



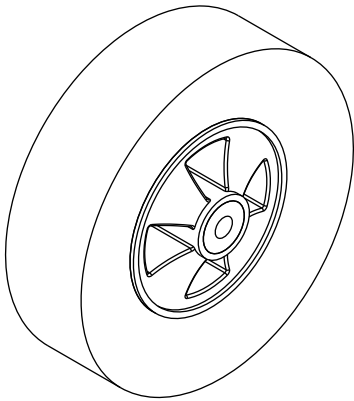
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ASSEMBLY INSTRUCTIONS FOR 10B409 (WHEEL OPTION FOR FUSION AND EUROPEAN MATCH GOALS)

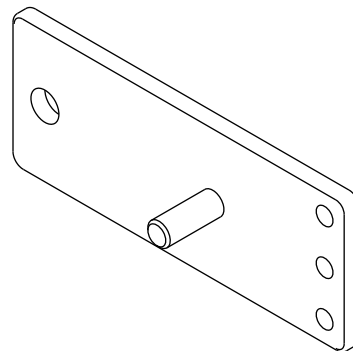
1. Unpack all parts and check for damage that may have occurred during shipping. If damage has occurred, notify trucking company immediately. Lay out all parts. Remove all cardboard and packaging immediately. Wet or damp packaging may damage contents.
2. Read through entire instruction before beginning assembly and installation.

Parts

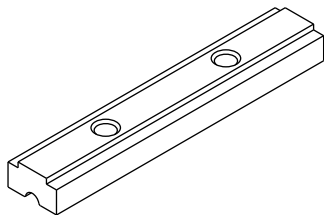
Tire and Wheel Assembly (4)
(Part# VZ349)



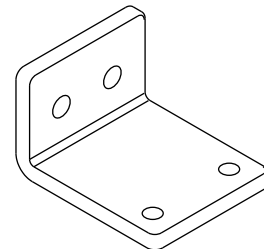
Stop Plate (4)
(Part# UZ1254)



Threaded Channel Spacer (4)
(Part# UZ691)



Mounting Bracket (4)
(Part# UZ659)



*****CAUTION*****

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Hardware

Note: Hardware may be packaged separately in one or more boxes. Open all packages before beginning assembly.

| | |
|--|-----|
| 3/8" x 1" Hex Bolt (Part# TZ1) | (8) |
| 3/8" x 3/4" Socket Head Capscrew (Part# TZ208) | (4) |
| 3/8" Lock Washer (Part# TZ65) | (8) |
| 3/8" Flat Washer (Part# TZ60) | (8) |
| 3/8" Lock Nut (Part# TZ370) | (4) |
| 1/2" Flat Washer (Part# TZ297) | (4) |
| 1/2" Lock Nut (Part# TZ28) | (4) |
| 5/8" x 3 1/2" Hex Bolt (Part# TZ369) | (4) |
| 5/8" Lock Nut (Part# TZ294) | (4) |
| 5/8" Jam Nut (Part# TZ108) | (4) |
| Large Nylon Washer (Part# TZ204) | (4) |
| Anti-Seize (Part# VZ327) | (1) |

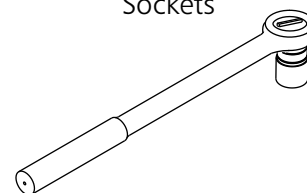
Assembly Tools

9/16", 3/4" & 15/16"
Wrenches



AND

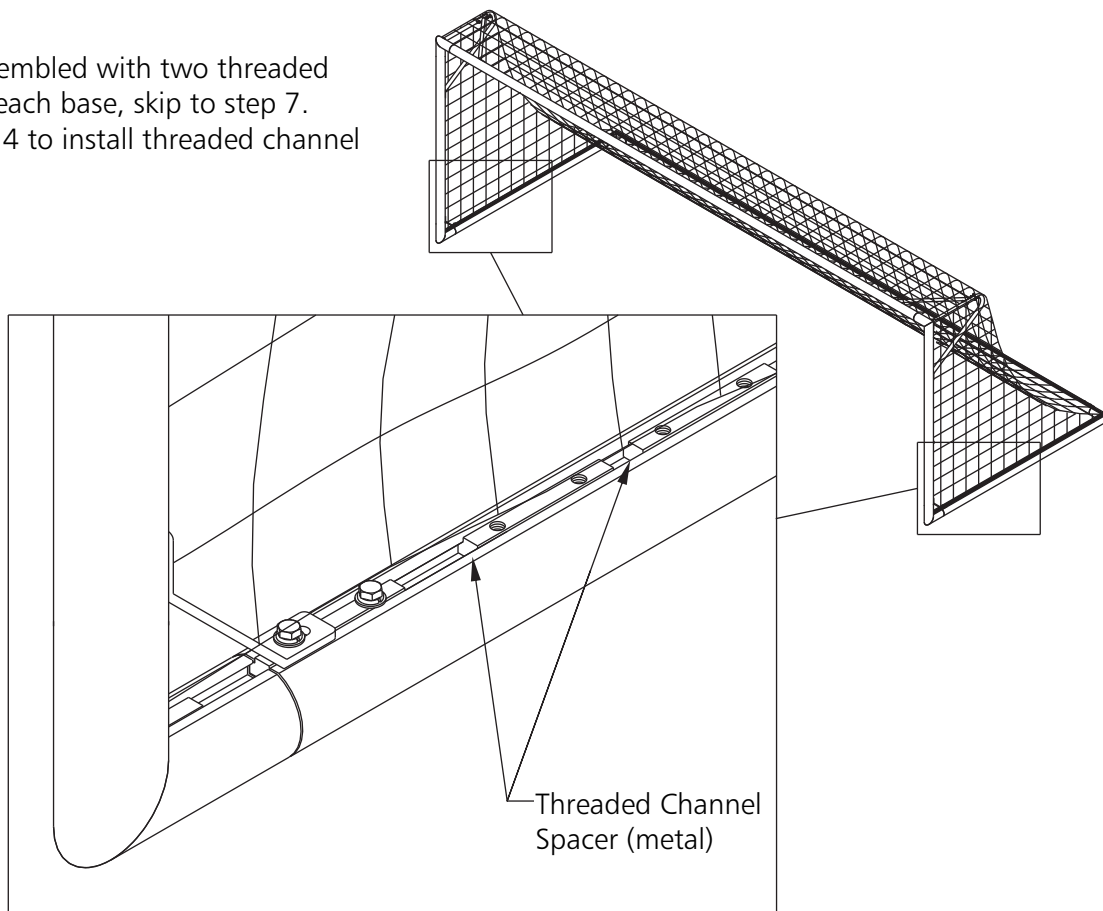
Ratchet with
9/16", 3/4" & 15/16"
Sockets



5/16" Hex
Wrench



3. If goal has been assembled with two threaded channel spacers in each base, skip to step 7. Continue with step 4 to install threaded channel spacers.



