



Most Kwik Goal products carry a **Lifetime Guarantee**. For details or claims, visit kwikgoal.com or contact customer service at 1-800-531-4252.

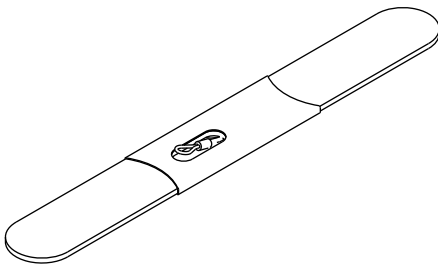
ASSEMBLY INSTRUCTIONS FOR 10B5401 TURF ANCHOR

Patent Pending

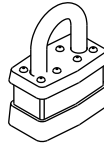
1. Unpack all parts and check for damage that may have occurred during shipping. If damage has occurred, notify trucking company immediately. Lay out all parts. Remove all cardboard and packaging immediately. Wet or damp packaging may damage contents.
2. Read through entire instruction before beginning assembly and installation.

Parts

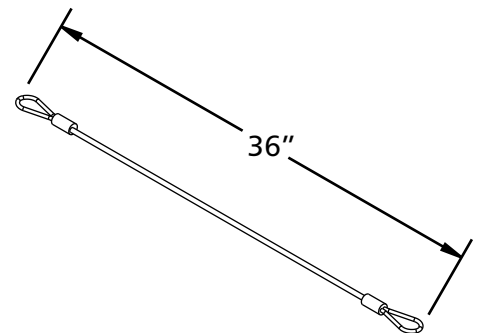
Anchor Plate Assembly (2)
(Part# UZ1258)



Padlock with Keys (2)
(Part# VZ563)



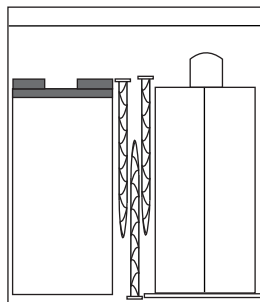
Cable Lanyard X 36" (2)
(Part# VZ588)



Cable Tie - Red (2)
(Part# VZ623)



Turf Glue - (50ml)
(Part# JZ159)



Hardware

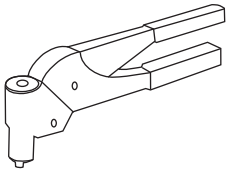
3/16" X 0.375" Rivet (Part# TZ111) (20)
Rope (Part# VZ385) (2 pcs @ 30")

*****CAUTION*****

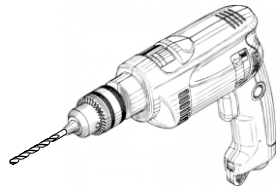
All sports equipment must be anchored at all times. Sports equipment not in use must be disassembled and stored in a safe, secure place. Assembled sports equipment should not be left unattended. Do not use this equipment during the threat of high winds. Sports equipment should be checked for safety on a regular basis. Any modifications to this or any Kwik Goal product will void any and all warranties.

Assembly Tools

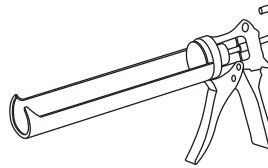
Rivet Gun



Drill with
3/16" Drill Bit



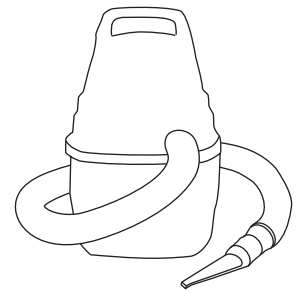
Caulk Gun



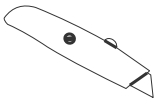
Rubbing Alcohol
(90% Minimum)



