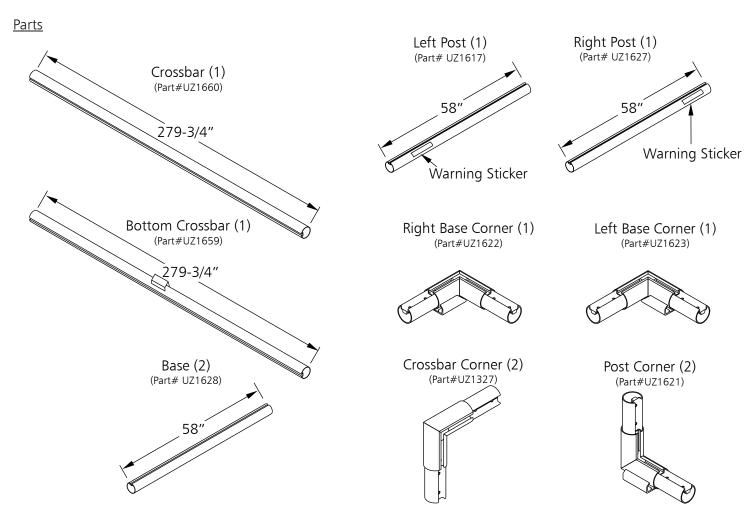


## **ASSEMBLY INSTRUCTIONS FOR 9B6308 CLUB SHELTER**

#### \*THIS UNIT MUST BE ASSEMBLED BY A MINIMUM OF TWO QUALIFIED PERSONS\*

- 1. Unpack all parts and check for damage that may have occurred during shipping. If damage has occurred, notify Kwik Goal immediately. Lay out all parts. Remove all cardboard and packaging immediately. Wet or damp packaging may damage contents.
- 2. Read through entire instruction before beginning assembly and installation.

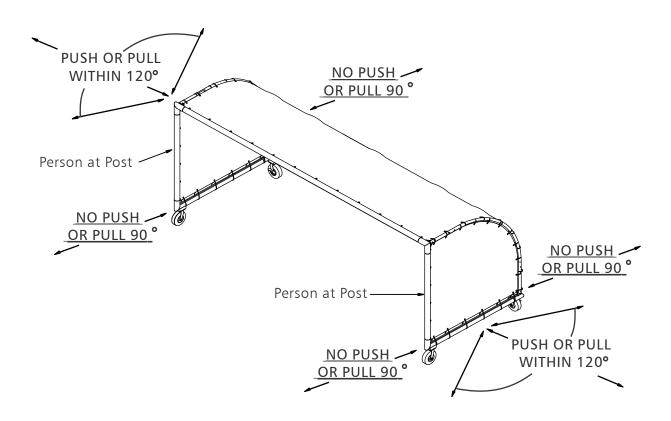
NOTE: Components may be packaged in one or more additional boxes.



# THIS UNIT MUST BE ANCHORED ACCORDING TO THESE INSTRUCTIONS AT ALL TIMES AWARNING



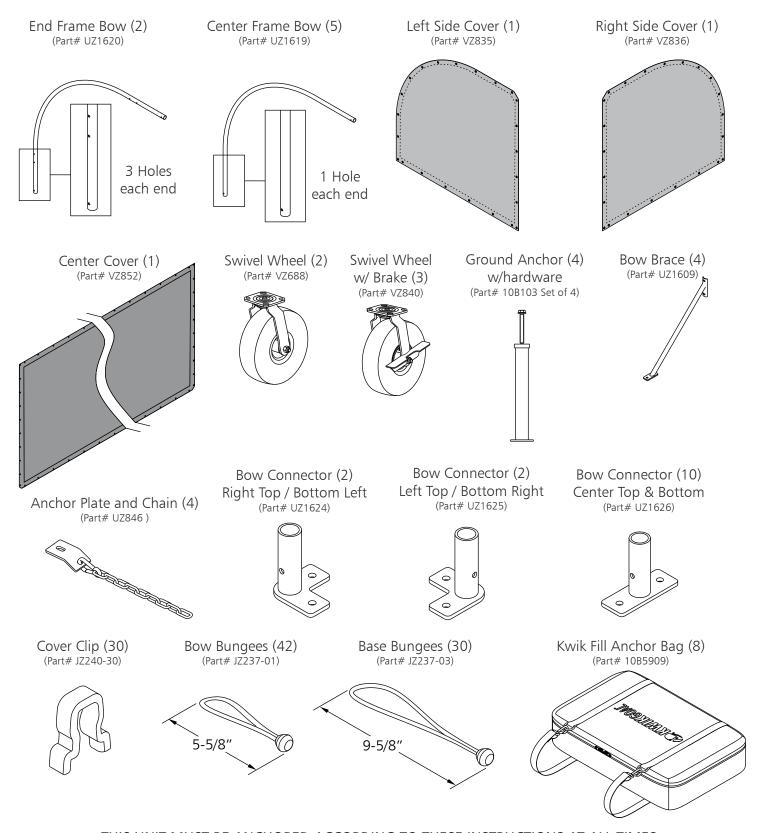
- 1. All Kwik Goal shelters must be moved by qualified personnel who are experienced in moving field equipment.
- 2. A minimum of two qualified, experienced people are required to move shelter.
- 3. Do not attempt to lift or move shelter in windy conditions.
- 4. Shelters must not be left unattended and unsecured.
- 5. Shelter must be on level, flat ground at all times.
- 6. Use extreme caution when pushing shelter. Excessive force can overturn shelter. Always push at lowest point on shelter frame possible.
- 7. Do not push shelter directly from the front to rear or rear to front. Push from end to end.



