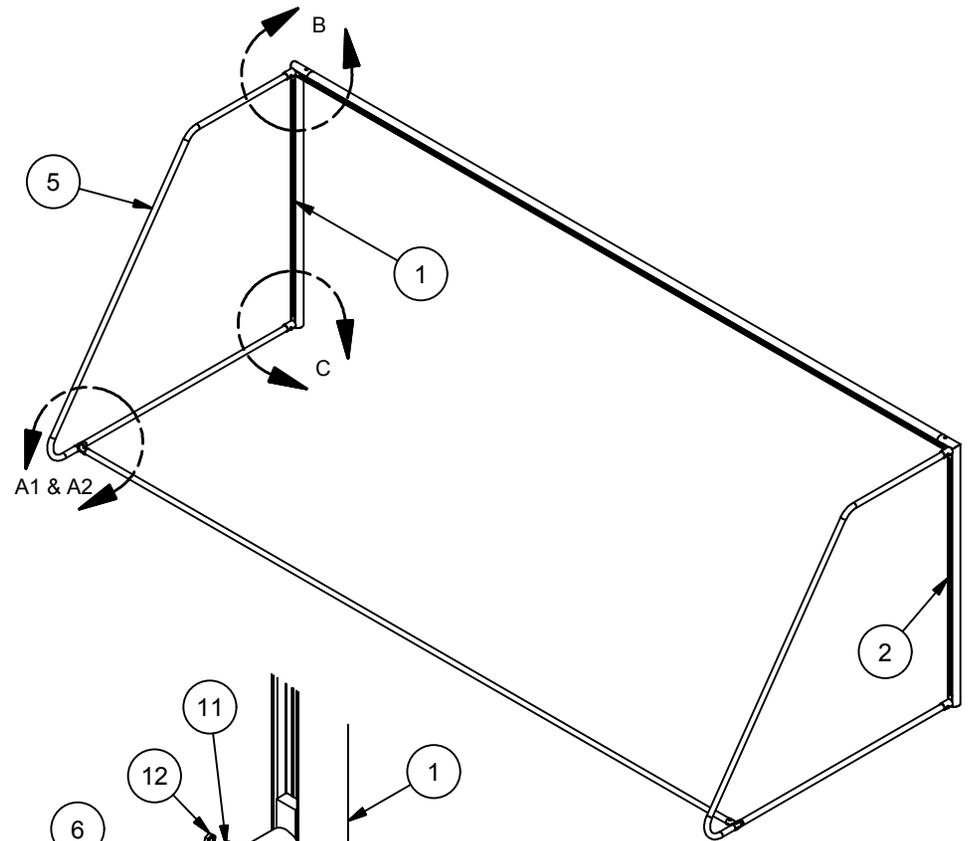
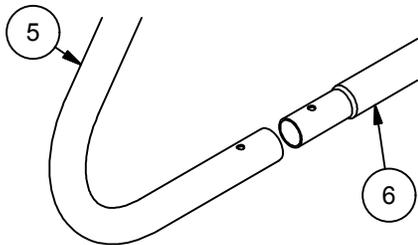


DETAIL B

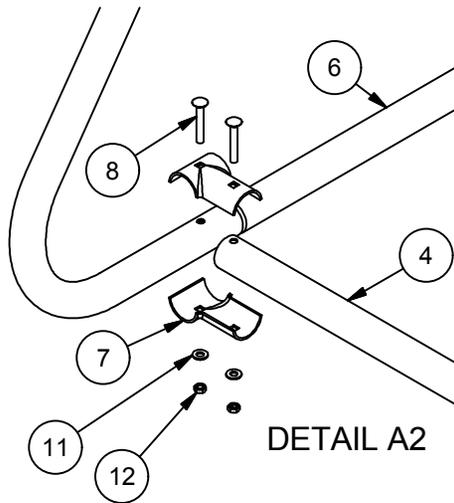


**ASSEMBLY TIPS:**

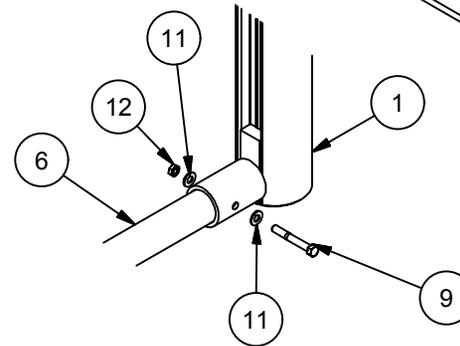
- ASSEMBLE GOAL FACE DOWN
- ONCE GOAL IS ASSEMBLED, ATTACH NET USING PLASTIC CLIPS
- ONCE COMPLETE, STAND GOAL UP



DETAIL A1



DETAIL A2



DETAIL C

ITEM	QTY	PART #	REV	DESCRIPTION	ITEM	QTY	PART #	REV	DESCRIPTION	
8	4	HB5038	N/A	3/8"-16 x 2 1/2" CARRIAGE BOLT	1	1	SG-400USR	A	RIGHT UPRIGHT WELDMENT	
9	4	HS1616	N/A	3/8"-16 x 2 3/4" HEX HEAD CAP SCREW, ZP	2	1	SG-400USL	A	LEFT UPRIGHT WELDMENT	
10	6	HS5225	N/A	3/8"-16 x 1 1/4" BUTTON HEAD, SS	3	1	SG-001PC	-	4" SOCCER CROSSBAR, x 280" L W/ WHITE POWDER COAT FINISH	
11	12	HW2047	N/A	3/8" SAE FLAT WASHER, ZP	3/8" SAE FLAT WASHER, ZP	4	1	SG-760RX	-	1.90" REAR CROSSBAR, x 288" L
12	8	HN1230	N/A	3/8"-16 THIN NYLON LOCK NUT NTE, ZP	4	1	SGP-760BS	B	BACKSTAY FOR SGP-760 & SGP-400	
13	6	HW2152	N/A	3/8" MEDIUM SPLIT LOCK WASHER, SS	5	2	SG-760C	A	1.90" BACKSTAY CONNECTOR, x 96 5/8" L	
14	6	HW2151	N/A	3/8" FLT SAE, SS	6	2	SR5418	-	1.90" CARRIAGE PIPE CLAMP	
15	1	ENC-824	N/A	EASY TRACK NET CLIP 100/PKG	7	4				

