



All Kwik Goal products carry a **Lifetime Guarantee**. For help with guarantee issues, visit [kwikgoal.com](http://kwikgoal.com) and click on the **Lifetime Guarantee** logo or contact customer service at 1-800-531-4252.

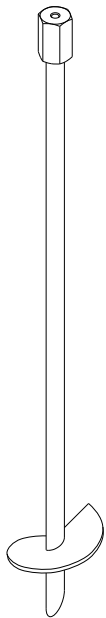
### ASSEMBLY INSTRUCTIONS FOR 10B5303 BOX ANCHOR

1. Unpack all parts and check for damage that may have occurred during shipping. If damage has occurred, notify trucking company immediately. Lay out all parts. Remove all cardboard and packaging immediately. Wet or damp packaging may damage contents.
2. Read through entire instruction before beginning assembly and installation.

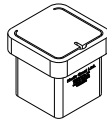
#### Parts

NOTE: Two anchors secures one full size soccer goal in most soils. Each anchor is rated at 500 lbs. when installed properly.

Auger Piling (2)  
(Part# VZ589)



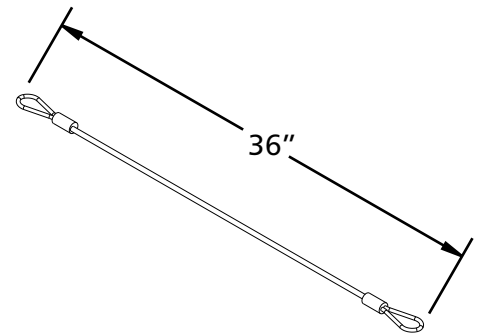
Box Anchor (2)  
(Part# VZ581)



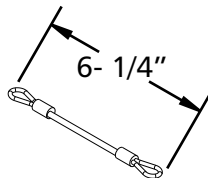
Hex Driver (1)  
(Part# VZ140)



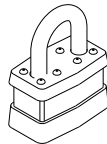
Cable Lanyard X 36" (2)  
(Part# VZ588)



Cable Lanyard X 6 1/4" (2)  
(Part# VZ583)



Padlock with Keys (2)  
(Part# VZ563)



#### Hardware

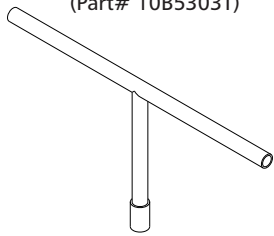
3/8" X 1-1/4" Socket Head (Part# TZ324)	(2)
3/8" Flat Washer - Steel (Part# TZ189)	(2)
3/8" Flat Washer - Polyurethane (Part# TZ328)	(2)

#### **\*\*\*CAUTION\*\*\***

**All sports equipment must be anchored at all times. Sports equipment not in use must be disassembled and stored in a safe, secure place. Assembled sports equipment should not be left unattended. Do not use this equipment during the threat of high winds. Sports equipment should be checked for safety on a regular basis. Any modifications to this or any Kwik Goal product will void any and all warranties.**

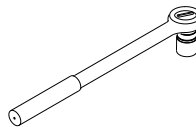
## Assembly Tools

Box Anchor T Wrench  
(Part# 10B5303T)