## **NEVER LEAVE SHELTERS UNATTENDED AND UNSECURED**

140 Pacific Drive Quakertown, PA 18951 800-531-4252 Kwikgoal.com © 2018, Rev. 2019 Kwik Goal Ltd.

#### Parts Continued



## THIS UNIT MUST BE ANCHORED ACCORDING TO THESE INSTRUCTIONS AT ALL TIMES

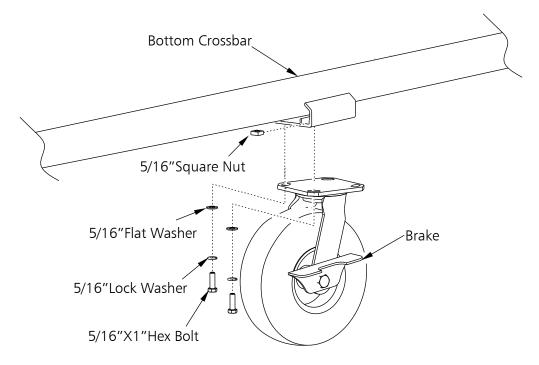
#### **▲**WARNING

## Parts Continued

Note: Hardware is packed separately in one or more boxes. Open all boxes and layout all sealed hardware packs before beginning assembly.

Frame Hdw (Part#JZ258)		Bow Hdw (Part# JZ239)	
5/16" X 1" Hex Bolts (Part# TZ330)	(20)	5/16" X 2" Hex Bolt (Part# TZ184)	(10)
5/16" Square Nut (Part# TZ400)	(18)	5/16" X 2" Carriage Bolt (Part# TZ401)	(12)
5/16" Lock Washer (Part# TZ174)	(20)	5/16" Hex Nut (Part# TZ173)	(12)
5/16" Flat Washer (Part# TZ4)	(20)	5/16" Lock Nut (Part# TZ5)	(10)
3/8" X 1" Socket Head (Part# TZ323)	(24)	5/16" Lock Washer (Part# TZ174)	(12)
3/8" Square Nut (Part# TZ247)	(32)	5/16" Flat Washer (Part# TZ4)	(32)
3/8" Lock Washer (Part# TZ65)	(24)	3/8" X 7/8" Hex Bolt (Part# TZ249)	(32)
		3/8" Lock Washer (Part# TZ65)	(32)
		3/8" Flat Washer (Part# TZ60)	(32)
Anchor Hdw (Part#JZ78)			
3/8" X 7/8" Hex Bolt (Part# TZ249)	(4)	Assembly Tools	
3/8" Square Nut (Part# TZ247)	(4)	Ratchet with	
3/8" Lock Washer (Part# TZ65)	(4)	1/2", 9/16" and 3/4" 1/2", 9/16" and 3/4"	5/16"
3/8" Flat Washer (Part# TZ60)	(4)	Wrenches Sockets	Hex wrench

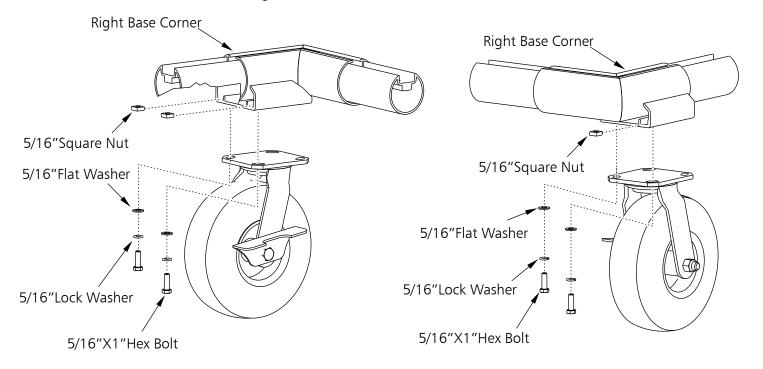
3. Hardware for steps 3 through 8 is in the <u>Frame Hdw</u> pack and the <u>Anchor Hdw</u> pack. Attach swivel wheel with brake to bottom crossbar as shown.



