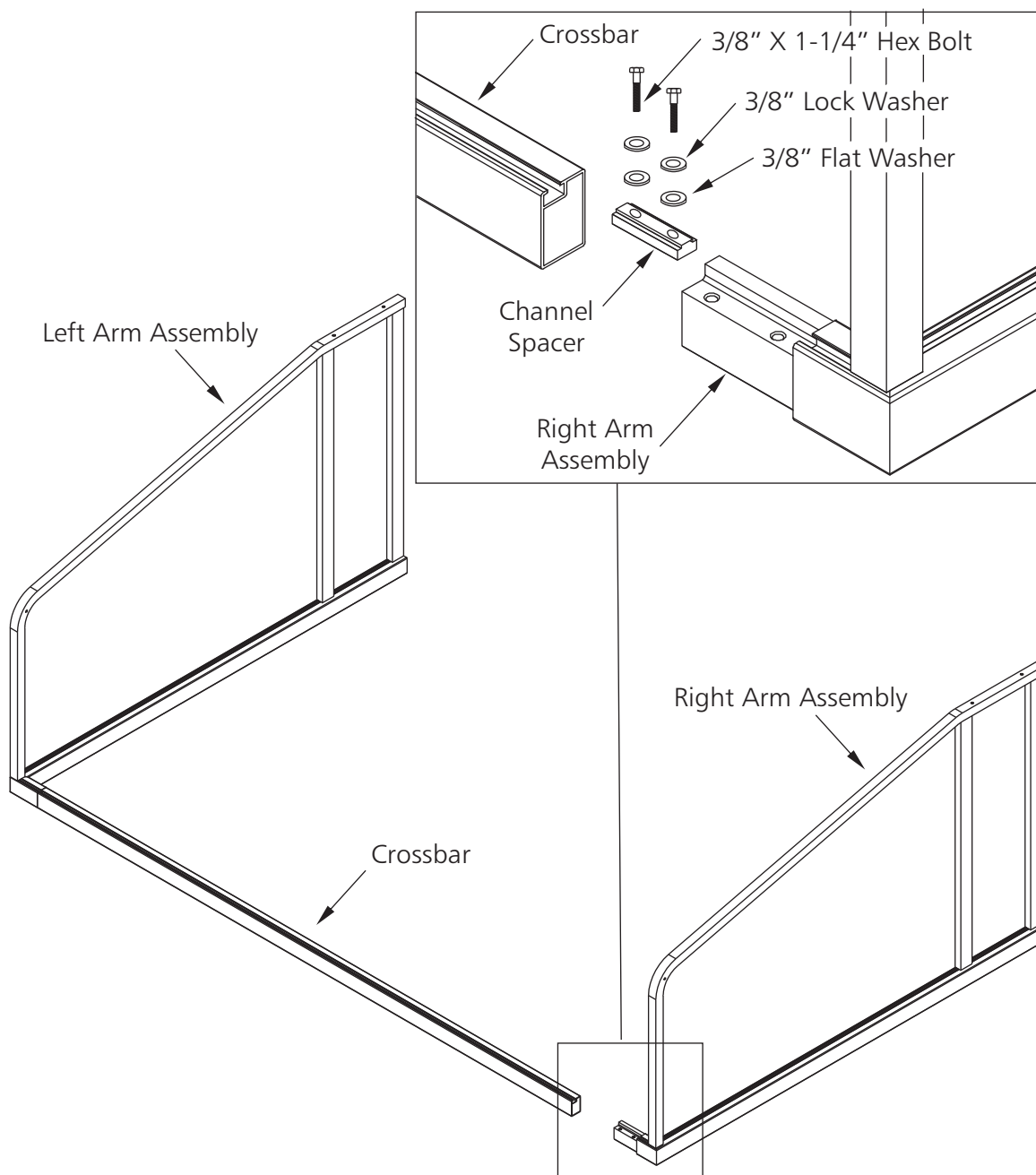
AND



CAUTION

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4. Lay out right arm assembly and left arm assembly face down on turf as shown. Insert channel spacers into channel on each side of crossbar. Insert sleeve of left and right arm assemblies into crossbar. Line up all holes. Connect crossbar with hex bolts as shown. Press joints together firmly before tightening bolts.
CAUTION: DO NOT OVER TIGHTEN BOLTS.

