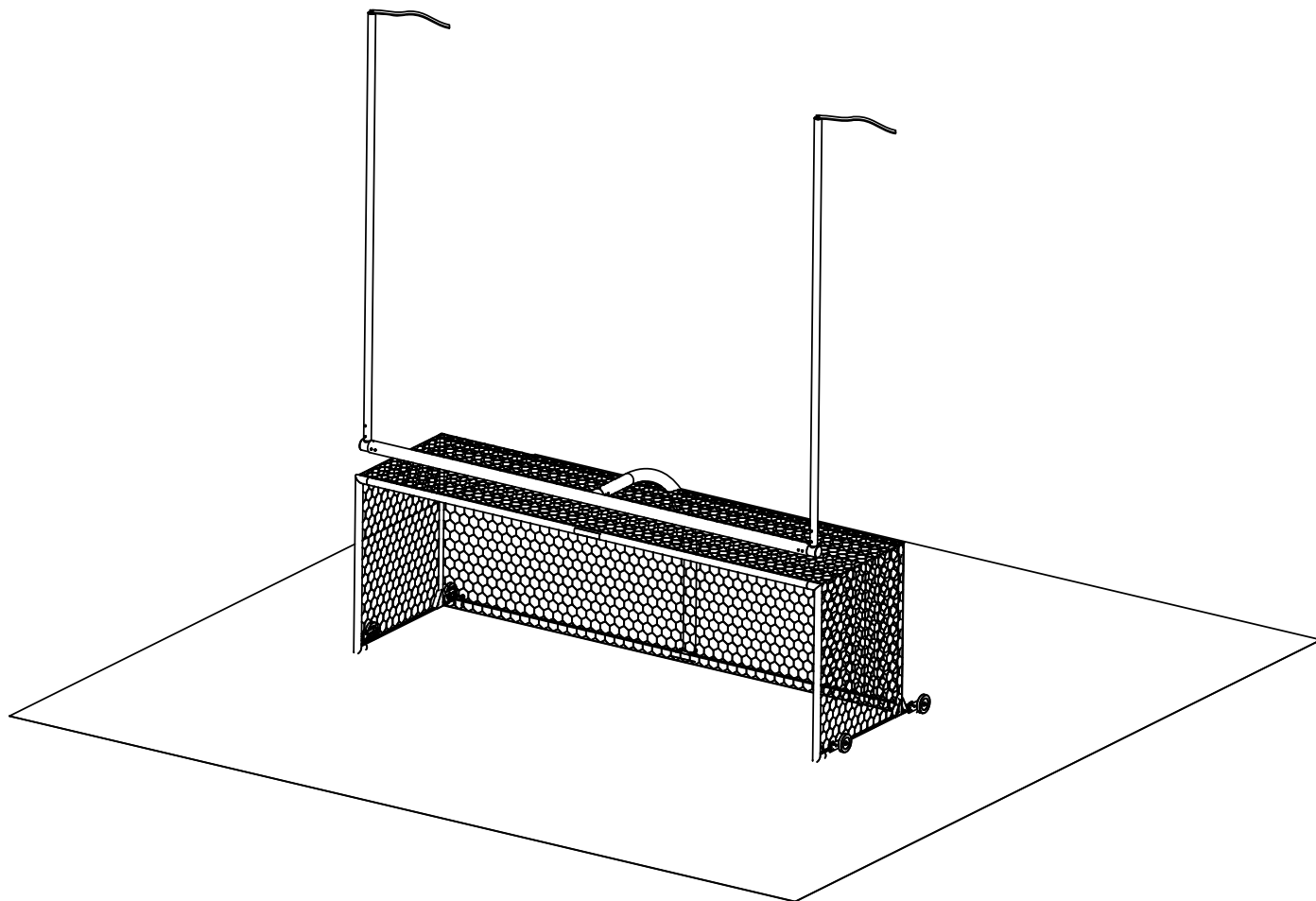


## ASSEMBLY, MAINTENANCE, & USAGE MANUAL

PORTABLE No. 493000Cxx - 8'-0" x 24'-0" SOCCER GOAL PAIR  
w/ wheels, anchors, net support posts, nets, and football goal attachment

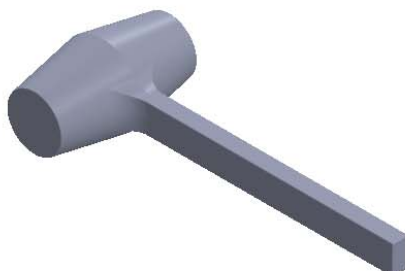


### TOOLS REQUIRED

9/16" Wrench



Rubber Mallet

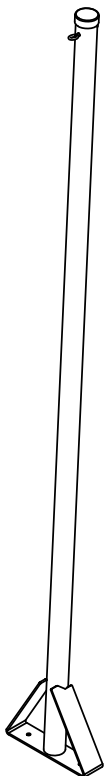


3/16" Allen Wrench

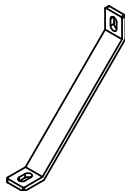


**STEP 1:** Unpack all parts and check against parts list below.  
Each 493000 (pair of goals) should include the following:

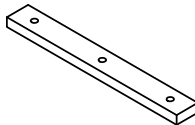
WORLD CUP POST - QTY 4  
(PART # FRME00493)



POST BRACE - QTY 4  
(PART # FLAT58702)