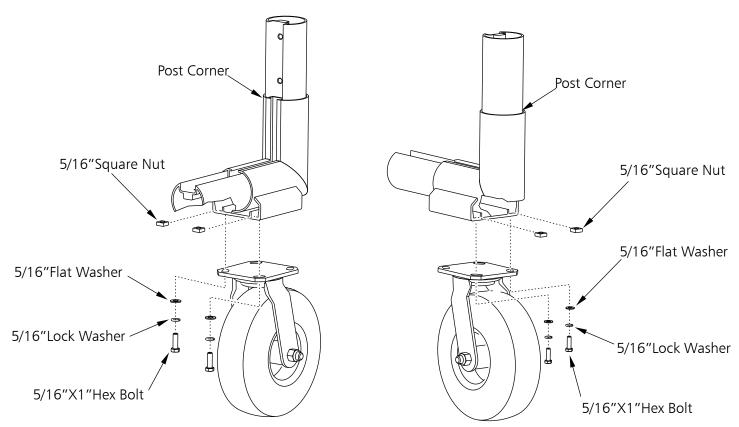
## THIS UNIT MUST BE ANCHORED ACCORDING TO THESE INSTRUCTIONS AT ALL TIMES

# **▲**WARNING

4. Attach swivel wheels w/ brakes to right & left base corners as shown.



5. Attach swivel wheels to post corners as shown.

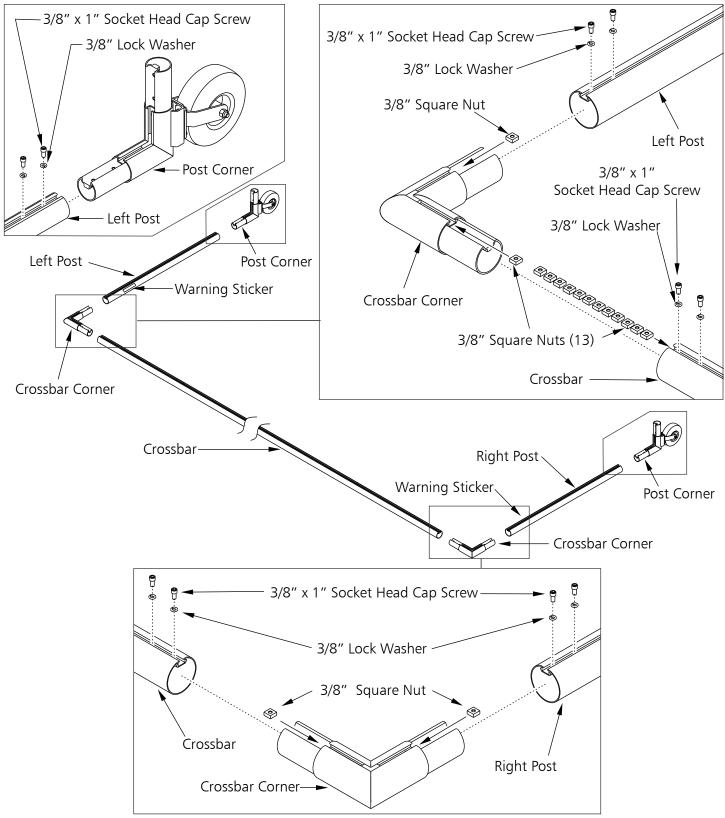


THIS UNIT MUST BE ANCHORED ACCORDING TO THESE INSTRUCTIONS AT ALL TIMES

# **▲**WARNING

6. Assemble crossbar, posts, crossbar corners, and post corners.

NOTE: Square nuts will float loose in channels until used later. Do NOT tighten bolts at this time.

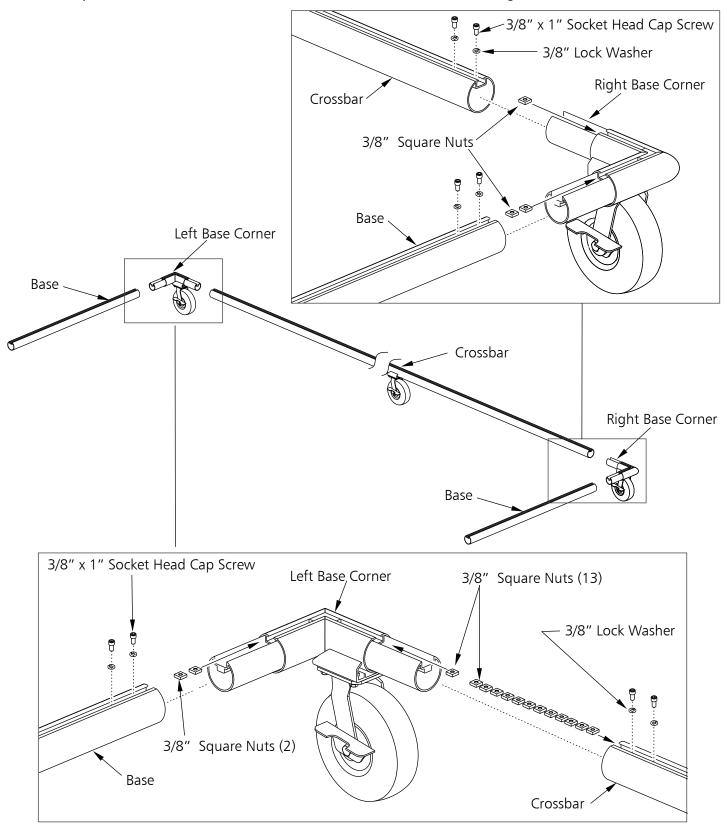


THIS UNIT MUST BE ANCHORED ACCORDING TO THESE INSTRUCTIONS AT ALL TIMES

[AWARNING]

