



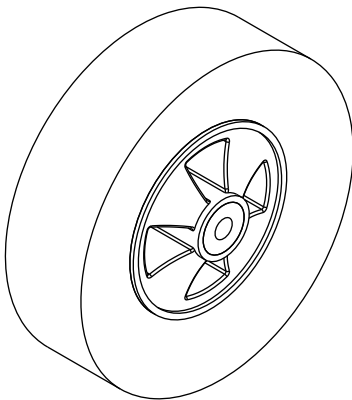
Most Kwik Goal products carry a **Lifetime Guarantee**. For details or claims, visit kwikgoal.com or contact customer service at 1-800-531-4252.

ASSEMBLY INSTRUCTIONS FOR 10B403 (WHEEL OPTION FOR EVOLUTION GOALS)

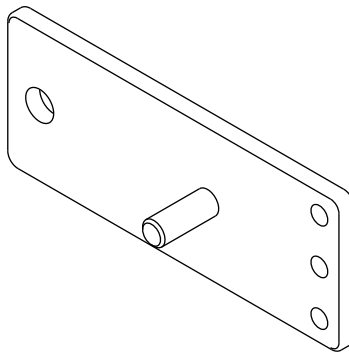
1. Unpack all parts and check for damage that may have occurred during shipping. If damage has occurred, notify trucking company immediately. Lay out all parts. Remove all cardboard and packaging immediately. Wet or damp packaging may damage contents.
2. Read through entire instruction before beginning assembly and installation.

Parts

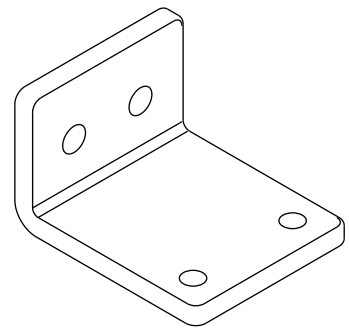
Tire and Wheel Assembly (4)
(Part# VZ349)



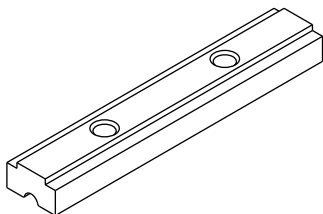
Stop Plate (4)
(Part# UZ1254)



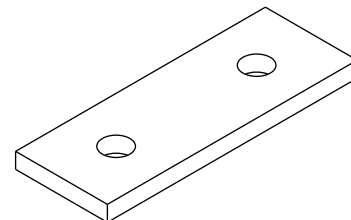
Mounting Bracket (4)
(Part# UZ659)



Threaded Channel Spacer (4)
(Part# UZ691)



Wheel Mount Spacer (4)
(Part# UZ903)



CAUTION

This goal has been designed to be used for the game of soccer only. Goal posts must be anchored **AT ALL TIMES** and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use.

All warning and safety labels included with this product must be visible at all times.

Any modifications to this or any Kwik Goal product will void any and all warranties.

Hardware

Note: Hardware may be packaged separately in one or more boxes. Open all packages before beginning assembly.

3/8" x 1 1/4" Hex Bolt (Part# TZ59)	(8)
3/8" x 3/4" Socket Head Capscrew (Part# TZ208)	(4)
3/8" Lock Washer (Part# TZ65)	(8)
3/8" Flat Washer (Part# TZ60)	(8)
3/8" Lock Nut (Part# TZ370)	(4)
1/2" Flat Washer (Part# TZ297)	(4)
1/2" Lock Nut (Part# TZ28)	(4)
5/8" x 3 1/2" Hex Bolt (Part# TZ369)	(4)
5/8" Lock Nut (Part# TZ294)	(4)
5/8" Jam Nut (Part# TZ108)	(4)
Large Nylon Washer (Part# TZ204)	(4)
Anti-Seize (Part# VZ327)	(1)