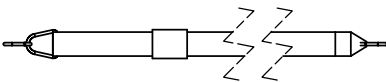
CONNECTOR FLAT - QTY 18  
(PART # FLAT48721E0)



FLIP WHEELS  
QTY 4 LEFT & 4 RIGHT WHEELS  
(PART # 293000)



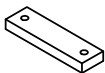
NET SUPPORT STRAP - QTY 2  
(PART # STAP00028)



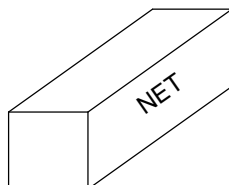
ANCHOR KIT W/ HDWE - QTY 4  
(PART # 298400)








WHEEL FLAT - QTY 8  
(PART # FLAT58701)



SOCCER NET - QTY 2  
(PART # 49282401)



## HARDWARE

PART	QTY	PART #	DESCRIPTION
	36	HDWE050040E0	3/8" FLAT WASHER
	36	HDWE040020E0	3/8" LOCK WASHER
	36	HDWE011240E0	3/8" HEX HD SCREW
	32	HDWE090370E0	3/8"-16 SET SCREW
	4	FLAT58703	3/8"-16 SQUARE NUT
	1	FITG84160	NET CLIP PACK QTY 160
	8	54402	BUNGEE CORD

**STEP 2:** Lay out the crossbar (FRME5872C), left base (FRME48721UL), and right base (FRME48721UR).  
Attach as shown.

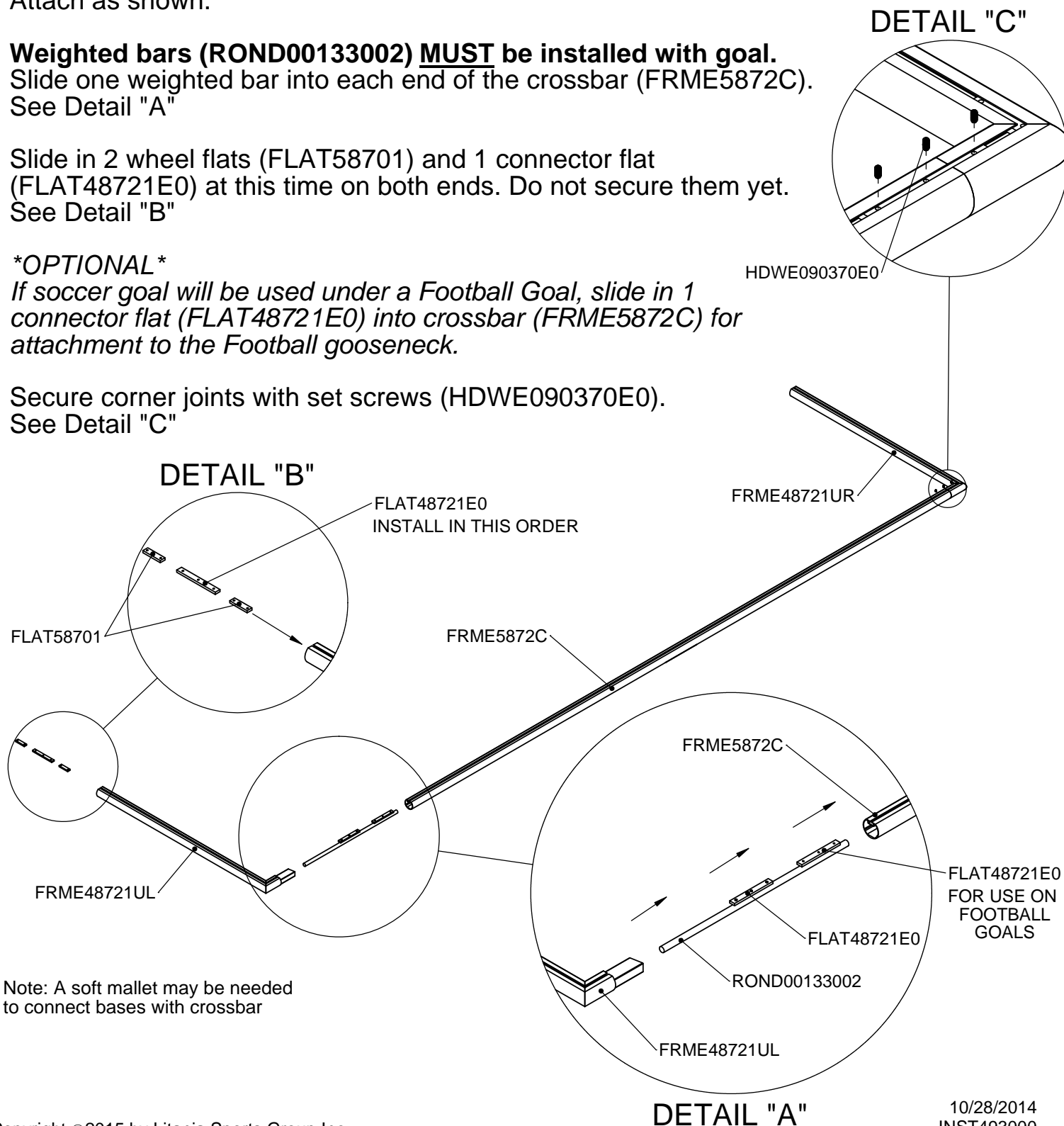
**Weighted bars (ROND00133002) MUST be installed with goal.**  
Slide one weighted bar into each end of the crossbar (FRME5872C).  
See Detail "A"