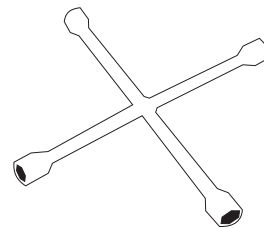
OR

Ratchet with  
1-1/4" Socket

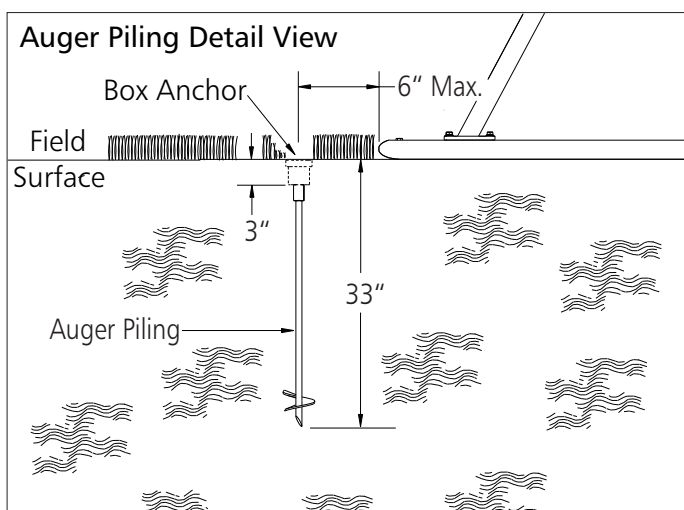
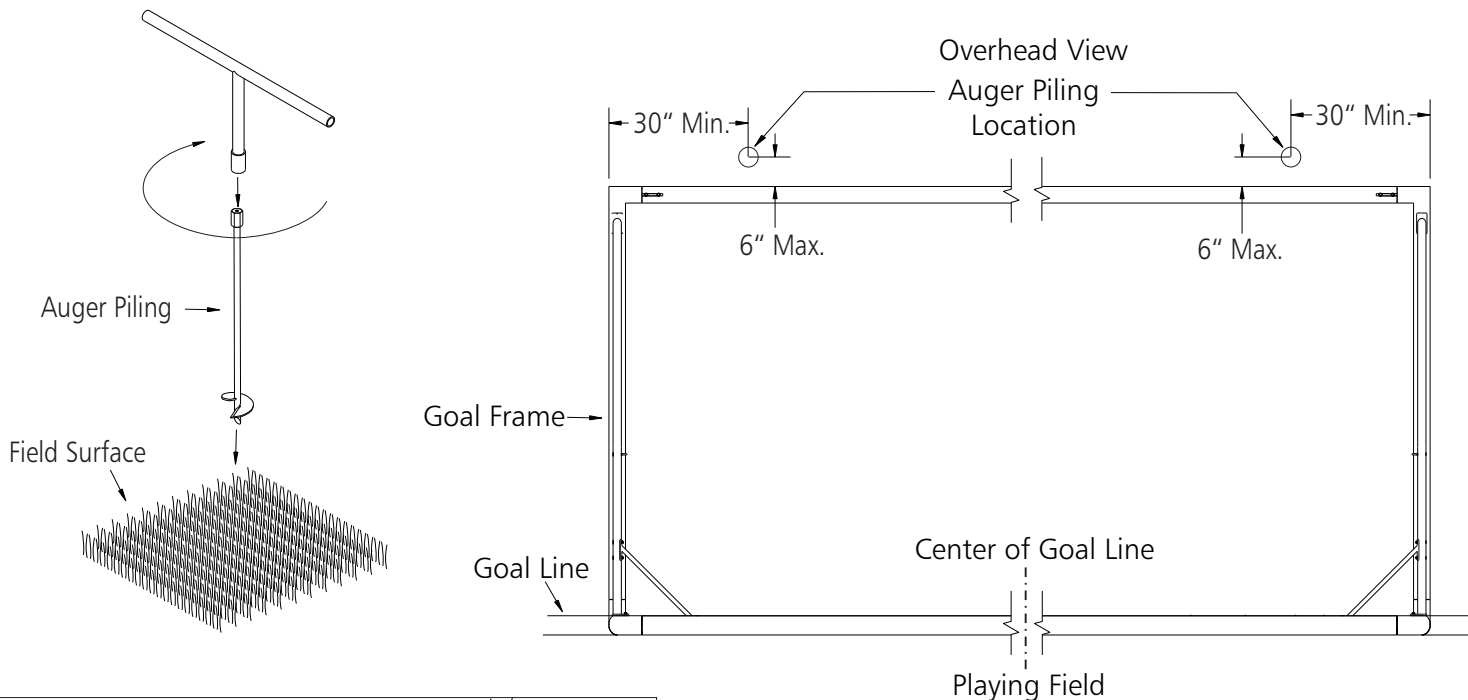


OR

Lug Wrench 1-1/4"



- Set goal in desired area and mark 2 auger piling locations. Screw auger piling into field surface using a 1-1/4" wrench.



