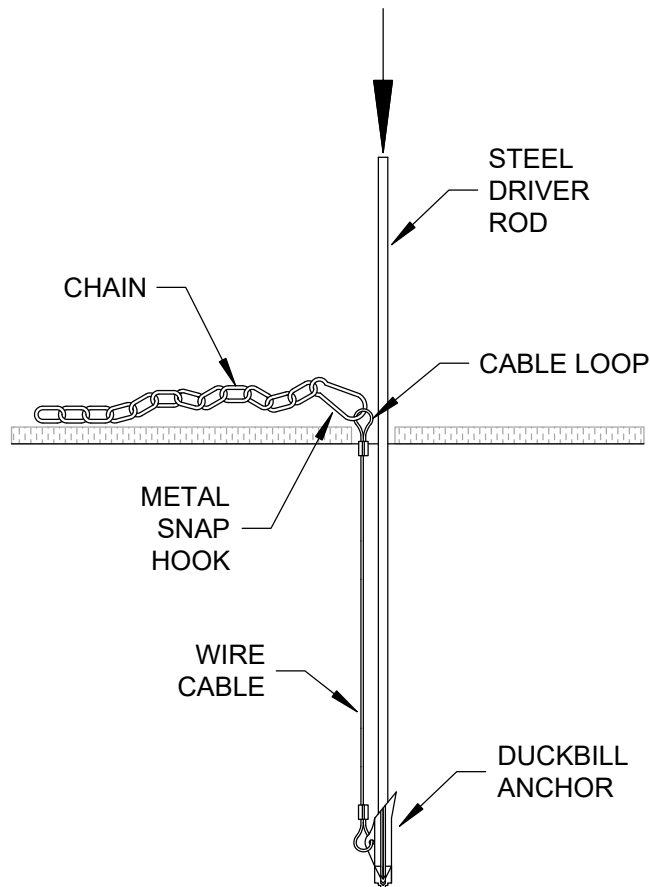
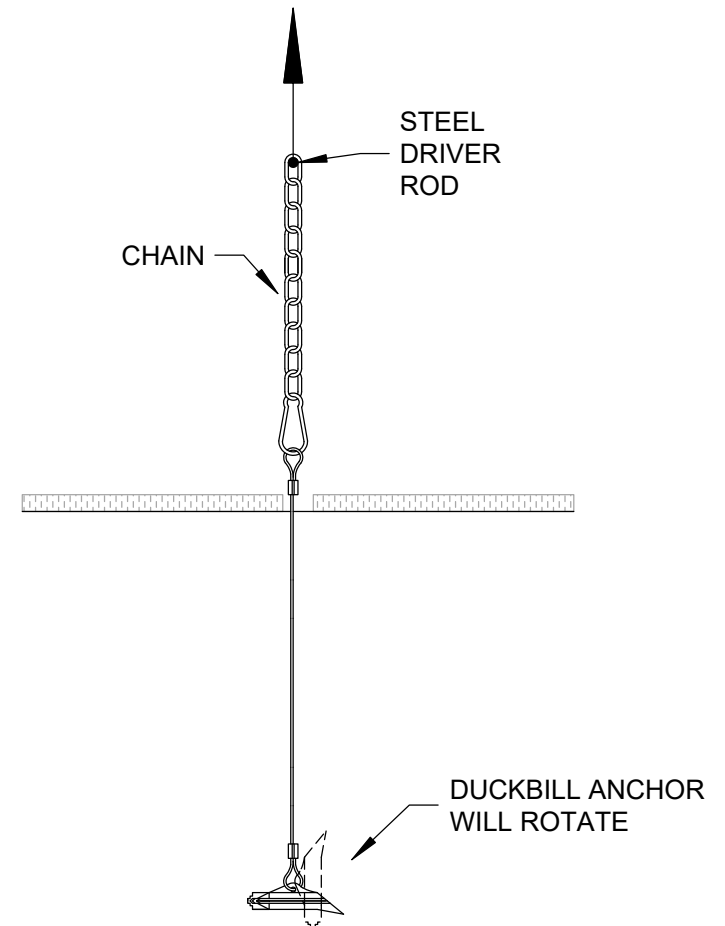