Slide in 2 wheel flats (FLAT58701) and 1 connector flat (FLAT48721E0) at this time on both ends. Do not secure them yet.  
See Detail "B"

**\*OPTIONAL\***

*If soccer goal will be used under a Football Goal, slide in 1 connector flat (FLAT48721E0) into crossbar (FRME5872C) for attachment to the Football gooseneck.*

Secure corner joints with set screws (HDWE090370E0).  
See Detail "C"



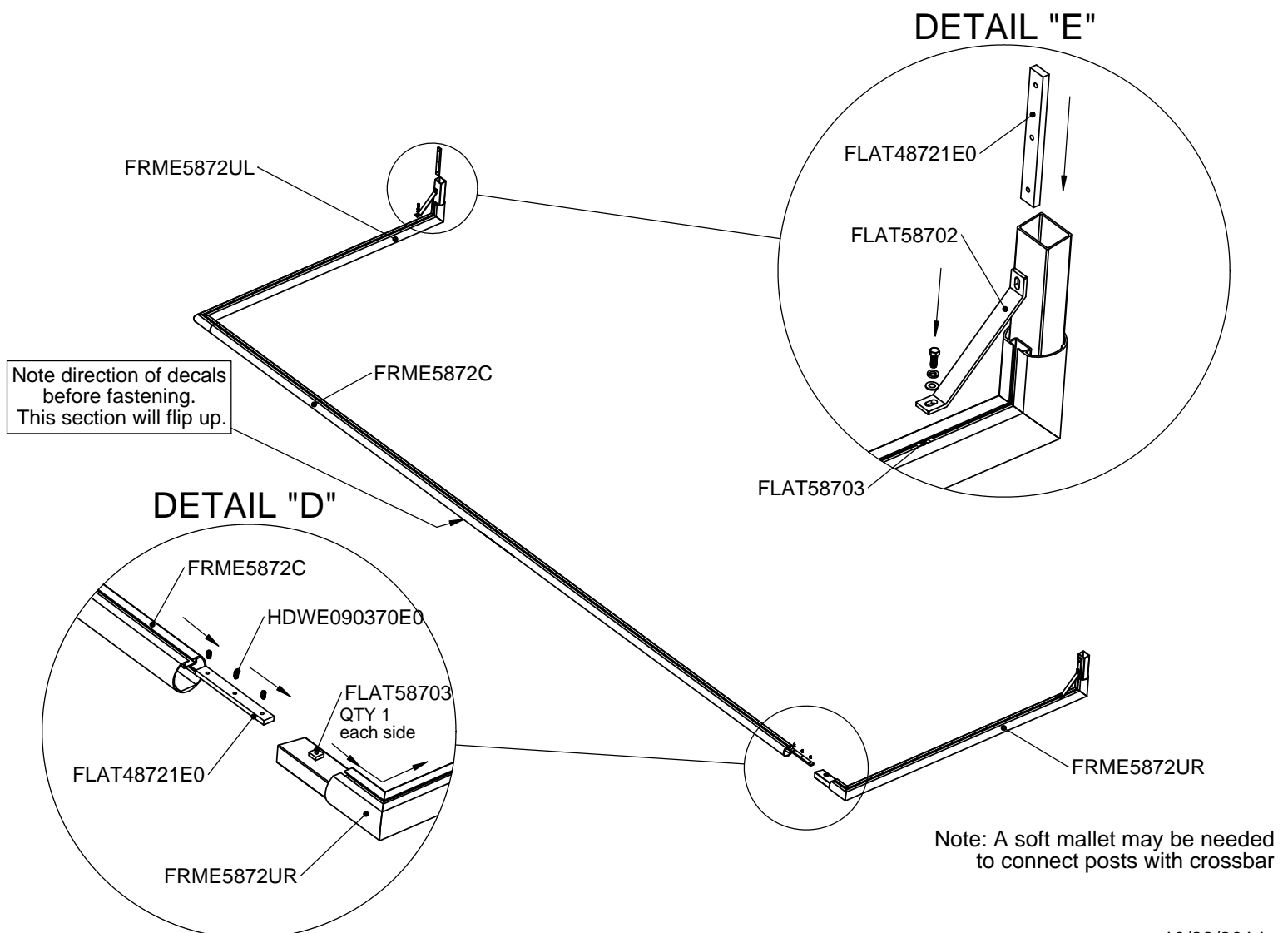
Note: A soft mallet may be needed  
to connect bases with crossbar