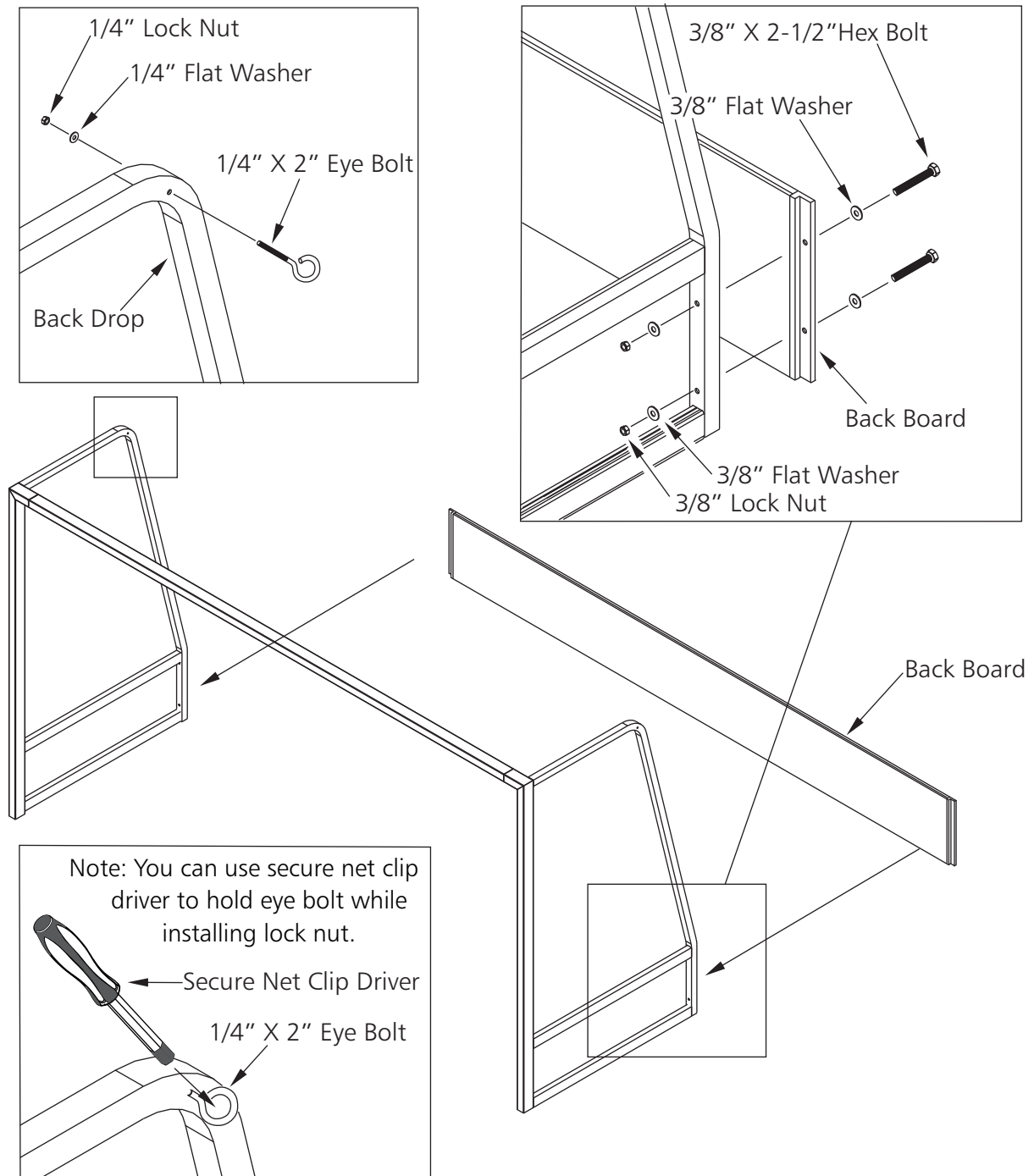


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5. Attach back board and fasten eye bolt to back drop on left and right arm assemblies as shown.

IMPORTANT: FIELD HOCKEY BOARDS HAVE BEEN DESIGNED FOR GAME USE ONLY. CLOSE-RANGE SCORING PRACTICE WILL CAUSE PERMANENT DAMAGE TO BOARDS.

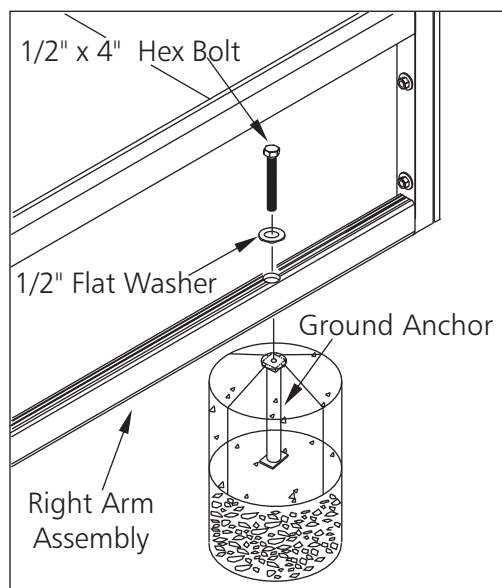
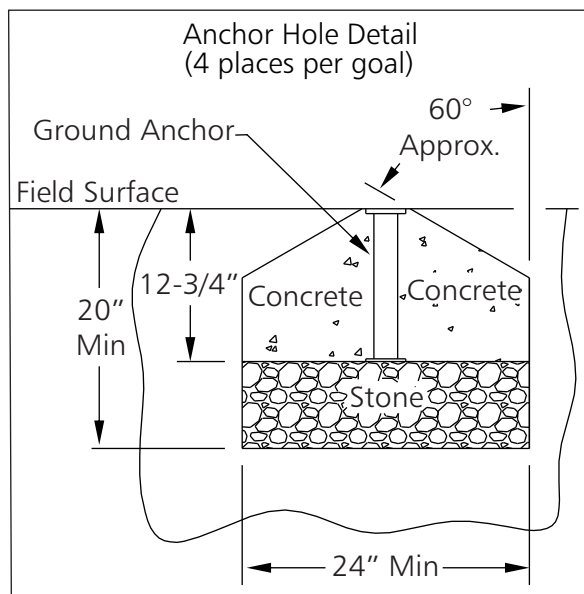


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6. For ground anchor use, mark ground anchor hole location, move goal and dig holes a minimum of 24" in diameter and 20" deep as shown. Areas subject to heavy ground frost may go as deep as 36". Attach ground anchors to assembled goal and secure with coated bolts. Set goal in desired installation location with anchors in holes. Fill area surrounding the anchor with concrete. Fill area surrounding the anchor with concrete.

NOTE: When removing goal from field location, be sure to disassemble and store in a safe place to prevent injury. (If ground anchors are used, insert red ground anchor caps into exposed ground anchor holes to prevent damage to threads.)