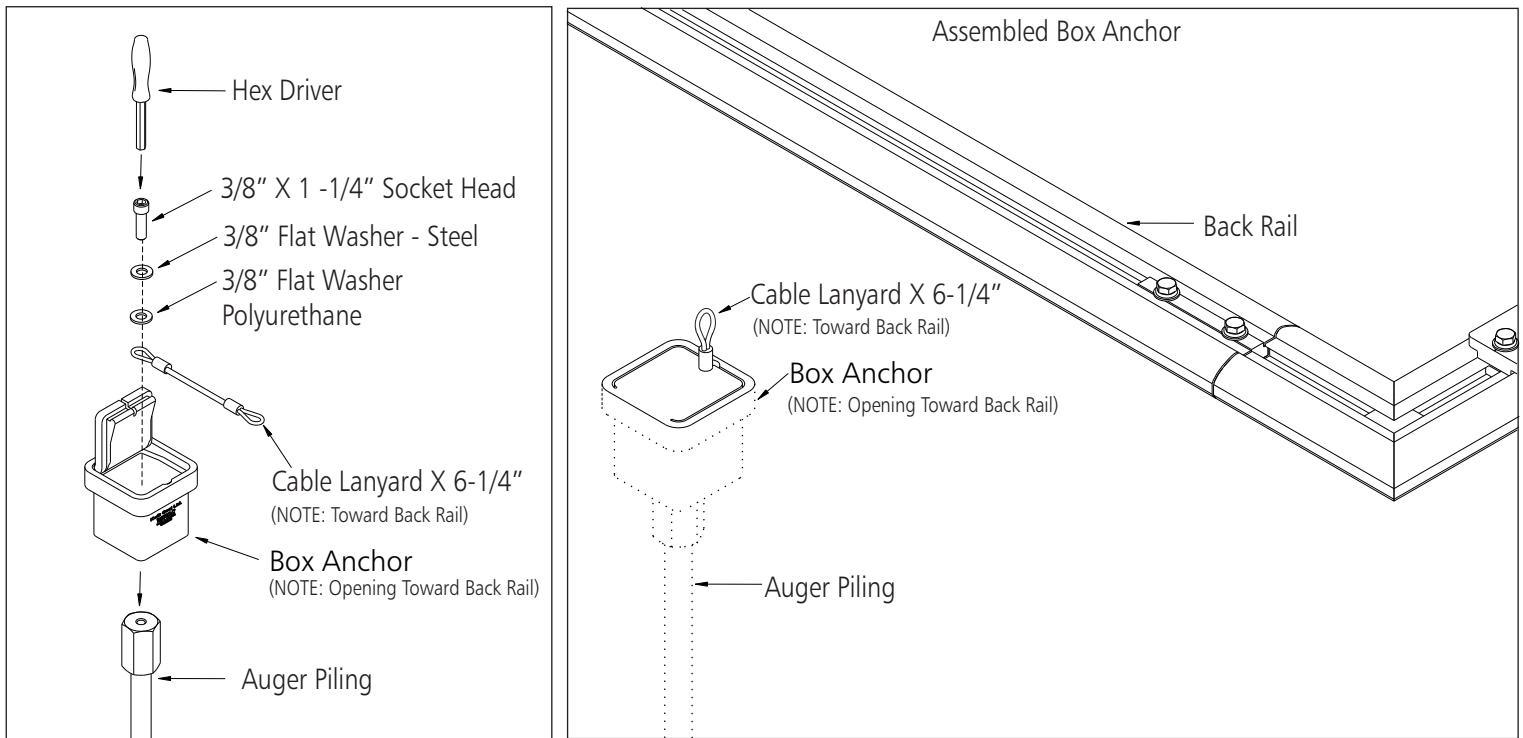
- Using box anchor as a guide, screw auger piling until top of box anchor is flush with top of the field surface.