**STEP 3:** Lay out the crossbar and upright posts similar to Step 2.  
Attach as shown.

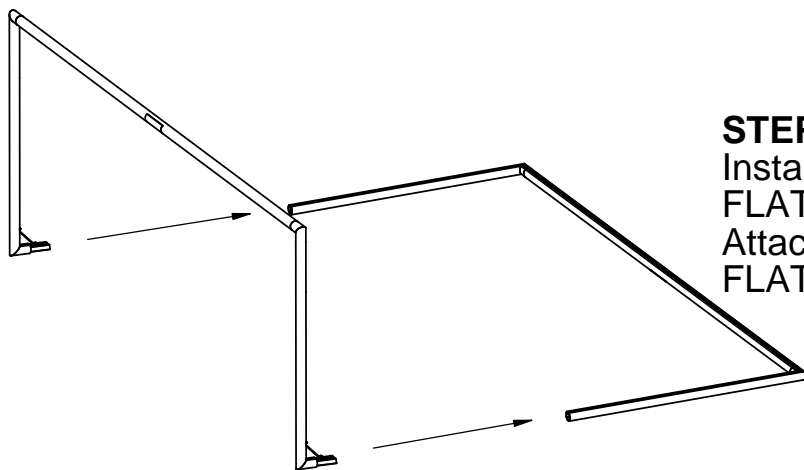
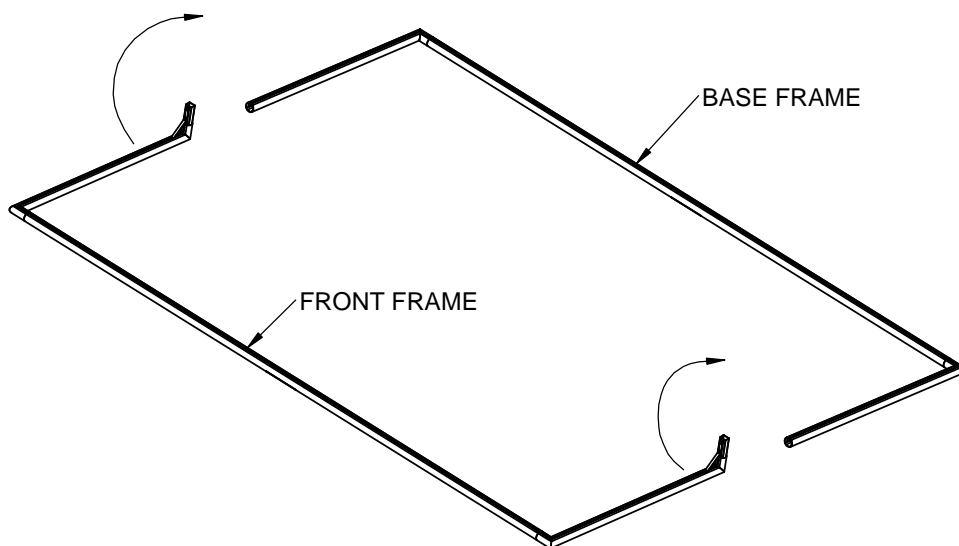
Slide 1 square nut (FLAT58703) into each upright. Do not attach nut yet. Once the nuts are in, secure corner joints with set screws.  
See Detail "D"

Attach post brace (FLAT58702) into the square nut at the bottom of the upright.

Insert connector flat (FLAT48721E0) into the upright. Do not attach flat at this time.  
See Detail "E"

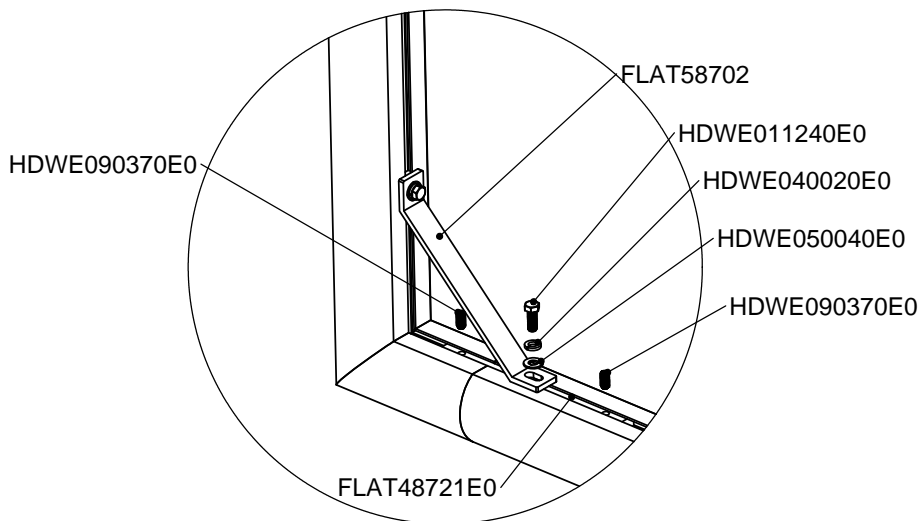


**STEP 4:** Lift front frame up.  
Note: This step requires 2 adults.



**STEP 5:** Insert front frame into base frame.  
Install hardware as shown in Detail "F".  
FLAT58702 can be adjusted as needed.  
Attach hardware through holes in  
FLAT48721E0