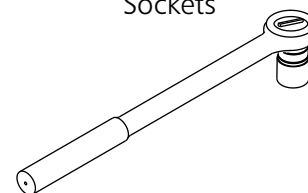
Assembly Tools

9/16", 3/4" & 15/16"
Wrenches

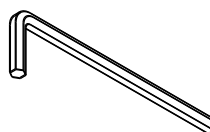


AND

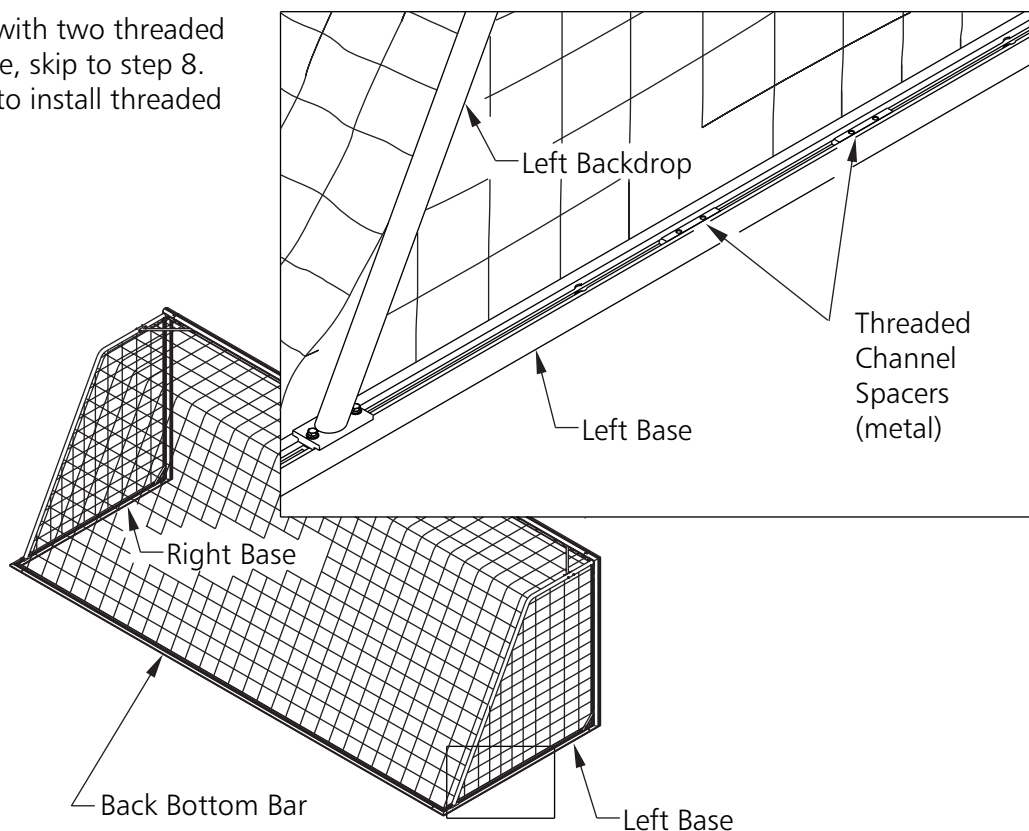
Ratchet with
9/16", 3/4" & 15/16"
Sockets



5/16" Hex
Wrench



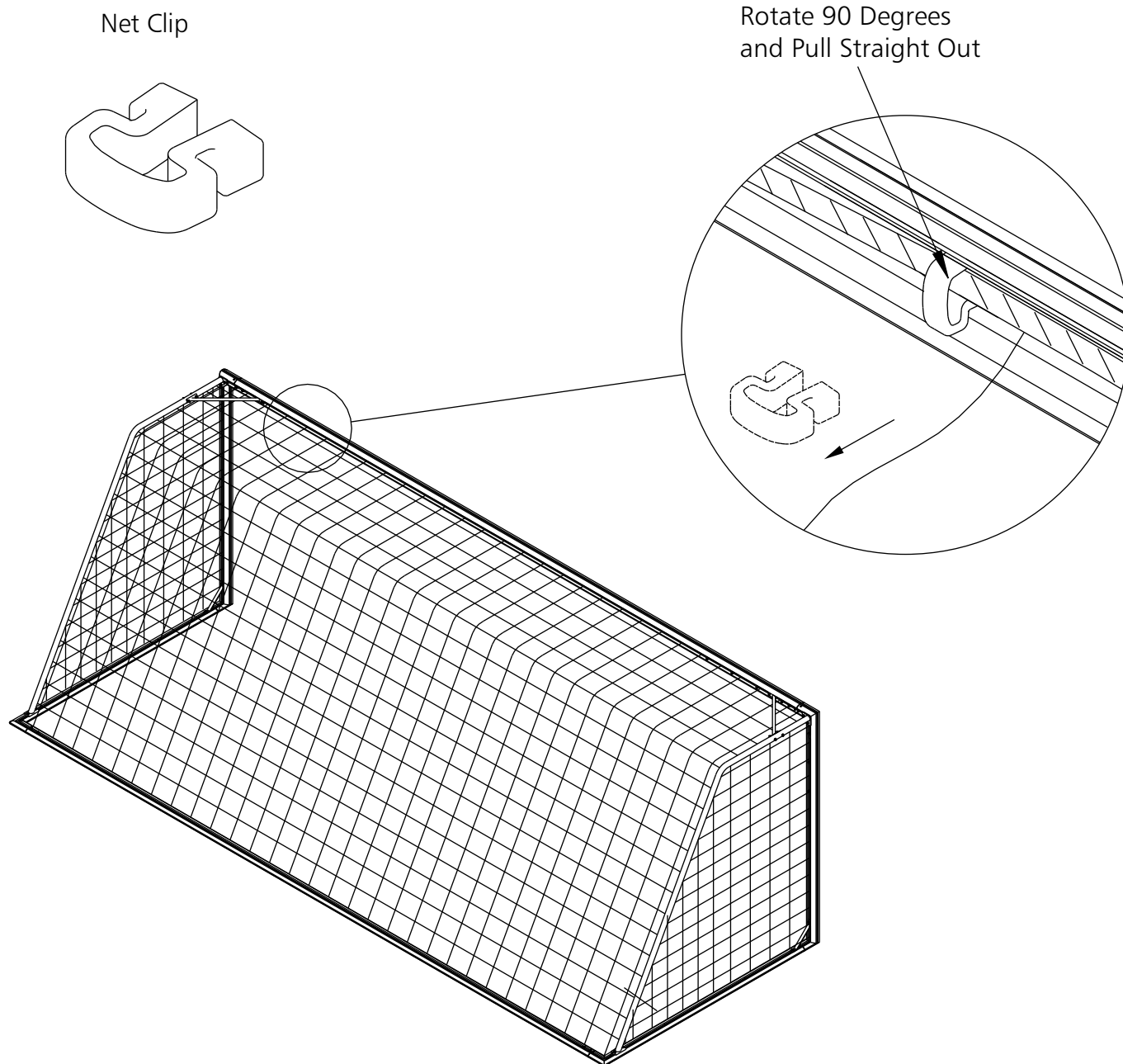
3. If goal has been assembled with two threaded channel spacers in each base, skip to step 8. If not continue with step 4 to install threaded channel spacers.