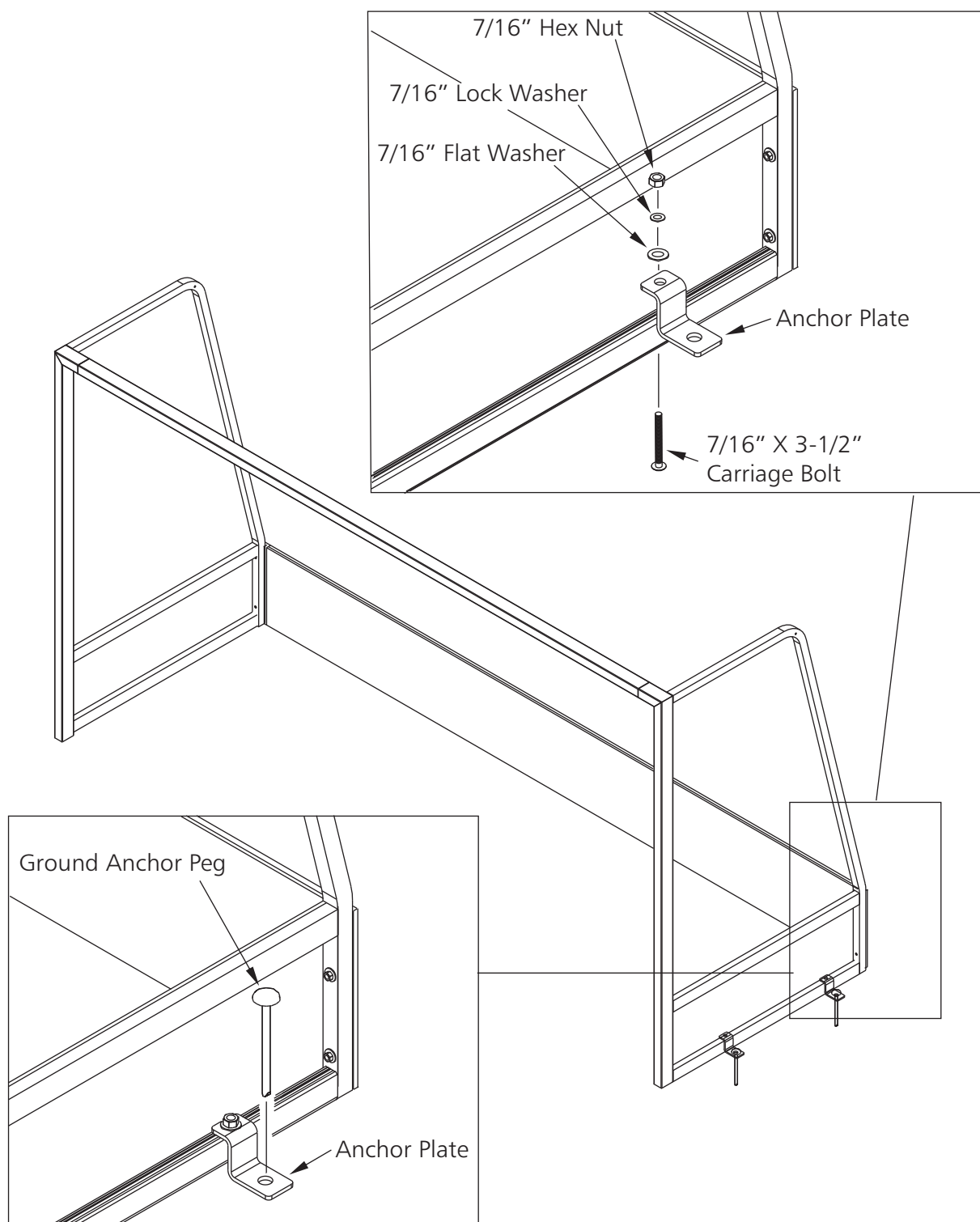
IMPORTANT

Ground anchors are the recommended and safest method of anchoring your goal.
For anchoring options see steps 7 or 10.

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7. For ground anchor peg use only, attach anchor plate.

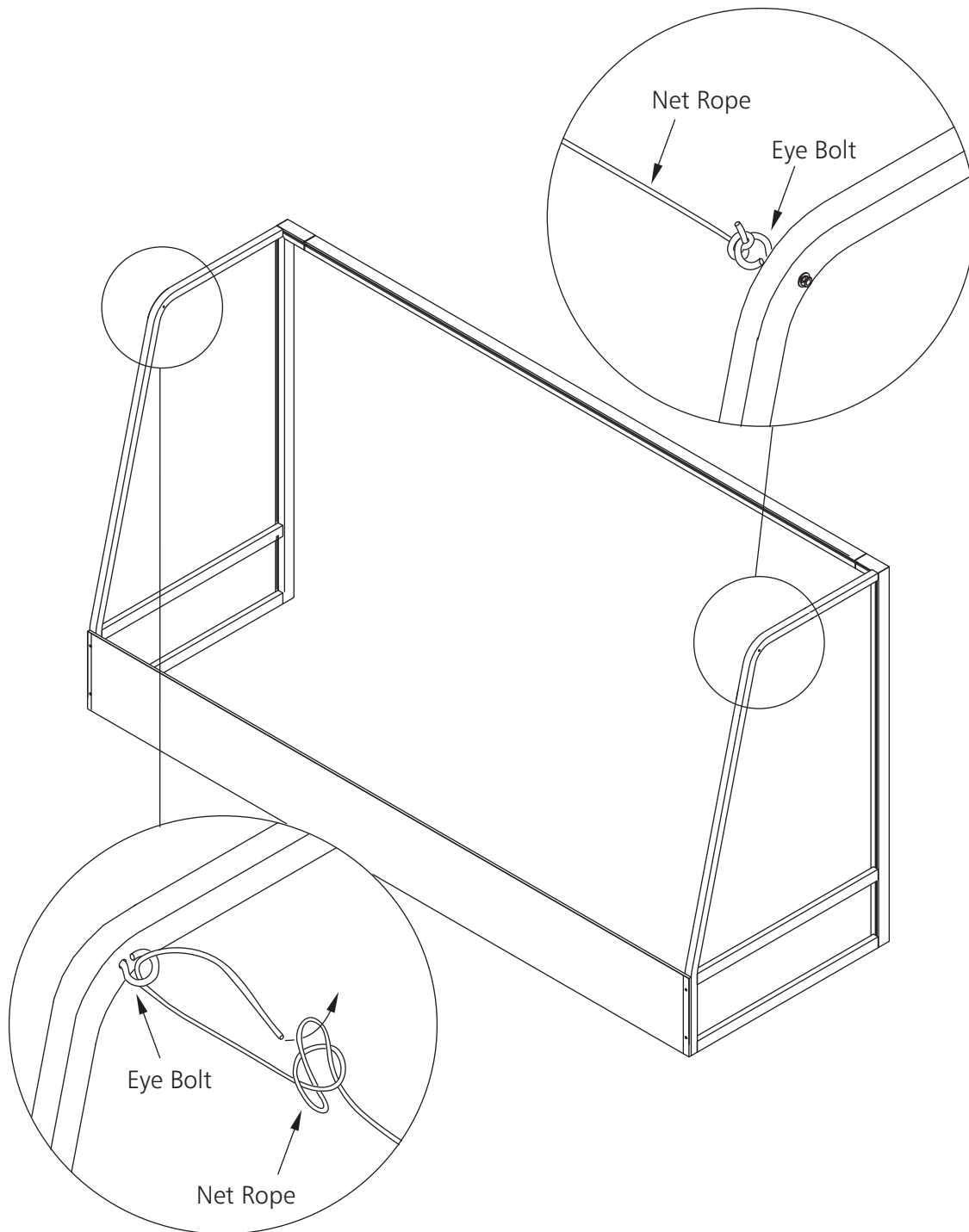


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8. Remove net rope from net and attach to the top back of goal as shown.

