



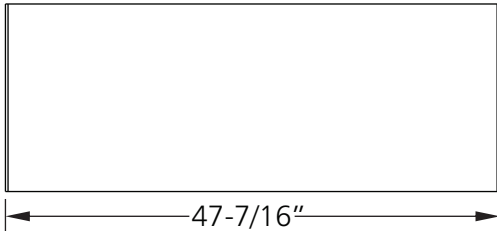
## ASSEMBLY INSTRUCTIONS FOR 10F102 POLYBOARD CONVERSION KIT

1. Unpack all parts and check for damage that may have occurred during shipping. If damage has occurred, notify Kwik Goal immediately. Lay out all parts. Remove all cardboard and packaging immediately. Wet or damp packaging may damage contents.
2. Read through entire instruction before beginning assembly and installation.

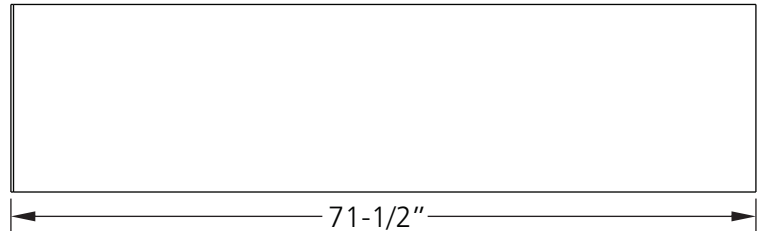
**NOTE: Components may be packaged in one or more additional boxes.**

Parts

SIDE BOARD (2)  
(Part# WZ1176-03)



BACK BOARD (2)  
(Part# WZ1176-02)



### Hardware

Note: Hardware may be packaged separately in one or more boxes. Open all packages before beginning assembly.

#### Field Hockey Hdw (Part# JZ250)

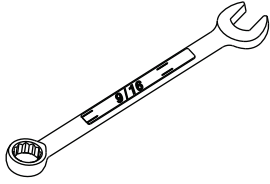
1/4" Flat Washer (Part# TZ147)	(24)
1/4" Lock Nut (Part# TZ19)	(24)
1/4" x 1-3/4" Screw (Part# TZ403)	(18)
1/4" x 2-1/4" Screw (Part# TZ404)	(6)

### **\*\*\*CAUTION\*\*\***

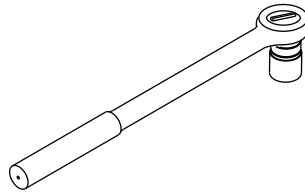
**This equipment has been designed to be used for the game of field hockey only. Field equipment must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or equipment framework at anytime! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Equipment not in use must be disassembled and properly stored in a safe, secure area. Assembled field equipment should not be left unattended. Remove nets when equipment is not in use. Do not use this equipment during the threat of high winds. Field equipment must be checked for safety before and after each use. All warning and safety labels included with this product must be visible at all times. Any modifications to this or any Kwik Goal product will void any and all warranties.**

## Assembly Tools

7/16" Wrench

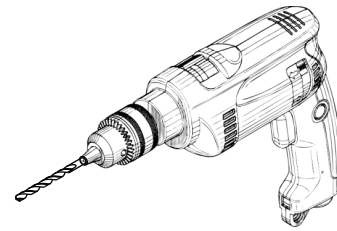


Ratchet with  
7/16" Sockets

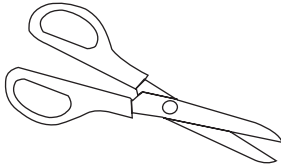


AND

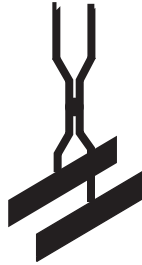
Electric or Cordless  
Drill w/ 3/8" Drill Bit



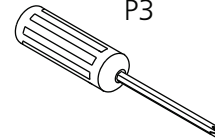
Scissors



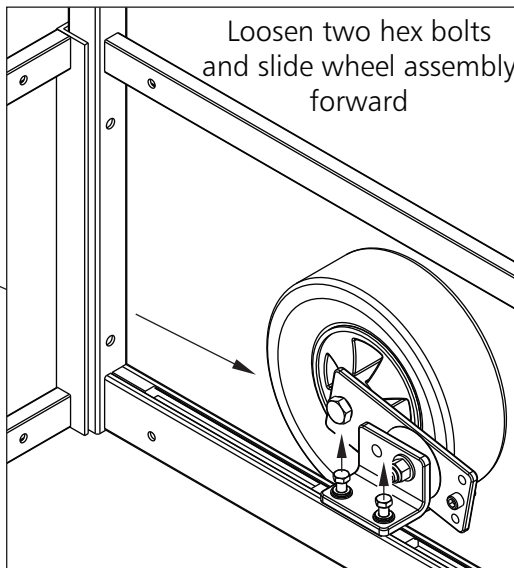
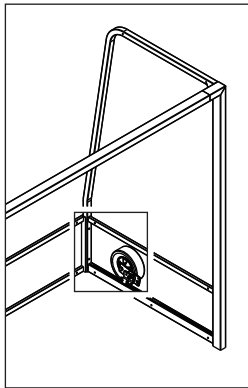
Clamps (2)