NOTE: PART LIST IS FOR ONE GOAL



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MODEL NUMBER: SGP-400	CHECKED BY: WVB	
PRODUCT NAME: PORTABLE OFFICIAL 4" ROUND SOCCER GOAL		
DATE: 5/1/2013	REV: c	DRAWN BY: Moune T.

# JAYPRO SPORTS

OFFICIAL PORTABLE SOCCER GOAL, SGP-400

## LIST OF MATERIALS FOR TWO GOALS

<u>ITEM #.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	SG-400USR	RIGHT UPRIGHT WELDMENT	2
2	SG-400USL	LEFT UPRIGHT WELDMENT	2
3	SG-001PC	4" SOCCER CROSSBAR, x 280" L	2
4	SG-760RX	1.90" REAR CROSSBAR, x 288" L	2
5	SGP-760BS	BACKSTAY FOR SGP-760 & SGP-400	4
6	SG-760C	1.90" BACKSTAY CONNECTOR, x 96 5/8" L	4
7	SR5418	1.90" CARRIAGE PIPE CLAMP	8
8	HB5038	3/8"-16 x 2 1/2" CARRIAGE BOLT	8
9	HS1616	3/8"-16 x 2 3/4" HEX HEAD CAP SCREW, ZP	8
10	HS5225	3/8"-16 x 1 1/4" BUTTON HD. CAP SCREW, SS	12
11	HW2047	3/8" SAE FLAT WASHER, ZP	28
12	HN1230	3/8"-16 THIN NYLON LOCK NUT NTE, ZP	16
13	HW2152	3/8" MEDIUM SPLIT LOCK WASHER, SS	12
14	HW2151	3/8" FLT SAE, SS	12
15	ENC-824	EASY TRACK NET CLIP 100/PKG	2

## INSTALLATION AND USE CONSIDERATIONS

- 1) Portability is an important characteristic of this soccer goal and the design and the material that have been selected are intended to enhance the feature. Consequently, **this goal may tip over under certain load conditions, such as high winds or climbing onto the framework. It is highly recommended that this unit be properly anchored for improved stability. If there are any questions please contact Customer Service at (800) 243-0533.**
- 2) The size and weight of this portable soccer goal dictates that **at least four persons are required when carrying this unit.** For best results, tip the goal onto it's face. Position one person at each of the four corners and lift carefully. If the wheel kit option is used, only two persons are needed to move the goal.

## ASSEMBLY INSTRUCTIONS

**READ ALL DIRECTIONS CAREFULLY BEFORE BEGINNING THE ASSEMBLY.**

TOOLS REQUIRED: 9/16" Box Wrench or Adjustable Wrench.  
1/2" Box Wrench or Adjustable Wrench



Lay goal components face down in the order they appear on the assembly drawing. This order of construction will make the construction of the goal safe and efficient. Make sure that you have all of the pieces listed on the assembly instructions.



Slide corners into uprights and crossbars. Attach hardware as shown in assembly drawing.



Insert backstays into hubs. Use hardware detailed on assembly instructions.

Insert backstays into hubs. Use hardware



Attach rear crossbar into tee fittings on backstays. Use hardware detailed on assembly drawing. Now tighten all hardware. With goal in the face down position attach the net using the “*Easy Clip*” net attachment system. If the net is installed in this position, there is no need to climb a ladder and attach netting. Once complete, move the goal into the playing position. **Repeat for the other side.**

Attach rear crossbar into tee fittings on

backstays. Use hardware detailed on assembly drawing. Now tighten all hardware.

With goal in the face down position attach the net using the “*Easy Clip*” net attachment

system. If the net is installed in this position, there is no need to climb a ladder and

attach netting. Once complete, move the goal into the playing position. **Repeat for the**

**other side.**



Completed goal.

## IMPORTANT NOTICE

The United States consumer product safety commission has adopted and published “*Guidelines For Movable Soccer Goal Safety*”. These guidelines offer information on the installation, use, and storage of full-size portable soccer goals and through these guidelines; it is the commission’s intent to help prevent serious injuries or death resulting from accidental soccer goal tip over.

Securely anchoring portable soccer goals, at all times, is one important and effective way to improve soccer goal safety. The proper selection of appropriate anchoring devices is dependent upon a number of factors and is unique to individual circumstances. Key elements to consider are:

- 1) Goal weight, inherent stability and type of construction;
- 2) Local field conditions and soil moisture content;
- 3) Expected usage level and overall degree of field supervision;
- 4) The need to relocate or remove the goal on a regular or continuing basis.

As a charter member of the **Coalition To Promote Soccer Goal Safety**, *Jaypro* endorses the efforts of the commission and others in this cause. Our trained sales staff is available to discuss the variety of goal anchors that we offer and to help you in making the best choice for your individual application.