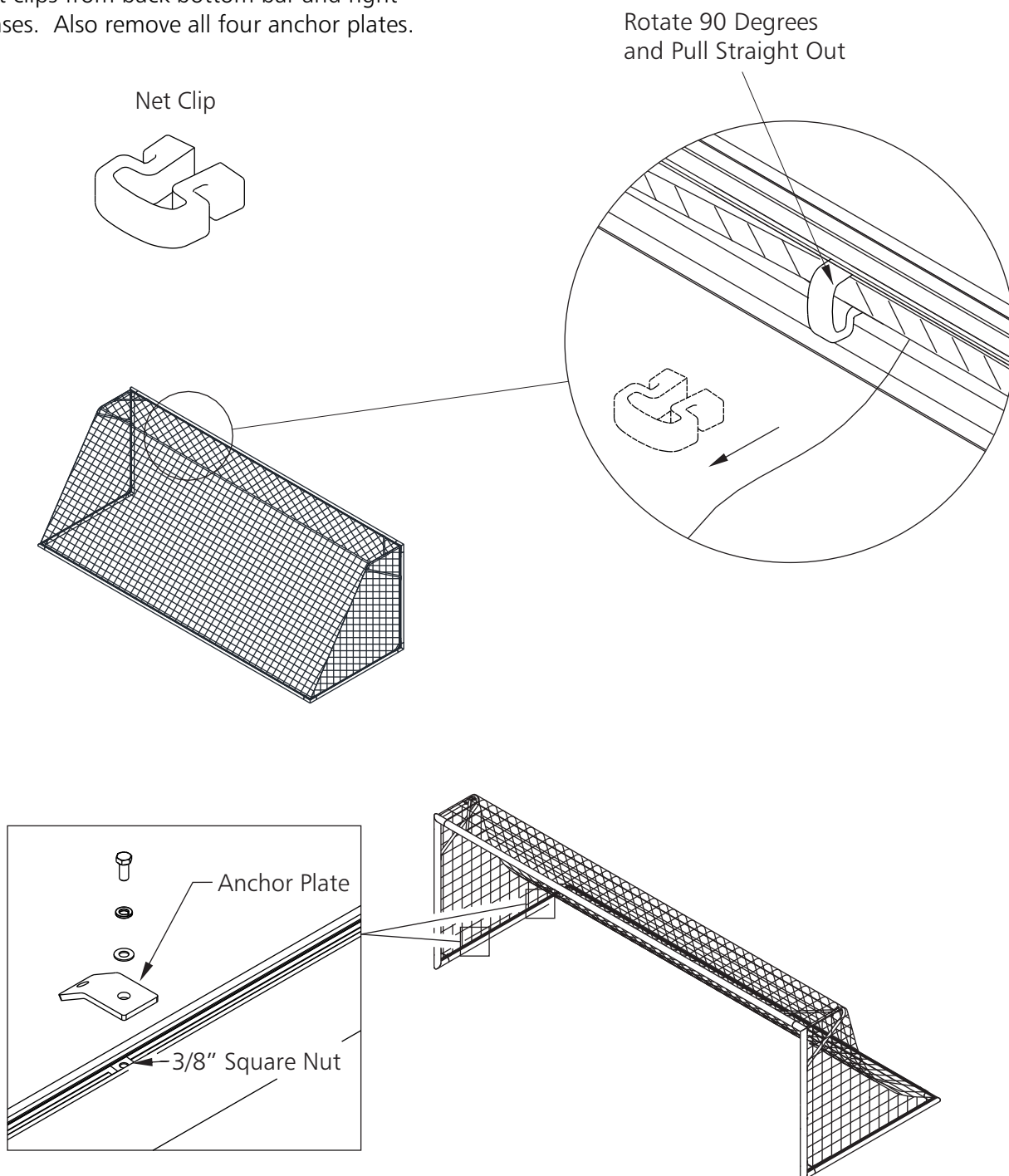
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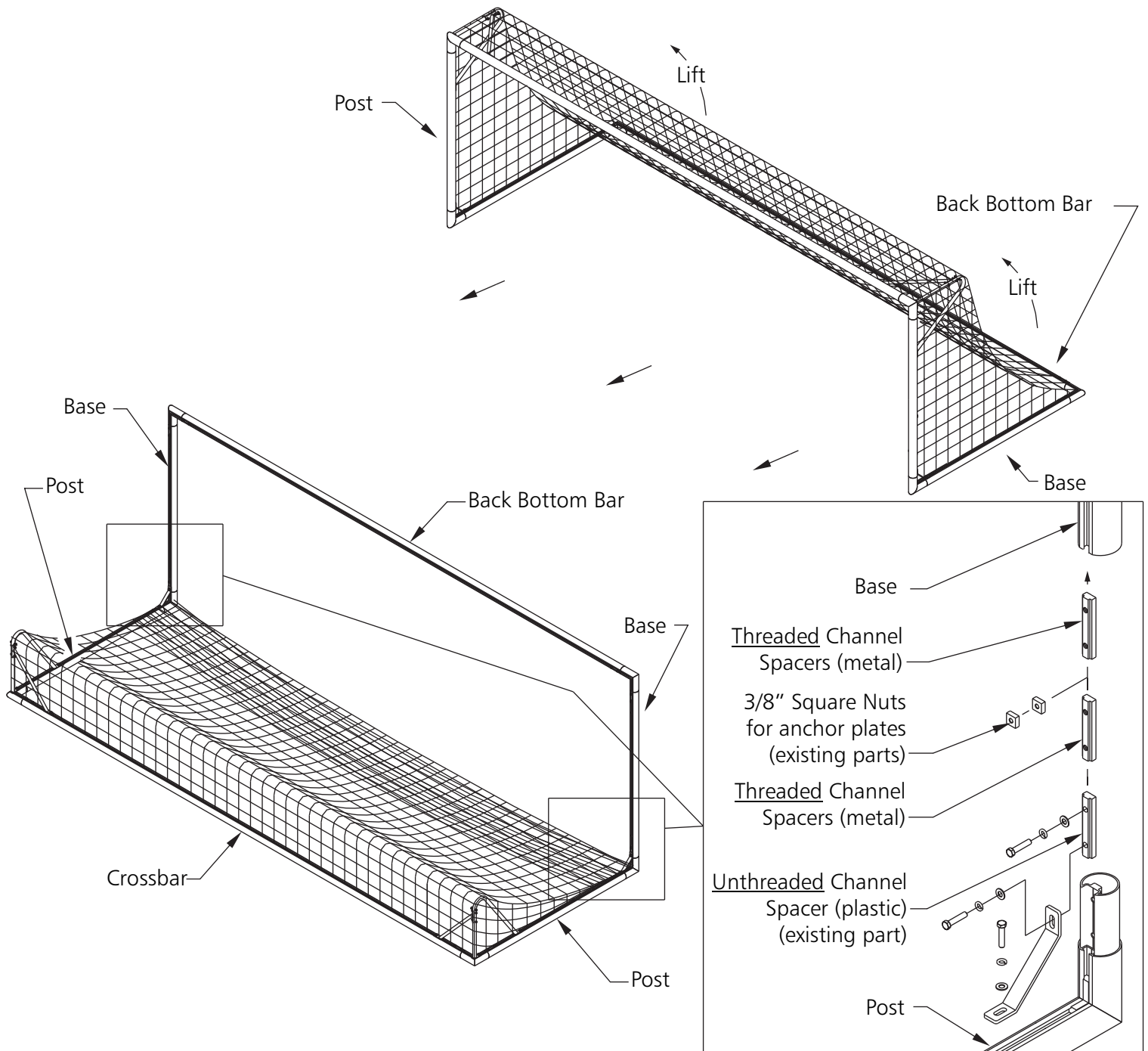
4. Remove net clips from back bottom bar and right and left bases. Also remove all four anchor plates.