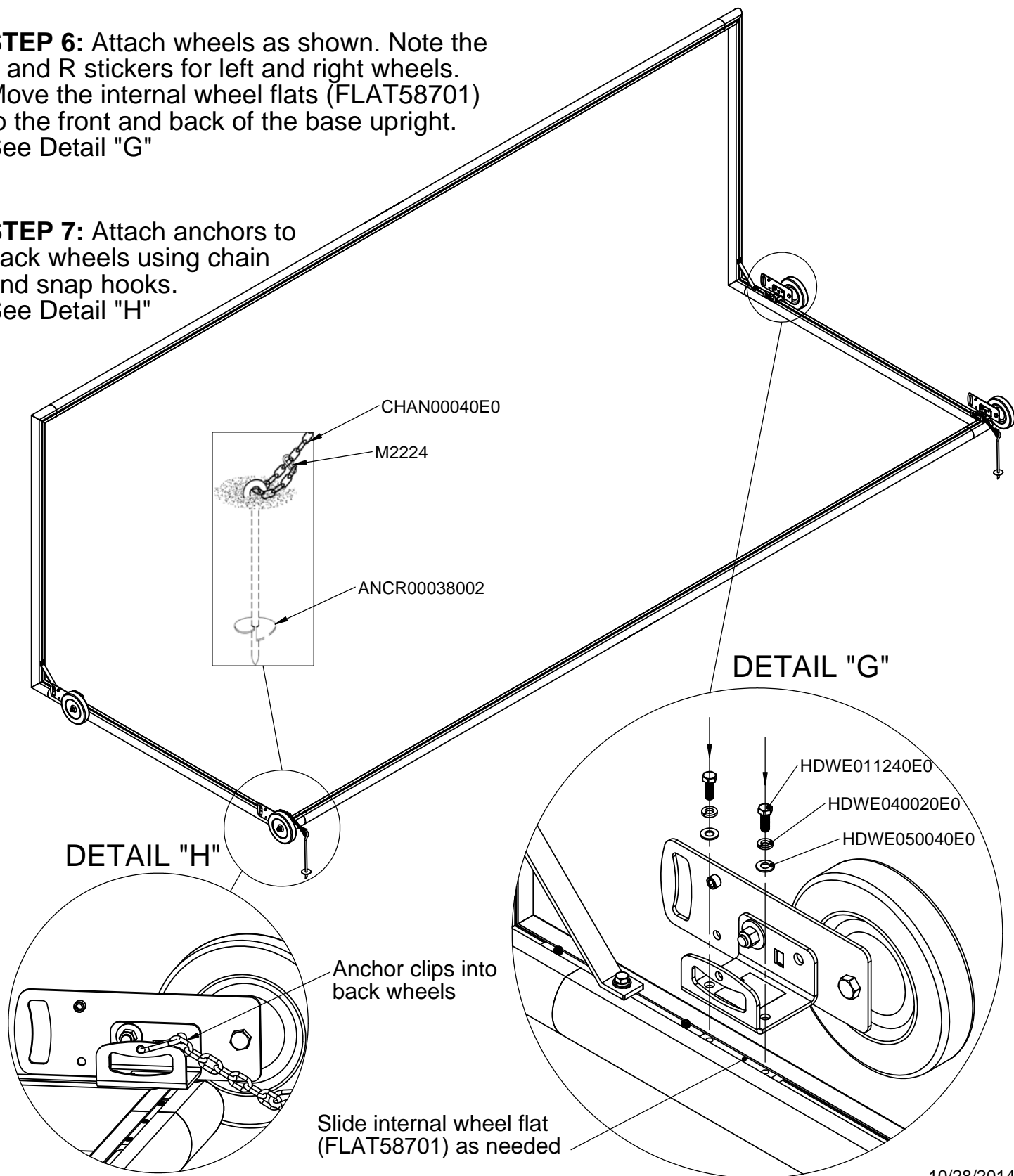
DETAIL "F"



Note: A soft mallet may be needed  
to connect posts with crossbar

**STEP 6:** Attach wheels as shown. Note the L and R stickers for left and right wheels. Move the internal wheel flats (FLAT58701) to the front and back of the base upright. See Detail "G"

**STEP 7:** Attach anchors to back wheels using chain and snap hooks. See Detail "H"



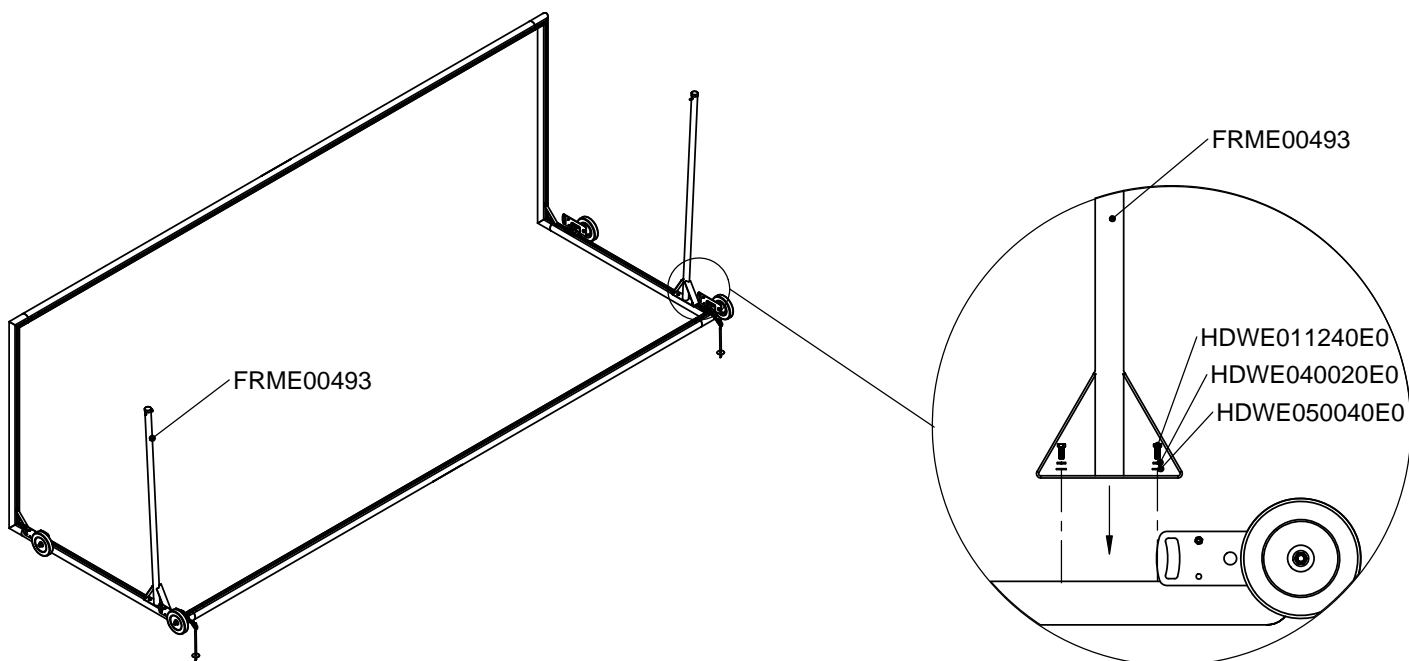
**Wheel Operation:** To engage wheel, grip handle cutouts with both hands.  
Lift and rotate wheel until it rests on the stop bolt.  
Activate all 4 wheels before attempting to move soccer goal.

