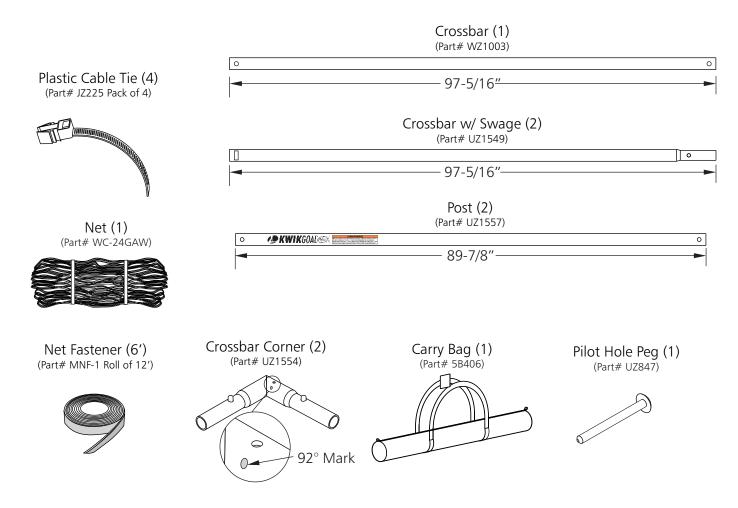


ASSEMBLY INSTRUCTIONS FOR WC-240 & WC-240AS NXT TRAINING FRAME

- 1. Unpack all parts and check for damage that may have occurred during shipping. If damage has occurred, notify trucking company immediately. Lay out all parts. Remove all cardboard and packaging immediately. Wet or damp packaging may damage contents.
- 2. Read through entire instruction before beginning assembly and installation.

NOTE: Components may be packaged in one or more additional boxes.