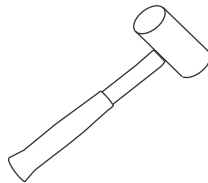
Vacuum
Tank free of
dirt and debris



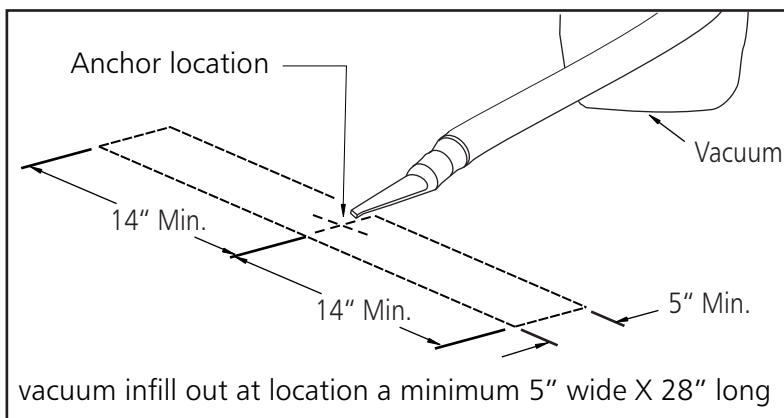
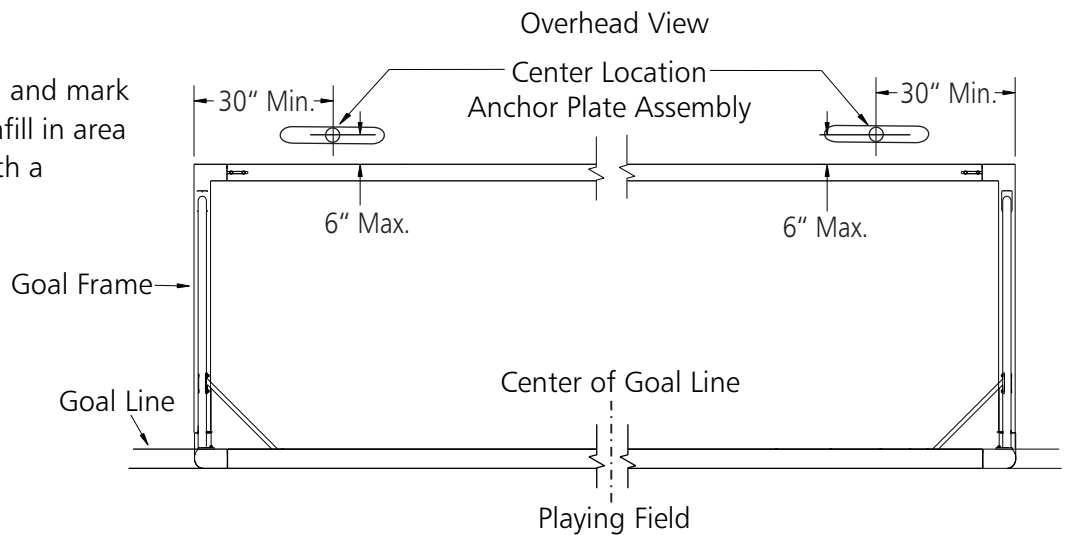
Knife



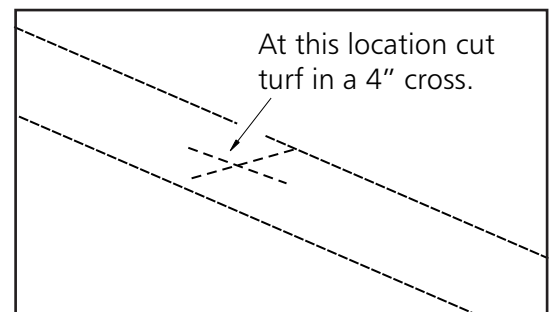
Mallet



3. Set goal in desired location and mark anchor location. Remove infill in area around anchor location with a vacuum as shown.



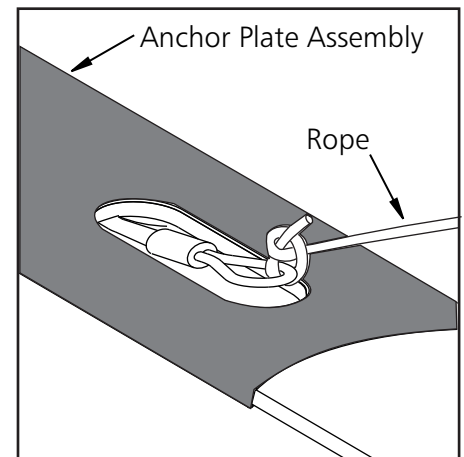
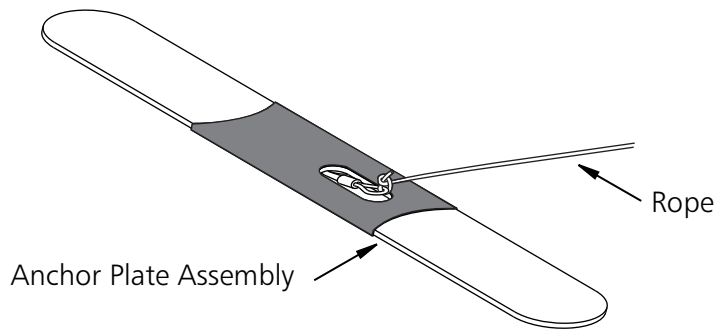
4. Cut through turf making a cross at location marked. Make each cut approximately 4" long with one cut parallel to goal rail and one perpendicular as shown. Peel back turf and remove enough base material to make room for bulge in underside of anchor plate assembly.