DUCKBILL GROUND ANCHOR - INSTALLATION INSTRUCTIONS FOR TEAM SHELTERS (NO PVC INSERT)

1) AT THE 4 LOCATIONS SHOWN ON THE DUCKBILL GROUND ANCHOR PLACEMENT DRAWING, DRIVE THE DUCKBILL ANCHOR INTO THE SOIL USING A HAMMER AND A STEEL DRIVER ROD. (A SMALL JACK HAMMER CAN ALSO BE USED ALONG WITH THE STEEL DRIVER ROD.) DRIVE THE DUCKBILL ANCHOR UNTIL THE CABLE LOOP IS JUST ABOVE THE GROUND LEVEL. ONCE THE ANCHOR IS AT THE PROPER DEPTH, THE STEEL DRIVER ROD CAN BE REMOVED.



2) TO PERMANENTLY SET THE ANCHOR IN NORMAL SOIL, PUT THE STEEL DRIVER ROD THROUGH THE CENTER OF THE CHAIN LOOP AND PULL UP. THE UPWARD PULL ON THE CHAIN ROTATES THE DUCKBILL ANCHOR INTO A PERPENDICULAR LOAD LOCK POSITION IN UNDISTURBED SOIL. WHEN THE DUCKBILL ANCHOR LOCKS INTO POSITION, THE ANCHOR WORKS LIKE A TOGGLE BOLT IN THE SOIL.

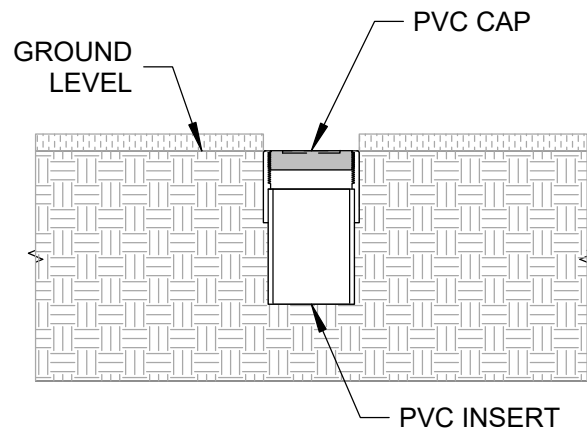


Drawing Not To Scale

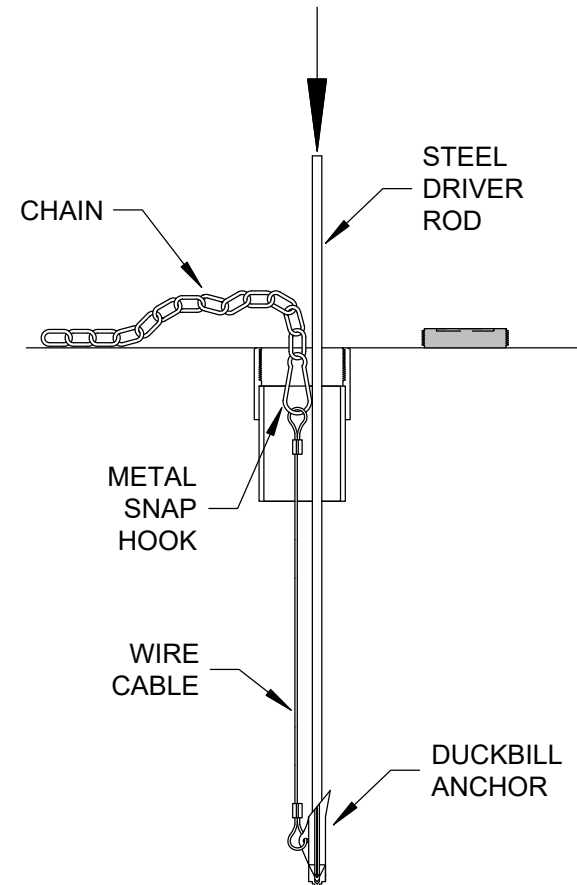
 Keeper Goals, A Division of D & P Parts, Inc. 12400 Silver Spring Drive, Butler, Wisconsin 53007 800-594-5126 262-781-7800 Fax: 262-781-9230 info@keepergoals.com www.keepergoals.com	DUCKBILL GROUND ANCHOR INSTALLATION INSTRUCTIONS		SHEET
	FILE: Dropbox\Cad Drawings Shared\Duckbill Anchors		1
	INFO: Installation Instructions		
	DATE: 06-26-2014	DRAWN BY: CJB	