### \*\*\*CAUTION\*\*\*

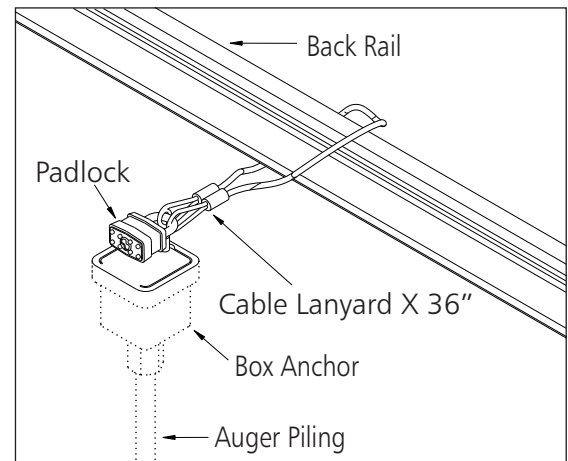
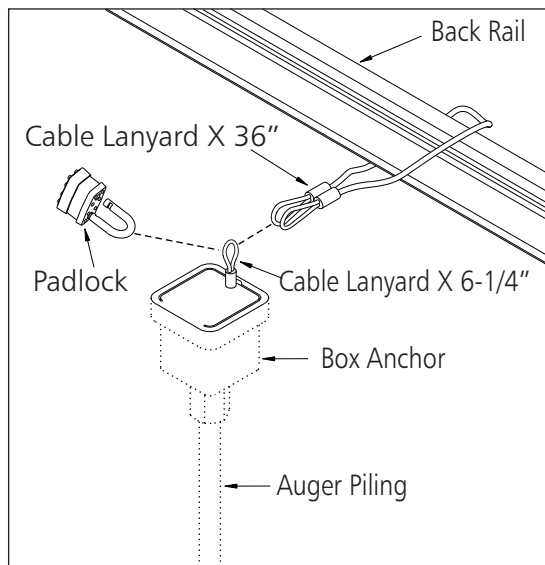
**All sports equipment must be anchored at all times. Sports equipment not in use must be disassembled and stored in a safe, secure place. Assembled sports equipment should not be left unattended. Do not use this equipment during the threat of high winds. Sports equipment should be checked for safety on a regular basis. Any modifications to this or any Kwik Goal product will void any and all warranties.**

5. After auger piling is at the correct depth, remove plastic plug from threaded hole in auger piling. Attach box anchor to the auger piling using hex driver. Torque bolt to 60 in-lbs.

**Note:** Keep open end of box anchor and cable lanyard toward goal.



6. When box anchor is secured to auger piling, close lid and back fill around box anchor. To anchor goal, make sure cable lanyard X 6-1/4" is out of box anchor as shown. Wrap cable lanyard X 36" around back rail of goal and secure to cable lanyard X 6-1/4" with padlock.



**\*\*\*CAUTION\*\*\***

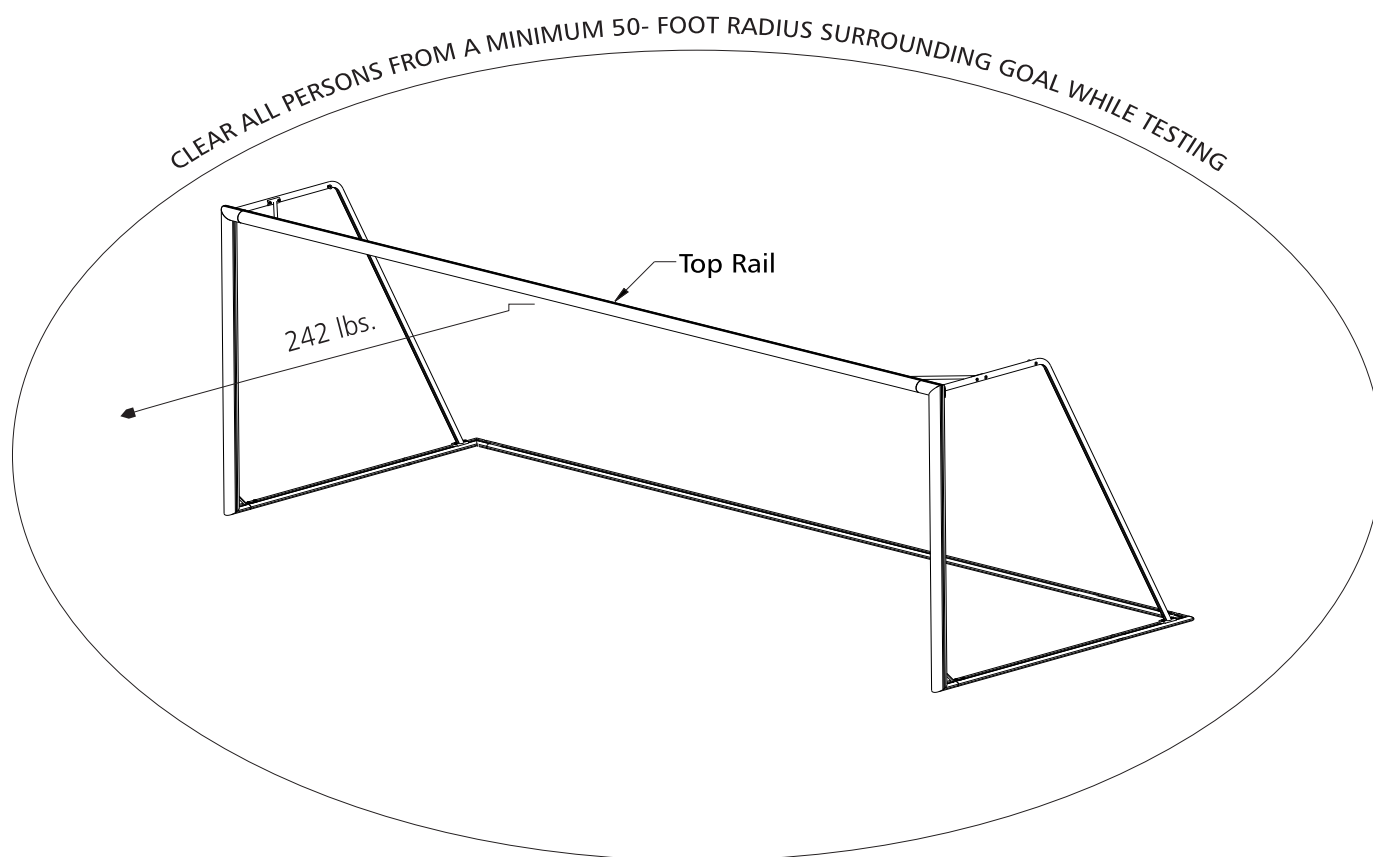
**All sports equipment must be anchored at all times. Sports equipment not in use must be disassembled and stored in a safe, secure place. Assembled sports equipment should not be left unattended. Do not use this equipment during the threat of high winds. Sports equipment should be checked for safety on a regular basis. Any modifications to this or any Kwik Goal product will void any and all warranties.**