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5. Turn goal onto posts. Remove left and right bases from posts and insert two threaded channel spacers into each base.



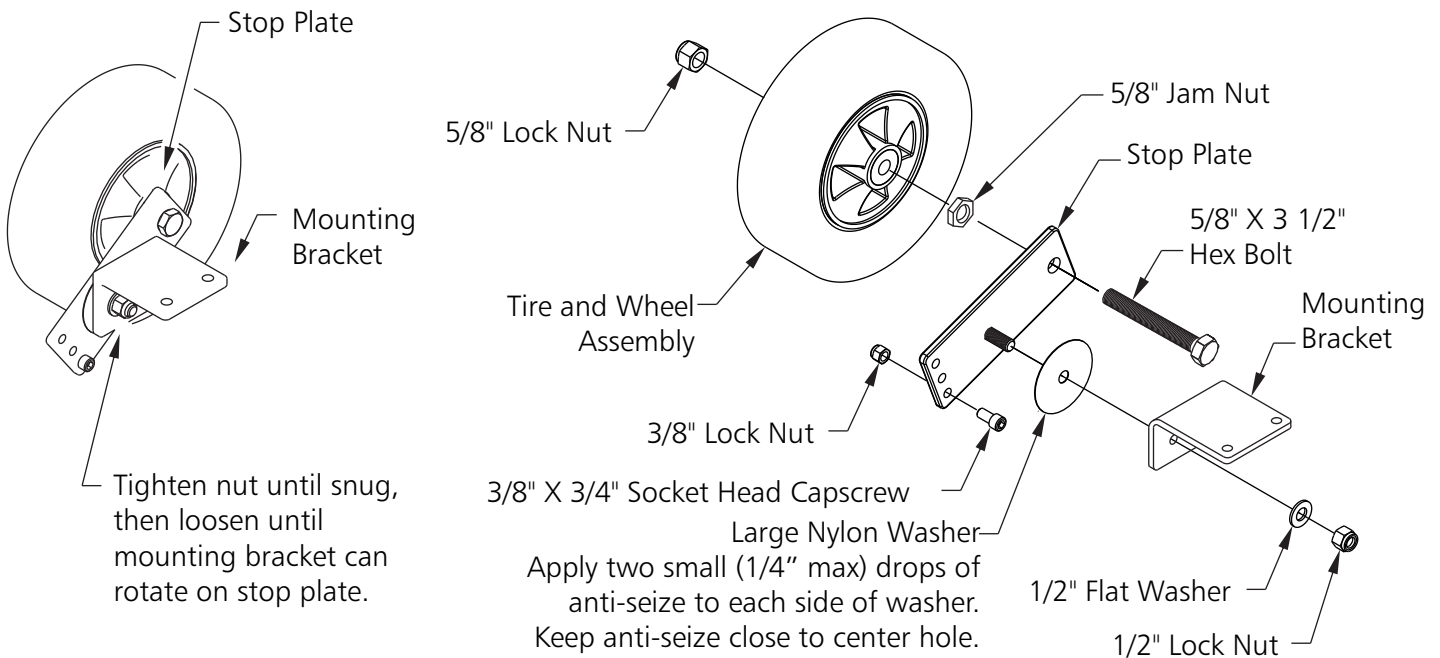
6. Re-assemble bases, post braces, anchor plates and all hardware. Replace any worn or damaged hardware prior to assembly.