CAUTION

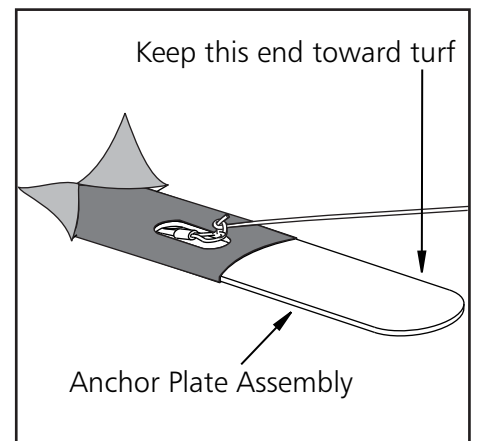
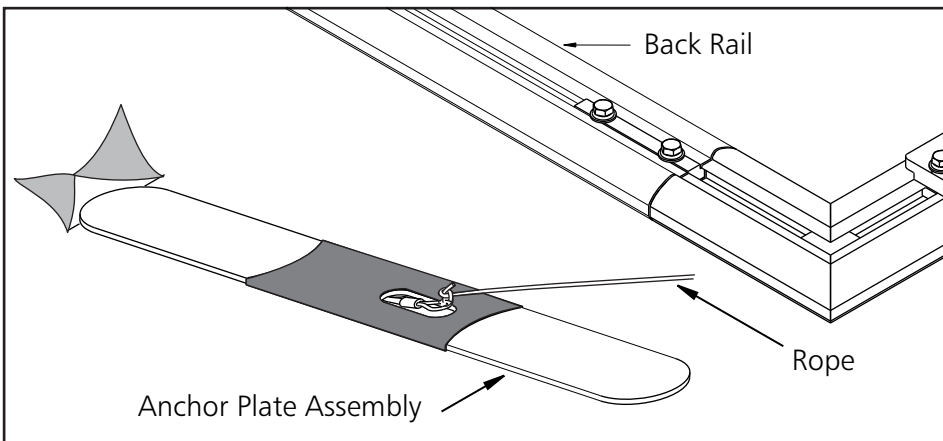
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5. Tie a piece of rope to the anchor plate assembly as shown.



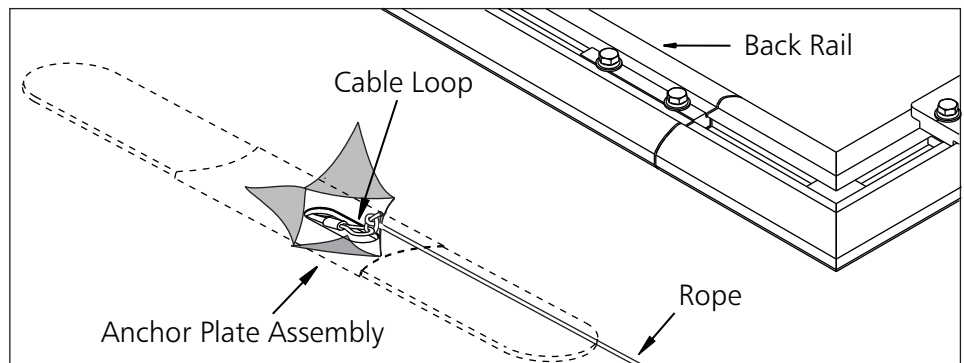
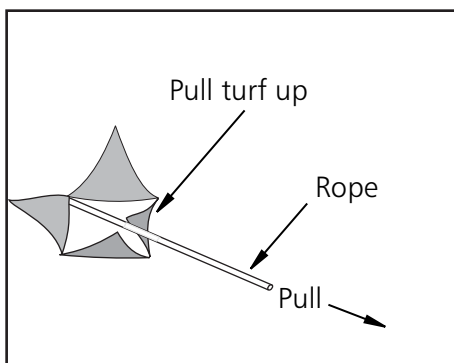
6. Gently lift turf up and slide anchor plate assembly under turf parallel to back rail, keeping rope out from under turf.