CAUTION

This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use. All warning and safety labels included with this product must be visible at all times. Any modifications to this or any Kwik Goal product will void any and all warranties.

4. Remove net.

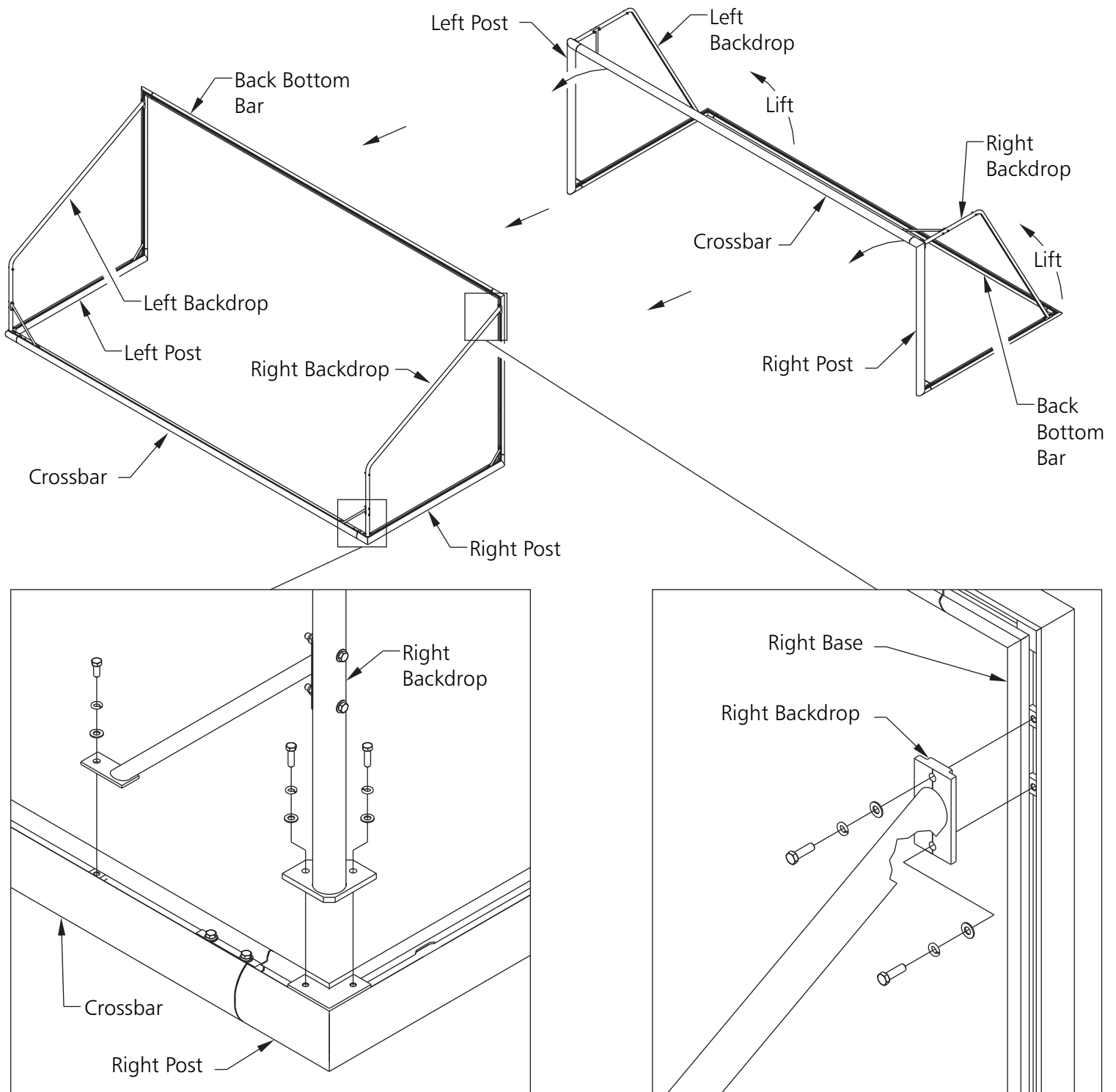


CAUTION

This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use.