*****CAUTION*****

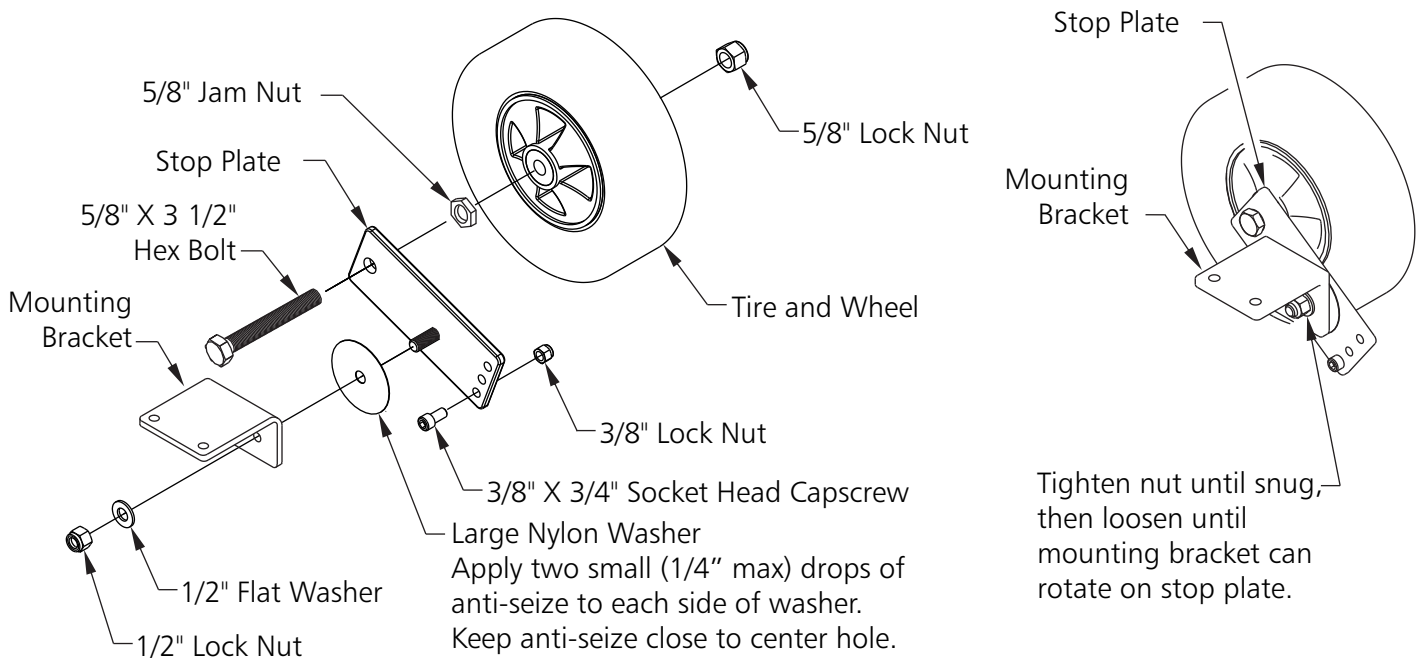
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7. Assemble left and right wheel assemblies as shown, except 2B3706. For 2B3706 continue to step 8.