Phillips Screwdriver  
P3



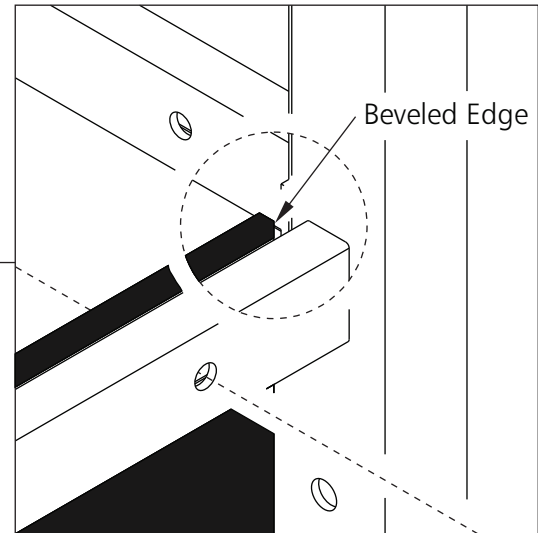
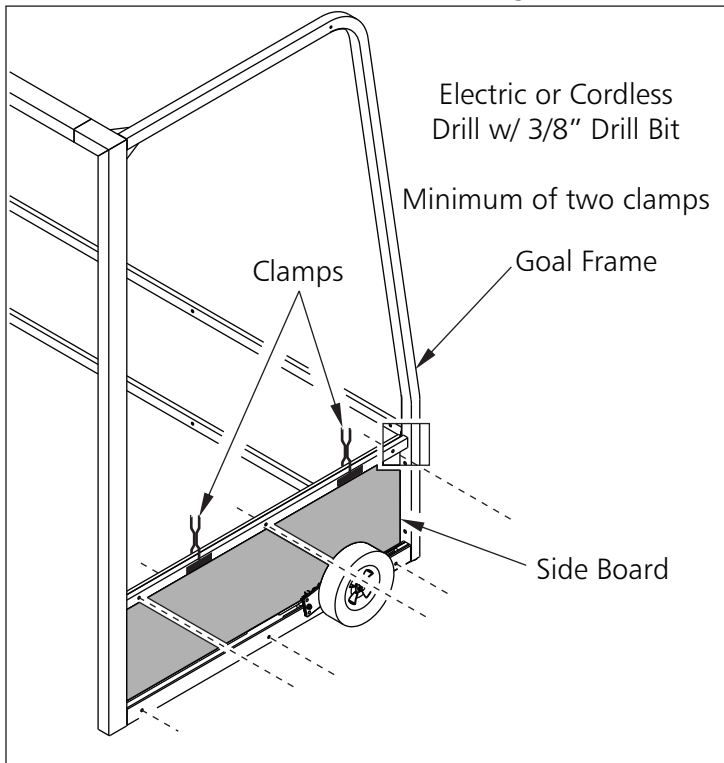
3. Remove and discard existing boards and hardware from goal. Loosen hex bolts on wheel assemblies and slide wheels forward as shown to allow access to lower frame hole.



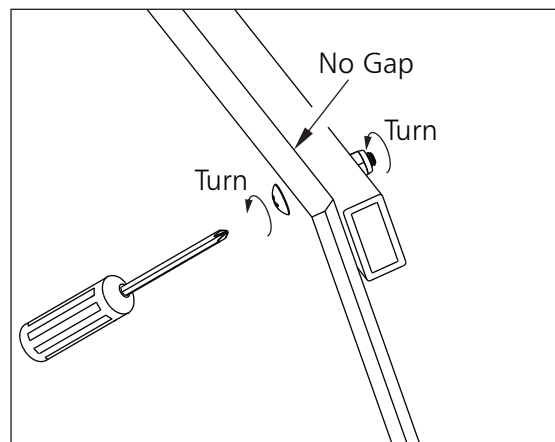
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4. Center side boards to frame and secure with clamps. With 3/8" drill bit and using goal frame holes, drill one hole and place screw in hole from side board to keep aligned. Continue the same process until all 6 holes are drilled. **Note: Make sure beveled edge on side boards are against the frame as shown.**



5. Proper fastening tightness is critical to prevent board warpage during expansion and contraction with temperature changes. Screw and lock nut must turn together when turning screwdriver with minimal effort.