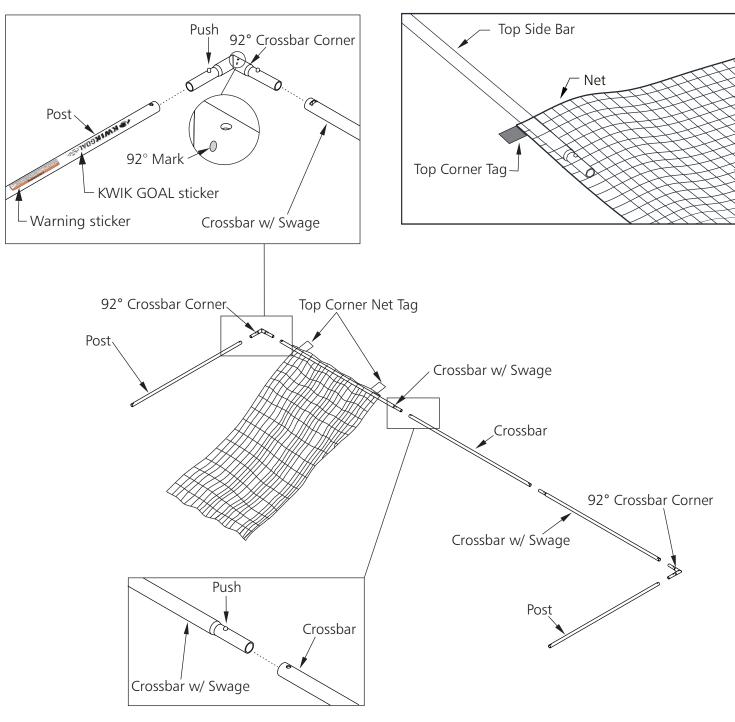
CAUTION



IMPORTANT GOAL SAFETY INSTRUCTIONS READ CAREFULLY

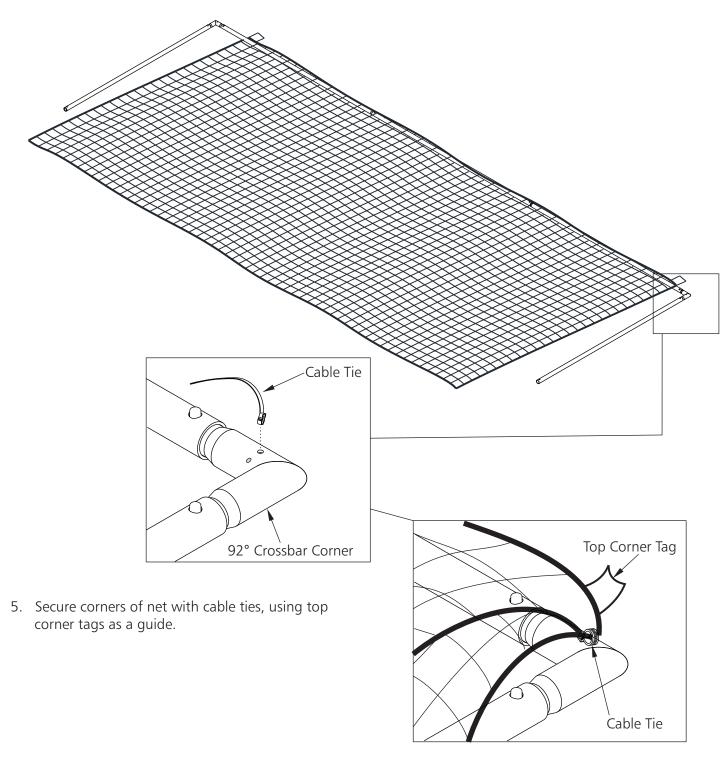
- 1. Check for structural integrity and proper connecting hardware before every use. Replace damaged or missing parts or fasteners immediately.
- 2. Safety/Warning labels must be clearly visible.
- 3. Securely anchor moveable soccer goals at ALL times.
- 4. Always instruct players, managers, coaches, trainers, teachers, maintenance workers and all other personnel who might come in contact with the goal, on the safe handling of and potential dangers associated with moveable soccer goals.
- 5. Always exercise extreme caution when moving goals and provide adequate manpower to move goals of varied sizes and weights. Moveable soccer goals should only be moved by authorized personnel.
- 6. NEVER allow anyone to climb on the net or goal framework.
- 7. Moveable soccer goals should only be used on LEVEL fields, NEVER on a slope or hill area.
- 8. Remove nets when goals are not in use.
- 9. Most of the tip-over injuries occurred when goals were unattended. Anchor or chain one goal to another or to nearby fence posts, dugouts, or any other similar sturdy fixture when not in use. If this is not practical, store moveable soccer goals in a place where children cannot have access to them.
- 10. Fully disassemble goals for seasonal storage.

3. Lay out crossbars and posts, take note of the direction of stickers on posts. Weave net on to one crossbar using top corner tags as a guide. Connect all crossbars and 92° crossbar corners.



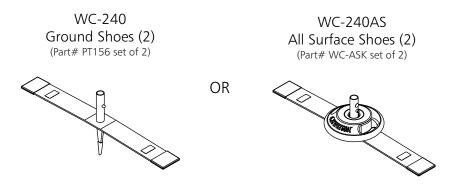
CAUTION

4. Spread net along assembled crossbars. To secure net to the corners, insert plastic cable ties into each 92° crossbar corner.