7. Assemble crossbar, bases, left and right base corners.

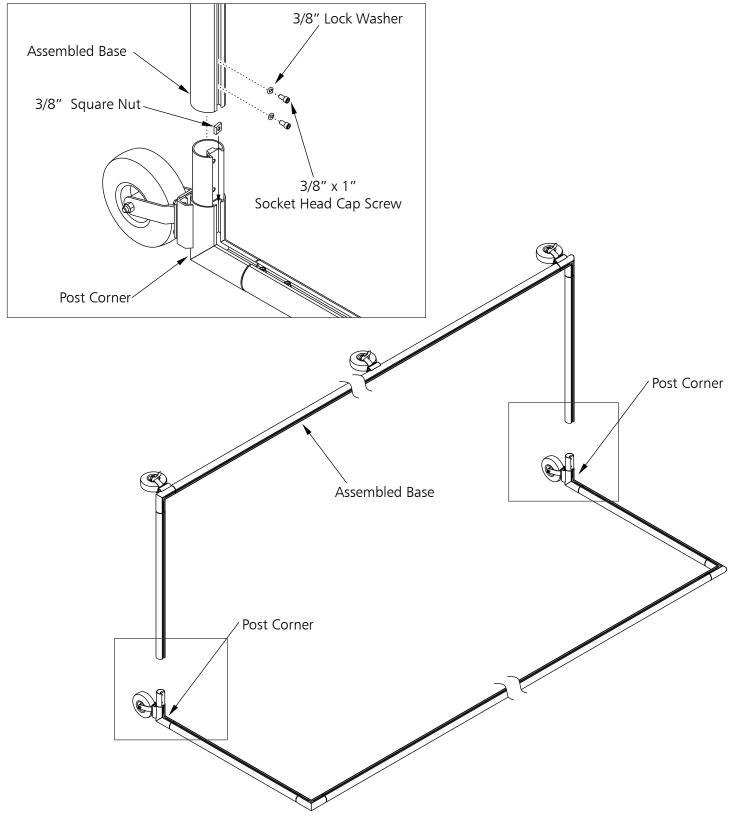
NOTE: Square nuts will float loose in channels until used later. Do NOT tighten bolts at this time.



THIS UNIT MUST BE ANCHORED ACCORDING TO THESE INSTRUCTIONS AT ALL TIMES

[AWARNING]

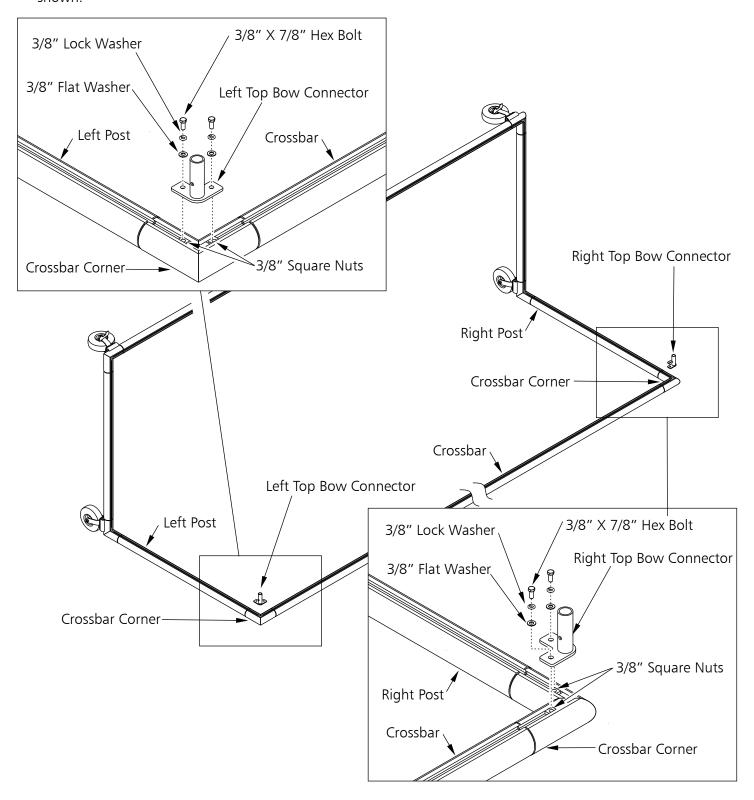
8. Attach assembled base to post corners as shown. Note: Tighten all bolts at this time.



THIS UNIT MUST BE ANCHORED ACCORDING TO THESE INSTRUCTIONS AT ALL TIMES

# **▲**WARNING

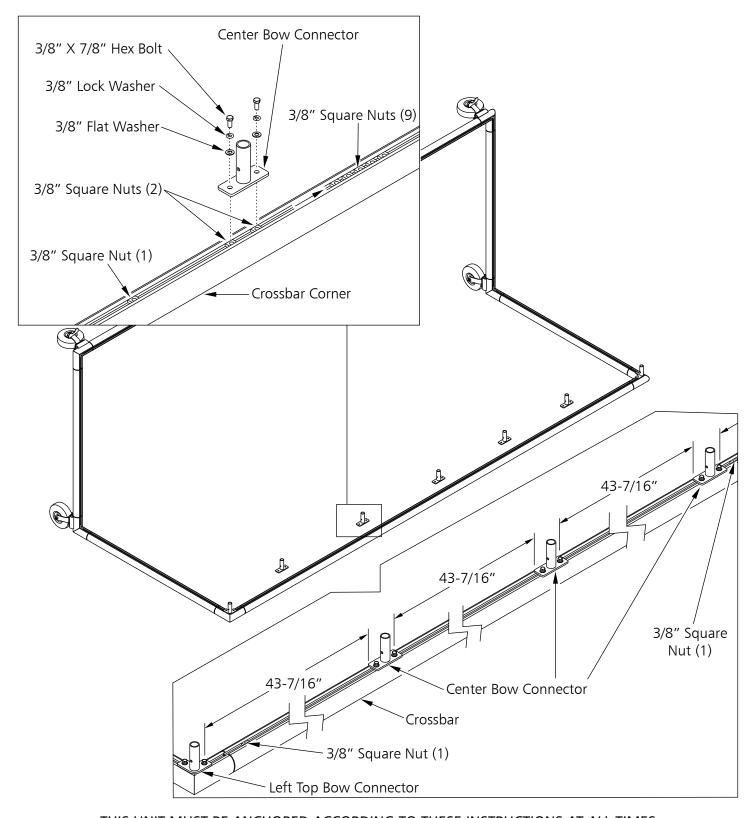
9. Hardware for steps 9 through is in14 <u>Bow Hdw</u> pack.
Attach right & left top bow connectors to assembled frame using 3/8" square nuts at crossbar corners as shown.



