

— Instruction Manual —

# ABC92 BISON CUSTOM LETTERING



Customer Service  
(800) 247-7668

## APPLICATION INSTRUCTIONS

**Note:**

**Air and application surface must be at or above 40 degrees Fahrenheit**

1. Clean the surface that the lettering will be applied to with a water and detergent solution if necessary. Dry the surface with a lint-free cloth.
2. Prepare a solution of water and a very small amount of dish soap or other mild detergent.
3. Apply the soapy solution liberally to the clean surface.
4. Carefully peel the clear backing sheet from the lettering making sure that the letters stay affixed to the front transfer tape that looks like masking tape.
5. Carefully place the transfer tape containing the letters with the sticky side toward the soapy solution in a location where the letters are straight and centered as desired. The soapy solution will allow some movement of the lettering.
6. With the edge of a credit card or similar object, squeegee the bubbles and solution out from under the lettering, making sure the entire image does not slip or slide.
7. After all bubbles are removed with the credit card and after insuring the image is straight allow to dry for approximately one hour.
8. Again using the credit card, make sure all letters are affixed to the surface, then slowly remove the transfer tape from the lettering at a 180 degree angle, remove excess solution with a dry lint-free cloth.
9. Make sure all bubbles are removed and that all letters are securely affixed by re-squeegeeing the entire design with a credit card.
10. If you have any questions about this process, please call Bison Customer Service at 1-800-247-7668.