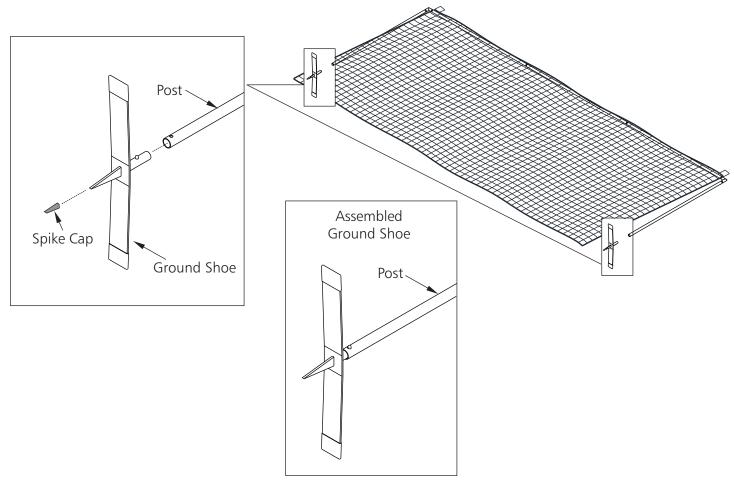


CAUTION

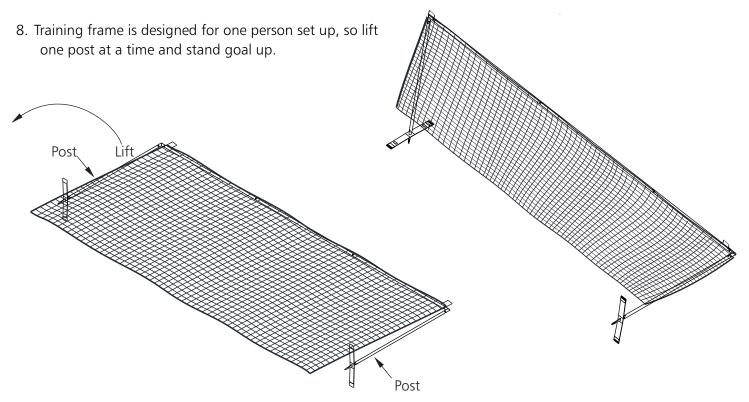
6. <u>WC-240AS</u> - skip to step 10 for <u>WC-240</u> continue to step 7.



7. Connect ground shoes to post and remove spike cap from ground shoe.



CAUTION



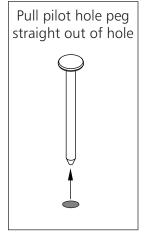
9. Push one ground shoe into field surface with foot as shown in step 3. If soil conditions are hard, mark ground shoe location and use pilot hole peg and follow steps 9.1 through 9.3.

Hammer into ground until 2" of pilot hole peg left.

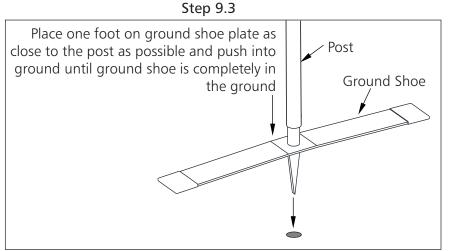
1" to 2"

Pilot Hole Peg

Step 9.1



Step 9.2

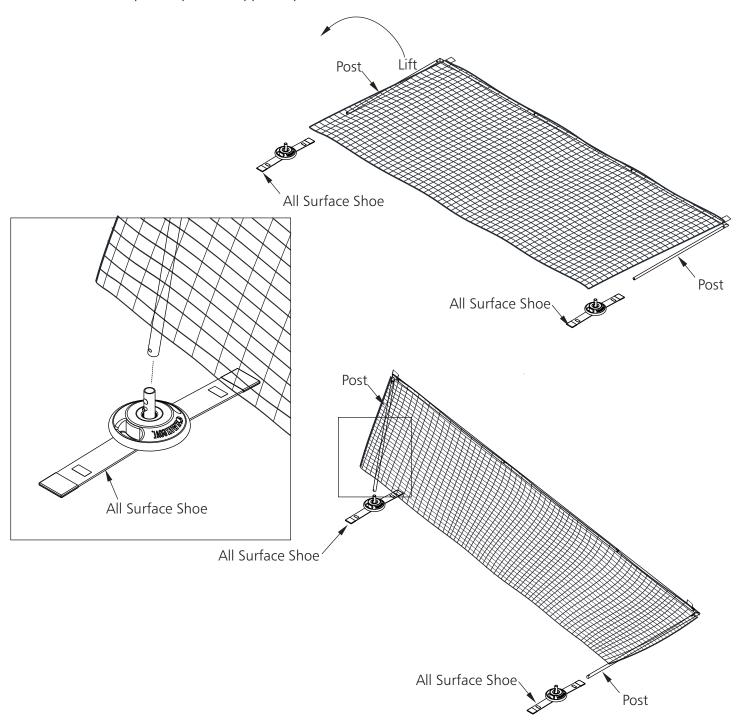


WARNING

UNDER NO CIRCUMSTANCES SHOULD A HAMMER BE USED TO HIT GROUND SHOE INTO SOIL.
USING A HAMMER ON GROUND SHOE WILL CAUSE DAMAGE TO GROUND SHOE.
A PILOT HOLE PEG HAS BEEN PROVIDED FOR HARD SOIL CONDITIONS.