Note: Keep anchor plate assembly against underside of turf to minimize disturbance of base material



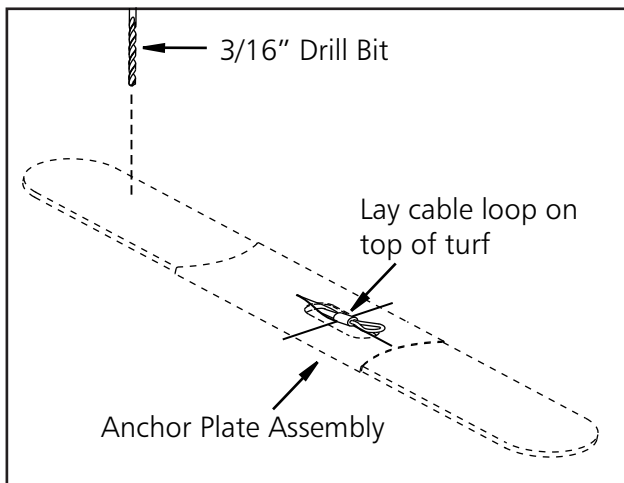
7. Slide anchor plate assembly completely under turf keeping hold of rope. When completely under gently lift on turf and pull rope guiding anchor assembly straight until cable loop is centered in cross cut.

Note: Keep anchor plate on top of base material.

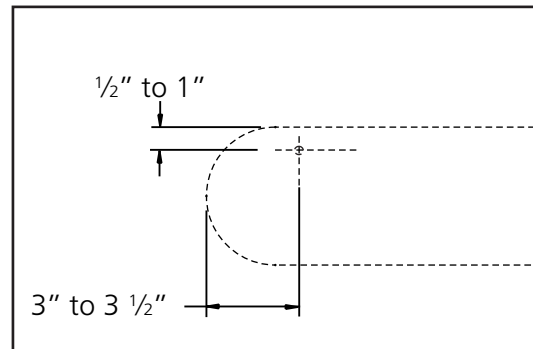


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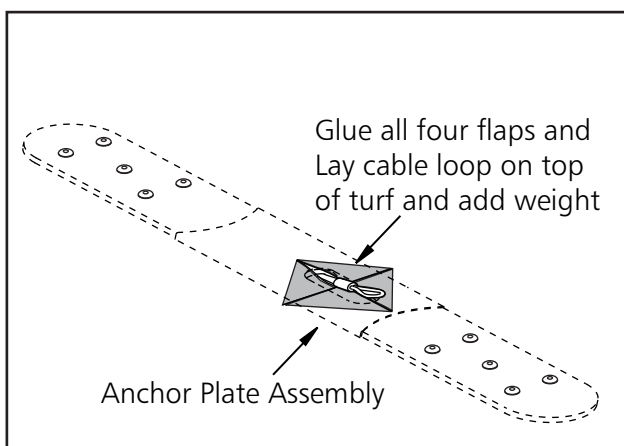
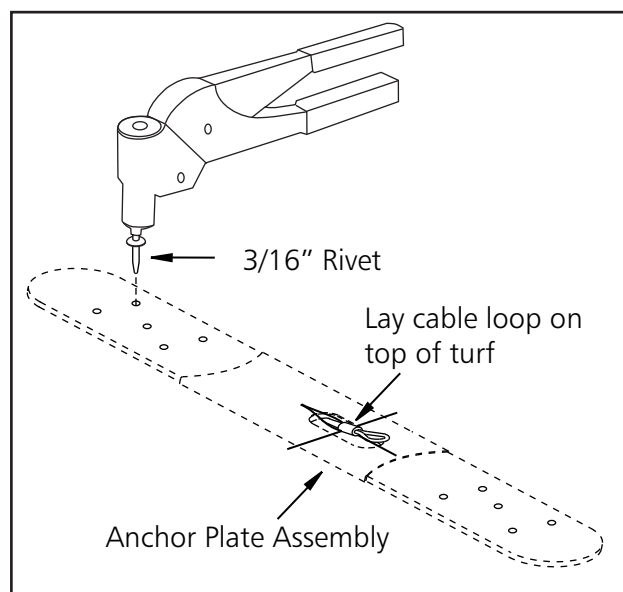
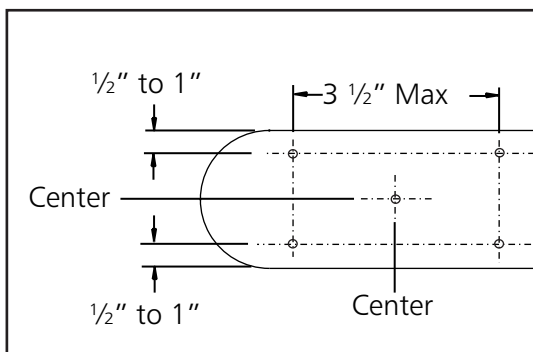
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8. Pull cable loop out and lay on top of turf making sure it is centered in cut area. Using your hands, find the edge of anchor plate assembly and drill one hole through both the turf and anchor plate assembly at location shown. Hold turf fibers away from drill to prevent drill from pulling fibers out of turf.