7. Test as described below to prove soil conditions are acceptable for use.

### **Anchor Test**

After installing the type of anchoring system chosen to secure goal to field surface:

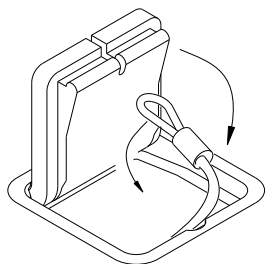
1. Clear all persons from a minimum 50-foot radius surrounding the goal during testing.
2. Standing in front of goal, apply a horizontal pull force of 242 lbs. in the center or the top rail for 60 seconds (+/- 10 seconds). Full safety precautions must be taken while performing test.
3. Determine if unit tilts or does not return to its original position.
4. If unit tilts or does not return to its original position, use alternate anchoring system.



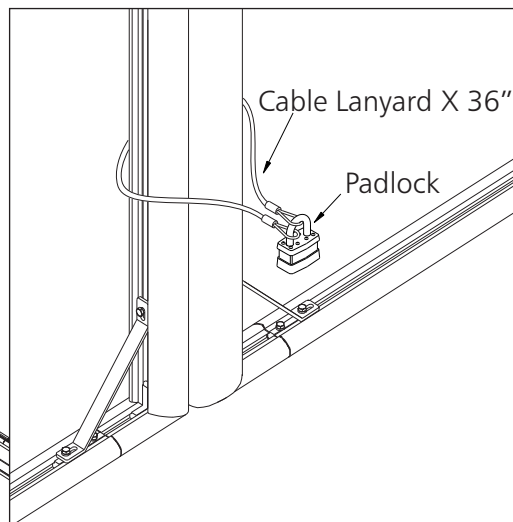
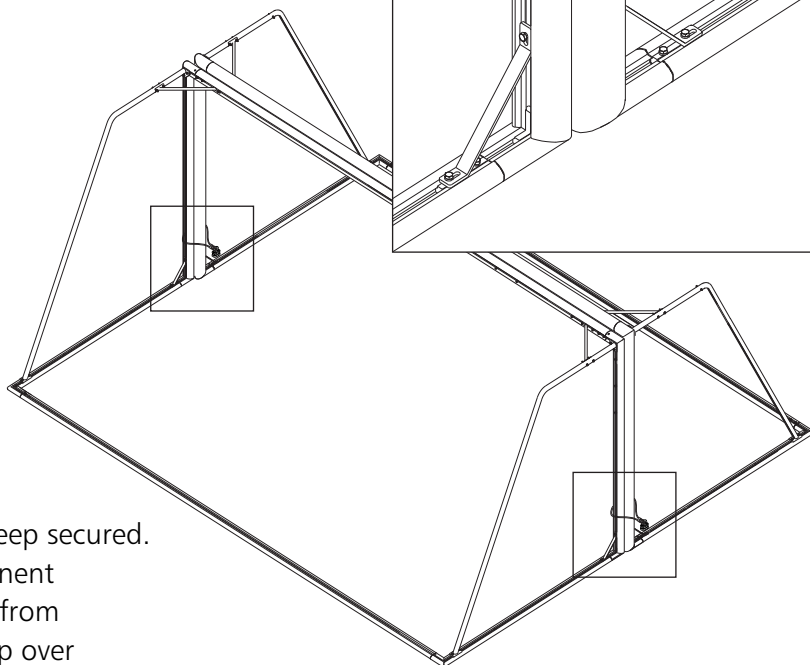
### **\*\*\*CAUTION\*\*\***