DUCKBILL GROUND ANCHOR - INSTALLATION INSTRUCTIONS FOR TEAM SHELTERS (WITH PVC INSERT)

1) AT THE 4 LOCATIONS SHOWN ON THE DUCKBILL GROUND ANCHOR PLACEMENT DRAWING, DIG A 8" TO 9" DEEP BY 4 1/2" DIAMETER HOLE SO THAT THE TOP OF THE PVC INSERT IS AT OR SLIGHTLY BELOW THE GROUND LEVEL.



2) DRIVE THE DUCKBILL ANCHOR INTO THE SOIL USING A HAMMER AND STEEL DRIVER ROD. (A SMALL JACK HAMMER CAN ALSO BE USED ALONG WITH THE STEEL DRIVER ROD.) DRIVE THE DUCKBILL ANCHOR UNTIL THE METAL SNAP HOOK IS JUST BELOW THE GROUND LEVEL. ONCE THE ANCHOR IS AT THE PROPER DEPTH, THE STEEL DRIVER ROD CAN BE REMOVED.

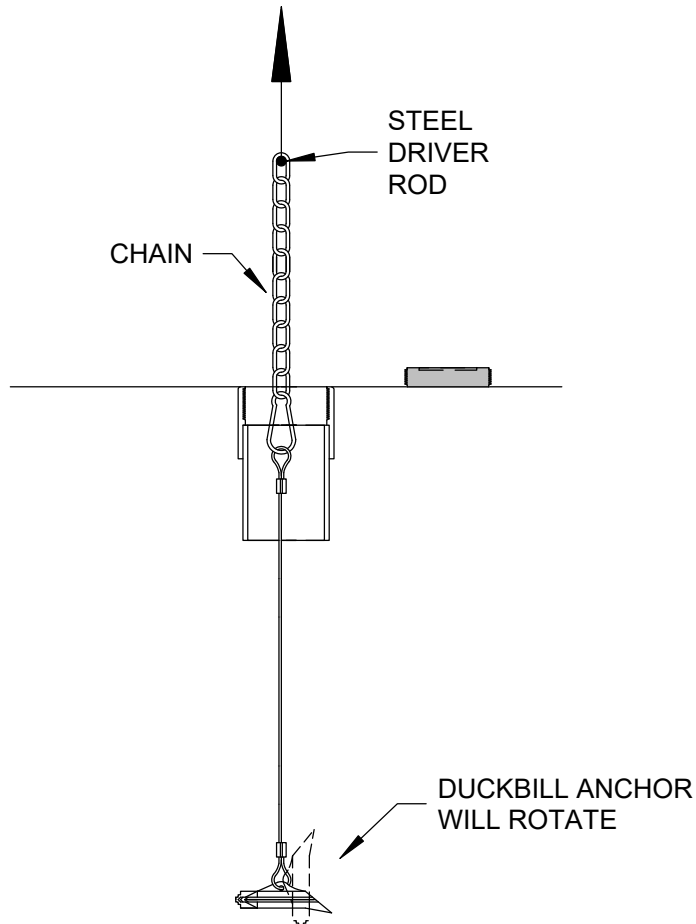


Drawing Not To Scale

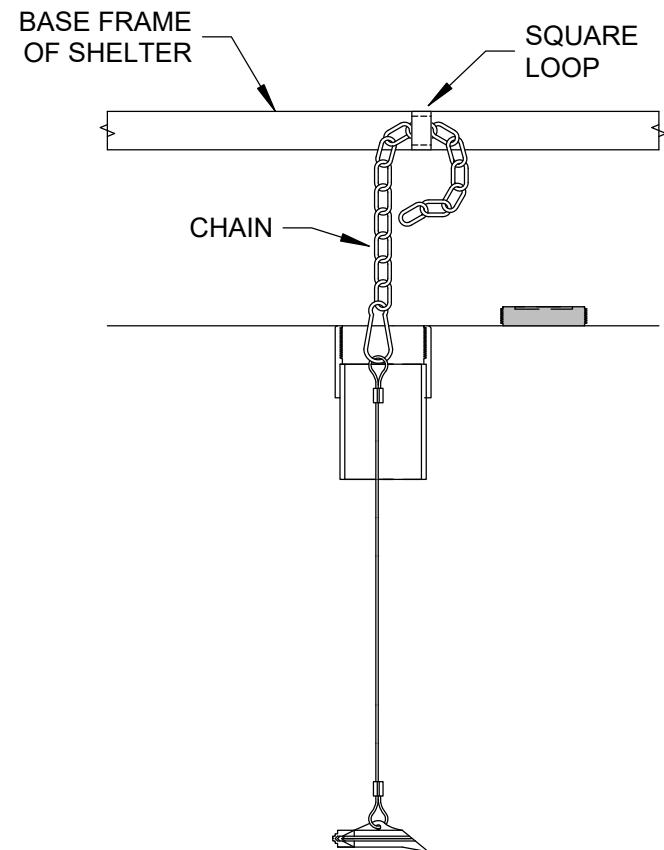
 Keeper Goals, A Division of D & P Parts, Inc. 12400 Silver Spring Drive, Butler, Wisconsin 53007 800-594-5126 262-781-7800 Fax: 262-781-9230 info@keepergoals.com www.keepergoals.com	DUCKBILL GROUND ANCHOR INSTALLATION INSTRUCTIONS		SHEET 1