9. Using a 3/16 inch rivet and rivet gun, secure turf to anchor plate assembly. Repeat this for each hole in the pattern shown for each side of anchor plate assembly. Ten rivets must be used on each anchor.
Note: Rivet each hole before drilling the next hole. Be sure to collect and dispose of all rivet mandrels.



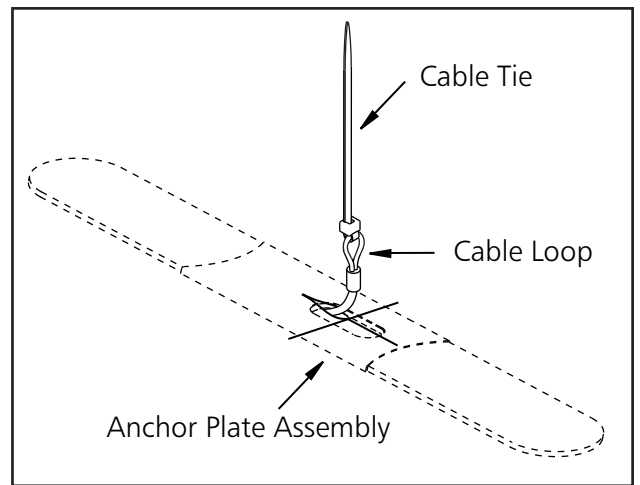
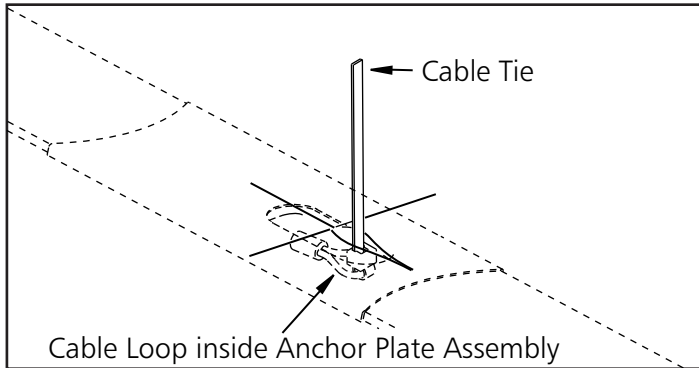
10. Use a mallet to settle anchor and flatten any humps around anchor. Clean debris off of anchor plate assembly & the back of the turf. Use caution to keep glue out of inside anchor assembly and off of cable loop.