Left Side Wheel



Right Side Wheel

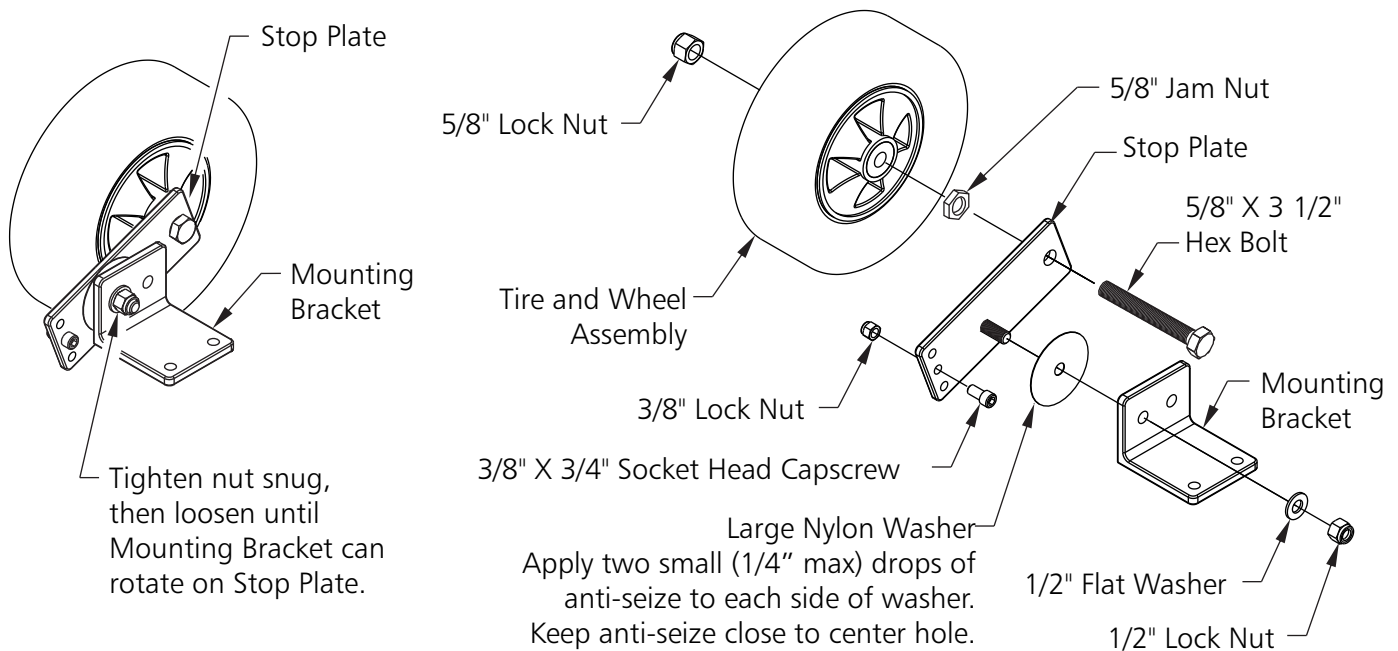


CAUTION

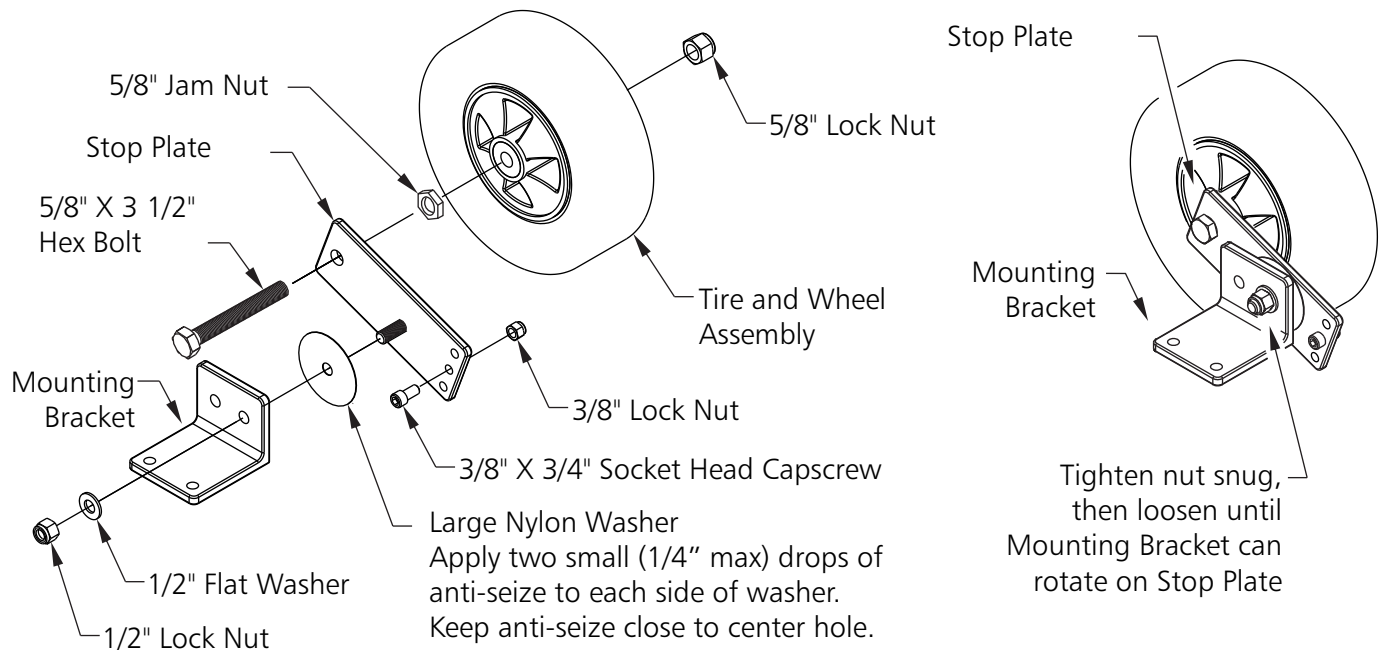
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8. 2B3706 left and right wheel assemblies shown below . For installation of the wheel assemblies on the 2B3706 Goal proceed to step 11.

Left Side Wheels



Right Side Wheels

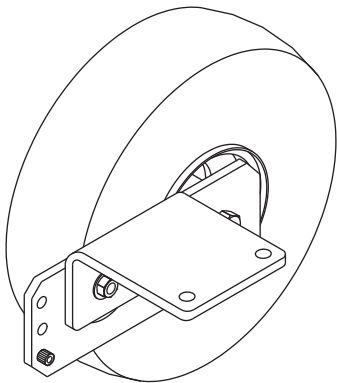


CAUTION

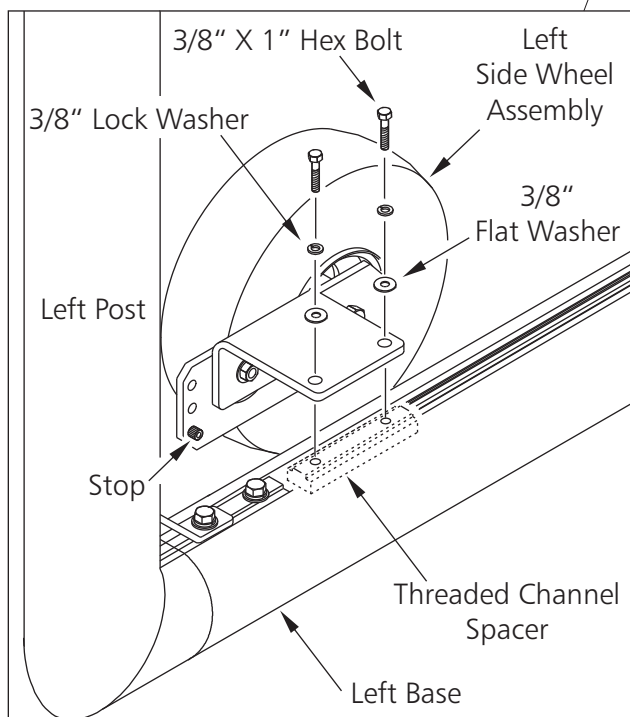
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9. Attach left wheel assemblies to goal as shown, **except 2B3706**. 2B3706 continue to step 11.

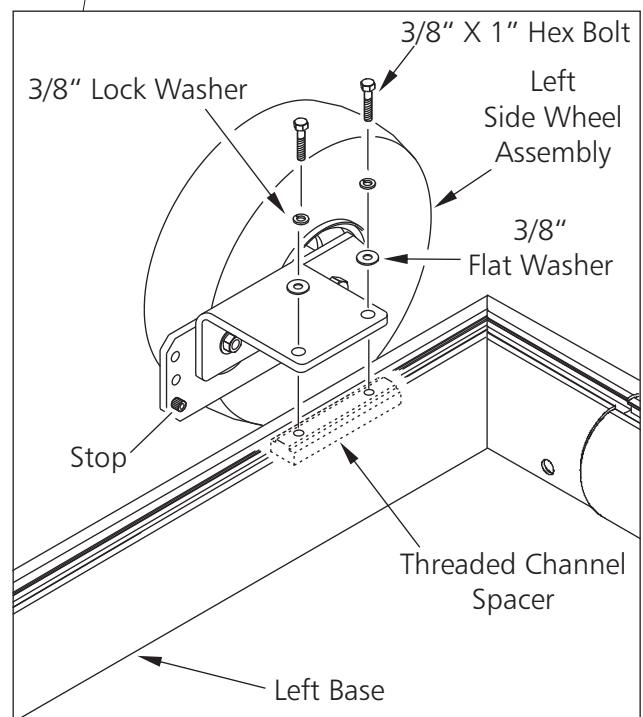
Left Side Wheel Assembly



Front Left Side Wheel Assembly
Mount as far front as possible.