All warning and safety labels included with this product must be visible at all times.
Any modifications to this or any Kwik Goal product will void any and all warranties.

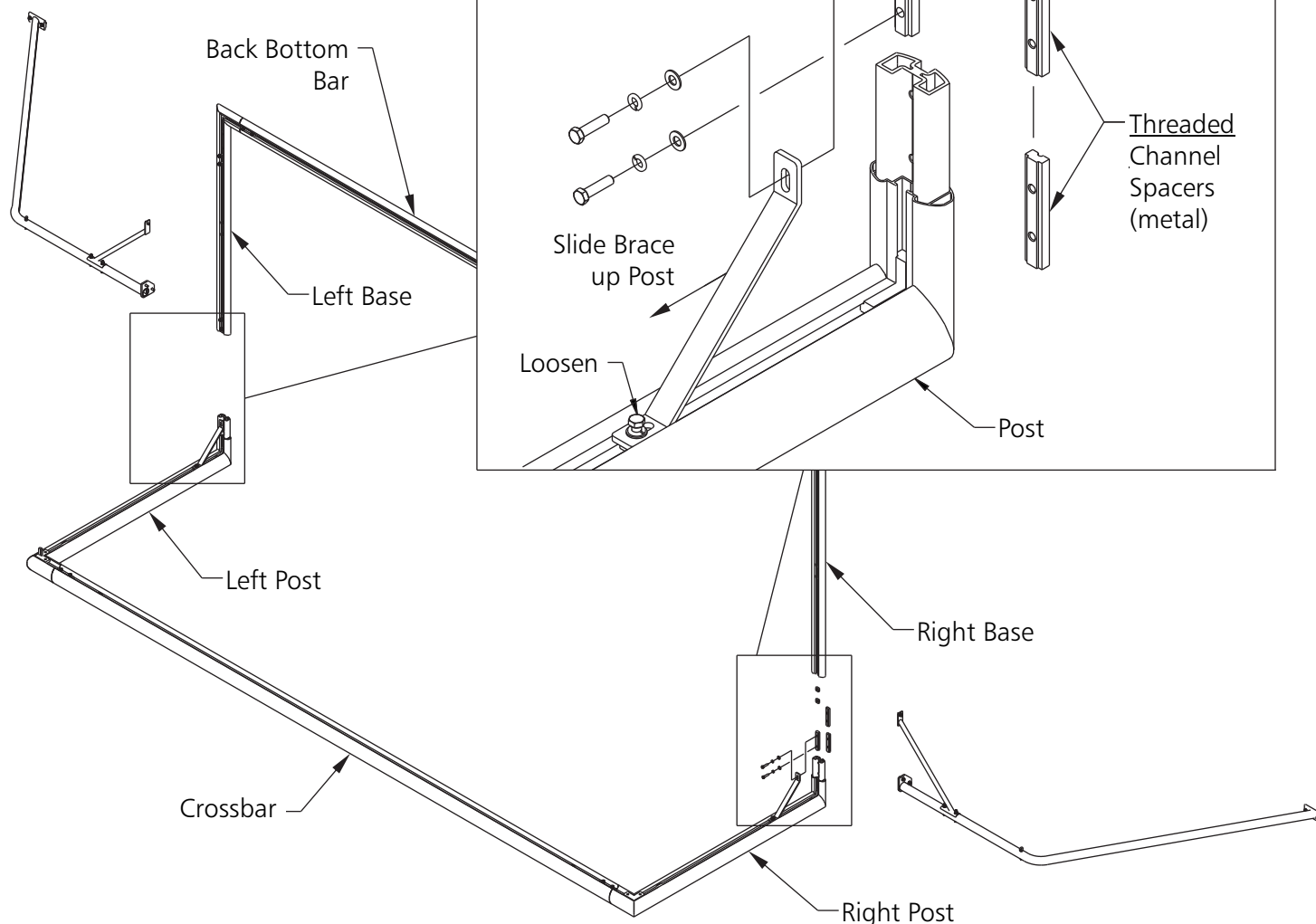
5. Turn goal onto the posts and remove left and right backdrop.



CAUTION

This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use. All warning and safety labels included with this product must be visible at all times. Any modifications to this or any Kwik Goal product will void any and all warranties.