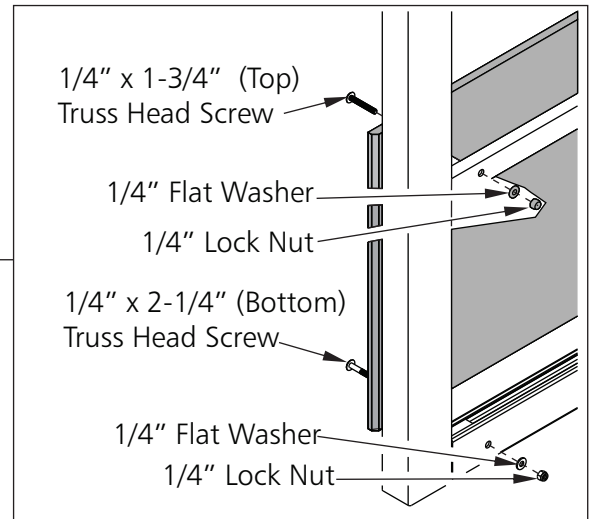
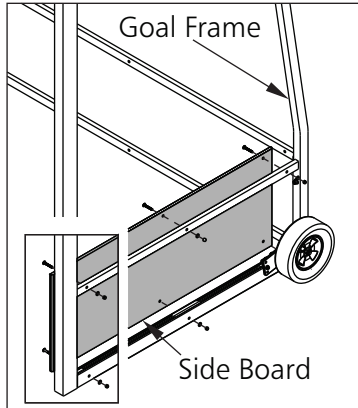


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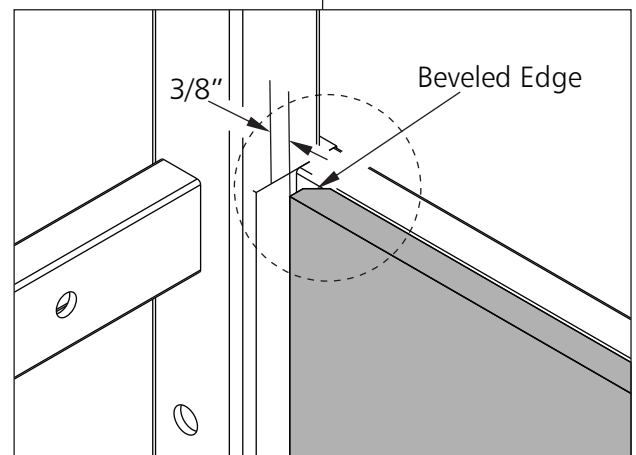
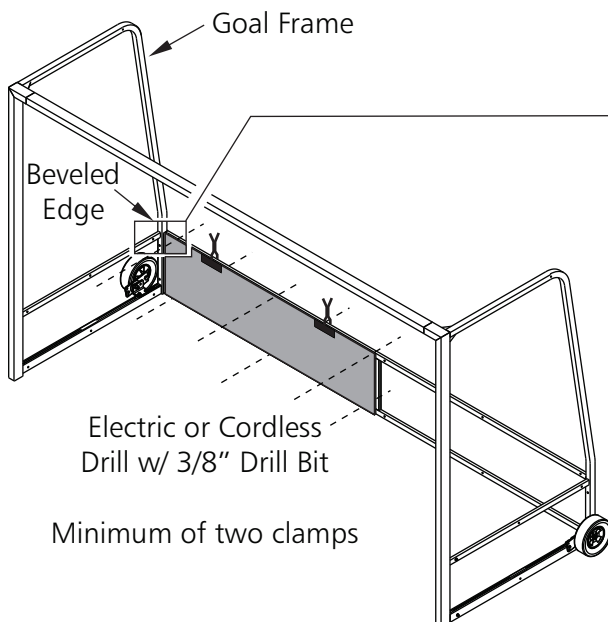
6. Attach side board to goal frame with hardware, reposition wheel assembly to its original position and tighten two hex bolts. Repeat for left side.

**Note:** Refer to step 5 for proper fastening.



7. Secure one back board at one end of goal frame with clamps 3/8" from back drop. Using same drill bit and process stated in step 4 drill all holes.