Rear Left Side Wheel Assembly
Mount as far back as possible.

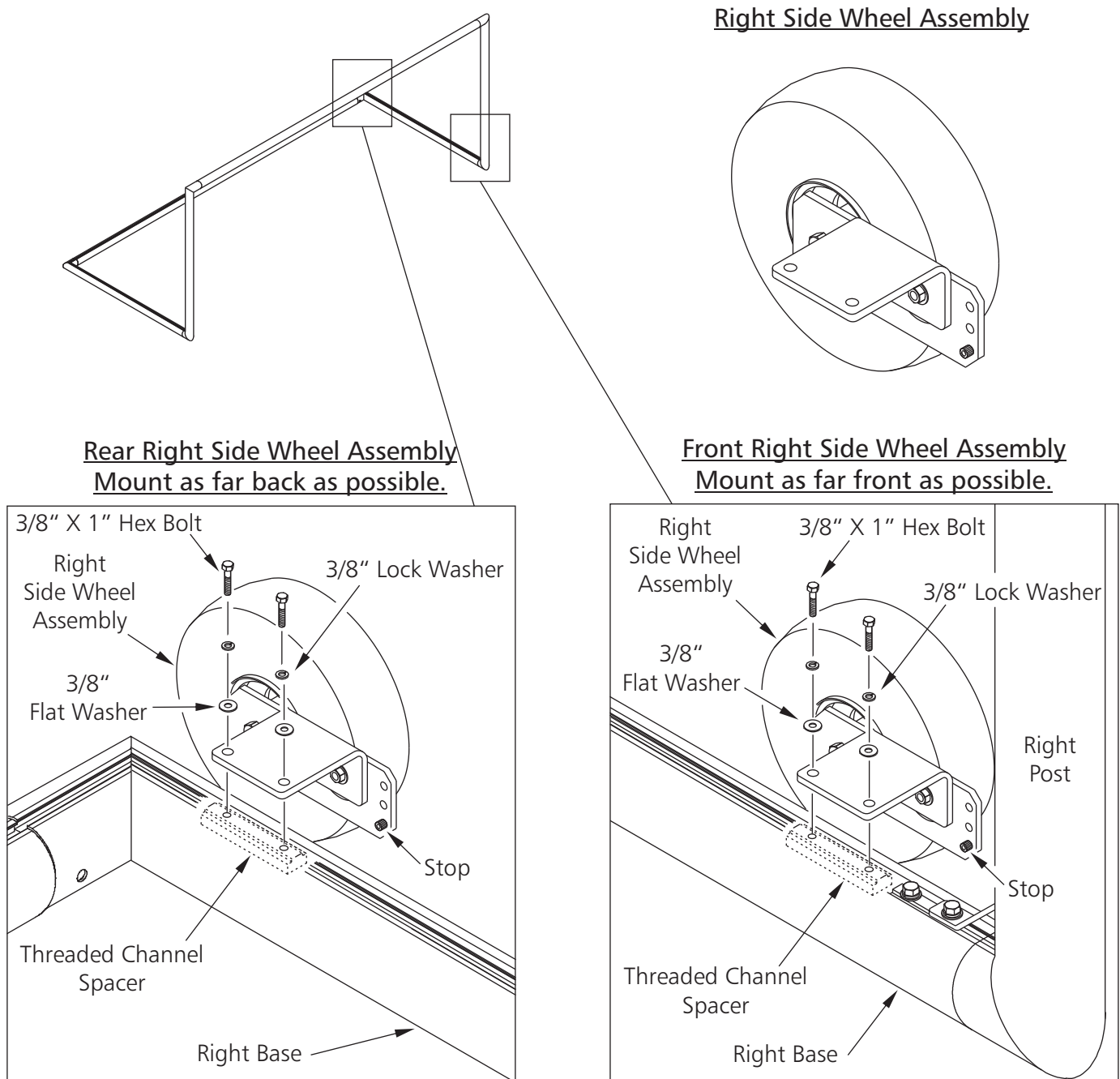


NOTE: ALWAYS MOUNT WHEELS ON OUTSIDE OF GOAL.

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10. Attach right wheel assemblies to goal as shown, except 2B3706. 2B3706 continue to step 11.



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CAUTION

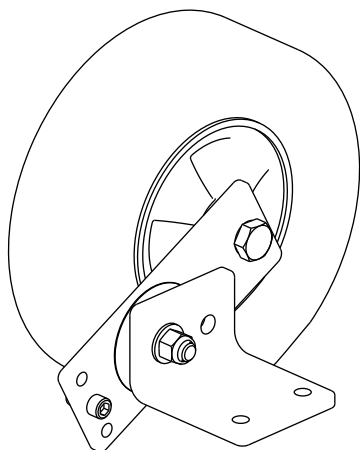
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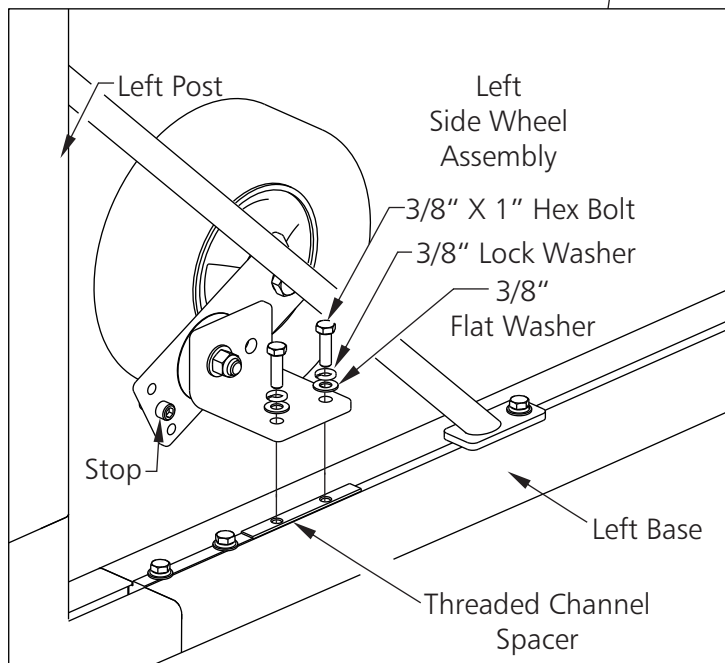
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11. Attach left wheel assemblies to 2B3706 Goal as shown.