*****CAUTION*****

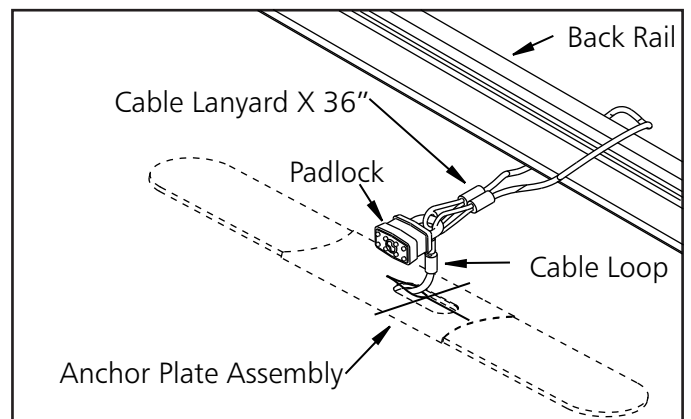
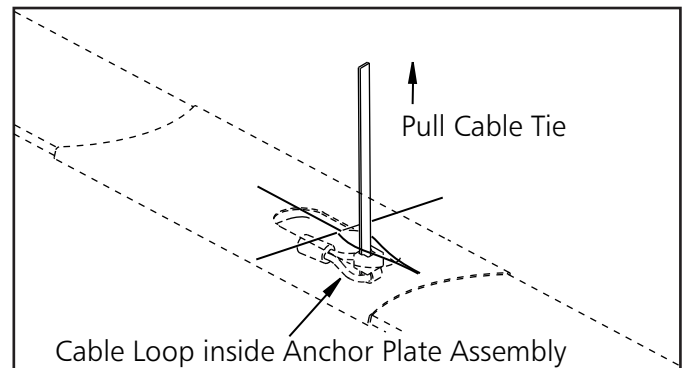
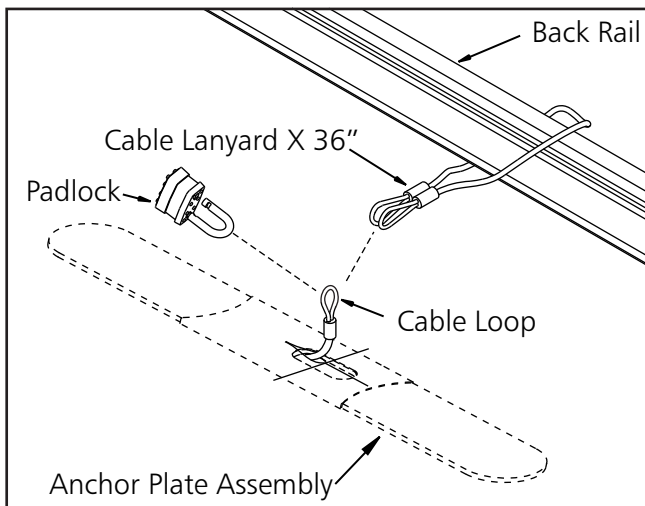
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11. Attach cable tie to cable loop and push cable loop into anchor plate assembly leaving cable tie out. Cut cable tie to desired length. (Recommended length is the length of the turf fibers, use turf fiber as a guide.)

Note: The cable tie acts as a pull tab and marker when the anchor stored.



12. Use cable tie to pull cable loop out of anchor plate assembly. To anchor goal, wrap cable lanyard X 36" around back rail of goal and secure to cable loop with padlock.



*****CAUTION*****

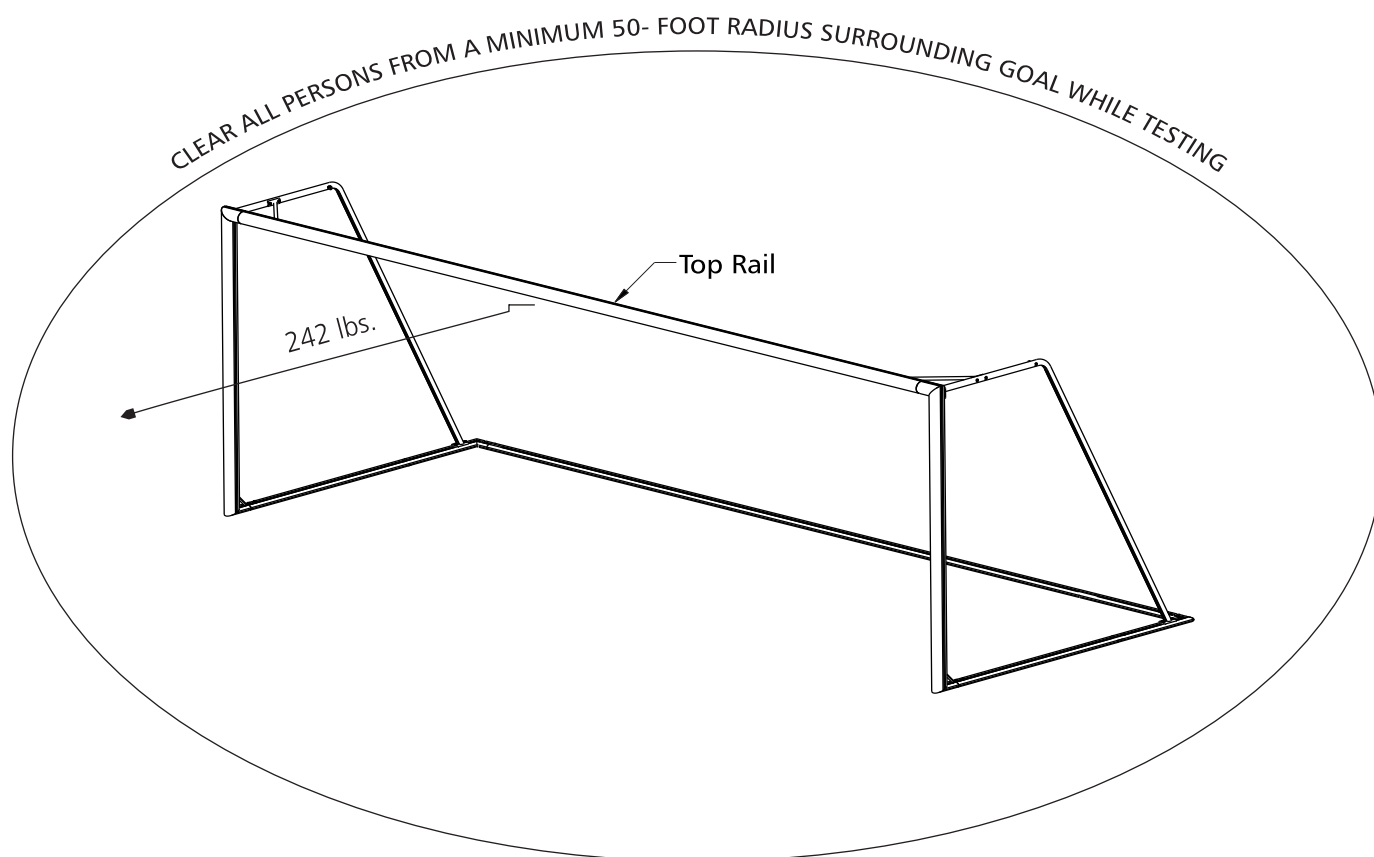
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13. Test as described below to prove anchoring installation is acceptable for use.