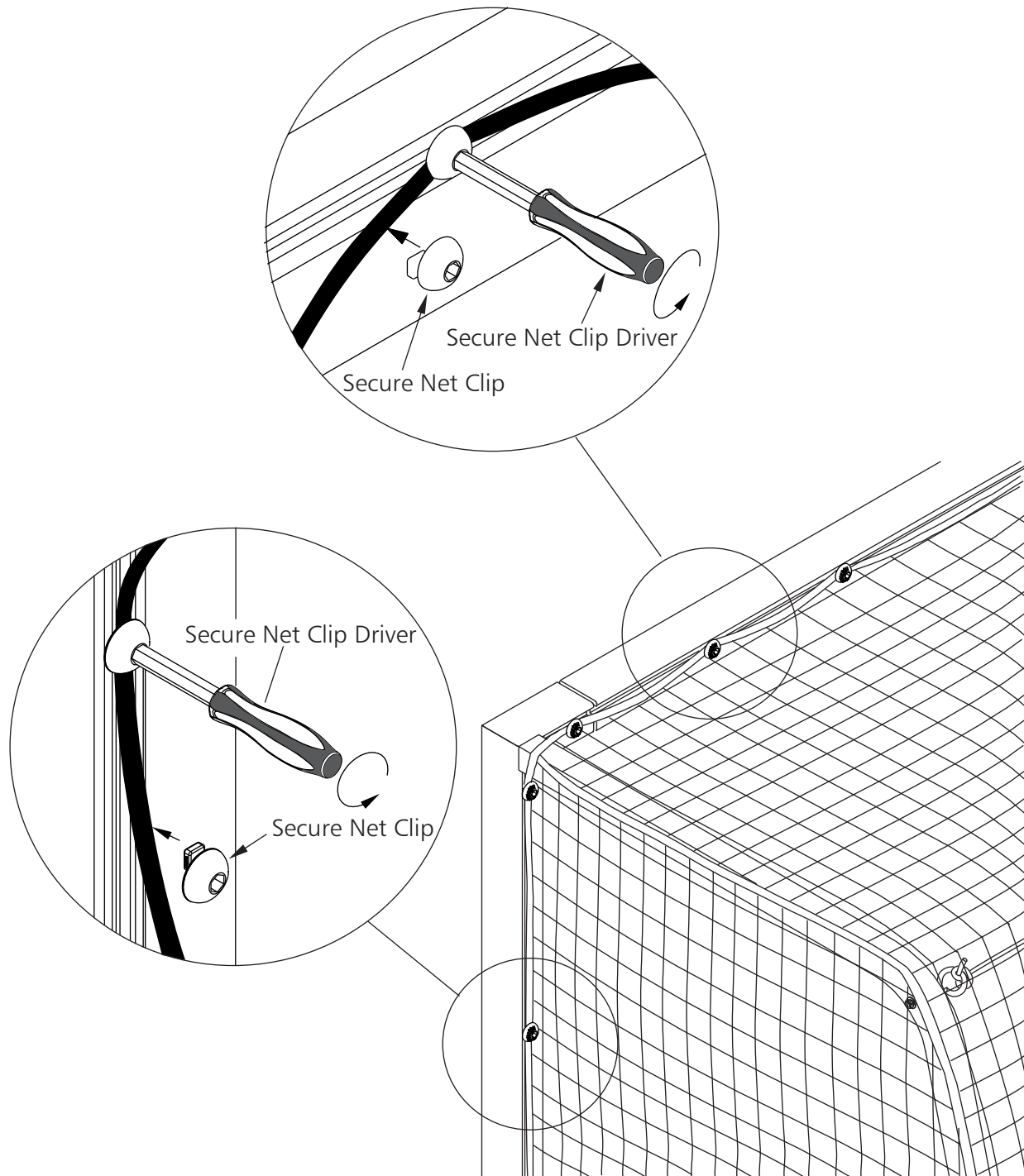
Note: Make net rope taut so net will look and perform as designed.



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9. Put net over goal frame and attach with secure net clips using net clip driver as shown. Place base of secure net clip into channel and turn 90 degrees to lock into place.
CAUTION: DO NOT ATTEMPT TO CLIMB ON GOAL WHILE ATTACHING NET.

