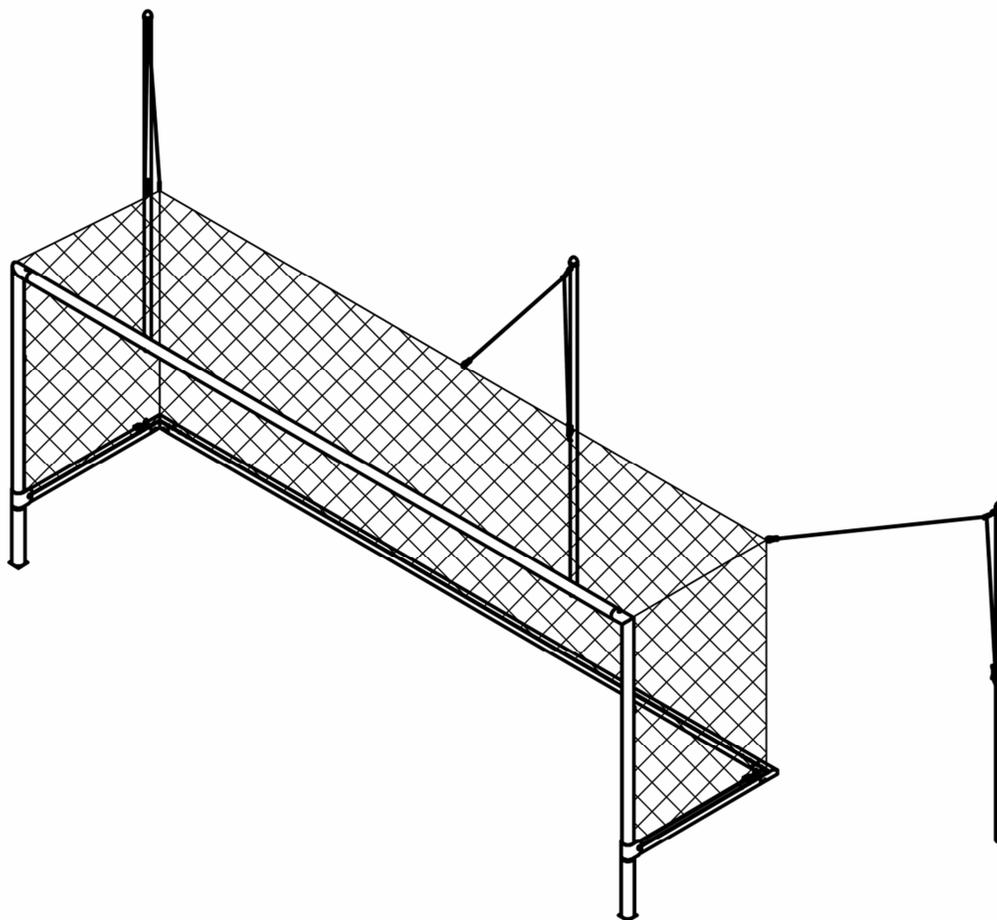




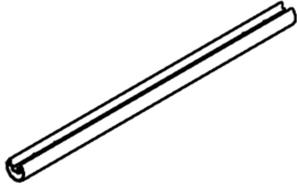
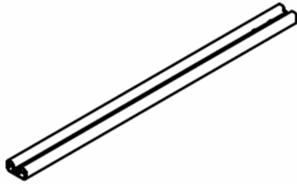
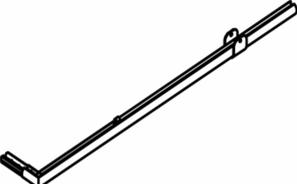
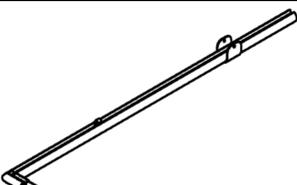
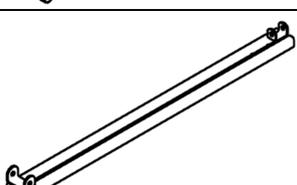
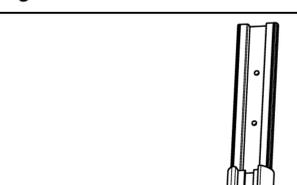
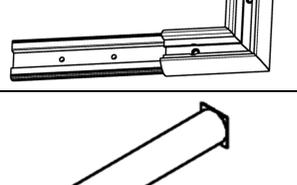
-- SGP-660 --
(NOVA WORLD™ FOLD-UP)
Installation Instructions