**Note:** Make sure beveled edge on back boards are in corner against the frame.

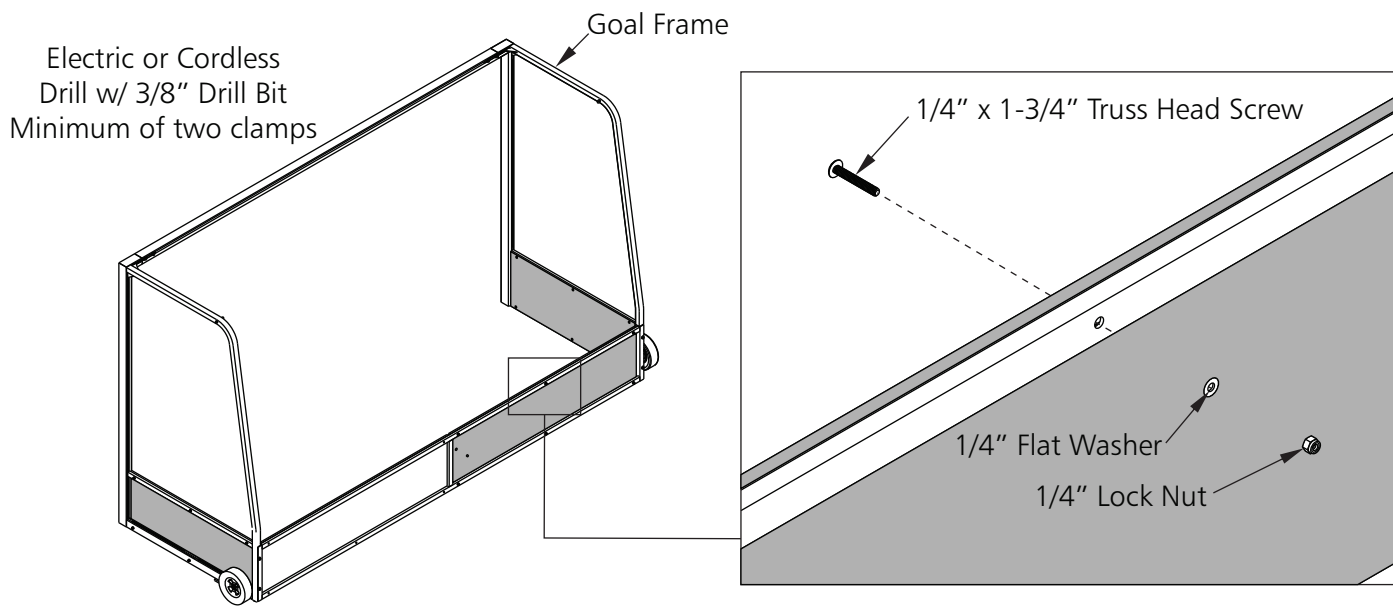


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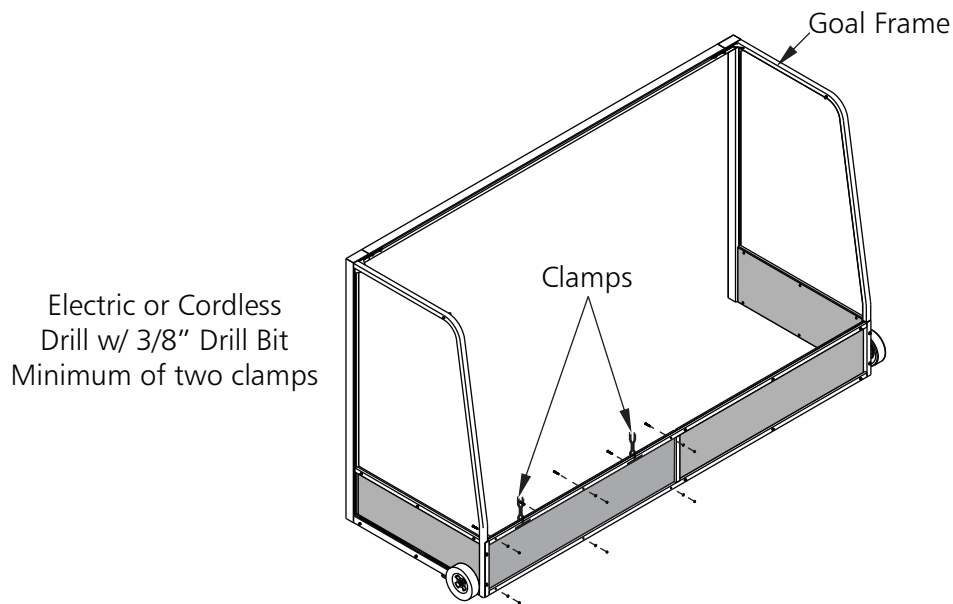
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8. Attach back board to goal frame with hardware.

**Note: Refer to step 5 for proper fastening.**



9. Repeat steps 7 and 8 to attach other back board to goal frame.



Go to [kwikgoal.com](http://kwikgoal.com) for additional product information.

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