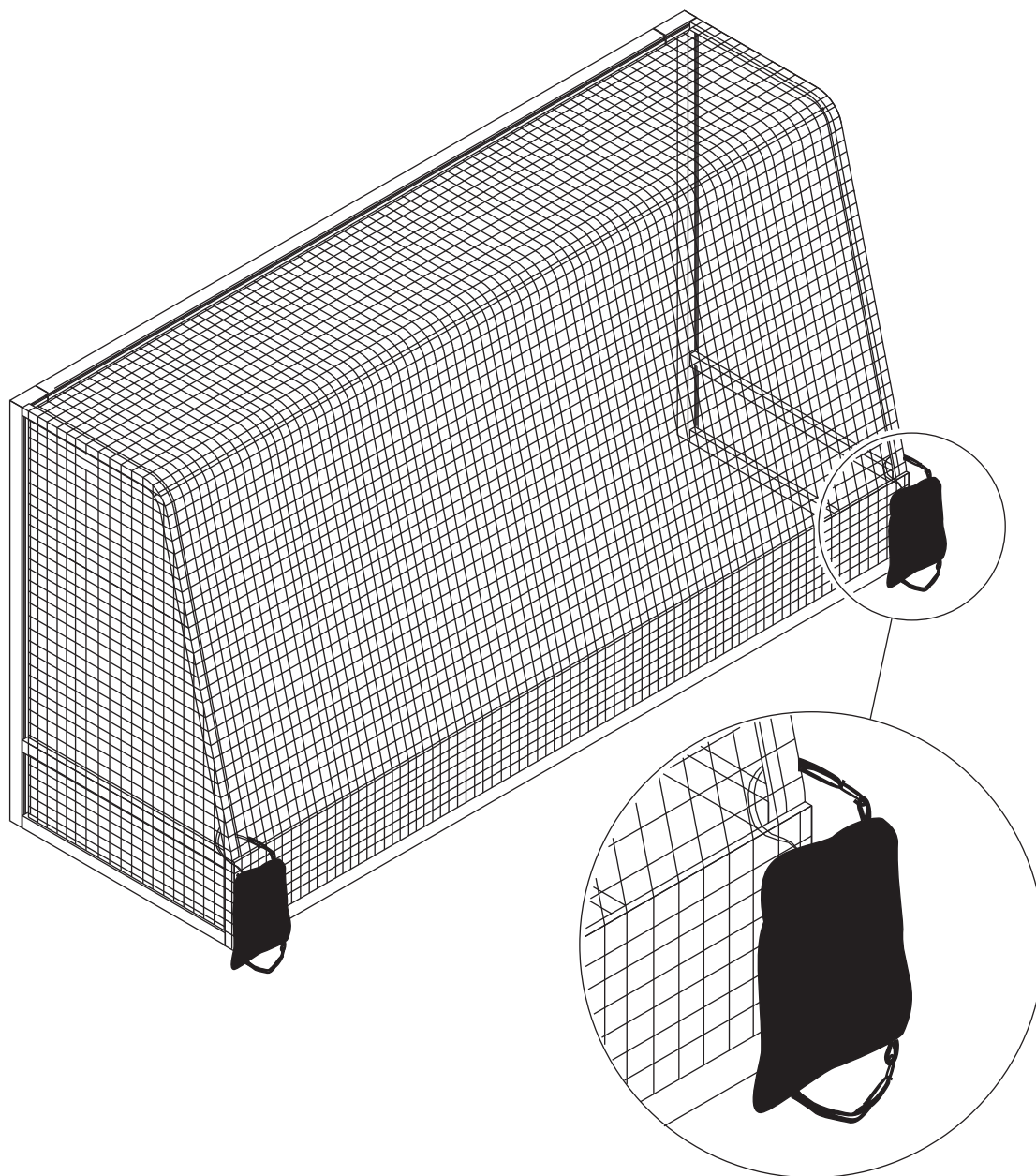


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10. Counterbalance weight may be used as a temporary anchoring system. To ensure counterbalance weight remains on the base of your goal you must attach counterbalance weight as shown in figure below.

NOTE: See steps 8 & 9 to attach net before using counterbalance weight.



Go to kwikgoal.com for additional product information.

*****CAUTION*****

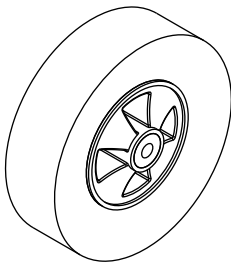
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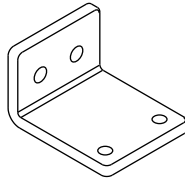
ASSEMBLY INSTRUCTIONS FOR 2F501 WHEELS

1. Unpack all parts and check for damage that may have occurred during shipping. If damage has occurred, notify trucking company immediately. Lay out all parts. Remove all cardboard and packaging immediately. Wet or damp packaging may damage contents.
2. Read through entire instruction before beginning assembly and installation.

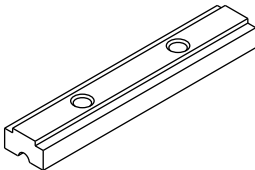
Tire and Wheel Assembly (2)
(Part# VZ349)



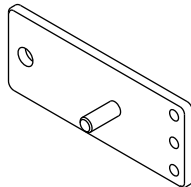
Mounting Bracket (2)
(Part# UZ690)



Threaded Channel Spacer (2)
(Part# UZ691)



Stop Plate (2)
(Part# UZ1254)



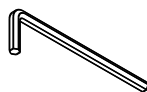
Hardware

Note: Hardware may be packaged separately in one or more boxes. Open all packages before beginning assembly.

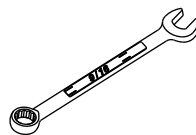
3/8" x 1" Hex Bolt (Part# TZ1)	(4)
3/8" x 3/4" Socket Hd Capscrew (Part# TZ208)	(2)
3/8" Lock Washer (Part# TZ65)	(4)
3/8" Flat Washer (Part# TZ60)	(4)
3/8" Lock Nut (Part# TZ370)	(2)
1/2" Flat Washer (Part# TZ297)	(2)
1/2" Lock Nut (Part# TZ28)	(2)
5/8" x 3 1/2" Hex Bolt (Part# TZ369)	(2)
5/8" Lock Nut (Part# TZ294)	(2)
5/8" Jam Nut (Part# TZ108)	(2)
Large Nylon Washer (Part# TZ204)	(2)