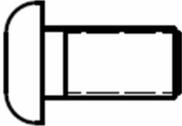
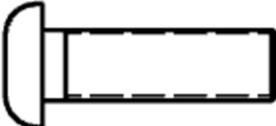
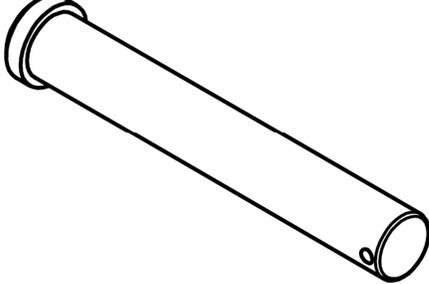
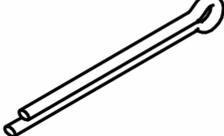
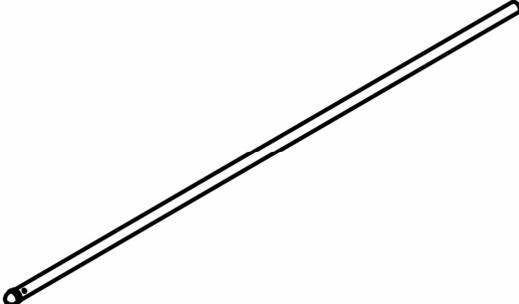


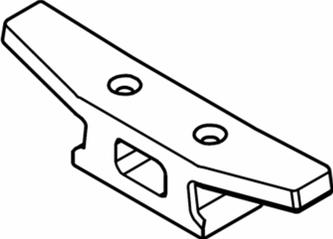
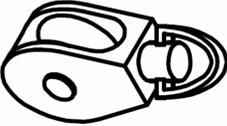
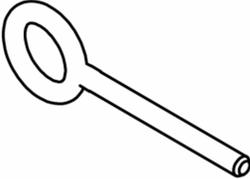
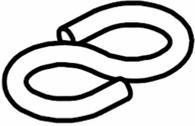
Call Jaypro Sports Equipment at 1-800-243-0533 during regular business hours for technical support.

www.jaypro.com

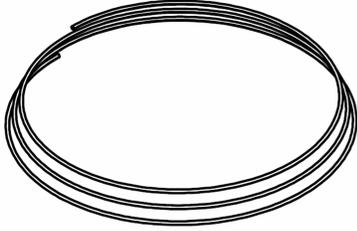
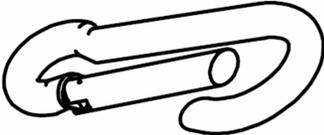
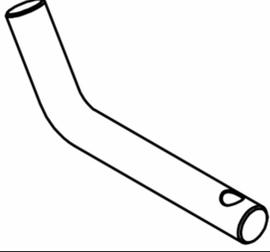
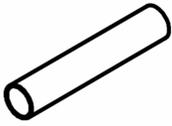
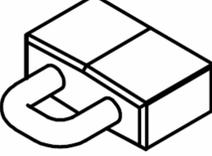
JAYPRO SPORTS
NOVA WORLD™ FOLD-UP
 SGP-660 (QTY: SINGLE GOAL)

ITEM	IMAGE	DESCRIPTION	QTY
1		4" SOCCER CROSSBAR x 280"	1
2		2" x 4" x 280" SOCCER REAR CROSSBAR	1
3		4" SOCCER UPRIGHT RIGHT	1
4		4" SOCCER UPRIGHT LEFT	1
5		BOTTOM BASE FOLDING GOAL	2
6		4" LOWER CORNER FITTING	2
7		UPRIGHT GROUND SLEEVE (OPTIONAL)	2
ITEM	IMAGE	DESCRIPTION	QTY

ITEM	IMAGE	DESCRIPTION	QTY
8		3/8" MEDIUM SPLIT LOCK WASHER, ZP	18
9		3/8" FLAT SAE, ZP	18
10		3/8"-16 x 3/4" BUTTON HEAD, SS	12
11		3/8"-16 x 1 1/4" BUTTON HEAD, SS	6
12		CLEVIS PIN 3/4" O.D. x 5" LONG, ZP	2
13		3/4" FLAT SAE, ZP	4
14		1/8" O.D. x 1 1/2" COTTER	2
15		BACK POSTS W/ END CAP	3
ITEM	IMAGE	DESCRIPTION	QTY

ITEM	IMAGE	DESCRIPTION	QTY
16		#10-16 x 1 3/4" PHILLIP HEAD SCREW	6
17		5" ROPE CLEAT	3
18		1" PULLEY SWIVEL	3
19		5/16"-18 x 4" EYEBOLT	3
20		5/16" FLAT WASHER	6
21		5/16"-18 HEX HEAD LOCK NUT	3
22		S-HOOK	3
ITEM	IMAGE	DESCRIPTION	QTY

- Unpack all parts and check against parts list to ensure that all have been included.
- Inspect all parts for damage. Report any damages to the trucking company.