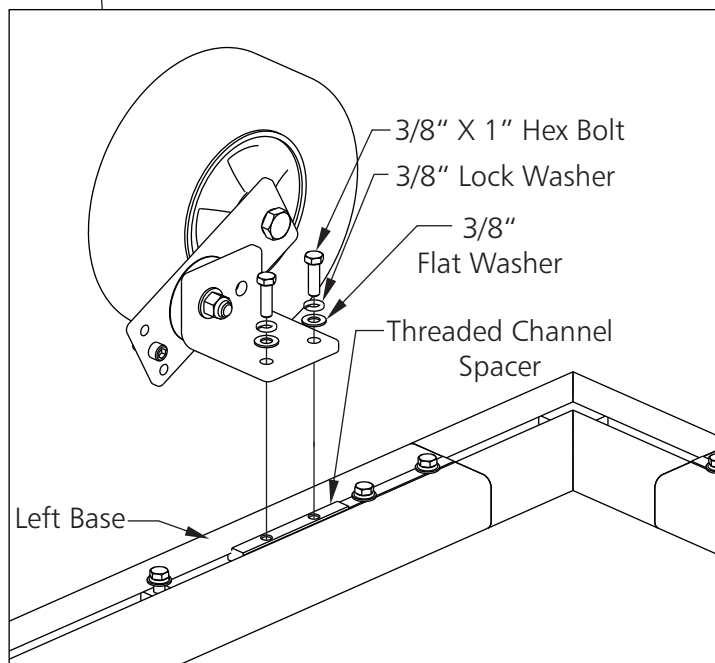
Left Side Wheel Assembly



Front Left Side Wheel Assembly
Mount as far front as possible.



Rear Left Side Wheel Assembly
Mount as far back as possible.



NOTE: ALWAYS MOUNT WHEELS ON OUTSIDE OF GOAL.

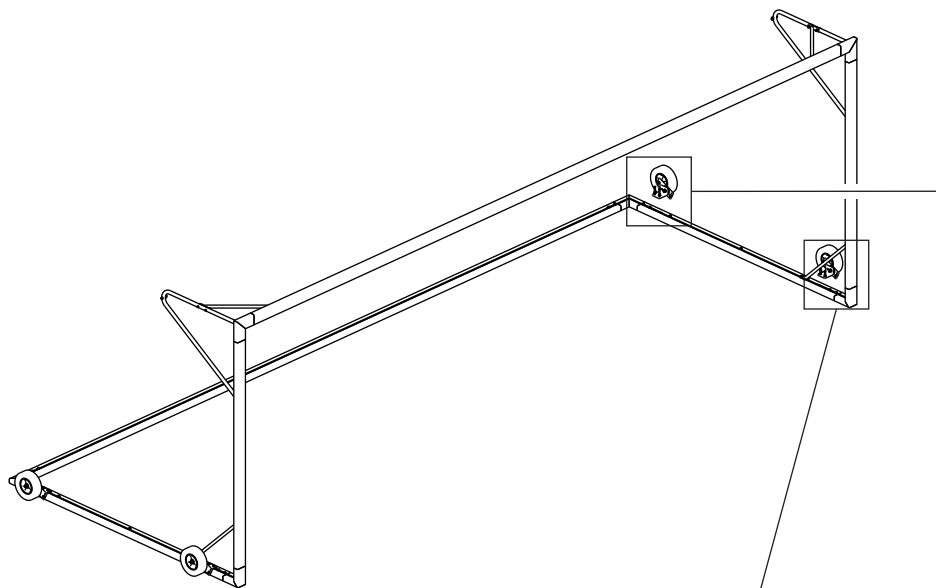
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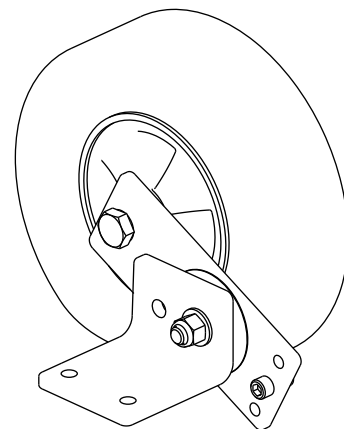
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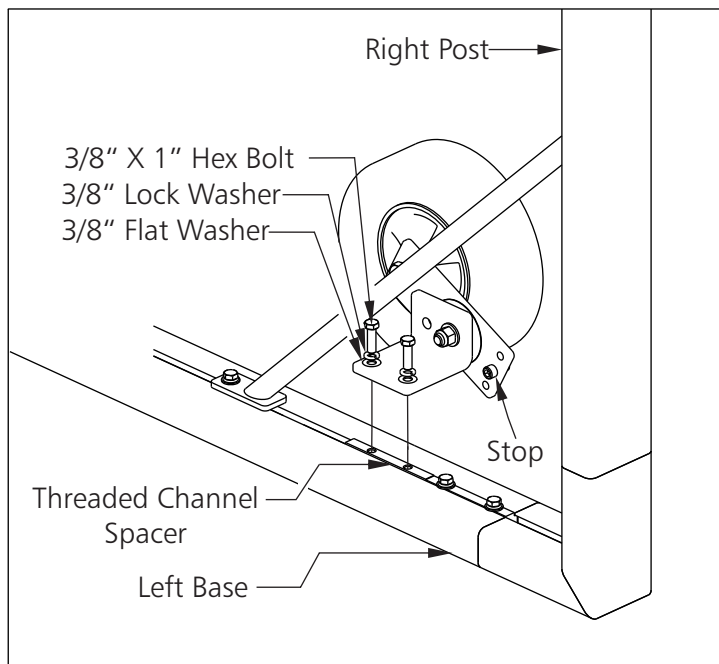
12. Attach right wheel assemblies to 2B3706 Goal as shown.