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	INFO: Installation Instructions		
	DATE: 06-26-2014	DRAWN BY: CJB	

DUCKBILL GROUND ANCHOR - INSTALLATION INSTRUCTIONS FOR TEAM SHELTERS (WITH PVC INSERT)

- 3) TO PERMANENTLY SET THE ANCHOR IN NORMAL SOIL, PUT THE STEEL DRIVER ROD THROUGH THE CENTER OF THE CHAIN LOOP AND PULL UP. THE UPWARD PULL ON THE CHAIN ROTATES THE DUCKBILL ANCHOR INTO A PERPENDICULAR LOAD LOCK POSITION IN UNDISTURBED SOIL. WHEN THE DUCKBILL ANCHOR LOCKS INTO POSITION, THE ANCHOR WORKS LIKE A TOGGLE BOLT IN THE SOIL.



- 4) EACH SHELTER HAS FOUR SQUARE LOOPS THAT ARE WELDED TO THE BASE FRAME OF THE SHELTER. LOOP THE CHAIN THROUGH THE WELDED METAL LOOP. SECURE THE CHAIN TO ITSELF BY MEANS OF A PADLOCK, BOLT, OR METAL SNAP HOOK (NOT INCLUDED). STORE PVC CAP WHEN NOT IN USE. ALWAYS PUT PVC CAP ON WHEN CHAIN IS BEING STORED IN PVC INSERT.



Drawing Not To Scale

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