ITEM	IMAGE	DESCRIPTION	QTY
23		1/8" DIAMOND BRAID ROPE	1
24		1/4" x 2 3/8" SNAP HOOK	3
25		5/8" x 4" HITCH PIN	2
26		BACK POST GROUND SLEEVE (OPTIONAL)	3
27		PAD LOCK FOR 5/8" SHAFT x 1/4" HOLE (OPTIONAL)	2
ITEM	IMAGE	DESCRIPTION	QTY

IMPORTANT NOTICE:

- 1) BEFORE EACH USE CHECK EQUIPMENT FOR PROPER CONNECTING HARDWARE AND STRUCTURAL INTEGRITY. REPLACE DAMAGED OR MISSING HARDWARE IMMEDIATELY.
- 2) USE OF THIS EQUIPMENT OTHER THAN INTENDED, MAY BE HAZARDOUS.
- 3) ALTERATION OR MODIFICATION OF THIS EQUIPMENT MAY BE HAZARDOUS AND RESULT IN INJURY. FOR REPAIR OR REPLACEMENT, CONTACT YOUR DEALER OR JAYPRO SPORTS.
 - Unpack all parts and check against parts list to ensure that all have been included.
 - Inspect all parts for damage. Report any damages to the trucking company.

*** ASSEMBLY INSTRUCTIONS REQUIRES 3 PEOPLE ***

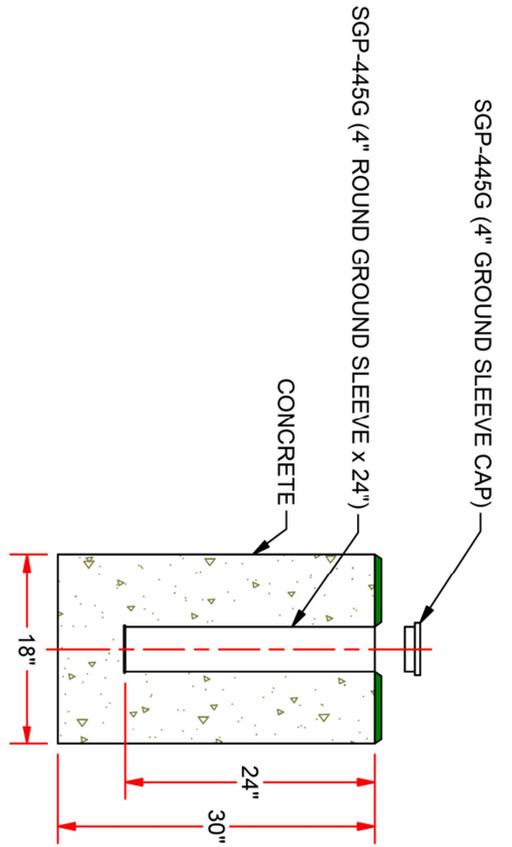
TOOLS REQUIRED:

- (1) Socket Wrench and Box Wrench
- (1) 7/32" Allen Wrench
- (1) Rubber Mallet
- (1) Flat Blade Screw Driver
- (1) Phillip Head Screw Driver
- (1) Step Ladder
- (1) Pliers

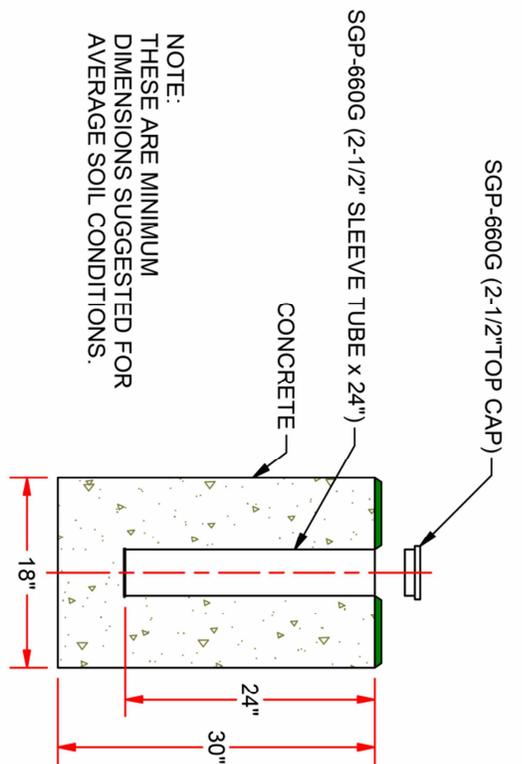
- Unpack all parts and check against parts list to ensure that all have been included.
- Inspect all parts for damage. Report any damages to the trucking company.

Footing Layout:

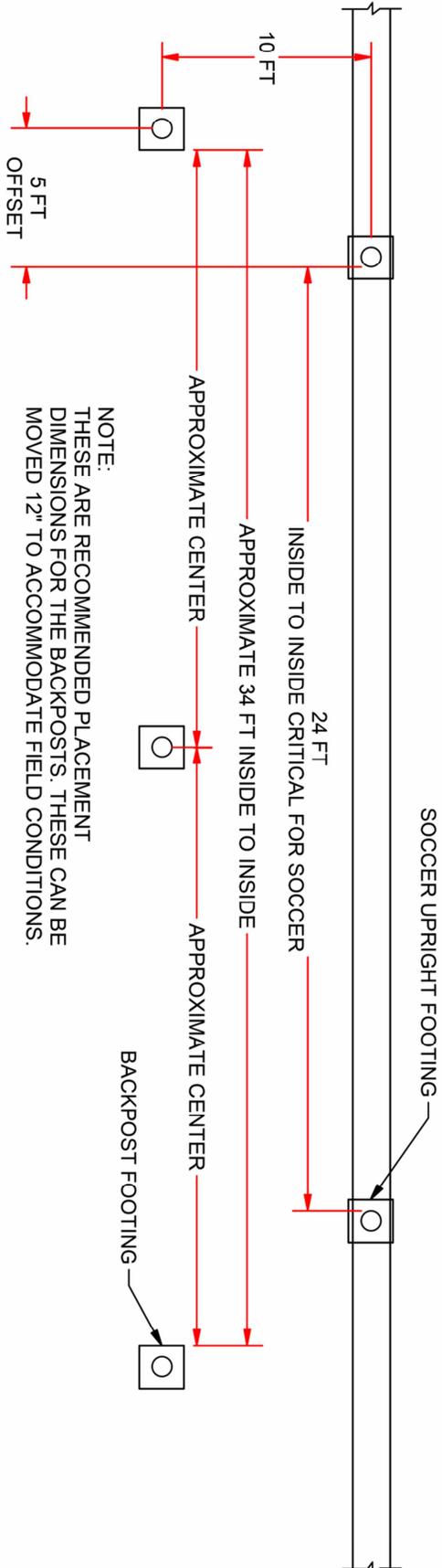
1. Lay-out footing locations as shown and dig footings to the minimum dimensions indicated. This may require the services of a qualified contractor familiar with local building codes. To assure a proper alignment of the goal facing within the footing, it is necessary to assemble the uprights (3 & 4) to the crossbar (1) before cementing the structure into place. Lay the crossbar (1) onto the ground and position the uprights. Push the uprights firmly into each end of the crossbar (1) and make sure each insert is fully seated, then assemble with machine screw (11) and washers (8 & 9) as shown in the illustration.
2. Semi-permanent installation:
Slip the ground sleeves onto the bottom of each upright and lower the assembled goal facing into the footings. Block beneath and around the sleeves, plumb the structure and pour the footing. Check that the ground sleeves do not stick above the playing surface and that there is 8' from the playing surface to the underside of the crossbar. Brace the structure to assure that it doesn't shift during the curing process. Follow the same general procedure for back post sleeves. Allow footings to fully cure before final assembly and use of the goal.
3. Permanent installation :
Lower the assembled goal facing into the footings. Block beneath and around the sleeves, plumb the structure and pour the footing. Check that the ground sleeves do not stick above the playing surface and that there is 8' from the playing surface to the underside of the crossbar. Brace the structure to assure that it doesn't shift during the curing process. Follow the same general procedure for back post sleeves. Allow footings to fully cure before final assembly and use of the goal.



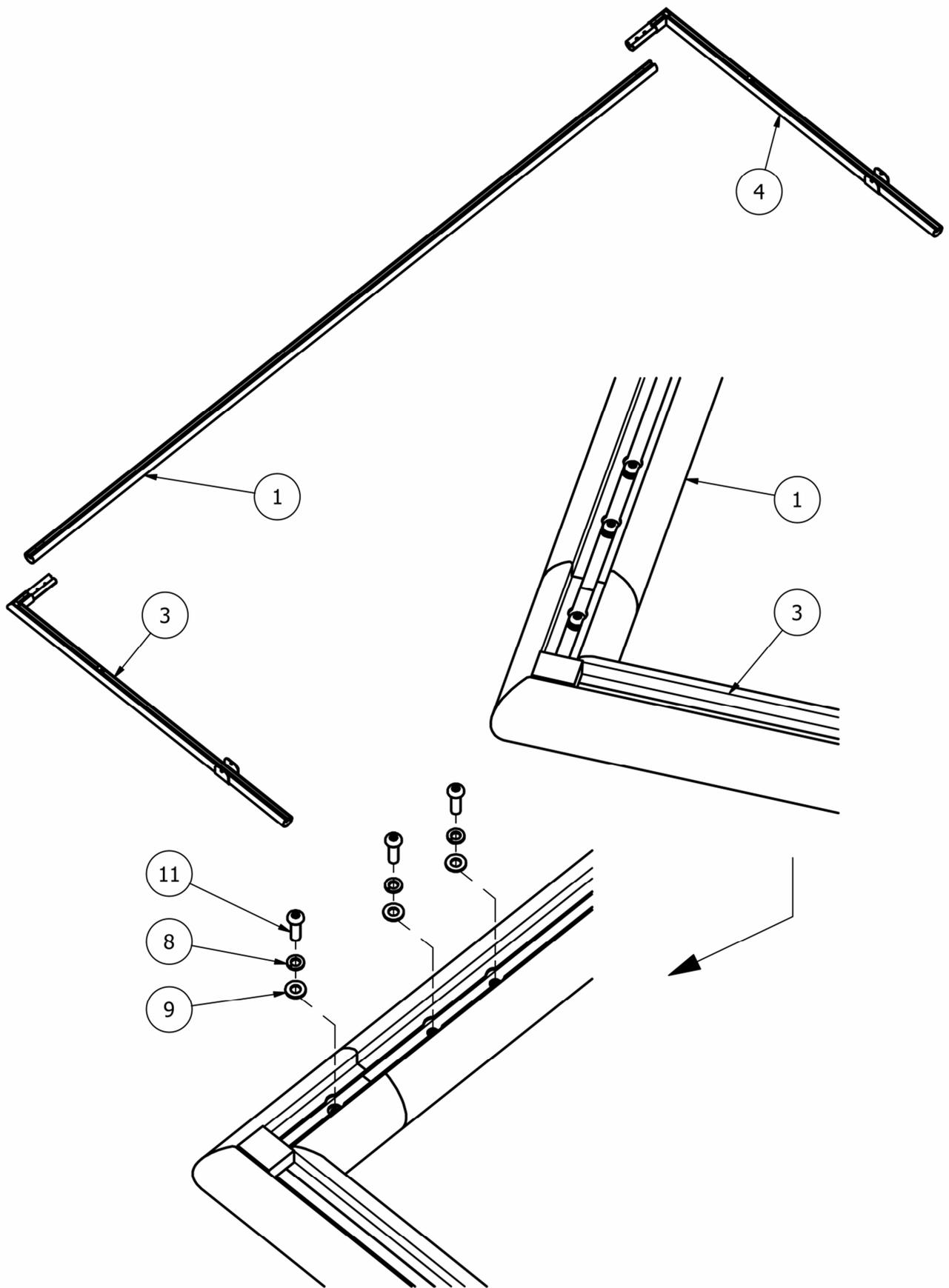
SOCCER UPRIGHT FOOTING
(GROUND SLEEVE OPTIONAL)