**WARNING: Watch hands and feet when using wheels and moving the goal!**



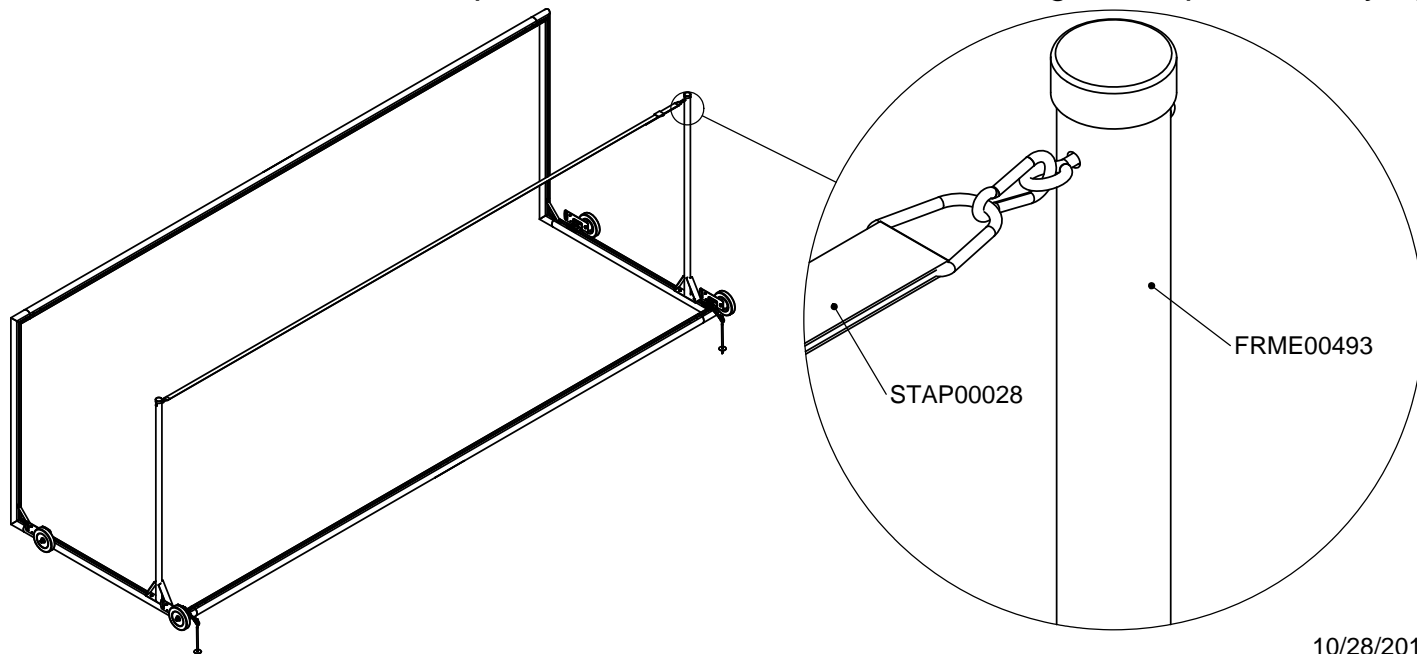


**STEP 8:** Attach the net support poles (FRME00493) through the connector flats. Poles will point out when not under tension.



Connect the poles with the net support strap (STAP00028). Tension on the strap will keep support poles straight.