THIS UNIT MUST BE ANCHORED ACCORDING TO THESE INSTRUCTIONS AT ALL TIMES

## **▲**WARNING

10. Starting at left top bow connector push nine 3/8" square nuts towards the right top bow connector. Skip one 3/8" square nut and attach center bow connectors to crossbar at locations shown.

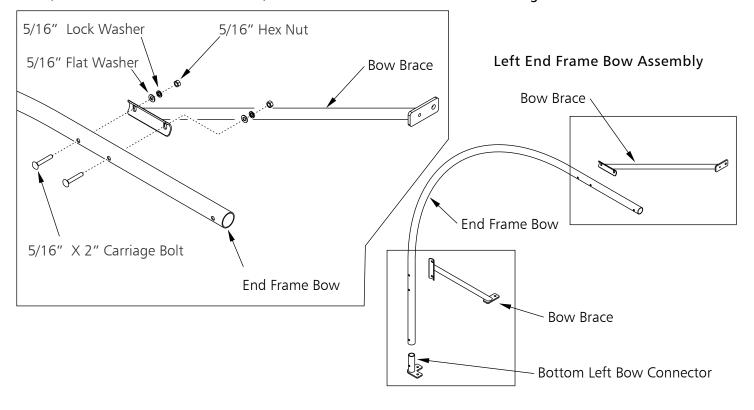


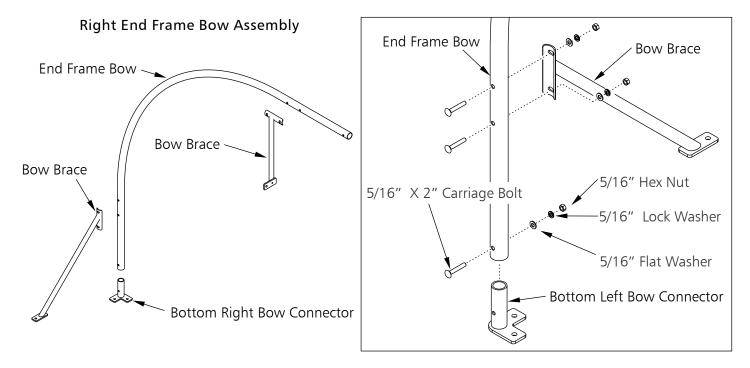
THIS UNIT MUST BE ANCHORED ACCORDING TO THESE INSTRUCTIONS AT ALL TIMES

## **▲**WARNING

11. Assemble left and right end frame bows as shown.

Note: May need to draw 5/16" X 2" carriage bolt head into hole by just using 5/16" flat washer and 5/16" hex nut first then remove 5/16" hex nut add lock washer. Do NOT tighten bolts at this time.