Anchor Test

After installing the type of anchoring system chosen to secure goal to field surface:

1. Clear all persons from a minimum 50-foot radius surrounding the goal during testing.
2. Standing in front of goal, apply a horizontal pull force of 242 lbs. in the center or the top rail for 60 seconds (+/- 10 seconds). Full safety precautions must be taken while performing test.
3. Determine if unit tilts or does not return to its original position.
4. If unit tilts or does not return to its original position, use alternate anchoring system.



14. Carefully inspect turf around rivet locations. Any damage to turf indicates an unacceptable installation and alternate anchoring method must be used.

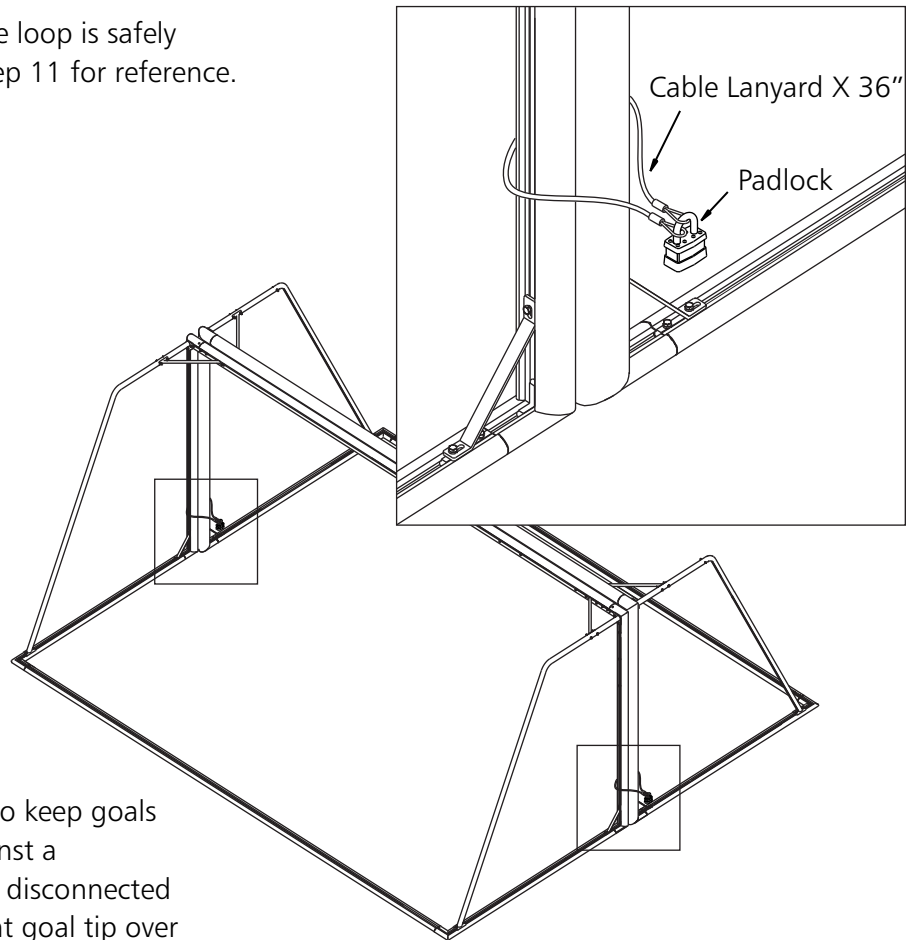
15. Upon passage of test, replace infill over anchor location to level field surface..