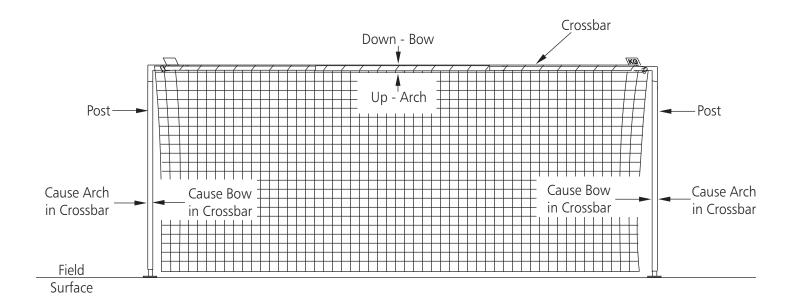
CAUTION

10. If using spiked ground shoes, skip to step 11. Training frame is designed for one person set up, lay all surface shoes at each post at desired location. Lift one post at a time and connect all surface shoe to post, repeat for opposite post.

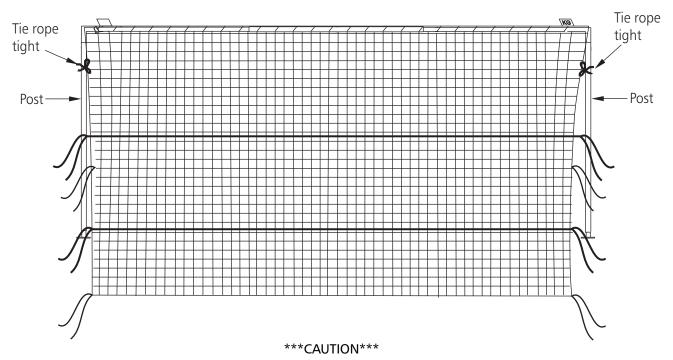


CAUTION

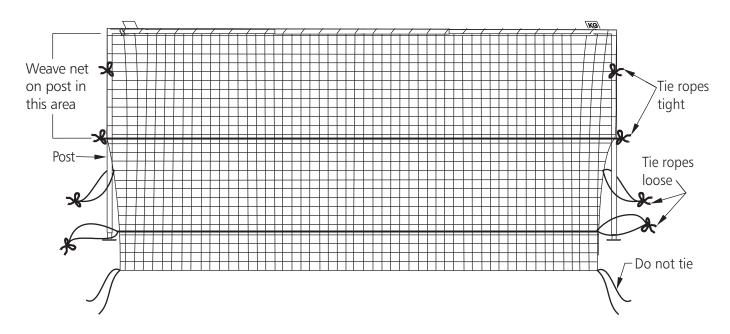
11. After one ground shoe is in place move opposite shoe in or out to get posts plumb and crossbar level.



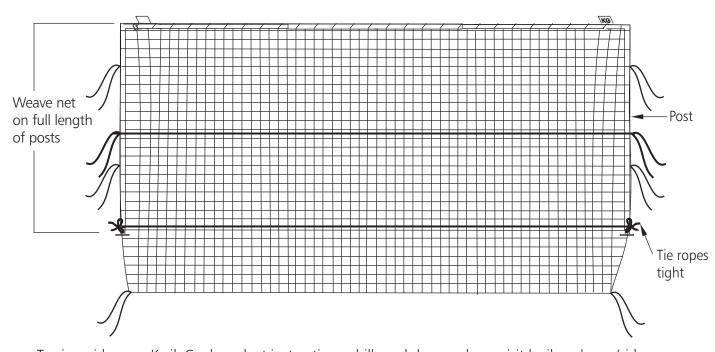
- 12. The net of the NXT training frame can be fastened in various configurations to determine ball reaction. See the following diagrams for suggestions.
 - 12.1. To allow balls to pass through the net, tie only the top ropes tightly to each post. Leave all others untied.



12.2. To allow low balls to pass through the net, and high balls to remain with the shooter, weave the top half of the net onto the posts and tie the top two ropes tightly to each post. Tie the third and fourth ropes loosely around posts. Leave bottom rope untied.



12.3. To stop all balls, weave net onto full length of post on both sides. Tie fourth ropes tightly at bottom of each post. Leave all other ropes untied.



To view videos on Kwik Goal product instructions, drills and demos please visit kwikgoal.com/videos.

CAUTION