6. Remove left and right bases from posts and insert two threaded channel spacers into each base. Be sure both square nuts remain in bases.
7. Re-assemble bases, post braces and backdrops. See step 5. Replace any worn or damaged hardware prior to assembly.

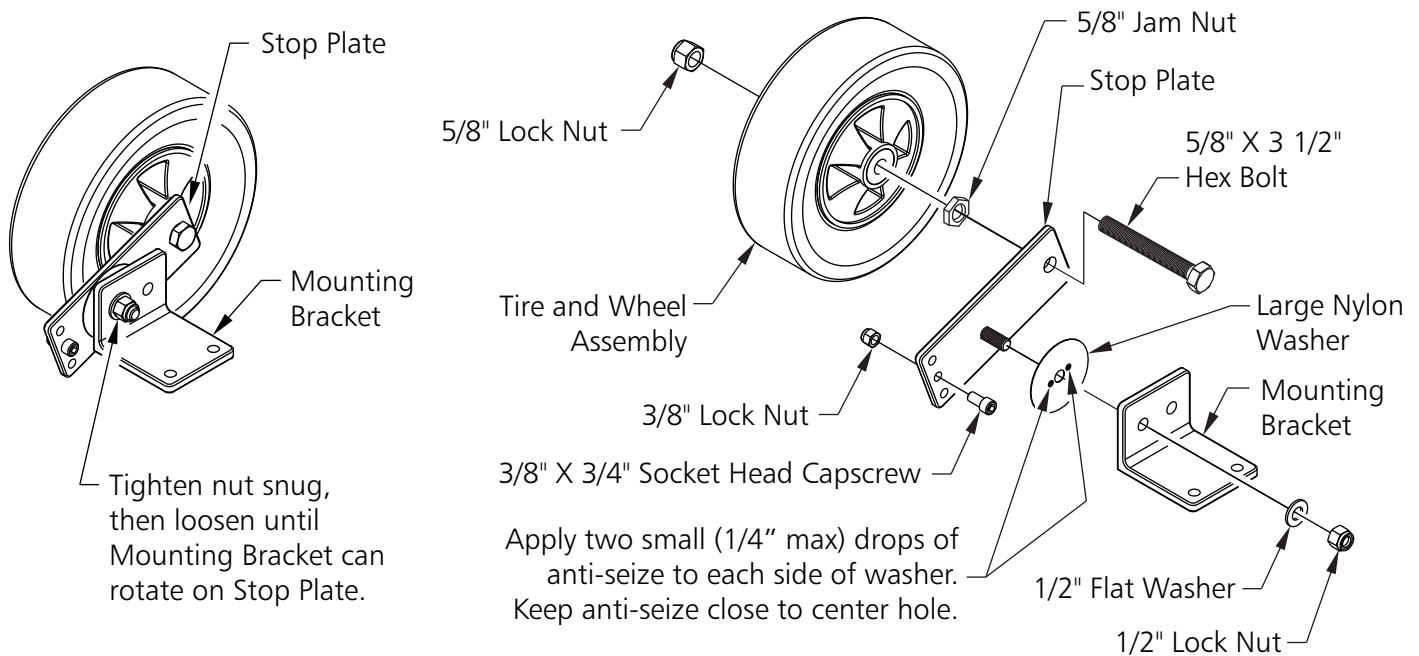


CAUTION

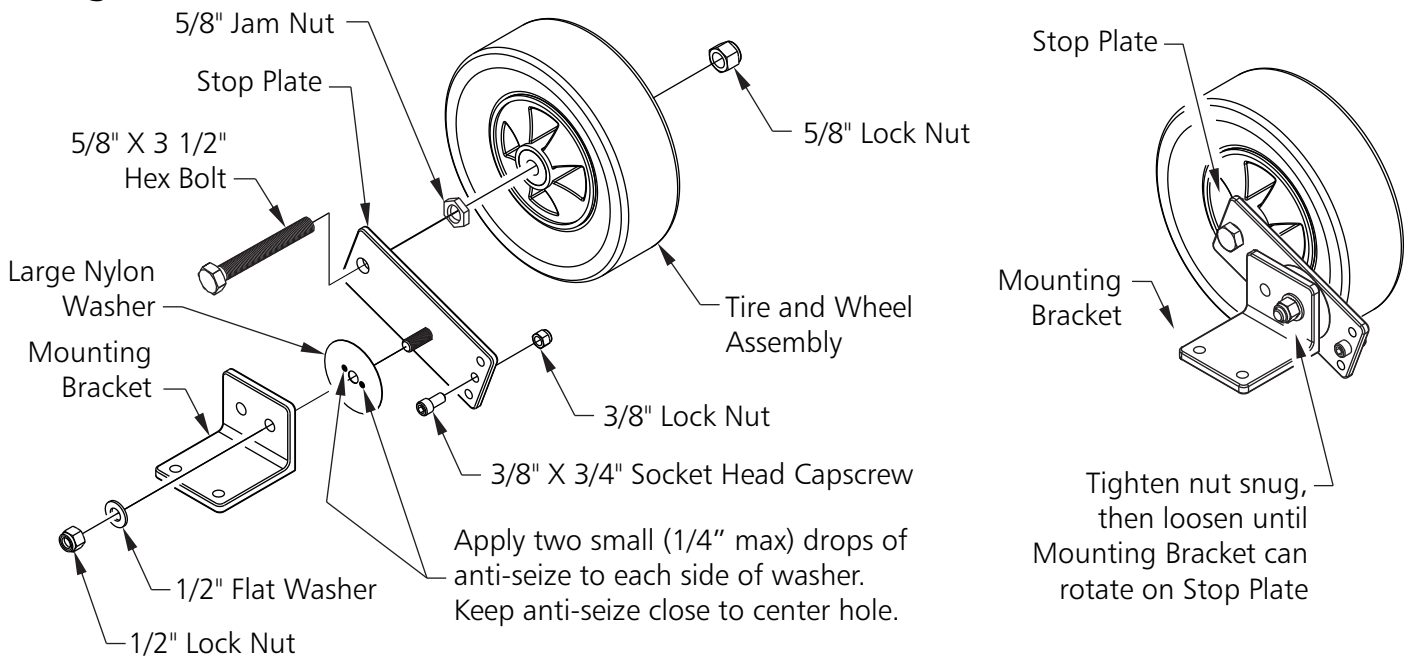
This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use. All warning and safety labels included with this product must be visible at all times. Any modifications to this or any Kwik Goal product will void any and all warranties.