**This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against tilting. Do not climb on the net or goal framework at anytime! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area. (See Guidelines for Moveable Soccer Goal Safety, included.) Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use. All warning and safety labels included with this product must be visible at all times. Any modifications to this or any Kwik Goal product will void any and all warranties.**

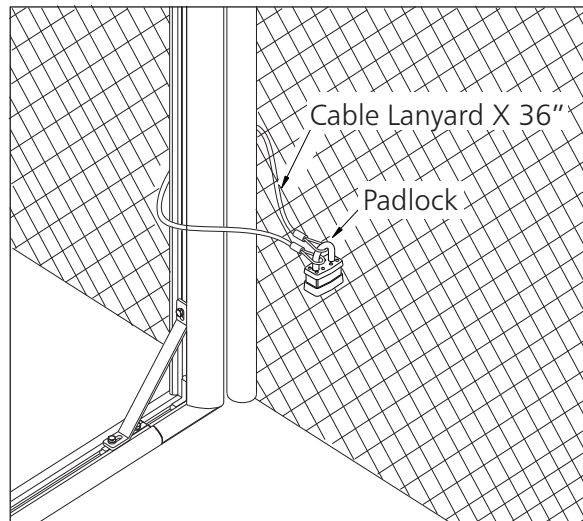
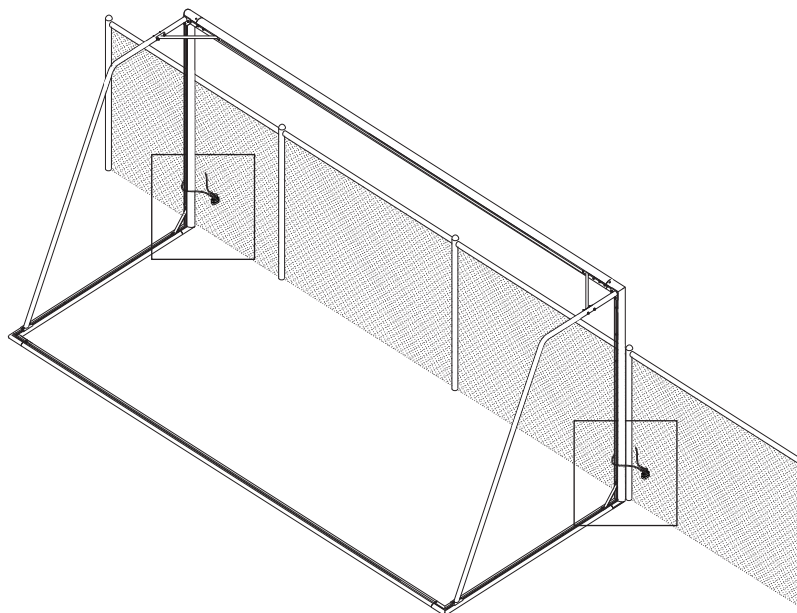
8. When removing goal, make sure cable lanyard X 6-1/4" is safely stored in box anchor as shown and the lid is completely closed.



9. Visually inspect condition of cable lanyards at least once a month. Replace cables lanyards at any indication of damage.



10. Use cable lanyard X 36" and padlock to keep secured. Lock goals face to face or against a permanent structure whenever they are disconnected from ground anchors. This helps prevent goal tip over accidents.



**\*\*\*CAUTION\*\*\***

**All sports equipment must be anchored at all times. Sports equipment not in use must be disassembled and stored in a safe, secure place. Assembled sports equipment should not be left unattended. Do not use this equipment during the threat of high winds. Sports equipment should be checked for safety on a regular basis. Any modifications to this or any Kwik Goal product will void any and all warranties.**