*****CAUTION*****

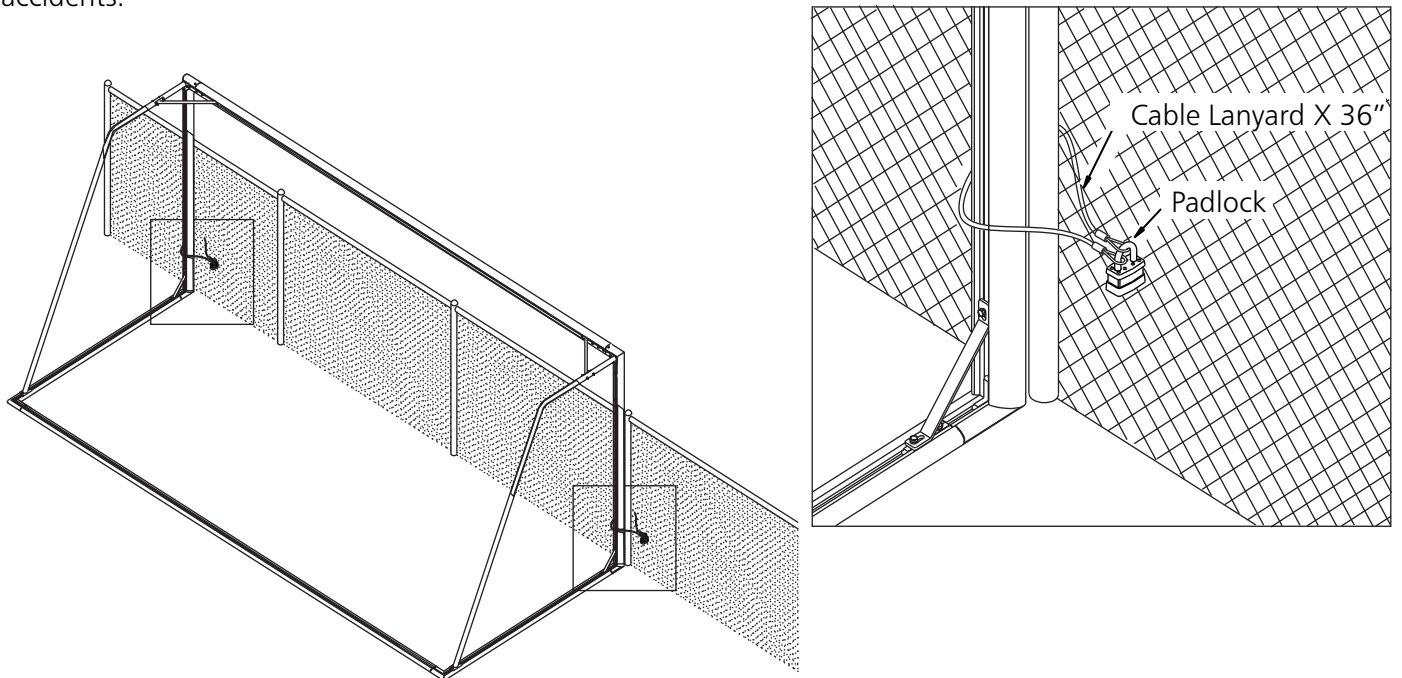
This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at anytime!

All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area. (See included Guidelines for Moveable Soccer Goal Safety.) Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use. All warning and safety labels included with this product must be visible at all times. Any modifications to this or any Kwik Goal product will void any and all warranties.

16. When removing goal, make sure cable loop is safely stored in anchor plate assembly. See step 11 for reference.



17. Use cable lanyard X 36" and padlock to keep goals secured. Lock goals face to face or against a permanent structure whenever they are disconnected from ground anchors. This helps prevent goal tip over accidents.



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