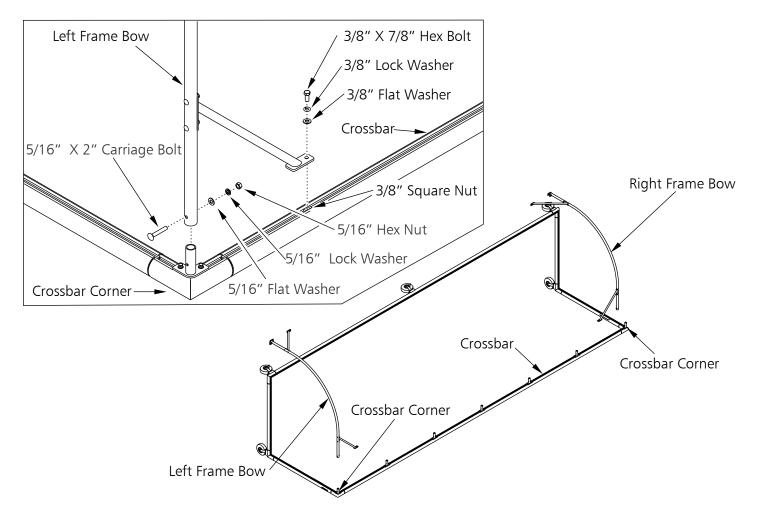




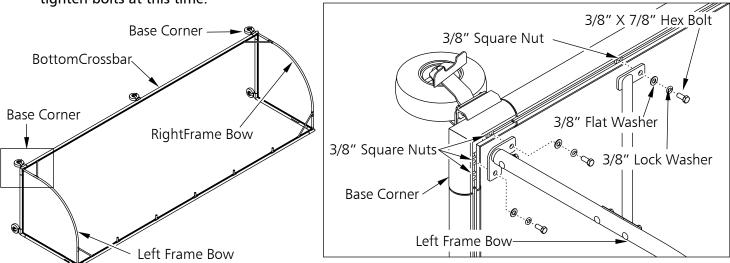
## THIS UNIT MUST BE ANCHORED ACCORDING TO THESE INSTRUCTIONS AT ALL TIMES

## **▲**WARNING

12. Attach left and right frame bows to bow connectors at crossbar corners. Do NOT tighten bolts at this time.



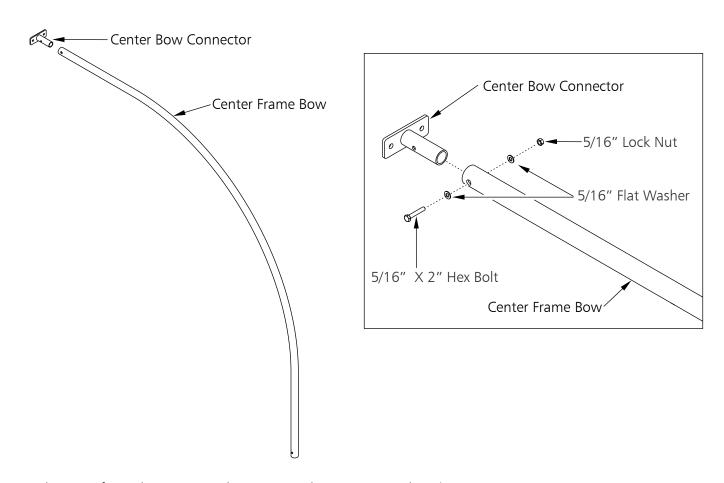
13. Attach left and right frame bow to base corner and crossbar using 3/8" square nuts. **Square up all parts and tighten bolts at this time**.



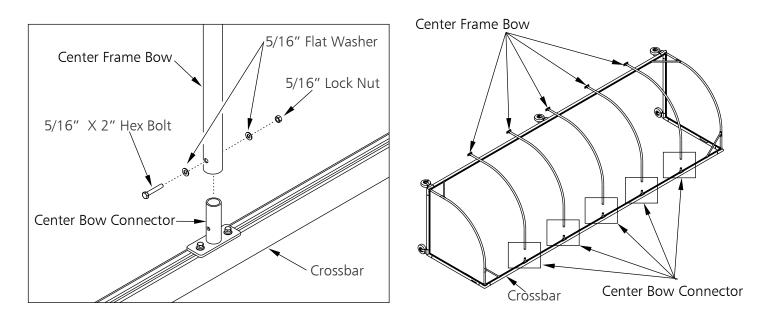
THIS UNIT MUST BE ANCHORED ACCORDING TO THESE INSTRUCTIONS AT ALL TIMES

# **▲**WARNING

14. Attach one center bow connector to all three center frame bows.



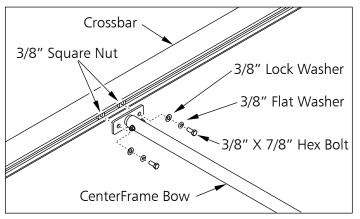
15. Attach center frame bows to crossbar at center bow connector locations.

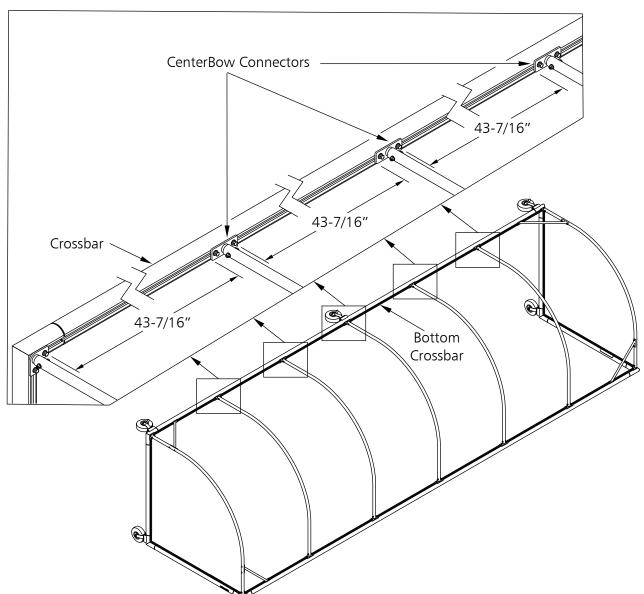


THIS UNIT MUST BE ANCHORED ACCORDING TO THESE INSTRUCTIONS AT ALL TIMES

## **▲**WARNING

16. Attach center frame bows to crossbarusing 3/8" square nuts at locations shown.

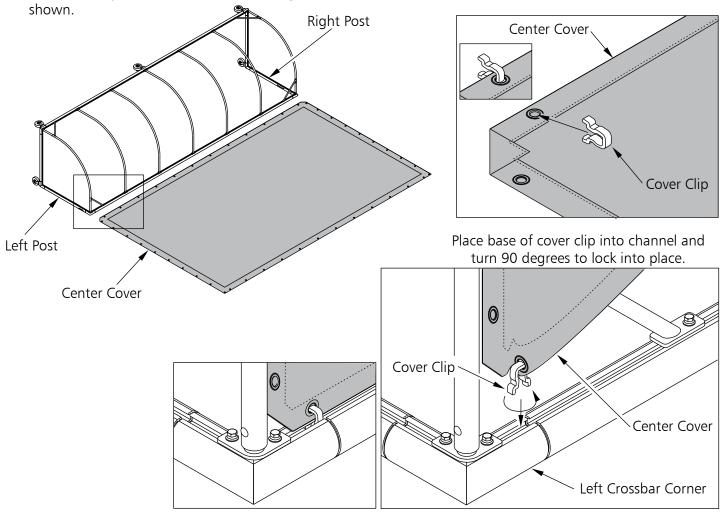




THIS UNIT MUST BE ANCHORED ACCORDING TO THESE INSTRUCTIONS AT ALL TIMES

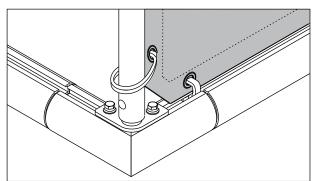
## **▲**WARNING

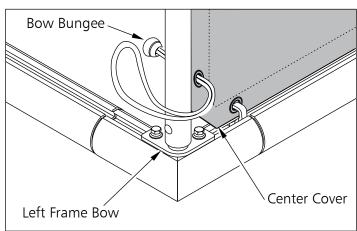
17. Lay out center cover along crossbar with angled corners toward crossbar and hem edge up. Making sure center cover is evenly spaced between left and right post, attach center cover to left crossbar corner with cover clip as