Assembly Tools

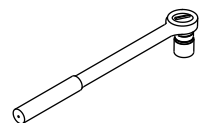
5/16" Hex
Wrench



9/16", 3/4" & 15/16"
Wrenches



Ratchet with
9/16", 3/4" & 15/16"
Sockets



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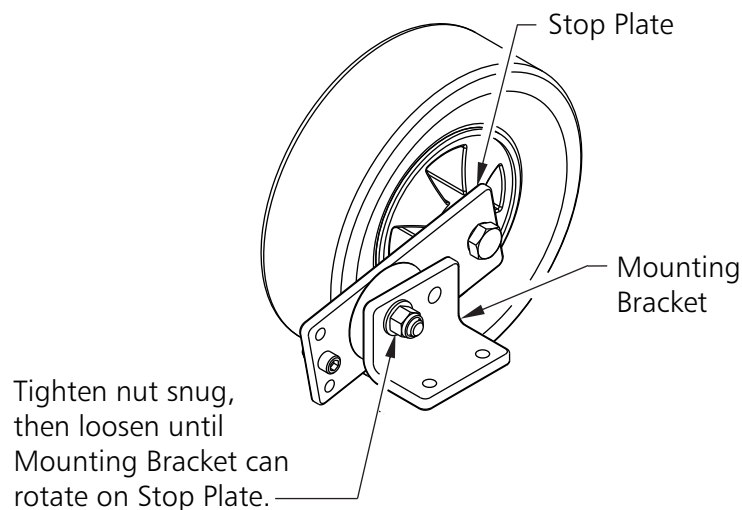
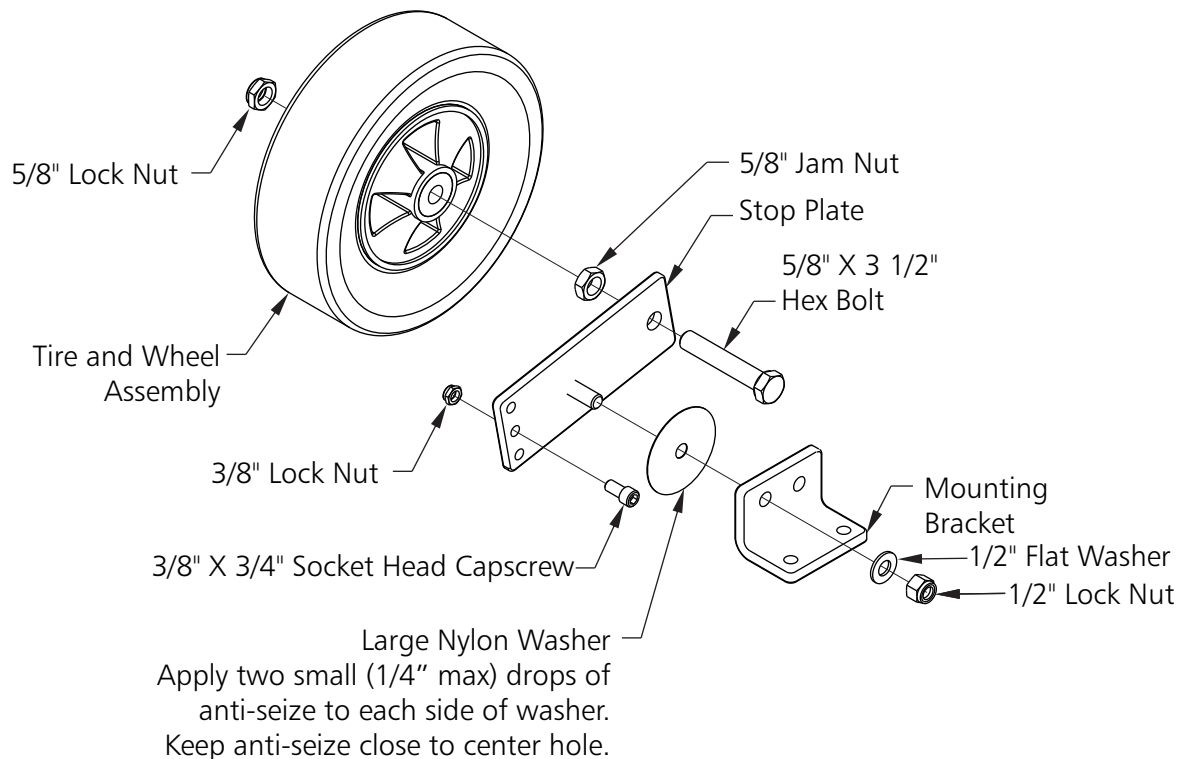
Visit our website @ kwikgoal.com

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NZ416 Rev. 02/23/17

3. Assemble left and right wheel assemblies.

Left Side Wheel

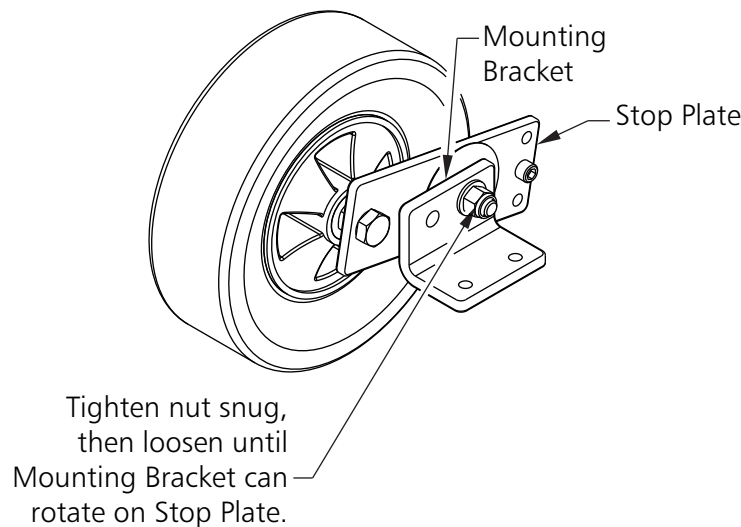
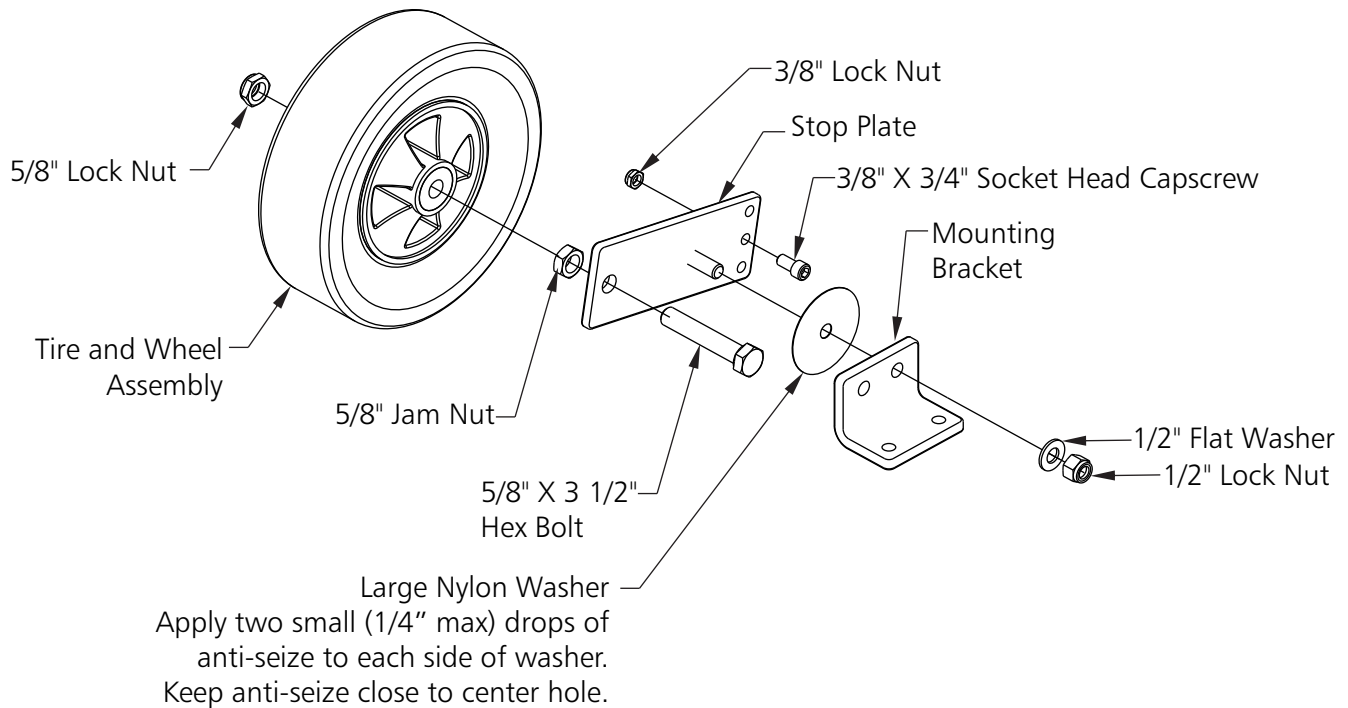


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4. Assemble right wheel assembly.