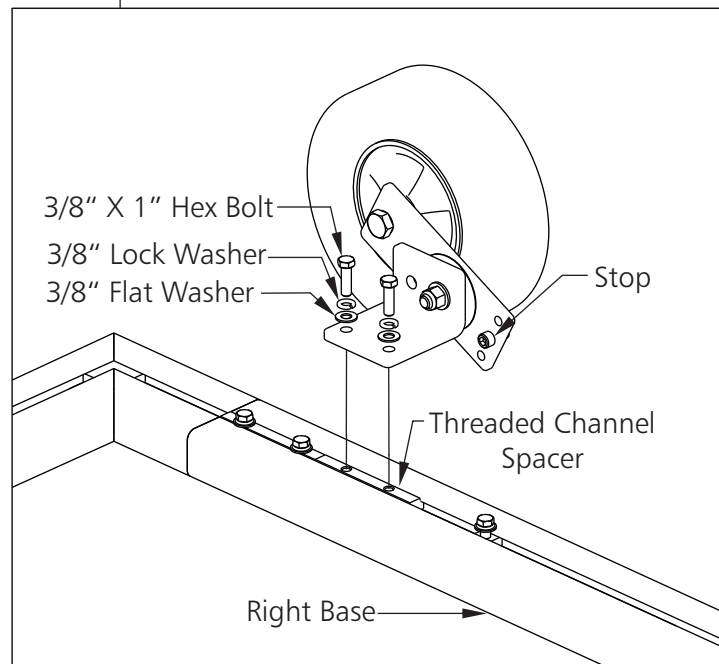
Right Side Wheel Assembly



Front Right Side Wheel Assembly Mount as far front as possible.



Rear Right Side Wheel Assembly Mount as far back as possible.



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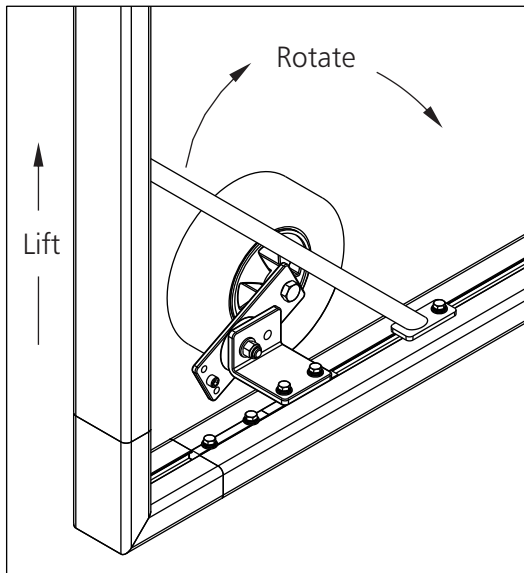
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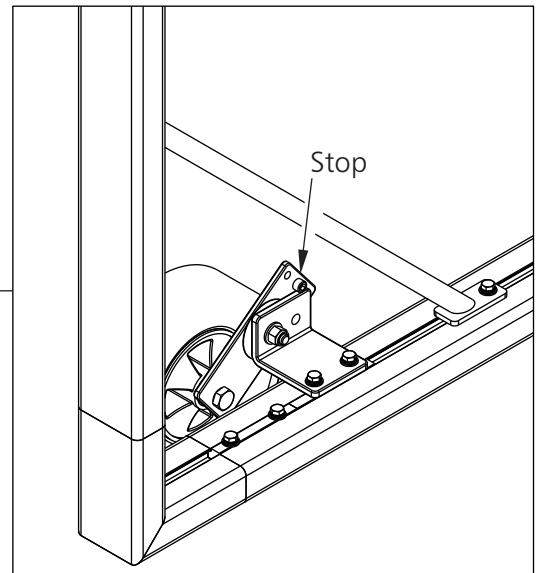
13. Lift goal and rotate wheels into the down position to move goal.

Left Side Wheels

Wheel in up position for play.

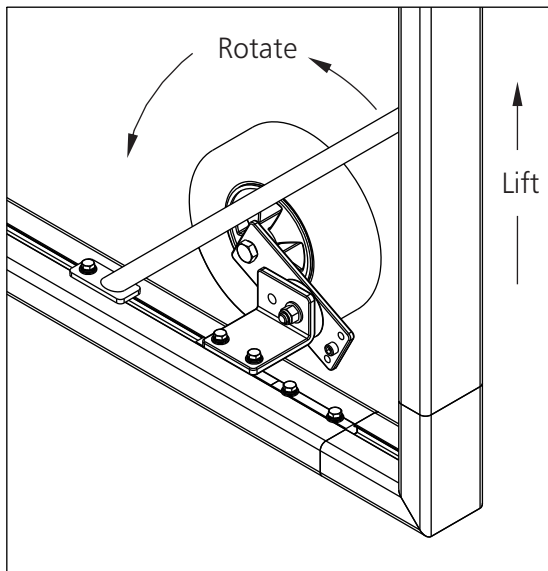


Wheel in down position to move goal.

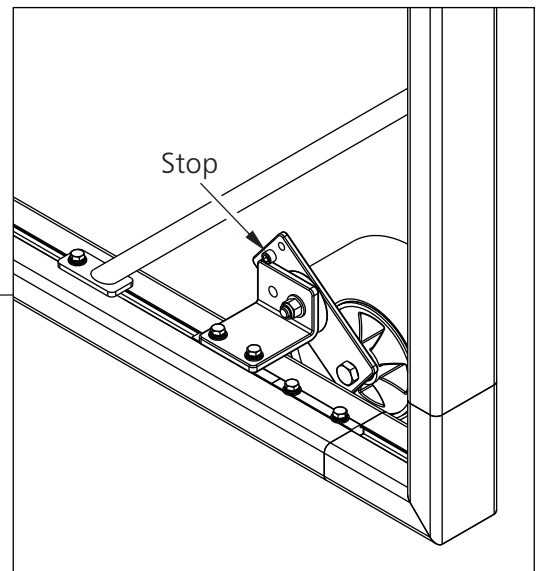


Right Side Wheels

Wheel in up position for play.



Wheel in down position to move goal.



14. Anchor goal when finished.

To view videos on Kwik Goal product instructions, drills and demos please visit kwikgoal.com/videos.

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