18. Attach center cover to left frame bow at grommet with bow bungee as shown. Repeat steps 17 & 18 to attach right side of center cover to shelter frame.

Note: For a clean look keep bungee ball on the inside of cover



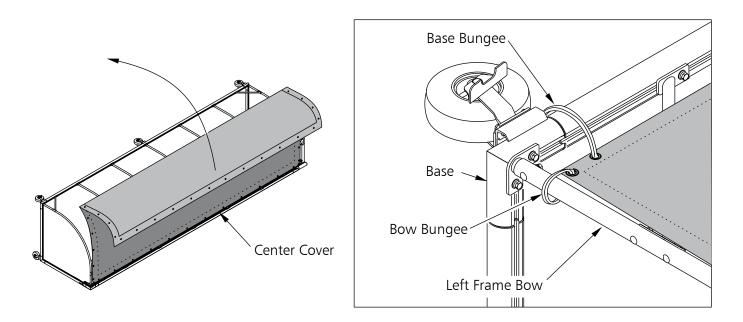


## THIS UNIT MUST BE ANCHORED ACCORDING TO THESE INSTRUCTIONS AT ALL TIMES

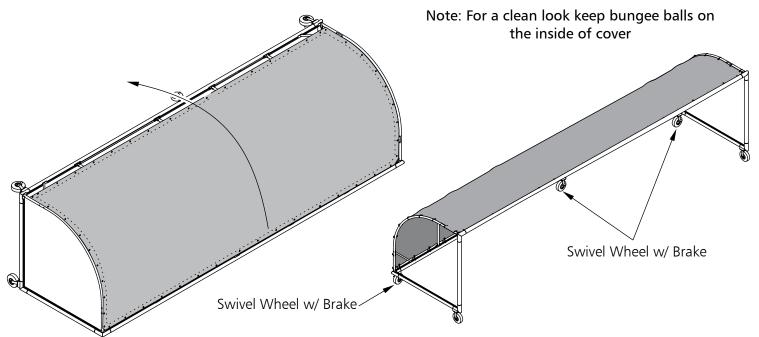
# **▲**WARNING

- 19. Attach center cover to crossbar at all grommet locations with cover clips.
- 20. Pull center cover over frame bows, starting at one base corner, attach center cover to base at all grommeted locations with base bungees. Attach center cover to frame bows on left and right sides as shown.

  Note: One person hold corner of center cover while the other attach bungees base corner and bow.



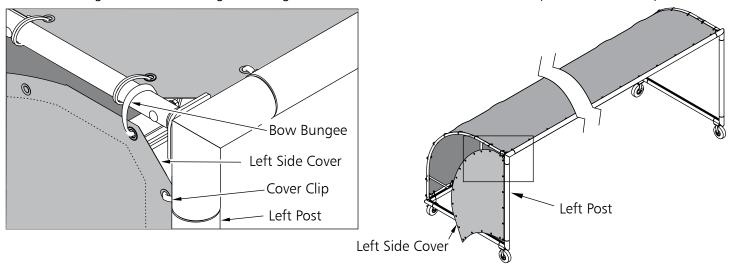
21. After center cover is completly attached, turn shelter up on wheels and engage brakes on swivel wheels w/brake.



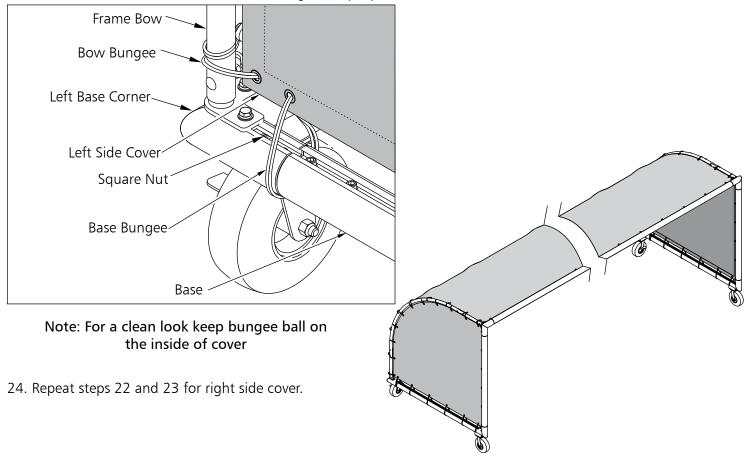
## THIS UNIT MUST BE ANCHORED ACCORDING TO THESE INSTRUCTIONS AT ALL TIMES

## **▲**WARNING

22. On left side cover, find angled corner and with the hem edge inside, attach angled corner to frame bow with bow bungee. With bow bungee holding corner, attach left side cover to the left post with cover clips.



