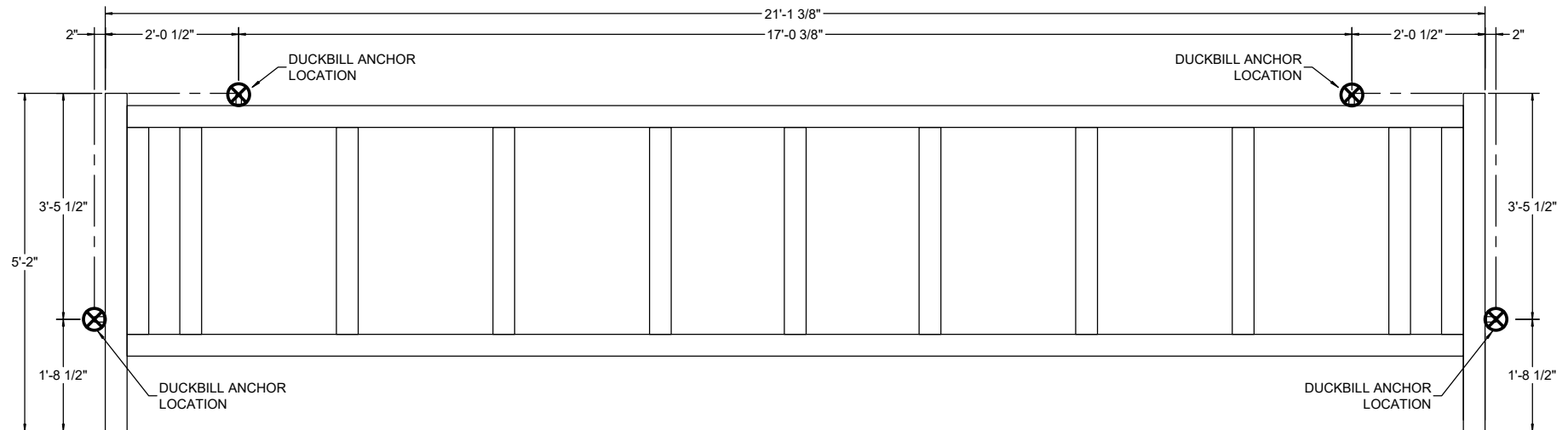


DUCKBILL GROUND ANCHOR - PLACEMENT INSTRUCTIONS FOR 20' TEAM SHELTERS



TOP VIEW OF SHELTER BASE FRAME

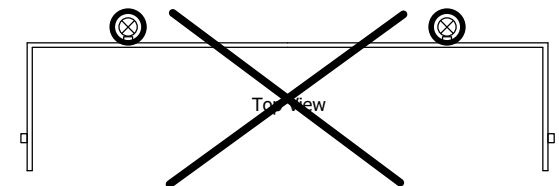
Duckbill Anchors: Each shelter comes with four heavy duty duckbill anchors (with attached chain) and a steel driver rod. The shelter has four square loops that are welded around the base frame of the shelter. These are the anchoring locations for the duckbill anchors. All four anchors must be used. The chain shall be looped through the welded square loop and either bolted to the other end of the chain or you may use the large metal snap ring as well. See separate instruction sheets for the installation of the duckbill anchor into the ground.

Optional PVC Inserts: Dig 8" to 9" deep by 4 1/2" diameter holes and place the PVC inserts into holes so that the top of the PVC insert is at or slightly below the ground level. The duckbill anchor will be driven through the hole created by the PVC inserts. This will allow you to store the chain below ground level when the chain is not secured to the shelter. Always put cap on insert when chain is being stored in insert. You may glue a piece of artificial turf to the top of the PVC insert. The piece of artificial turf is not included.

Padlock for securing chain is not included.

WARNING!!!

NEVER attach anchors to **JUST** the back of the shelter.



Drawing Not To Scale

	Keeper Goals, A Division of D & P Parts, Inc. 12400 Silver Spring Drive, Butler, Wisconsin 53007 800-594-5126 262-781-7800 Fax: 262-781-9320 info@keepergoals.com www.keepergoals.com		DUCKBILL GROUND ANCHOR PLACEMENT INSTRUCTIONS (20' TEAM SHELTER)		SHEET 1
			FILE: Dropbox\Cad Drawings Shared\Duckbill Anchors		
			INFO: Placement Instructions		
	DATE: 04-18-2016		DRAWN BY: CJB		