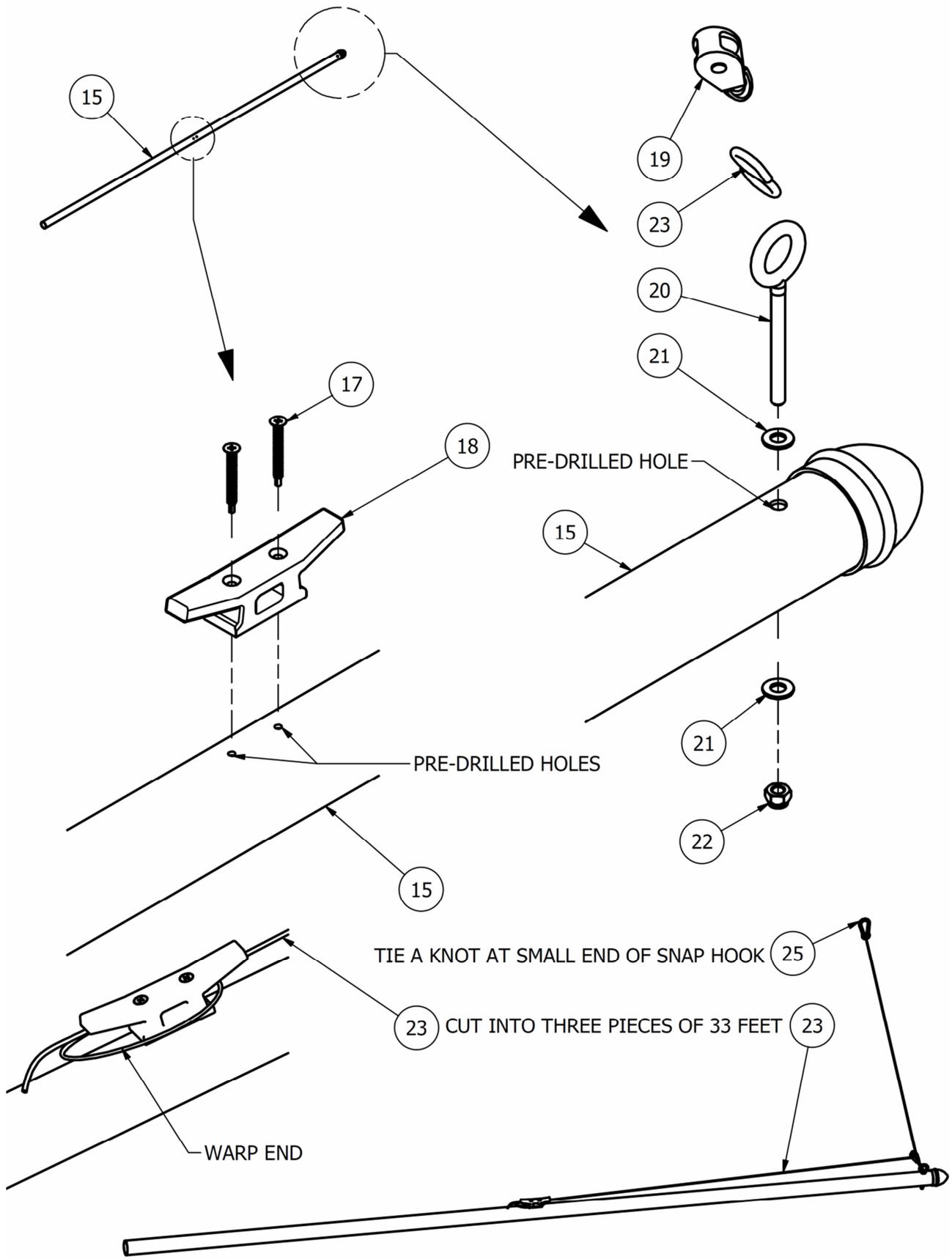


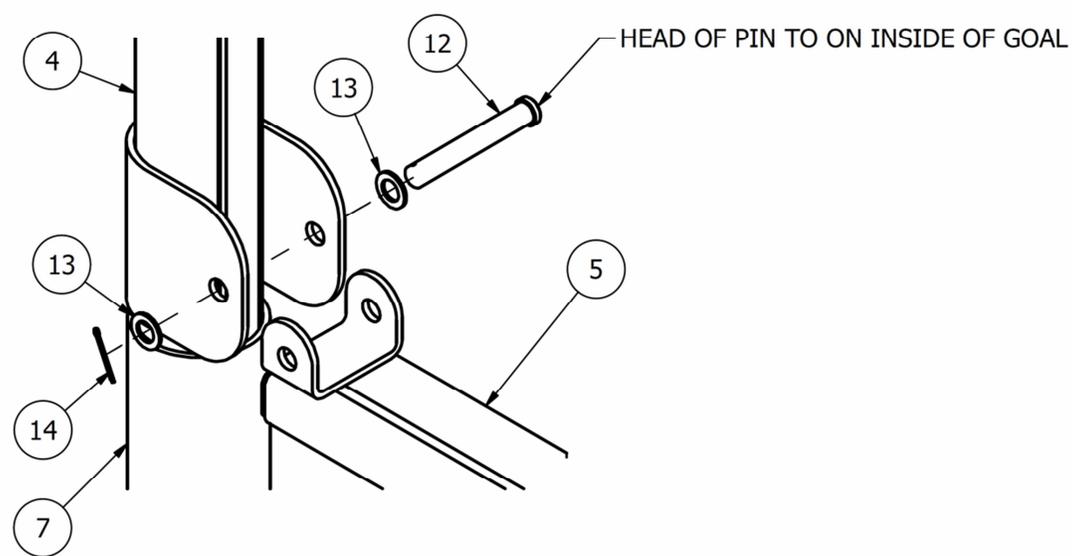