8. Assemble left and right wheel assemblies.

Left Side Wheels



Right Side Wheels



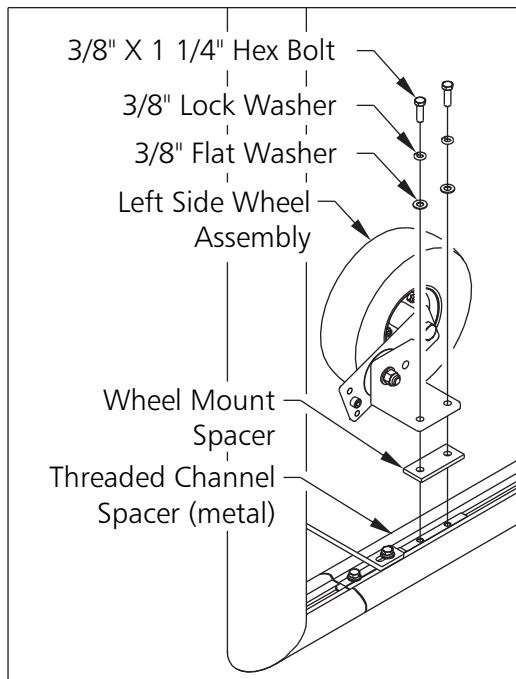
CAUTION

This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use. All warning and safety labels included with this product must be visible at all times. Any modifications to this or any Kwik Goal product will void any and all warranties.

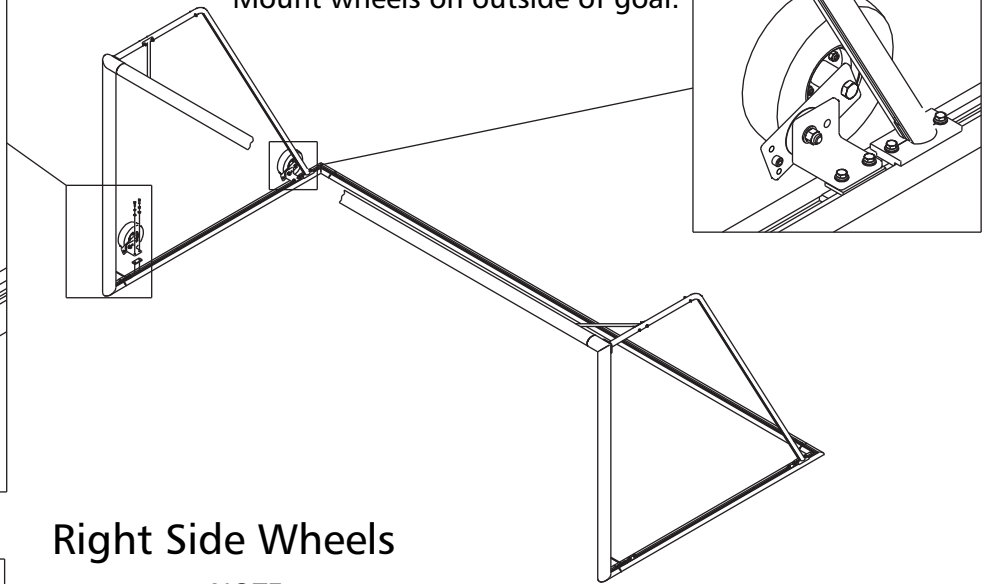
9. Attach left and right wheel assemblies to bases using 3/8" hex bolts, wheel mount spacers, and threaded channel spacers.