Right Side Wheel



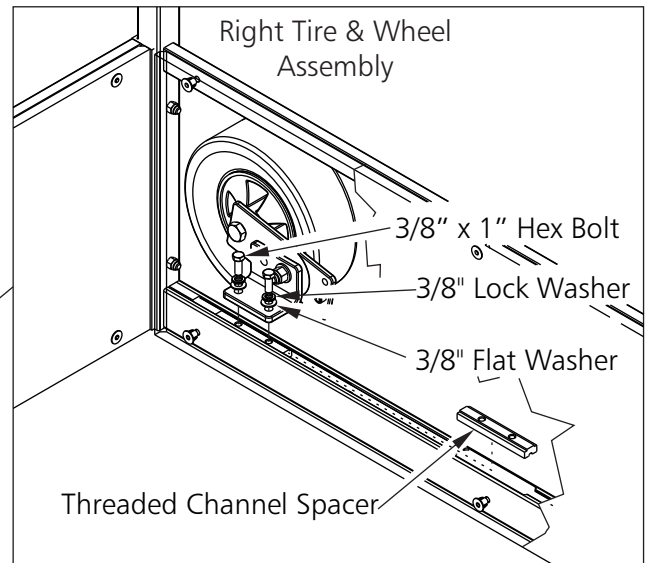
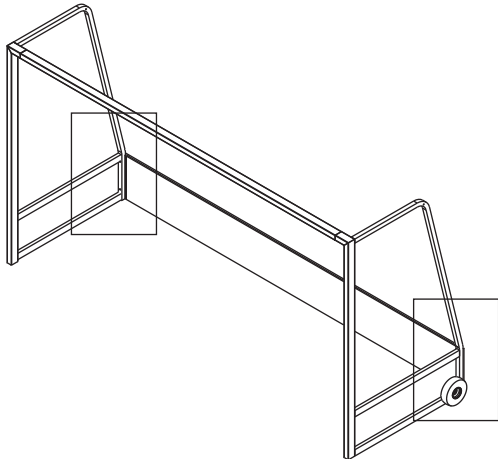
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5. Attach left and right wheel assemblies to bases using threaded channel spacers as shown below.

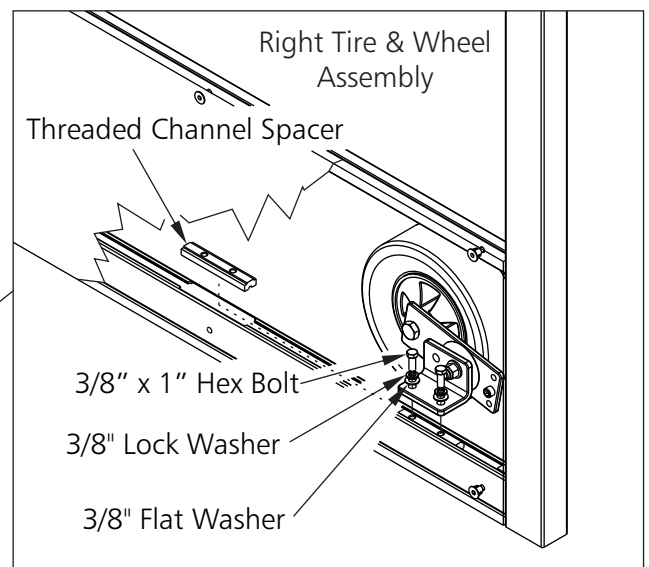
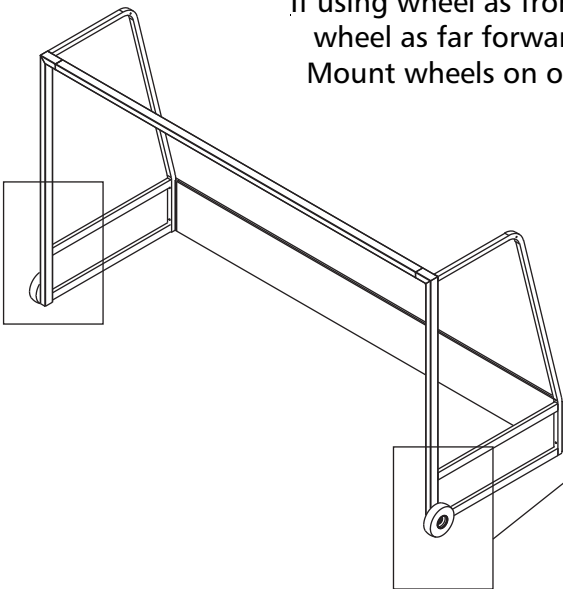
NOTE:

If using wheel as back wheel move wheel as far back as possible.
Mount wheels on outside of goal.



NOTE:

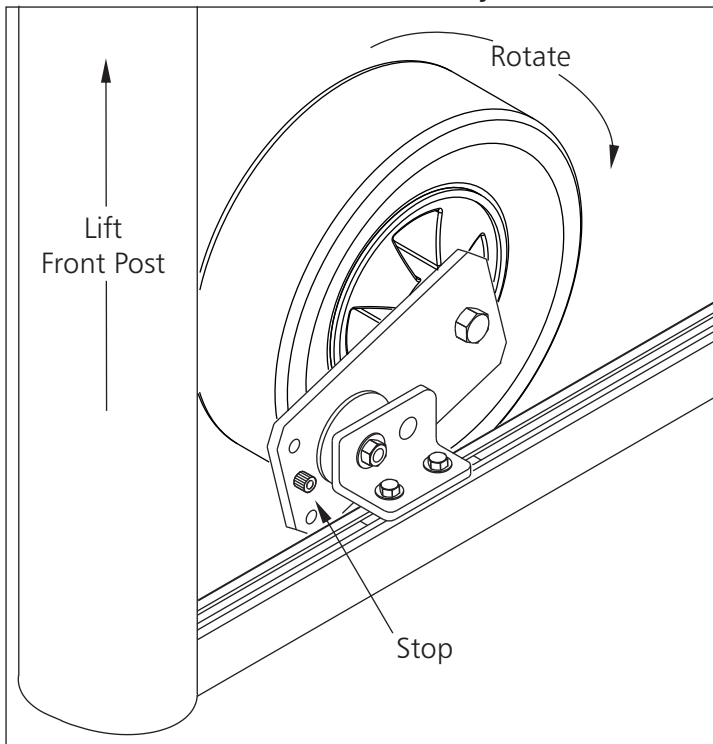
If using wheel as front wheel mount wheel as far forward as possible.
Mount wheels on outside of goal.