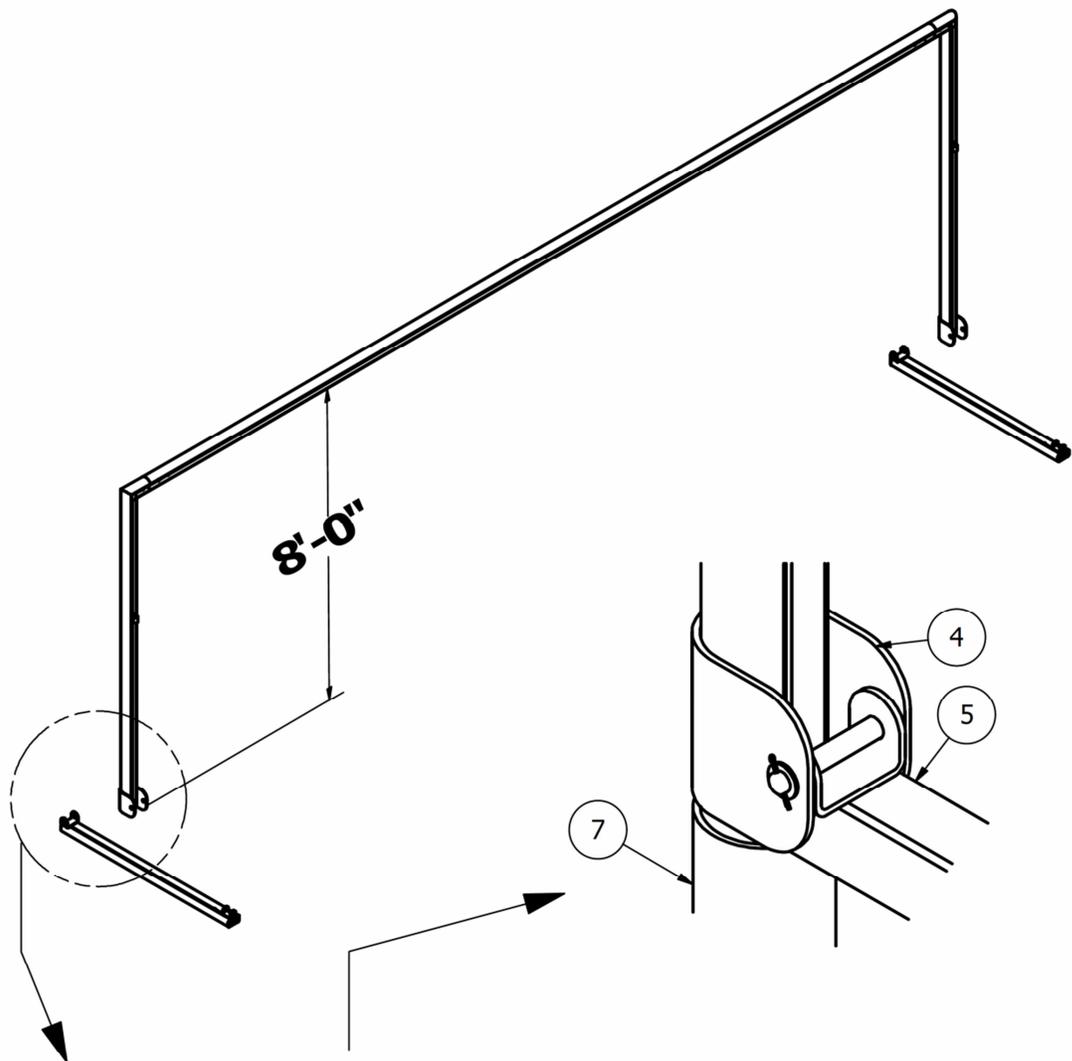
BACKPOST FOOTING
(GROUND SLEEVES INCLUDED)