Do not cover anchor holes.

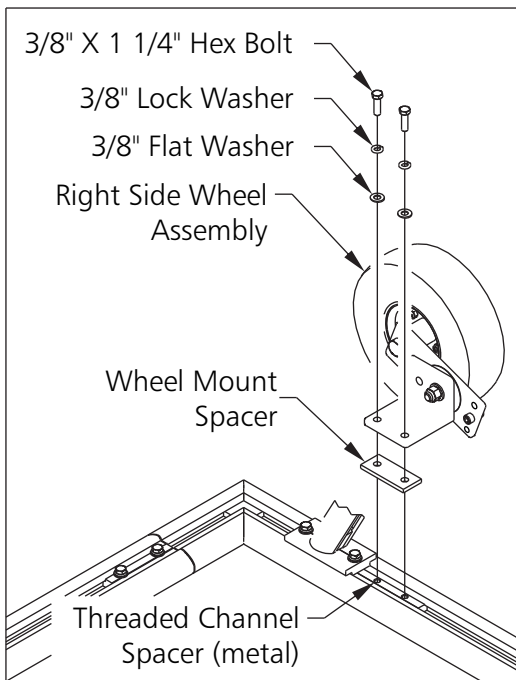
Left Side Wheels



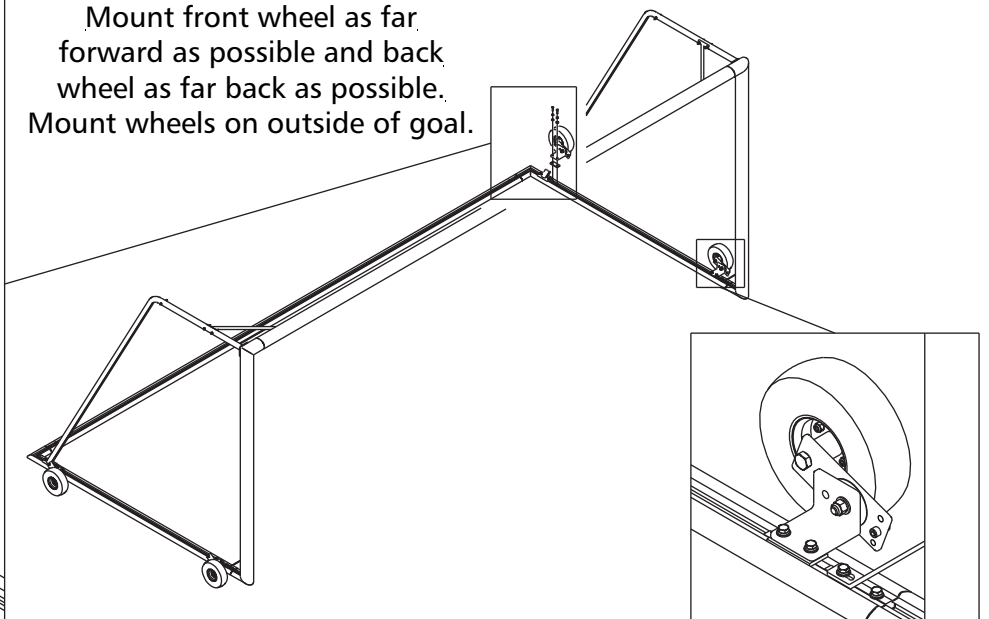
NOTE:
Mount front wheel as far forward as possible and back wheel as far back as possible.
Mount wheels on outside of goal.



Right Side Wheels



NOTE:
Mount front wheel as far forward as possible and back wheel as far back as possible.
Mount wheels on outside of goal.



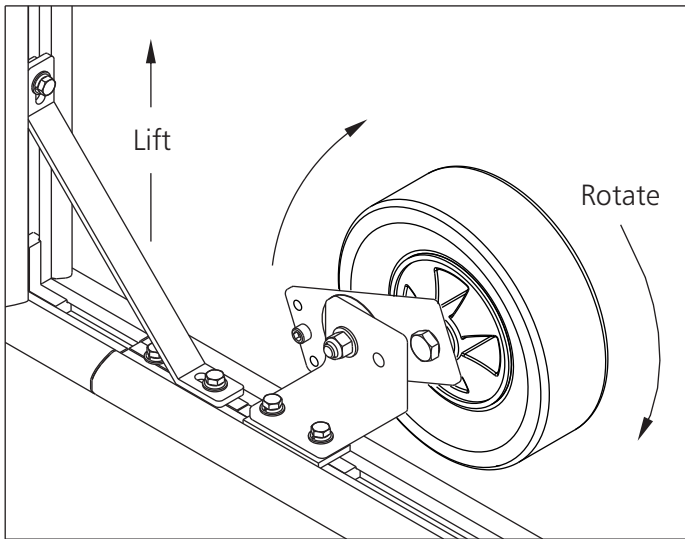
CAUTION

This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use. All warning and safety labels included with this product must be visible at all times. Any modifications to this or any Kwik Goal product will void any and all warranties.