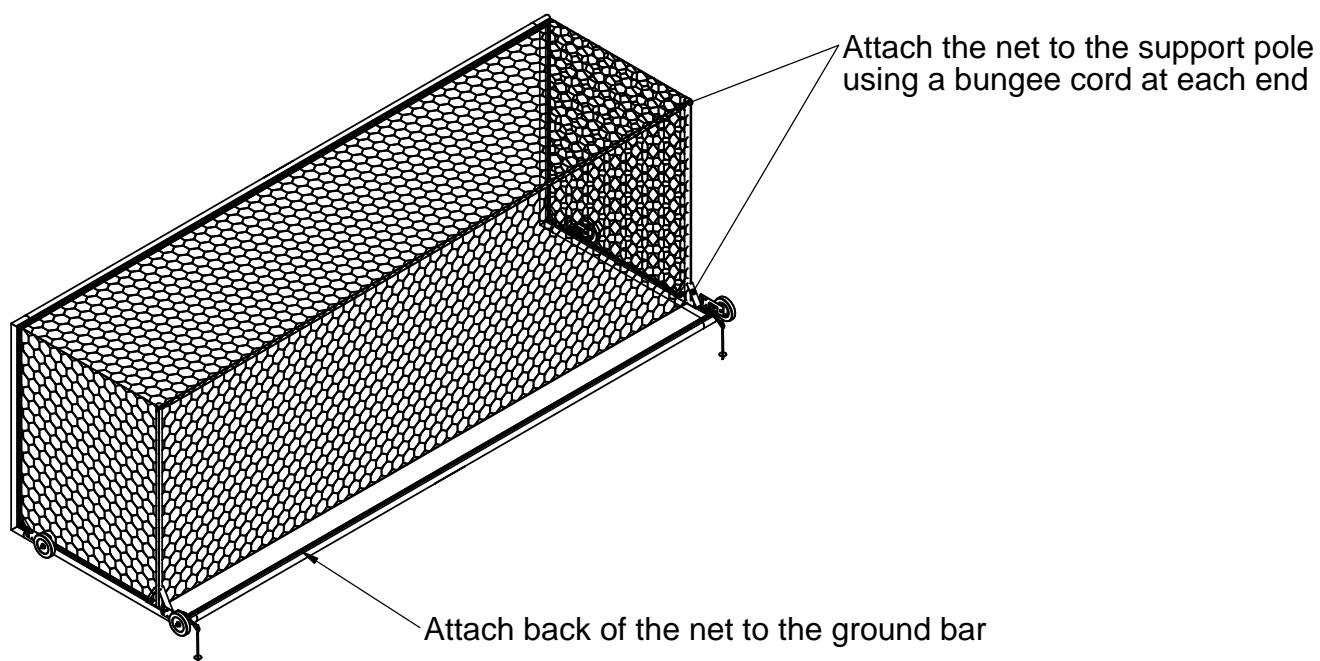
Clip snap hooks sewn into the strap onto the eyebolts of the poles. Tighten the strap with the buckle. Excess strap can be cut off, melt ends with a lighter to prevent fraying.





**STEP 9:** Attach the net using the provided net clips (FITG84160).  
Net should drape over the support poles

**NOTE:** Do not climb on the goal while attaching net.



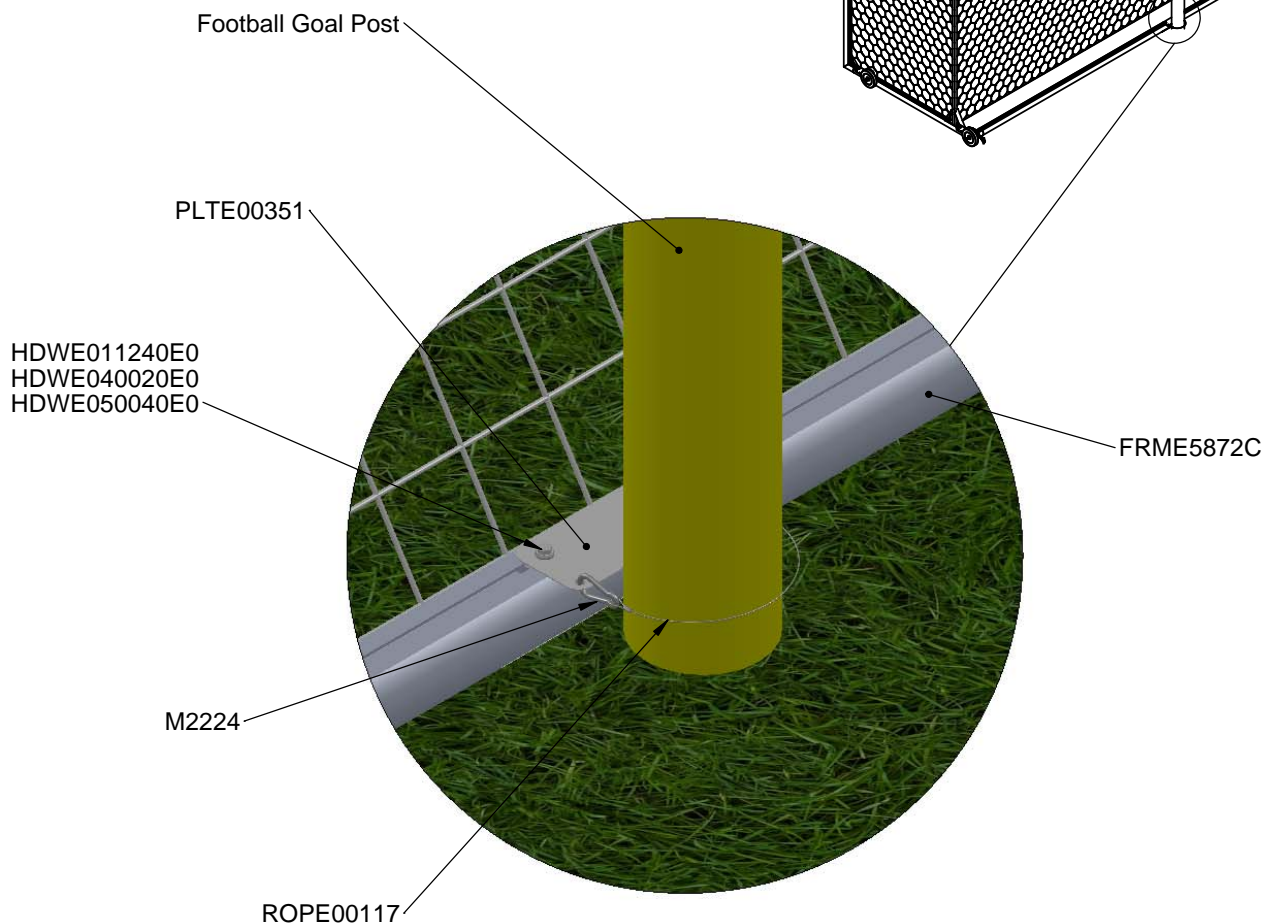
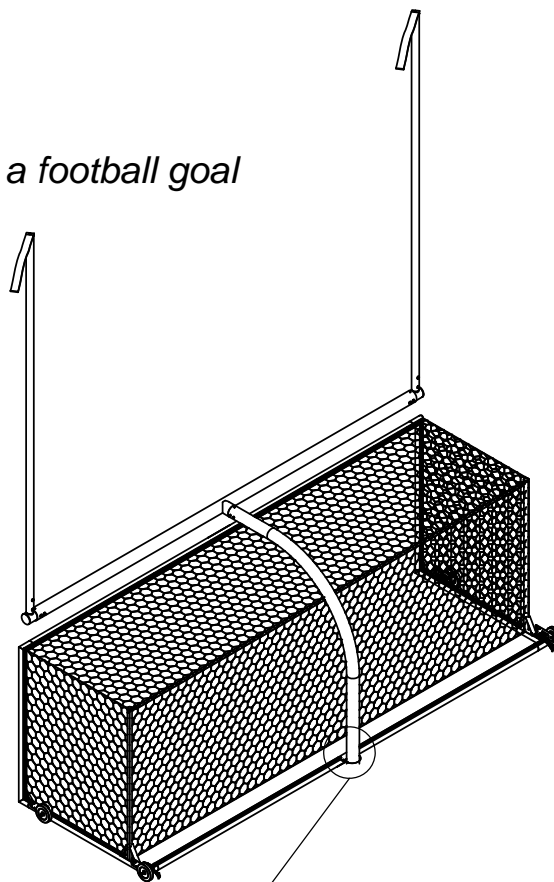
**STEP 10:** Check and tighten all hardware connections. Confirm wheels rotate and engage. Tighten net strap as needed.