NOTE:
THESE ARE RECOMMENDED PLACEMENT DIMENSIONS FOR THE BACKPOSTS. THESE CAN BE MOVED 12" TO ACCOMMODATE FIELD CONDITIONS.



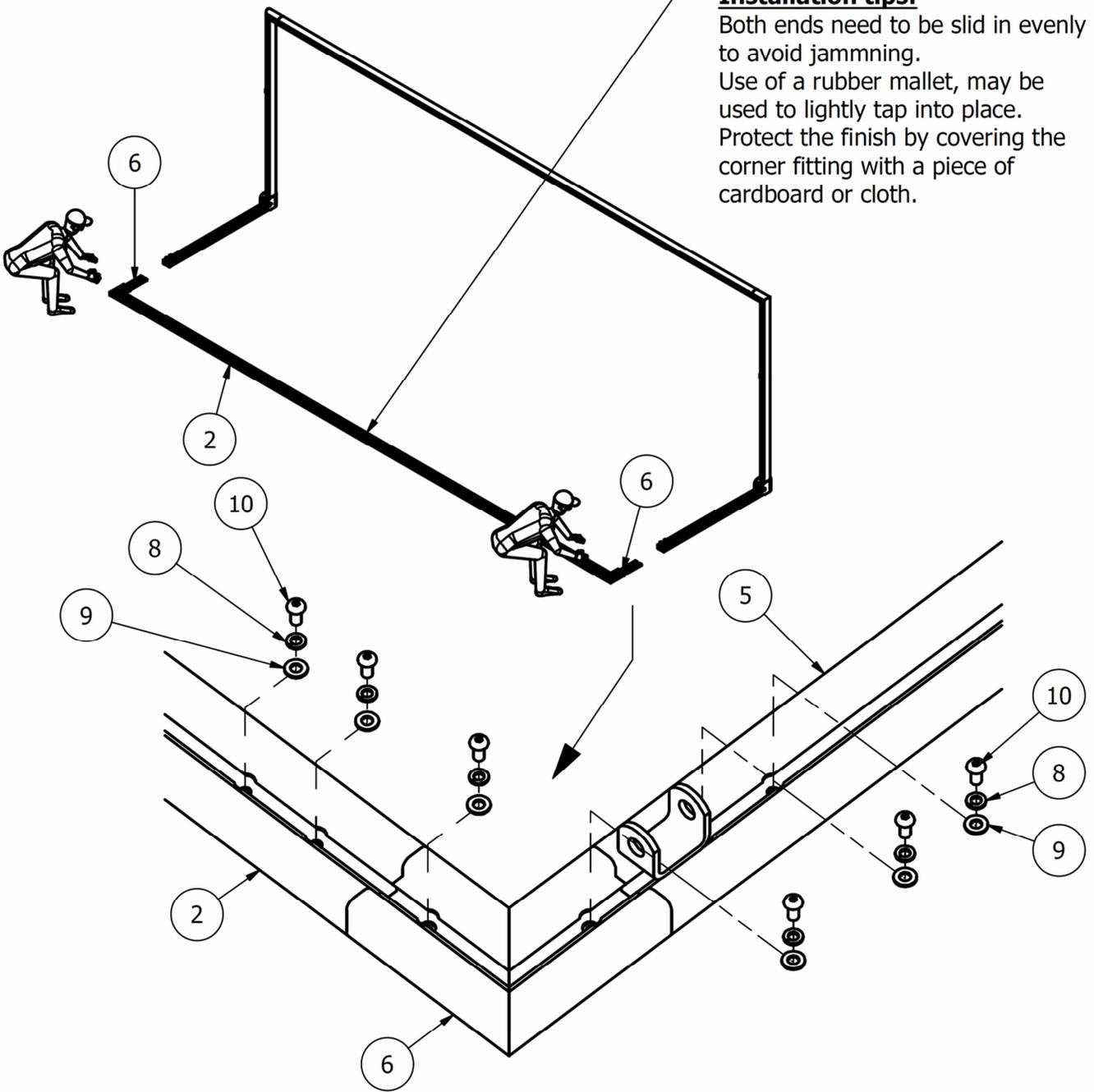


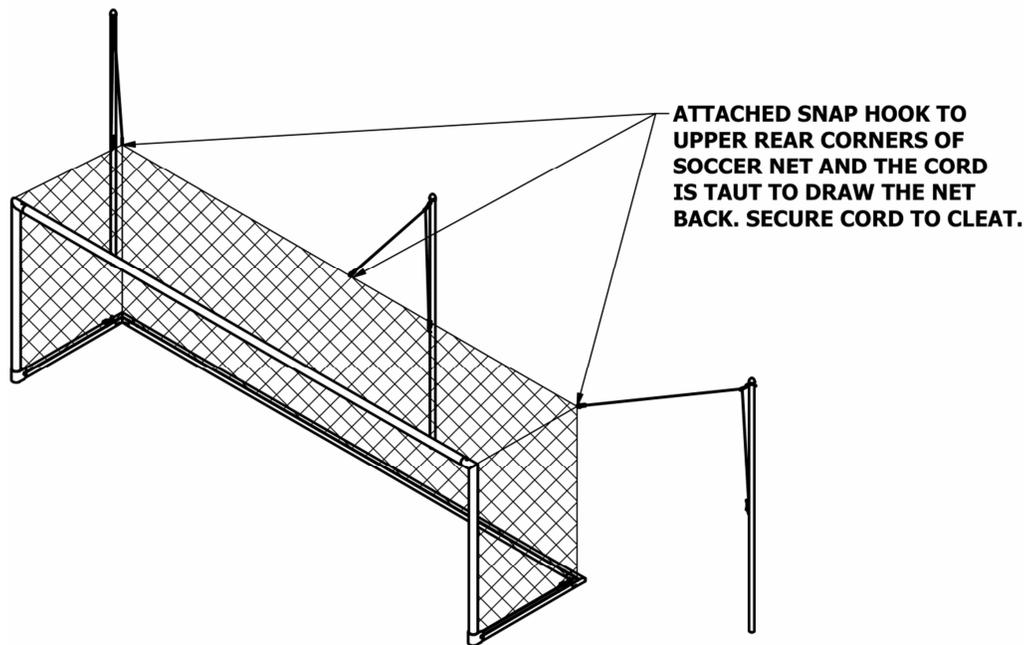




Installation tips:

Both ends need to be slid in evenly to avoid jamming.
 Use of a rubber mallet, may be used to lightly tap into place.
 Protect the finish by covering the corner fitting with a piece of cardboard or cloth.





Final Adjustments:

- Checks to make sure the soccer goal frame is properly aligned and square. Securely tightened all button head and hex head hardware.
- With goal fully assemble attach the net using the “*Easy Clip*” net attachment system. Use a step ladder to attach the net to the crossbar. Optional LOCK PAD (HM6376) may be purchase to secure base in stored position when not in use.
- Secure the top rear edge of the net to the backnet support system.

Folding Base Frame:

- To fold base frame in stored position, loosen the tension on the three net chords.
- Fold the base frame up and secure in place with the two hitch pins (25)
- Attach LOCK PAD (HM6376) to the end of each hitch pins.

IMPORTANT NOTICE

The United States consumer product safety commission has adopted and published “*Guidelines For Movable Soccer Goal Safety*”. These guidelines offer information on the installation, use, and storage of full-size portable soccer goals and through these guidelines; it is the commission’s intent to help prevent serious injuries or death resulting from accidental soccer goal tip over.

Securely anchoring portable soccer goals, at all times, is one important and effective way to improve soccer goal safety. The proper selection of appropriate anchoring devices is dependent upon a number of factors and is unique to individual circumstances. Key elements to consider are:

- 1) Goal weight, inherent stability and type of construction;
- 2) Local field conditions and soil moisture content;
- 3) Expected usage level and overall degree of field supervision;
- 4) The need to relocate or remove the goal on a regular or continuing basis.

As a charter member of the **Coalition To Promote Soccer Goal Safety**, *Jaypro* endorses the efforts of the commission and others in this cause. Our trained sales staff is available to discuss the variety of goal anchors that we offer and to help you in making the best choice for your individual application.