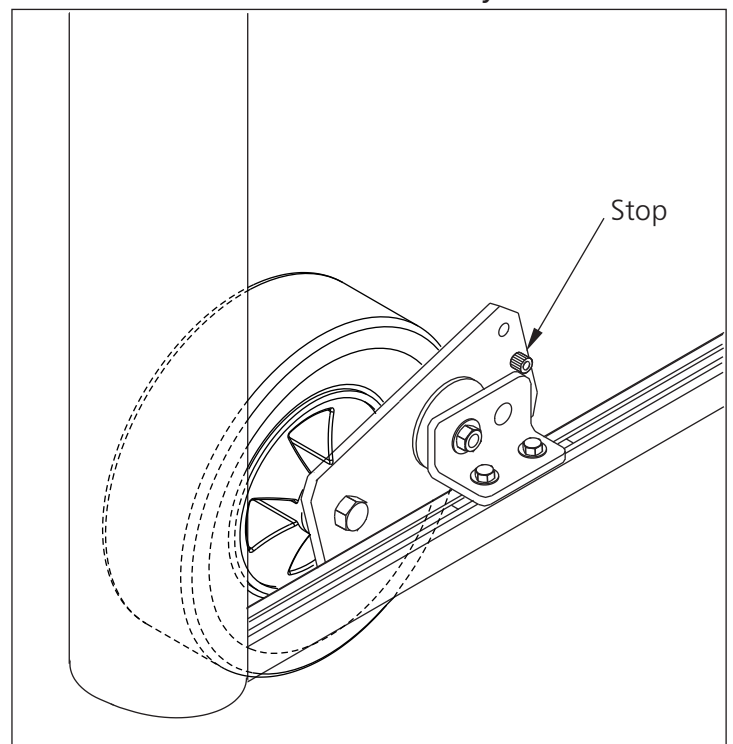
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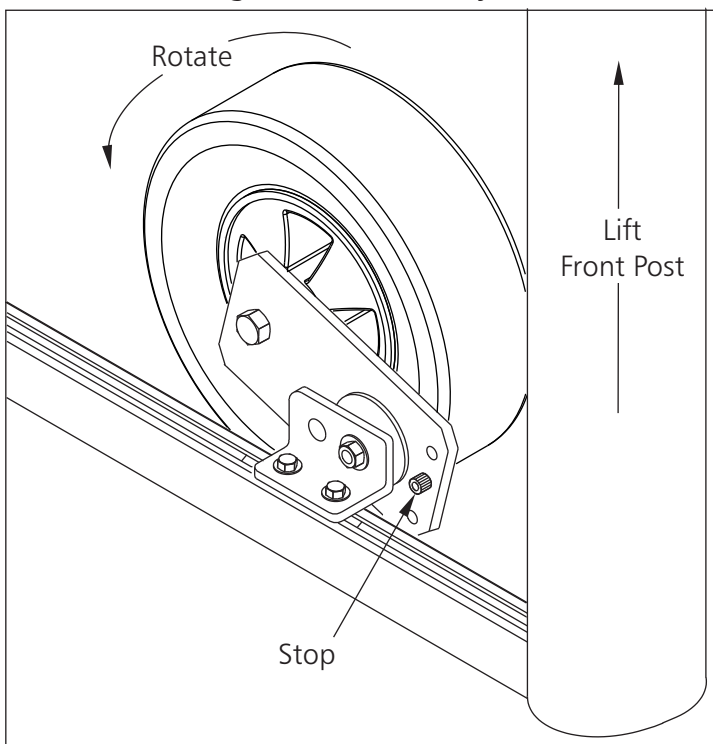
Left Arm Assembly



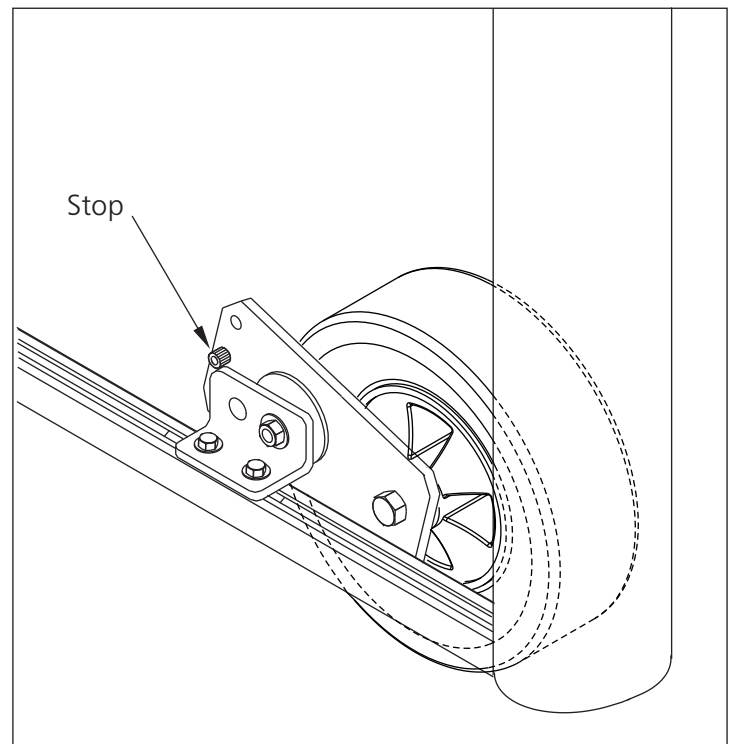
Left Arm Assembly



Right Arm Assembly



Right Arm Assembly



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