*\*OPTIONAL\**

*If soccer goal will be used under a football goal*

**STEP 11:** Attach the football goal plate (PLTE00351) to the center of FRME5872C using the internal flat (FLAT48721E0) inserted in Step #2

ROPE00117 will wrap around the football gooseneck and clip in place with 2 Snap Hooks (M2224).



## WARNING

READ ALL WARNINGS THOROUGHLY BEFORE USING THIS EQUIPMENT. FAILURE TO COMPLY WITH THE FOLLOWING INSTRUCTIONS AND WARNINGS MAY RESULT IN SERIOUS INJURIES AND/OR PROPERTY DAMAGE.

- **Always anchor goals, at the rear of the goal, per the manufacturer's instructions. Unsecured goals can fall over causing serious injury or death.**
- **Never allow children to move soccer goals. Goals must be moved by authorized and trained adults only.**
- Net tie-down stakes must never be used to anchor a soccer goal.
- Always use extreme caution when moving goals, and allow adequate manpower to move goals of varied sizes and weights.
- When not in use, chain and padlock goals to each other face-to-face, or to fence posts or other sturdy structures, to prevent tipping.
- Use movable soccer goals only on level (flat) playing surfaces.
- Never climb or hang on the net or goal framework.
- Always instruct players of safe behavior, and potential dangers associated with and around movable soccer goals.
- Remove nets when goals are not in use.
- Do not use this equipment during the threat of high winds.
- Check all components and connecting hardware for structural integrity before and after each use.
- Replace damaged or missing parts and fasteners immediately.
- Ensure that safety/warning labels are clearly visible on goals at all times.
- If goals are repainted, contact Upper 90 for replacement labels.
- Fully disassemble goals for seasonal storage.

THE OWNER OF THIS EQUIPMENT IS RESPONSIBLE TO ENSURE THAT ALL INDIVIDUALS FOLLOW THE SAFETY AND OPERATING INSTRUCTIONS TO AVOID INJURIES OR PROPERTY DAMAGE. PROPER USE AND SUPERVISION OF THIS EQUIPMENT IS ESSENTIAL TO HELP REDUCE THE POSSIBILITY OF ACCIDENTS OR INJURIES.

## WARNING

READ ALL INSTRUCTIONS THOROUGHLY BEFORE ATTEMPTING TO ASSEMBLE THIS EQUIPMENT. ASSEMBLY OF THIS EQUIPMENT MUST BE DONE BY PHYSICALLY CAPABLE ADULTS ONLY.

Upon completion of the assembly/installation of these soccer goals, make sure this instruction manual is in the possession of the owner or facility manager, to save for future reference, and to order replacement parts.

THIS WARNING IS GIVEN IN COMPLIANCE  
WITH CALIFORNIA'S PROPOSITION 65:

### **WARNING**

This product contains chemicals known to the  
State of California to cause cancer, birth defects  
or other reproductive harm.