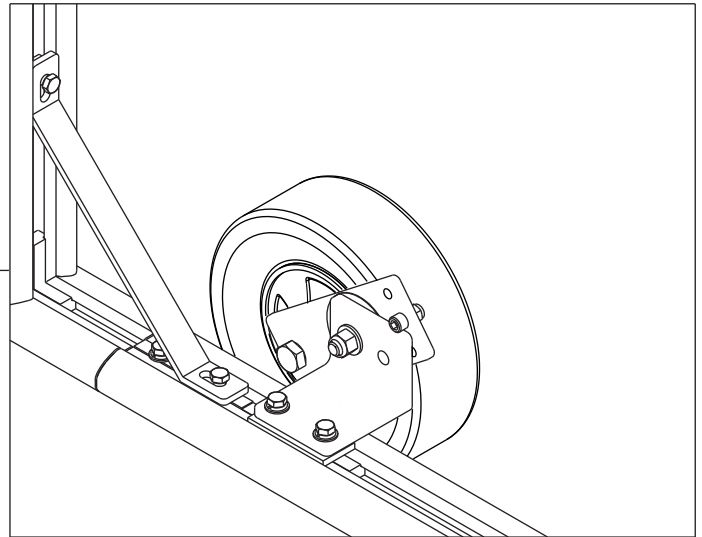
10. Lift goal and rotate wheels to down position to move goal.

Left Side Wheel

Wheel in up position for play.

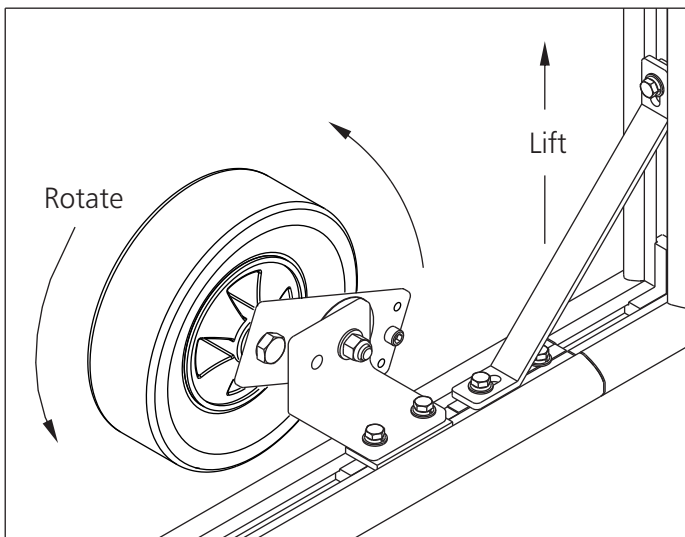


Wheel in down position to move goal.

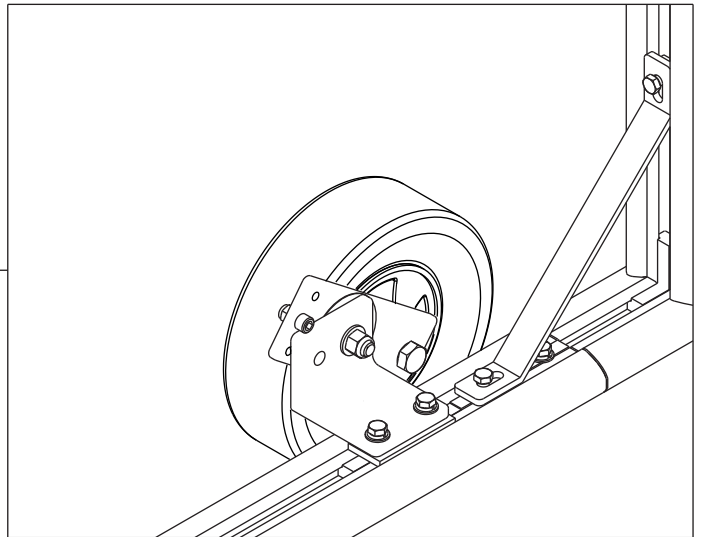


Right Side Wheel

Wheel in up position for play.



Wheel in down position to move goal.



11. Anchor goal when finished.

To view videos on Kwik Goal product instructions, drills and demos please visit kwikgoal.com/videos.

CAUTION

This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Moveable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use. All warning and safety labels included with this product must be visible at all times. Any modifications to this or any Kwik Goal product will void any and all warranties.