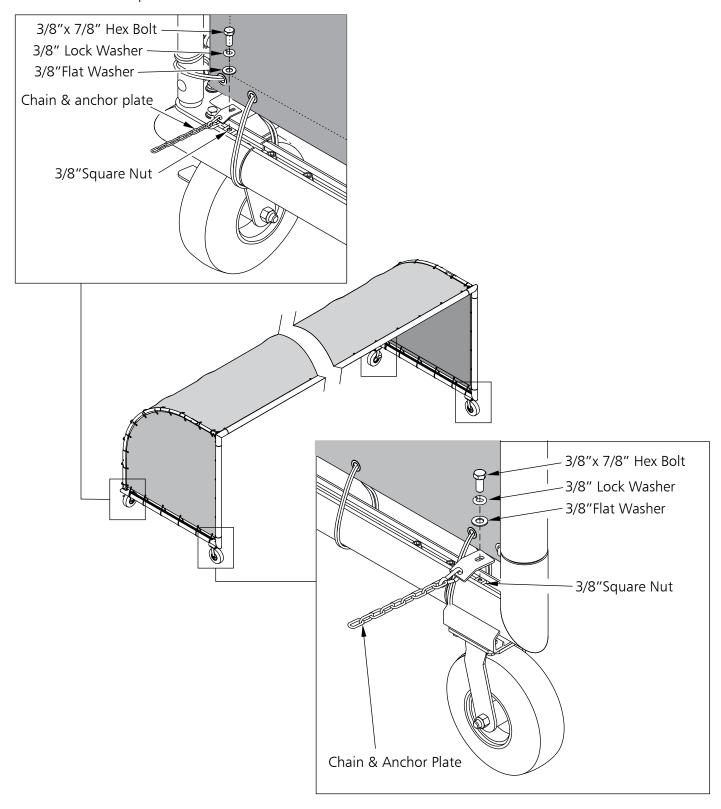
23. Attach left side cover to base and bow starting at the left base corner. Note: Be sure to use base and bow bungees in proper locations.



## THIS UNIT MUST BE ANCHORED ACCORDING TO THESE INSTRUCTIONS AT ALL TIMES

## **▲**WARNING

25. Hardware for step 25 is in <u>Anchor Hdw</u> pack.
Attach anchor plates and chains to bases as shown below.



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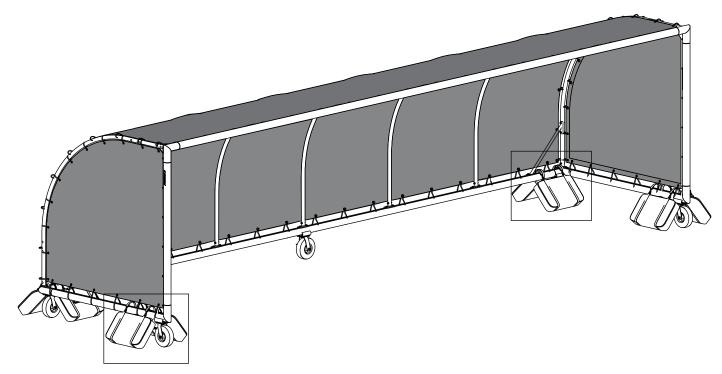
# **▲**WARNING

26. Permanent ground anchors must be used at all times. Dig four holes according to the layout below. Note: Areas subject to heavy frost may require depths as deep as 36". Prepare holes and add drain stone as shown. Install anchor in each hole and fill hole with concrete. Allow concrete to cure before attaching shelter to anchors. - 302" 62" Ground Anchor locations Anchor Hole Detail (4 places per shelter) 60° -Ground Anchor -Approx. Field Assembled Surface 4 4 Places 12-3/4" Concrete Concrete 20" MIN Anchor Chain 1/2" Hex Bolt 24" MIN Ground Anchor

## THIS UNIT MUST BE ANCHORED ACCORDING TO THESE INSTRUCTIONS AT ALL TIMES

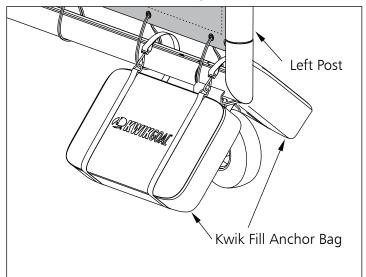
# **▲**WARNING

27. The ground anchor and chain leash system supplied is the recommended and the safest method of anchoring your shelter. However, anchor bags may be used as a temporary anchoring system. To ensure the anchor bags remain on the base of your shelter, you must attach them as shown in figure below.

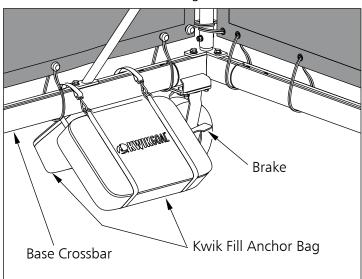


28. Disengage brakes on swivel wheels w/ brakes and move into desired location. To hold shelter in place, fill all eight Kwik fill anchor bag according to instructions. Attach Kwik fill anchor bags to shelter base at locations as shown. Also engage brakes on swivel wheel w/ brake.

Front Anchor Bag Placement



Rear Anchor Bag Placement



Go to kwikgoal.com for additional product information.

#### THIS UNIT MUST BE ANCHORED ACCORDING TO THESE INSTRUCTIONS AT ALL TIMES

#### **▲**WARNING